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The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.



## Supporting Documents

## Supporting documents for this product:

Test Reports: https://media.pella.com/professional/adm/CertificationReports/Test\_Reports\_AS-Clad.pdf CSI Specs (readable using Microsoft Word or other text editing application): https://media.pella.com/professional/adm/Wood-CSI\_Specs/08551-R.rtf AIA Masterspec (readable using Microsoft Word or other text editing application): AIA Masterspec: https://media.pella.com/professional/adm/Wood-CSI\_Specs/Masterspec/085200\_fl.doc **Detailed Product Description** (readable using Microsoft Word or other text editing application): Clad: https://media.pella.com/professional/adm/Clad-Wood/PR-OutSwingDoor-C.rtf Wood: https://media.pella.com/professional/adm/Clad-Wood/PR-OutSwingDoor-W.rtf Size Tables (requires appropriate CAD software to read and use): https://media.pella.com/professional/adm/Clad-Wood/ASR-OF-Elev\_D.dwg CAD cross sections (requires appropriate CAD software to read and use): https://media.pella.com/professional/adm/Clad-Wood/ASR-OF-Details\_D.dwg 3D & BIM (requires appropriate software to read and use): https://media.pella.com/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip Sketchup (requires appropriate software to read and use): https://media.pella.com/professional/adm/Clad-Wood/PellaSKP\_PellaReserve\_Traditional\_Hinged\_Door\_Out-Swing.zip **Combination Recommendations:** https://media.pella.com/professional/adm/Clad-Wood/D\_Combinations.pdf Installation Details: https://media.pella.com/professional/adm/Clad-Wood/F\_InstallationDetails.pdf

Impact-Resistant Out-Swing Door, Complete Product Information: https://media.pella.com/professional/adm/Clad-Wood/Pella-ImpactResistant\_OutSwingDoor.pdf

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## Size and Performance Data

| Residential  | Clad | Wood |
|--|------|------|
| Sizes  |      |      |
| Standard door sizes  | •    | •    |
| Standard sidelight sizes                                   | •    | •    |
| Standard transom sizes — fixed frame direct set            | •    | •    |
| Fixed casement   | •    | •    |
| Wide stile casement  | •    | •    |
| Special sizes  | •    | •    |
| Custom sizes and shapes                                    | •    | •    |
| Single-Swing Door Width                                    |      |      |
| 2' 2", 2' 6", 2' 10", 3' 0", 3' 2"                         | •    | •    |
| Double-Swing Door Width (Active-Passive or Passive-Active) |      |      |
| 4' 2", 5' 0", 5' 7", 6' 0", 6' 3"                          | •    | •    |
| Door Heights   |      |      |
| 6' 7-1/2", 6' 10", 7' 2", 8' 0", 9' 0", 10' 0"             | •    | •    |

| Commercial   | Clad | Wood |
|--|------|------|
| Sizes  |      |      |
| Standard sidelight sizes   | •    | •    |
| 3' 2" Single door widths   | •    | •    |
| 6' 0" Double door widths   | •    | •    |
| 7' 2" and 8' 0" door heights   | •    | •    |
| Configurations   |      |      |
| Double-swing doors   | ٠    | •    |
| Single-swing door (left- or right-hinged)                                  | ٠    | ٠    |
| Performance  |      |      |
| Air Infiltration (cfm / ft <sup>2</sup> of frame @ 1.57 psf wind pressure) | 0.15 | 0.15 |
| Water Resistance   | 0    | 0    |
| Design Pressure  | _    | _    |

| Sound Transmission Class           | Sound Transmission Class / Outdoor-Indoor Transmission Class |                              |                                |                             |                         |               |                |  |  |  |  |  |
|------------------------------------|--|------------------------------|--------------------------------|-----------------------------|-------------------------|---------------|----------------|--|--|--|--|--|
|                                    |  |                              | Glazing                        |                             |                         |               |                |  |  |  |  |  |
| Product                            | Frame Size<br>Tested₂  | Overall Glazing<br>Thickness | Exterior<br>Glass<br>Thickness | Interior<br>Glass Thickness | Third Pane<br>Thickness | STC<br>Rating | OITC<br>Rating |  |  |  |  |  |
| Clad Out-Swing                     | WITHOUT GRILLES  |                              |                                |                             |                         |               |                |  |  |  |  |  |
| Ū.                                 | 71-1/4" x 81-1/2"  | 1-1/4" x 81-1/2" 13/16" 3mm  |                                | 3 mm                        | _                       | 30            | 25             |  |  |  |  |  |
|                                    | 71-1/4" x 81-1/2" 13/16" 3 mm                                |                              | 3mm                            | 7.6 mm PVB                  | —                       | 35            | 29             |  |  |  |  |  |
| Clad Out-Swing with                | WITHOUT GRILLES  |                              |                                |                             |                         |               |                |  |  |  |  |  |
| Impact-Resistant<br>LaminatedGlass | 71-1/4" x 81-1/2"  | 7/8"                         | 8.6mm PVB                      | 4.7 mm                      | -                       | 34            | 30             |  |  |  |  |  |

<sup>(—) =</sup> Not Applicable

<sup>(1)</sup> Maximum performance for single unit when glazed with the appropriate glass thickness. Doors supplied without latching hardware are not AAMA/WDMA performance certified.

See Design Data pages in this section for specific product performance class and grade values.

<sup>(2)</sup> ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved at that size are representative of all sizes of the same configuration.



## Size and Performance Data

|                                    |  | Clad                       | Wood                       |
|------------------------------------|--|----------------------------|----------------------------|
| Perform                            | nance data   |                            |                            |
|                                    | Standard Sill  |                            |                            |
| Doors 8' 0" Tall<br>and Under      | Meets or Exceeds AAMA/WDMA Ratings1                                      | LC70<br>Hallmark Certified | LC70<br>Hallmark Certified |
| =0<br>nde                          | Air Infiltration (cfm/ft <sup>2</sup> of frame @ 1.57 psf wind pressure) | 0.15                       | 0.15                       |
| s<br>d ∪ b                         | Water Resistance   | 10.66 psf                  | 10.66 psf                  |
| oor<br>an                          | Design Pressure  | 70 psf                     | 70 psf                     |
| ă                                  | Low Profile Sill   |                            |                            |
|                                    | Water Resistance   | 0 psf                      | 0 psf                      |
|                                    | Standard Sill  |                            |                            |
| Doors over 8' Tall<br>up to 10' 0" | Meets or Exceeds AAMA/WDMA Ratings1                                      | LC50<br>Hallmark Certified | LC50<br>Hallmark Certified |
| er 8<br>10'-                       | Air Infiltration (cfm/ft <sup>2</sup> of frame @ 1.57 psf wind pressure) | 0.15                       | 0.15                       |
| to v                               | Water Resistance   | 7.52 psf                   | 7.52 psf                   |
| ors<br>up                          | Design Pressure  | 50 psf                     | 50 psf                     |
| Do                                 | Low Profile Sill   |                            |                            |
|                                    | Water Resistance   | 0 psf                      | 0 psf                      |
| Other F                            | Performance Criteria   |                            |                            |
| Forced                             | Entry Resistance Level (Minimum Security Grade)2                         | 40                         | 40                         |
| Additic                            | nal Performance data   |                            |                            |
| <u> </u>                           | Products with Impact-Resistant Glass                                     |                            |                            |
| - O<br>- I                         | Meets or Exceeds AAMA/WDMA Ratings 1                                     | LC70                       | LC70                       |
| rs 8<br>nd 1                       | Air Infiltration (cfm/ft <sup>2</sup> of frame @ 1.57 psf wind pressure) | 0.15                       | 0.15                       |
| Doors 8' 0"<br>Tall and Under      | Water Resistance   | 10.66 psf                  | 10.66 psf                  |
| Ta                                 | Design Pressure  | 70 psf                     | 70 psf                     |
|                                    | Products with Impact-Resistant Glass                                     |                            |                            |
| Doors over 8'<br>Tall up to 10' 0" | Meets or Exceeds AAMA/WDMA Ratings 1                                     | LC50                       | LC50                       |
| s ov                               | Air Infiltration (cfm/ft <sup>2</sup> of frame @ 1.57 psf wind pressure) | 0.15                       | 0.15                       |
| l up                               | Water Resistance   | 7.52 psf                   | 7.52 psf                   |
|                                    | Design Pressure  | 50 psf                     | 50 psf                     |

(1) Maximum performance for single unit when glazed with the appropriate glass thickness. Doors supplied without latching hardware are not AAMA/WDMA performance certified. See Design Data pages in this section for specific product performance class and grade values.

(2) The higher the level, the greater the product's ability to resist forced entry. Valid only if Pella supplied locking system is used.



## Features and Options

| Standard                                  | Options / Upgrades   |
|---|--|
| Glazing                                   |  |
| Glazing Type                              |  |
| Dual-Pane Insulating Glass                | Triple-Pane Insulating Glass   |
| 5   |  |
| Insulated Glass Options/Low-E Ty          | SunDefense™ Low-E  |
|   | SunDefense+ Low-E  |
|   | AdvancedComfort Low-E  |
| Advanced Low-E                            | NaturalSun Low-E   |
|   | NaturalSun+ Low-E  |
|   |  |
| Additional Class Options                  | Clear (no Low-E coating)   |
| Additional Glass Options                  |  |
|   | Obscure Glass1   |
| Tempered Glass                            | Tinted Glass (Bronze, Gray and Green)  |
|   | Impact-Resistant Laminated Dual-Pane Insulating Glass<br>(Residential only)                      |
| Gas Fill/High Altitude                    |  |
| Argon                                     | High altitude  |
| Wood Types                                |  |
| Pine                                      | Mahogany, Douglas Fir  |
| Exterior                                  |  |
|   | EnduraClad Plus protective finish  |
| EnduraClad <sup>®</sup> protective finish | Factory Primed Pine wood exterior  |
| ·   | Unfinished Mahogany wood exterior  |
| Cladding Colors 1                         |  |
| Standard colors                           | Feature Colors, Custom Colors  |
| Interior                                  |  |
| Unfinished Wood                           | Factory primed <sub>3</sub> , Factory prefinished paint <sub>3</sub> , Factory prefinished stain |
| Hardware 4                                |  |
| White, Champagne, Brown, Matte<br>Black   | Satin Brass, Satin Nickel, Oil-Rubbed Bronze   |
| Locking System                            |  |
|   |  |
| Multi-Point                               | -  |
| Multi-Point<br>Key lock                   |  |
|   |  |
| Key lock<br>Grilles                       |  |
| Key lock                                  | –<br>–<br>Traditional, Prairie, Top Row, Cross, New England, Victorian, Custom                   |
| Key lock<br>Grilles                       |  |

(1) Contact your local Pella sales representative for current designs and color options.

(2) ADA sill finishes available in mill or bronze anodized only.

(3) Not available on Mahogany and Douglas Fir interiors.

(4) Operating hardware for commercial products is not included.

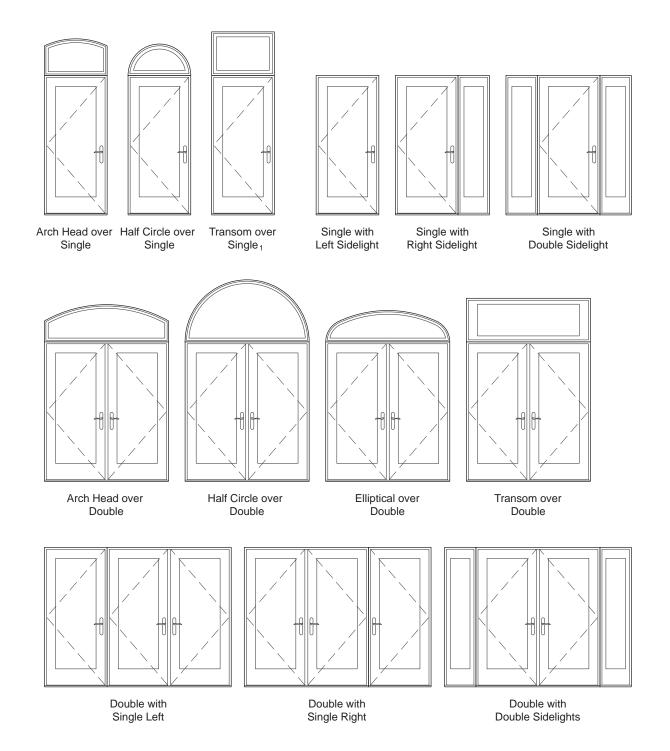


## Combinations

Combinations are a great way to create visual interest in any project. A combination is an assembly formed by two or more separate windows or doors whose frames are mulled together by a combination or reinforcing mullion.

Pella window combinations are available in an endless variety of arrangements. Below are examples of common configurations, see the Combinations Recommendations document for typical mullions, requirements and limitations.

Contact your local Pella sales representative for more information.





| 13/16"       Clear IG       PEL-N-212-06617-00001       3       3       Air       0.40       0.44       0.46       45          with grilles-between-the-glass       PEL-N-212-06618-00001       0.40       0.38       0.39       45           with integral grilles       PEL-N-212-06619-00001       0.40       0.40       0.38       0.39       45           13/16"       Advanced Low-E IG       PEL-N-212-06649-00001       3       3       Argon       0.28       0.21       0.39       61        S6         with grilles-between-the-glass       PEL-N-212-06650-00001       0.28       0.19       0.33       61        S6         with integral grilles       PEL-N-212-06651-00001       0.28       0.19       0.33       61        S6         13/16"       SunDefense <sup>w</sup> Low-E IG       PEL-N-212-0662-00001       3       3       Argon       0.27       0.16       0.36       61        S6         with grilles-between-the-glass       PEL-N-212-0662-00001       0.28       0.14       0.31       61        S6         13/16"       SunDefense+ Low-E IG       PEL-N-212-00627-00001       0.28       0.14       0.35  |      | Ca<br>ER | nada 2   |
|---|------|----------|----------|
| Vent Dual-Pane Glazing - Aluminum-Clad Exterior         N         NC         Solution           13/16"         Clear IG         PEL-N-212-06617-00001         3         3         Air         0.40         0.44         0.46         45         Vent           with grilles-between-the-glass         PEL-N-212-06618-00001         0.40         0.38         0.39         45         Vent           13/16"         Advanced Low-E IG         PEL-N-212-06649-00001         3         3         Argon         0.28         0.21         0.39         61         St           13/16"         Advanced Low-E IG         PEL-N-212-06650-00001         0.28         0.19         0.33         61         St           with grilles-between-the-glass         PEL-N-212-06625-00001         0.28         0.19         0.33         61         St           13/16"         SunDefense" Low-E IG         PEL-N-212-06625-00001         0.27         0.16         0.36         61         St           with grilles-between-the-glass         PEL-N-212-06625-00001         0.27         0.14         0.31         61         St           13/16"         SunDefense* Low-E IG         PEL-N-212-0622-00001         0.28         0.14         0.31         61         St           13/   |      | ER       | 7        |
| 13/16"         Clear IG         PEL-N-212-06617-00001         3         3         Air         0.40         0.44         0.46         45            with grilles-between-the-glass         PEL-N-212-06618-00001         0.40         0.38         0.39         45            13/16"         Advanced Low-E IG         PEL-N-212-06649-00001         3         3         Argon         0.28         0.21         0.39         61         S6           with grilles-between-the-glass         PEL-N-212-06650-00001         0.28         0.19         0.33         61         S6           with grilles-between-the-glass         PEL-N-212-06651-00001         0.28         0.19         0.33         61         S6           with grilles-between-the-glass         PEL-N-212-06625-00001         3         3         Argon         0.27         0.16         0.36         61         S6           with grilles-between-the-glass         PEL-N-212-0627-00001         0.28         0.14         0.31         61         S6           13/16"         SunDefense+ Low-E IG         PEL-N-212-10237-00001         0.24         0.16         0.35         48         N         NCC         S6           13/16"         SunDefense+ Low-E IG         PEL-N-212-10239-00001<   | SC S |          | Zone     |
| with grilles-between-the-glass         PEL-N-212-06618-00001         0.40         0.38         0.39         45         0           13/16"         Advanced Low-E IG         PEL-N-212-06649-00001         3         3         Argon         0.28         0.21         0.39         61         55           with grilles-between-the-glass         PEL-N-212-06650-00001         0.28         0.19         0.33         61         55           with integral grilles         PEL-N-212-06651-00001         0.28         0.19         0.33         61         55           with grilles-between-the-glass         PEL-N-212-06625-00001         3         Argon         0.27         0.16         0.36         61         56           13/16"         SunDefense" Low-E IG         PEL-N-212-06627-00001         0.28         0.14         0.31         61         56           with grilles-between-the-glass         PEL-N-212-06262-00001         0.28         0.14         0.31         61         56           with grilles-between-the-glass         PEL-N-212-0623-00001         0.24         0.16         0.35         48         N         NC         56           with grilles-between-the-glass         PEL-N-212-01033-00001         0.24         0.14         0.30         48 <t< th=""><th></th><th></th><th>CA</th></t<>  |      |          | CA       |
| with integral grilles         PEL-N-212-06619-00001         0.40         0.38         0.39         45         0           13/16"         Advanced Low-E IG         PEL-N-212-06649-00001         3         3         Argon         0.28         0.21         0.39         61         56           with grilles-between-the-glass         PEL-N-212-06650-00001         0.28         0.19         0.33         61         56           13/16"         SunDefense" Low-E IG         PEL-N-212-0662-00001         3         3         Argon         0.27         0.16         0.36         61         56           13/16"         SunDefense" Low-E IG         PEL-N-212-0662-00001         3         3         Argon         0.27         0.14         0.31         61         56           with grilles-between-the-glass         PEL-N-212-0662-00001         0.28         0.14         0.31         61         56           13/16"         SunDefense+ Low-E IG         PEL-N-212-0237-00001         3         3         Argon         0.24         0.16         0.35         48         N         NC         56           with grilles-between-the-glass         PEL-N-212-10238-00001         0.24         0.14         0.30         48         N         NC         56 <td></td> <td></td> <td></td>  |      |          |          |
| 13/16"       Advanced Low-E IG       PEL-N-212-06649-00001       3       3       Argon       0.28       0.21       0.39       61       56         with grilles-between-the-glass       PEL-N-212-06650-00001       0.28       0.19       0.33       61       56         with integral grilles       PEL-N-212-06651-00001       0.28       0.19       0.33       61       56         13/16"       SunDefense" Low-E IG       PEL-N-212-06625-00001       3       3       Argon       0.27       0.16       0.36       61       56         with grilles-between-the-glass       PEL-N-212-06627-00001       0.28       0.14       0.31       61       56         with grilles-between-the-glass       PEL-N-212-0237-00001       0.28       0.14       0.31       61       56         13/16"       SunDefenset Low-E IG       PEL-N-212-10237-00001       0.24       0.14       0.30       48       N       NC       56         with grilles-between-the-glass       PEL-N-212-10238-00001       0.25       0.14       0.30       48       N       NC       56         13/16"       AdvancedComfort Low-E IG       PEL-N-212-06633-00001       0.24       0.18       0.33       48       N       NC       56 <td></td> <td></td> <td></td>   |      |          |          |
| with grilles-between-the-glass         PEL-N-212-06650-00001         0.28         0.19         0.33         61         55           with integral grilles         PEL-N-212-06651-00001         0.28         0.19         0.33         61         56           13/16"         SunDefense" Low-E IG         PEL-N-212-06625-00001         3         3         Argon         0.27         0.16         0.36         61         56           with grilles-between-the-glass         PEL-N-212-06626-00001         0.27         0.14         0.31         61         56           with integral grilles         PEL-N-212-06627-00001         0.28         0.14         0.31         61         56           13/16"         SunDefense+ Low-E IG         PEL-N-212-10237-00001         3         3         Argon         0.24         0.16         0.35         48         N         NC         56           with grilles-between-the-glass         PEL-N-212-10238-00001         0.24         0.14         0.30         48         N         NC         56           with integral grilles         PEL-N-212-10238-00001         0.25         0.14         0.30         48         N         NC         56           13/16"         AdvancedComfort Low-E IG         PEL-N-212-06633-00001   |      |          |          |
| with integral grilles         PEL-N-212-06651-00001         0.28         0.19         0.33         61         53           13/16"         SunDefense" Low-E IG         PEL-N-212-06625-00001         3         3         Argon         0.27         0.16         0.36         61         53           with grilles-between-the-glass         PEL-N-212-06626-00001         0.27         0.14         0.31         61         53           with integral grilles         PEL-N-212-06627-00001         0.28         0.14         0.31         61         53           13/16"         SunDefense+ Low-E IG         PEL-N-212-10237-00001         3         3         Argon         0.24         0.16         0.35         48         N         NC         53           with grilles-between-the-glass         PEL-N-212-10238-00001         0.24         0.14         0.30         48         N         NC         53           with integral grilles         PEL-N-212-10239-00001         0.25         0.14         0.30         48         N         NC         53           13/16"         AdvancedComfort Low-E IG         PEL-N-212-06633-00001         0.24         0.21         0.38         48         N         NC         53           13/16"         Natura   | SC S |          |          |
| 13/16"         SunDefense" Low-E IG         PEL-N-212-06625-00001         3         3         Argon         0.27         0.16         0.36         61         50           with grilles-between-the-glass         PEL-N-212-06626-00001         0.27         0.14         0.31         61         50           with integral grilles         PEL-N-212-06627-00001         0.28         0.14         0.31         61         50           13/16"         SunDefenset-Low-E IG         PEL-N-212-10237-00001         3         3         Argon         0.24         0.16         0.35         48         N         NCC         50           with grilles-between-the-glass         PEL-N-212-10238-00001         0.24         0.14         0.30         48         N         NCC         50           with grilles-between-the-glass         PEL-N-212-10239-00001         0.25         0.14         0.30         48         N         NCC         50           13/16"         AdvancedComfort Low-E IG         PEL-N-212-06633-00001         3         3         Argon         0.24         0.21         0.38         48         N         NCC         50           with grilles-between-the-glass         PEL-N-212-06643-00001         0.24         0.18         0.33         48 <td>SC S</td> <td></td> <td></td>  | SC S |          |          |
| with grilles-between-the-glass         PEL-N-212-06626-00001         D         D         0.27         0.14         0.31         61         D         56           with integral grilles         PEL-N-212-06627-00001         0.28         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.14         0.31         61         0.57         0.57         0.57         0.51         0.51         0.51         0.51         0.51         0.51         0.51   | SC S |          |          |
| with integral grilles         PEL-N-212-06627-00001         0.28         0.14         0.31         61         53           13/16"         SunDefenset Low-E IG         PEL-N-212-10237-00001         3         3         Argon         0.24         0.16         0.35         48         N         NC         53           with grilles-between-the-glass         PEL-N-212-10238-00001         0.24         0.14         0.30         48         N         NC         53           with integral grilles         PEL-N-212-10239-00001         0.25         0.14         0.30         48         N         NC         56           13/16"         AdvancedComfort Low-E IG         PEL-N-212-06633-00001         3         3         Argon         0.24         0.21         0.38         48         N         NC         56           with grilles-between-the-glass         PEL-N-212-06633-00001         0.24         0.18         0.33         48         N         NC         56           with grilles-between-the-glass         PEL-N-212-06643-00001         0.25         0.18         0.33         48         N         NC         56           13/16"         NaturalSun Low-E IG         PEL-N-212-06643-00001         3         3         Argon         0.28 <td>SC S</td> <td></td> <td></td>   | SC S |          |          |
| 13/16"         SunDefenset Low-E IG         PEL-N-212-10237-00001         3         3         Argon         0.24         0.16         0.35         48         N         NC         Soc           with grilles-between-the-glass         PEL-N-212-10238-00001         0.24         0.14         0.30         48         N         NC         Soc           with integral grilles         PEL-N-212-10239-00001         0.25         0.14         0.30         48         N         NC         Soc           13/16"         AdvancedComfort Low-E IG         PEL-N-212-06633-00001         3         3         Argon         0.24         0.21         0.38         48         N         NC         Soc           with grilles-between-the-glass         PEL-N-212-06633-00001         0.24         0.18         0.33         48         N         NC         Soc           with grilles-between-the-glass         PEL-N-212-06635-00001         0.25         0.18         0.33         48         N         NC         Soc           13/16"         NaturalSun Low-E IG         PEL-N-212-06641-00001         3         3         Argon         0.28         0.39         0.44         60         C         D           with grilles-between-the-glass         PEL-N-212-0664   | SC S |          |          |
| with grilles-between-the-glass         PEL-N-212-10238-00001         D         0.24         0.14         0.30         48         N         NC         SC           with integral grilles         PEL-N-212-10239-00001         0.25         0.14         0.30         48         N         NC         SC           13/16"         AdvancedComfort Low-E IG         PEL-N-212-06633-00001         3         3         Argon         0.24         0.21         0.38         48         N         NC         SC           with grilles-between-the-glass         PEL-N-212-06633-00001         0.24         0.18         0.33         48         N         NC         SC           with grilles-between-the-glass         PEL-N-212-06635-00001         0.25         0.18         0.33         48         N         NC         SC           13/16"         NaturalSun Low-E IG         PEL-N-212-06641-00001         3         3         Argon         0.28         0.39         0.44         60         C         C           with grilles-between-the-glass         PEL-N-212-06642-00001         0.28         0.34         0.38         60         C         C         C           13/16"         NaturalSun + Low-E IG         PEL-N-212-00205-00001         3         3 <td>SC S</td> <td></td> <td></td>   | SC S |          |          |
| with integral grilles         PEL-N-212-10239-00001         Image: Constraint of the system of the sy                   | SC S |          |          |
| 13/16"         AdvancedComfort Low-E IG         PEL-N-212-06633-00001         3         3         Argon         0.24         0.21         0.38         48         N         NC         56           with grilles-between-the-glass         PEL-N-212-06634-00001         0.24         0.18         0.33         48         N         NC         56           with integral grilles         PEL-N-212-06635-00001         0.25         0.18         0.33         48         N         NC         56           13/16"         NaturalSun Low-E IG         PEL-N-212-06641-00001         3         3         Argon         0.28         0.39         0.44         60         C         C           with grilles-between-the-glass         PEL-N-212-06642-00001         0.28         0.34         0.38         60         C         C         C           with grilles-between-the-glass         PEL-N-212-06643-00001         0.29         0.34         0.38         60         C         C         C           13/16"         NaturalSun + Low-E IG         PEL-N-212-10205-00001         3         3         Argon         0.25         0.36         0.43         47         N         NC           with grilles-between-the-glass         PEL-N-212-10205-00001         3 <td>SC S</td> <td></td> <td></td>  | SC S |          |          |
| with grilles-between-the-glass         PEL-N-212-06634-00001         0         0.24         0.18         0.33         48         N         NC         SC           with integral grilles         PEL-N-212-06635-00001         0.25         0.18         0.33         48         N         NC         SC           13/16"         NaturalSun Low-E IG         PEL-N-212-06641-00001         3         3         Argon         0.28         0.39         0.44         60         C         C         SC           with grilles-between-the-glass         PEL-N-212-06642-00001         0.28         0.34         0.38         60         C         C         SC           with integral grilles         PEL-N-212-06643-00001         0.29         0.34         0.38         60         C         C         C           13/16"         NaturalSun + Low-E IG         PEL-N-212-10205-00001         3         3         Argon         0.25         0.36         0.43         47         N         NC           13/16"         NaturalSun + Low-E IG         PEL-N-212-10205-00001         3         3         Argon         0.25         0.31         0.37         47         N         NC           with grilles-between-the-glass         PEL-N-212-10207-00001   | SC S |          |          |
| with integral grilles         PEL-N-212-06635-00001         0.25         0.18         0.33         48         N         NC         SC           13/16"         NaturalSun Low-E IG         PEL-N-212-06641-00001         3         3         Argon         0.28         0.39         0.44         60   | SC S |          |          |
| 13/16"         NaturalSun Low-E IG         PEL-N-212-06641-00001         3         3         Argon         0.28         0.39         0.44         60         Image: Constraint of the system of the s   | SC S |          |          |
| with grilles-between-the-glass         PEL-N-212-06642-00001         0.28         0.34         0.38         60         0           with integral grilles         PEL-N-212-06643-00001         0.29         0.34         0.38         60         0           13/16"         NaturalSun+ Low-E IG         PEL-N-212-10205-00001         3         3         Argon         0.25         0.36         0.43         47         N         NC           with grilles-between-the-glass         PEL-N-212-10206-00001         0.25         0.31         0.37         47         N         NC           with nitegral grilles         PEL-N-212-10207-00001         0.26         0.31         0.37         47         N         NC  | SC S |          | <u> </u> |
| with integral grilles         PEL-N-212-06643-00001         0.29         0.34         0.38         60            13/16"         NaturalSun+ Low-E IG         PEL-N-212-10205-00001         3         3         Argon         0.25         0.36         0.43         47         N         NC           with grilles-between-the-glass         PEL-N-212-10206-00001         0.25         0.31         0.37         47         N         NC           with integral grilles         PEL-N-212-10207-00001         0.26         0.31         0.37         47         N         NC  |      |          |          |
| 13/16"         NaturalSun+ Low-E IG         PEL-N-212-10205-00001         3         3         Argon         0.25         0.36         0.43         47         N         NC           with grilles-between-the-glass         PEL-N-212-10206-00001         0         0.25         0.31         0.37         47         N         NC           with integral grilles         PEL-N-212-10207-00001         0         0.26         0.31         0.37         47         N         NC   |      |          | <b>_</b> |
| with grilles-between-the-glass         PEL-N-212-10206-00001         0.25         0.31         0.37         47         N         NC           with integral grilles         PEL-N-212-10207-00001         0.26         0.31         0.37         47         N         NC  |      | <u> </u> | <u> </u> |
| with integral grilles         PEL-N-212-10207-00001         0.26         0.31         0.37         47         N         NC  |      |          | <u> </u> |
|   |      |          | <u> </u> |
| Tinted Glazing  |      |          |          |
|   |      |          |          |
|   | SC S | _        |          |
|   | SC S |          |          |
|   |      |          | <b>-</b> |
|   | SC S |          |          |
|   | SC S |          |          |
|   | SC S |          | +        |
|   | SC S |          |          |
|   | SC S | -        |          |
| High Altitude Glazing   |      |          |          |
| 13/16" Advanced Low-E IG PEL-N-212-06645-00001 3 3 Air 0.30 0.22 0.39 57  |      | 1        | 1        |
| with grilles-between-the-glass         PEL-N-212-06646-00001         0.30         0.19         0.33         57  |      |          |          |
| with galaction between the galastic relevance of the galastic relevance of the galastic relevance of the galastic relevance of the galaxies of the gala |      | +        |          |
| 13/16"         SunDefense™ Low-E IG         PEL-N-212-06621-00001         3         3         Air         0.30         0.16         0.36         58   |      | +        | +        |
| with grilles-between-the-glass         PEL-N-212-06622-00001         0.30         0.14         0.31         58  |      |          | +        |
| with grilles         PEL-N-212-06623-00001         0.30         0.14         0.31         58  |      |          |          |
|   | SC S |          | +        |
|   | SC S |          |          |
|   | SC S |          |          |
|   | SC S |          | <u>+</u> |
|   | SC S |          | 1        |
|   | SC S |          | 1        |
| 13/16"         NaturalSun Low-E IG         PEL-N-212-06637-00001         3         3         Air         0.31         0.39         0.44         57  |      |          | +        |
| with grilles-between-the-glass         PEL-N-212-06638-00001         0.31         0.34         0.38         57  |      |          | 1        |
| with integral grilles         PEL-N-212-06639-00001         0.31         0.34         0.38         57   |      |          | 1        |
| 13/16" NaturalSun+ Low-E IG PEL-N-212-10201-00001 3 3 Air 0.27 0.36 0.43 44   |      | 1        | 1        |
| with grilles-between-the-glass PEL-N-212-10202-00001 0.27 0.31 0.37 44  |      |          |          |
| with integral grilles         PEL-N-212-10203-00001         0.28         0.31         0.37         44   |      |          | 1        |

R-Value = 1/U-Factor, SHGC = Solar Heat Gain Coefficient

VLT % = Visible Light Transmission, CR = Condensation Resistance

ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

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**Climate Zones** 



| ng<br>ess            |                                  | NFRC Certified        | Glass<br>(mm) |       |      |             | (mm)    |      | (mm) |    | (mm) |    | (mm) |   | Pe  | rforman | ce Valu | es <sub>1</sub> |  | ded Are |  |  |  |  |
|----------------------|----------------------------------|-----------------------|---------------|-------|------|-------------|---------|------|------|----|------|----|------|---|-----|---------|---------|-----------------|--|---------|--|--|--|--|
| Glazing<br>Thickness | Type of Glazing                  | Product #             | Ext.          | Mid   | Int. | Gap<br>Fill | -Factor | SHGC | VLT  | cr |      | U. | S.   |   | Can | ada 2   |         |                 |  |         |  |  |  |  |
| F                    |                                  |                       |               | IVIIC | int. |             | U-Fa    | R    | 5    | 0  |      | Zo | ne   |   | ER  | Zone    |         |                 |  |         |  |  |  |  |
| Ven                  | t Triple-Pane Glazing - Alumi    | num-Clad Exterior     |               |       |      |             |         |      |      |    | Ν    | NC | SC   | S |     | CA      |         |                 |  |         |  |  |  |  |
| 1"                   | Advanced Low-E IG                | PEL-N-212-07005-00001 | 3             | 3     | 3    | Argon       | 0.23    | 0.20 | 0.35 | 70 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-07006-00001 |               |       |      |             | 0.23    | 0.17 | 0.29 | 70 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-07007-00001 |               |       |      |             | 0.23    | 0.17 | 0.29 | 70 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
| 1"                   | SunDefense <sup>™</sup> Low-E IG | PEL-N-212-07017-00001 | 3             | 3     | 3    | Argon       | 0.22    | 0.15 | 0.32 | 70 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-07018-00001 |               |       |      |             | 0.23    | 0.13 | 0.27 | 70 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-07019-00001 |               |       |      |             | 0.23    | 0.13 | 0.27 | 70 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
| 1"                   | NaturalSun Low-E IG              | PEL-N-212-06993-00001 | 3             | 3     | 3    | Argon       | 0.23    | 0.32 | 0.39 | 70 | N    | NC |      |   |     |         |         |                 |  |         |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06994-00001 |               |       |      |             | 0.23    | 0.28 | 0.33 | 70 | N    | NC |      |   |     |         |         |                 |  |         |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06995-00001 |               |       |      |             | 0.23    | 0.28 | 0.33 | 70 | N    | NC |      |   |     |         |         |                 |  |         |  |  |  |  |
| High                 | n Altitude Glazing               |                       |               |       |      |             |         |      |      |    |      |    |      |   |     |         |         |                 |  |         |  |  |  |  |
| 1"                   | Advanced Low-E IG                | PEL-N-212-07009-00001 | 3             | 3     | 3    | Air         | 0.25    | 0.20 | 0.35 | 66 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-07010-00001 |               |       |      |             | 0.26    | 0.17 | 0.29 | 66 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-07011-00001 |               |       |      |             | 0.26    | 0.17 | 0.29 | 66 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
| 1"                   | SunDefense Low-E IG              | PEL-N-212-07021-00001 | 3             | 3     | 3    | Air         | 0.25    | 0.15 | 0.32 | 66 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-07022-00001 |               |       |      |             | 0.26    | 0.13 | 0.27 | 66 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-07023-00001 |               |       |      |             | 0.26    | 0.13 | 0.27 | 66 | N    | NC | SC   | S |     |         |         |                 |  |         |  |  |  |  |
| 1"                   | NaturalSun Low-E IG              | PEL-N-212-06997-00001 | 3             | 3     | 3    | Air         | 0.25    | 0.32 | 0.39 | 66 | N    | NC |      |   |     |         |         |                 |  |         |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06998-00001 |               |       |      |             | 0.26    | 0.28 | 0.33 | 66 | N    | NC |      |   |     |         |         |                 |  |         |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06999-00001 |               |       |      |             | 0.26    | 0.28 | 0.33 | 66 | N    | NC |      |   |     |         |         |                 |  |         |  |  |  |  |

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating Climate Zones

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR  $^{\odot}$  2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

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| gr                   |   |  | I .  | Glass<br>(mm) |             | I Performance Values |                  |      |          |       |    |          |        |       |          |
|----------------------|---|--|------|---------------|-------------|----------------------|------------------|------|----------|-------|----|----------|--------|-------|----------|
| Glazing<br>Thickness | Type of Glazing   | NFRC Certified<br>Product #                    |      |               | Gap<br>Fill | ctor                 | U-Factor<br>SHGC | VLT  | ся       | U. S. |    |          | Can    | ada 2 |          |
|                      |   |  | Ext. | Int.          |             | U-Fa                 | SHO              | ٦N   | Ū        |       | Zo | ne       |        | ER    | Zone     |
| Vent D               | ual-Pane Glazing - Wood Ext                             | erior  | 1    | 1             |             | 1                    |                  |      |          | Ν     | NC | SC       | S      |       | CA       |
| 13/16"               | Clear IG  | PEL-N-219-06521-00001                          | 3    | 3             | Air         | 0.39                 | 0.45             | 0.46 | 46       |       |    |          |        |       |          |
|                      | with grilles-between-the-glass                          | PEL-N-219-06522-00001                          |      |               |             | 0.39                 | 0.38             | 0.39 | 46       |       |    |          |        |       |          |
|                      | with integral grilles                                   | PEL-N-219-06523-00001                          |      | ļ             |             | 0.40                 | 0.38             | 0.39 | 46       |       |    |          |        |       | <u> </u> |
| 13/16"               | Advanced Low-E IG                                       | PEL-N-219-06537-00001                          | 3    | 3             | Argon       | 0.27                 | 0.22             | 0.39 | 62       |       |    | SC       | S      |       | <u> </u> |
|                      | with grilles-between-the-glass                          | PEL-N-219-06538-00001                          |      |               |             | 0.27                 | 0.19             | 0.33 | 62       |       |    | SC       | S      |       | <b> </b> |
|                      | with integral grilles                                   | PEL-N-219-06539-00001                          | ļ    |               |             | 0.28                 | 0.19             | 0.33 | 62       |       |    | SC       | S      |       | <u> </u> |
| 13/16"               | SunDefense™ Low-E IG                                    | PEL-N-219-06529-00001                          | 3    | 3             | Argon       | 0.27                 | 0.16             | 0.36 | 62       |       |    | SC       | S      |       | <u> </u> |
|                      | with grilles-between-the-glass                          | PEL-N-219-06530-00001                          |      |               |             | 0.27                 | 0.14             | 0.31 | 63       |       |    | SC       | S      |       | <b> </b> |
|                      | with integral grilles                                   | PEL-N-219-06531-00001                          |      | ļ             |             | 0.28                 | 0.14             | 0.31 | 63       |       |    | SC       | S      |       | <u> </u> |
| 13/16"               | SunDefense+ Low-E IG                                    | PEL-N-219-08533-00001                          | 3    | 3             | Argon       | 0.24                 | 0.16             | 0.35 | 39       | N     | NC | SC       | S      |       |          |
|                      | with grilles-between-the-glass                          | PEL-N-219-08534-00001                          |      |               |             | 0.24                 | 0.14             | 0.30 | 39       | N     | NC | SC       | S      |       |          |
|                      | with integral grilles                                   | PEL-N-219-08535-00001                          |      |               |             | 0.25                 | 0.14             | 0.30 | 39       | N     | NC | SC       | S      |       | <u> </u> |
| 13/16"               | AdvancedComfort Low-E IG                                | PEL-N-219-06553-00001                          | 3    | 3             | Argon       | 0.24                 | 0.21             | 0.38 | 49       | N     | NC | SC       | S      |       | <u> </u> |
|                      | with grilles-between-the-glass                          | PEL-N-219-06554-00001                          |      |               |             | 0.24                 | 0.18             | 0.33 | 49       | N     | NC | SC       | S      |       | <u> </u> |
|                      | with integral grilles                                   | PEL-N-219-06555-00001                          |      |               |             | 0.25                 | 0.18             | 0.33 | 49       | N     | NC | SC       | S      |       | <u> </u> |
| 13/16"               | NaturalSun Low-E IG                                     | PEL-N-219-06545-00001                          | 3    | 3             | Argon       | 0.28                 | 0.39             | 0.44 | 61       |       |    |          |        |       |          |
|                      | with grilles-between-the-glass                          | PEL-N-219-06546-00001                          |      |               |             | 0.28                 | 0.34             | 0.38 | 61       |       |    |          |        |       | <b> </b> |
| 40/401               | with integral grilles                                   | PEL-N-219-06547-00001                          |      |               |             | 0.29                 | 0.34             | 0.38 | 61       |       | NG |          |        |       | ──       |
| 13/16"               | NaturalSun+ Low-E IG                                    | PEL-N-219-08509-00001                          | 3    | 3             | Argon       | 0.25                 | 0.36             | 0.43 | 49       | N     | NC |          |        |       |          |
|                      | with grilles-between-the-glass                          | PEL-N-219-08510-00001                          |      |               |             | 0.25                 | 0.31             | 0.37 | 49       | N     | NC |          |        |       | <u> </u> |
| Tinted               | with integral grilles                                   | PEL-N-219-08511-00001                          |      |               |             | 0.26                 | 0.31             | 0.37 | 49       | N     | NC |          |        |       | I        |
|                      | Glazing   | DEL N 210 06572 00002                          | 5    | 2             | <b>A</b>    | 0.07                 | 0.10             | 0.25 | 62       |       | 1  | 66       | C      |       | 1        |
| 13/16"               | Bronze Advanced Low-E IG                                | PEL-N-219-06573-00002<br>PEL-N-219-06574-00002 | 5    | 3             | Argon       | 0.27                 | 0.19             | 0.25 | 62<br>62 |       |    | SC<br>SC | S<br>S |       | <u> </u> |
|                      | with grilles-between-the-glass<br>with integral grilles | PEL-N-219-06575-00002<br>PEL-N-219-06575-00002 |      |               |             | 0.27                 | 0.17             | 0.22 | 62       |       |    | SC       | S      |       | <u> </u> |
| 13/16"               | Gray Advanced Low-E IG                                  | PEL-N-219-06573-00002                          | 5    | 3             | Argon       | 0.28                 | 0.17             | 0.22 | 62       |       |    | SC       | S      |       | ┼───     |
| 13/10                | with grilles-between-the-glass                          | PEL-N-219-06574-00003                          | 5    | 3             | Argon       | 0.27                 | 0.18             | 0.22 | 62       |       |    | SC       | S      |       |          |
|                      | with integral grilles                                   | PEL-N-219-06575-00003                          |      |               |             | 0.27                 | 0.15             | 0.19 | 62       |       |    | SC       | S      |       |          |
| 13/16"               | Green Advanced Low-E IG                                 | PEL-N-219-06573-00004                          | 5    | 3             | Argon       | 0.20                 | 0.22             | 0.34 | 62       |       |    | SC       | S      |       | ┼───     |
| 13/10                | with grilles-between-the-glass                          | PEL-N-219-06574-00004                          |      |               | Aigon       | 0.27                 | 0.19             | 0.29 | 62       |       |    | SC       | S      |       |          |
|                      | with integral grilles                                   | PEL-N-219-06575-00004                          |      |               |             | 0.27                 | 0.19             | 0.29 | 62       |       |    | SC       | S      |       |          |
| High A               | Altitude Glazing  | 1 213 003/3 00004                              | 1    |               |             | 0.20                 | 0.15             | 0.25 | 02       |       |    | 50       |        |       | L        |
| 13/16"               | Advanced Low-E IG                                       | PEL-N-219-06533-00001                          | 3    | 3             | Air         | 0.30                 | 0.22             | 0.39 | 59       | 1     |    |          |        | 1     | 1        |
|                      | with grilles-between-the-glass                          | PEL-N-219-06534-00001                          |      |               | 7           | 0.30                 | 0.19             | 0.33 | 59       |       |    |          |        |       |          |
|                      | with integral grilles                                   | PEL-N-219-06535-00001                          |      |               |             | 0.30                 | 0.19             | 0.33 | 59       |       |    |          |        |       |          |
| 13/16"               | SunDefense Low-E IG                                     | PEL-N-219-06525-00001                          | 3    | 3             | Air         | 0.30                 | 0.16             | 0.36 | 59       | i – – |    |          |        | i –   | <u> </u> |
|                      | with grilles-between-the-glass                          | PEL-N-219-06526-00001                          | -    |               |             | 0.30                 | 0.14             | 0.31 | 59       |       |    |          |        |       | <u> </u> |
|                      | with integral grilles                                   | PEL-N-219-06527-00001                          |      |               |             | 0.30                 | 0.14             | 0.31 | 59       |       |    |          |        |       | <u> </u> |
| 13/16"               | SunDefense+ Low-E IG                                    | PEL-N-219-08529-00001                          | 3    | 3             | Air         | 0.26                 | 0.16             | 0.35 | 49       | N     | NC | SC       | S      |       | <u> </u> |
|                      | with grilles-between-the-glass                          | PEL-N-219-08530-00001                          |      |               |             | 0.26                 | 0.14             | 0.30 | 49       | N     | NC | SC       | S      |       |          |
|                      | with integral grilles                                   | PEL-N-219-08531-00001                          |      |               |             | 0.27                 | 0.14             | 0.30 | 52       |       |    | SC       | S      |       |          |
| 13/16"               | AdvancedComfort Low-E IG                                | PEL-N-219-06549-00001                          | 3    | 3             | Air         | 0.26                 | 0.21             | 0.38 | 45       | N     | NC | SC       | S      |       | İ –      |
|                      | with grilles-between-the-glass                          | PEL-N-219-06550-00001                          |      |               |             | 0.26                 | 0.19             | 0.33 | 45       | N     | NC | SC       | S      |       |          |
|                      | with integral grilles                                   | PEL-N-219-06551-00001                          |      |               |             | 0.27                 | 0.19             | 0.33 | 45       |       |    | SC       | S      |       |          |
| 13/16"               | NaturalSun Low-E IG                                     | PEL-N-219-06541-00001                          | 3    | 3             | Air         | 0.30                 | 0.39             | 0.44 | 58       |       |    |          |        |       |          |
|                      | with grilles-between-the-glass                          | PEL-N-219-06542-00001                          |      |               |             | 0.30                 | 0.34             | 0.38 | 58       |       |    |          |        |       |          |
|                      | with integral grilles                                   | PEL-N-219-06543-00001                          |      |               |             | 0.31                 | 0.34             | 0.38 | 58       |       |    |          |        |       |          |
| 13/16"               | NaturalSun+ Low-E IG                                    | PEL-N-219-08505-00001                          | 3    | 3             | Air         | 0.26                 | 0.36             | 0.43 | 41       | Ν     | NC |          |        |       |          |
|                      | with grilles-between-the-glass                          | PEL-N-219-08506-00001                          |      |               |             | 0.26                 | 0.31             | 0.37 | 41       | N     | NC |          |        |       |          |
|                      | with integral grilles                                   | PEL-N-219-08507-00001                          |      |               |             | 0.27                 | 0.31             | 0.37 | 41       |       |    |          |        |       |          |

R-Value = 1/U-Factor, SHGC = Solar Heat Gain Coefficient

VLT % = Visible Light Transmission, CR = Condensation Resistance

ER = Canadian Energy Rating

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(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

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Rev. 04/02/2024







| ng<br>ess            |                                  | NFRC Certified        | Glass<br>(mm) |       | (mm) |             |         |      | (mm) |    | nm) |    | Performance Values <sub>1</sub> |   |     |       |  |  | ERGY STAR®<br>Zones Shown |  |  |
|----------------------|----------------------------------|-----------------------|---------------|-------|------|-------------|---------|------|------|----|-----|----|---------------------------------|---|-----|-------|--|--|---------------------------|--|--|
| Glazing<br>Thickness | Type of Glazing                  | Product #             | Ext.          | Mid   | Int. | Gap<br>Fill | -Factor | SHGC | VLT  | CR |     | U. | S.                              |   | Can | ada 2 |  |  |                           |  |  |
| F                    |                                  |                       |               | IVIIG | int. |             | U-Fa    | Υ.   | >    | 0  |     | Zo | ne                              |   | ER  | Zone  |  |  |                           |  |  |
| Ven                  | t Triple-Pane Glazing - Wood     | Exterior              |               |       |      |             |         |      |      |    | Ν   | NC | SC                              | S |     | CA    |  |  |                           |  |  |
| 1"                   | Advanced Low-E IG                | PEL-N-219-06713-00001 | 3             | 3     | 3    | Argon       | 0.22    | 0.20 | 0.35 | 70 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
|                      | with grilles-between-the-glass   | PEL-N-219-06714-00001 |               |       |      |             | 0.23    | 0.17 | 0.29 | 70 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
|                      | with integral grilles            | PEL-N-219-06715-00001 |               |       |      |             | 0.23    | 0.17 | 0.29 | 70 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
| 1"                   | SunDefense <sup>™</sup> Low-E IG | PEL-N-219-06725-00001 | 3             | 3     | 3    | Argon       | 0.22    | 0.15 | 0.32 | 70 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
|                      | with grilles-between-the-glass   | PEL-N-219-06726-00001 |               |       |      |             | 0.23    | 0.13 | 0.27 | 70 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
|                      | with integral grilles            | PEL-N-219-06727-00001 |               |       |      |             | 0.23    | 0.13 | 0.27 | 70 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
| 1"                   | NaturalSun Low-E IG              | PEL-N-219-06701-00001 | 3             | 3     | 3    | Argon       | 0.23    | 0.32 | 0.39 | 70 | N   | NC |                                 |   |     |       |  |  |                           |  |  |
|                      | with grilles-between-the-glass   | PEL-N-219-06702-00001 |               |       |      |             | 0.23    | 0.28 | 0.33 | 70 | N   | NC |                                 |   |     |       |  |  |                           |  |  |
|                      | with integral grilles            | PEL-N-219-06703-00001 |               |       |      |             | 0.23    | 0.28 | 0.33 | 70 | N   | NC |                                 |   |     |       |  |  |                           |  |  |
| High                 | n Altitude Glazing               |                       |               |       |      |             |         |      |      |    |     |    |                                 |   |     |       |  |  |                           |  |  |
| 1"                   | Advanced Low-E IG                | PEL-N-219-06709-00001 | 3             | 3     | 3    | Air         | 0.25    | 0.20 | 0.35 | 67 | N   | NC | SC                              | S |     | 1     |  |  |                           |  |  |
|                      | with grilles-between-the-glass   | PEL-N-219-06710-00001 |               |       |      |             | 0.26    | 0.17 | 0.29 | 67 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
|                      | with integral grilles            | PEL-N-219-06711-00001 |               |       |      |             | 0.25    | 0.17 | 0.29 | 67 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
| 1"                   | SunDefense Low-E IG              | PEL-N-219-06721-00001 | 3             | 3     | 3    | Air         | 0.25    | 0.15 | 0.32 | 67 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
|                      | with grilles-between-the-glass   | PEL-N-219-06722-00001 |               |       |      |             | 0.25    | 0.13 | 0.27 | 67 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
|                      | with integral grilles            | PEL-N-219-06723-00001 |               |       |      |             | 0.25    | 0.13 | 0.27 | 67 | N   | NC | SC                              | S |     |       |  |  |                           |  |  |
| 1"                   | NaturalSun Low-E IG              | PEL-N-219-06697-00001 | 3             | 3     | 3    | Air         | 0.25    | 0.32 | 0.39 | 67 | N   | NC |                                 |   |     |       |  |  |                           |  |  |
|                      | with grilles-between-the-glass   | PEL-N-219-06698-00001 |               |       |      |             | 0.26    | 0.28 | 0.33 | 67 | N   | NC |                                 |   |     |       |  |  |                           |  |  |
|                      | with integral grilles            | PEL-N-219-06699-00001 |               |       |      |             | 0.26    | 0.28 | 0.33 | 67 | N   | NC |                                 |   |     |       |  |  |                           |  |  |

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating Climate Zones

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## Glazing Performance - Total Unit Impact-Resistant Glass

| ıg<br>ess            |                                  |                             |            | Glass<br>(mm) |             |          |             |      |    | Performance Values <sub>1</sub> |    |     | es <sub>1</sub> | Shaded Areas Meet EN<br>Performance Criteria in |       |  |  |  |  |  |  |  |
|----------------------|----------------------------------|-----------------------------|------------|---------------|-------------|----------|-------------|------|----|---------------------------------|----|-----|-----------------|---|-------|--|--|--|--|--|--|--|
| Glazing<br>Thickness | Type of Glazing                  | NFRC Certified<br>Product # | <b>_</b> . |               | Gap<br>Fill | ctor     | U<br>U<br>U | VLT  | æ  |                                 | U. | S.  |                 | Can   | ada 2 |  |  |  |  |  |  |  |
| ΞĒ                   |                                  |                             | Ext.       | Ext. Int.     |             | U-Factor | SHGC        | 5    | CR |                                 | Zo | one |                 | ER  | Zone  |  |  |  |  |  |  |  |
| Dual-                | Pane Laminated Impact-Resi       | istant Glazing - Aluminum   | -Clad      | Exteri        | or          |          |             |      |    | N                               | NC | SC  | S               |   | CA    |  |  |  |  |  |  |  |
| 7/8"                 | Clear IG PVB                     | PEL-N-212-06945-00001       | 8          | 5             | air         | 0.41     | 0.39        | 0.44 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06946-00001       |            |               |             | 0.41     | 0.33        | 0.38 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06947-00001       |            |               |             | 0.42     | 0.33        | 0.38 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
| 7/8"                 | Advanced Low-E IG PVB            | PEL-N-212-06949-00001       | 8          | 5             | argon       | 0.29     | 0.21        | 0.38 | 59 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06950-00001       |            |               |             | 0.30     | 0.19        | 0.33 | 59 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06951-00001       |            |               |             | 0.30     | 0.19        | 0.33 | 59 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
| 7/8"                 | SunDefense <sup>™</sup> Low-E IG | PEL-N-212-06953-00001       | 8          | 5             | argon       | 0.28     | 0.17        | 0.35 | 59 |                                 |    | SC  | S               |   |       |  |  |  |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06954-00001       |            |               |             | 0.30     | 0.15        | 0.30 | 59 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06955-00001       |            |               |             | 0.30     | 0.15        | 0.30 | 59 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
| Dual                 | Pane Tinted Laminated Impa       | ct-Resistant Glazing - Alu  | uminur     | n-Clac        | Exteri      | or       |             |      |    |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
| 7/8"                 | Bronze IG PVB                    | PEL-N-212-06957-00001       | 8          | 5             | air         | 0.41     | 0.26        | 0.18 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06958-00001       |            |               |             | 0.41     | 0.23        | 0.15 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06959-00001       |            |               |             | 0.40     | 0.23        | 0.15 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
| 7/8"                 | Gray IG PVB                      | PEL-N-212-06961-00001       | 8          | 5             | air         | 0.41     | 0.29        | 0.21 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06962-00001       |            |               |             | 0.41     | 0.25        | 0.18 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06963-00001       |            |               |             | 0.40     | 0.25        | 0.18 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
| 7/8"                 | Green IG PVB                     | PEL-N-212-06965-00001       | 8          | 5             | air         | 0.41     | 0.35        | 0.36 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with grilles-between-the-glass   | PEL-N-212-06966-00001       |            |               |             | 0.41     | 0.30        | 0.31 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |
|                      | with integral grilles            | PEL-N-212-06967-00001       |            |               |             | 0.40     | 0.30        | 0.31 | 44 |                                 |    |     |                 |   |       |  |  |  |  |  |  |  |

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating Climate Zones

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(2) The values shown are based on Canada's updated ENERGY STAR  $^{\odot}$  2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

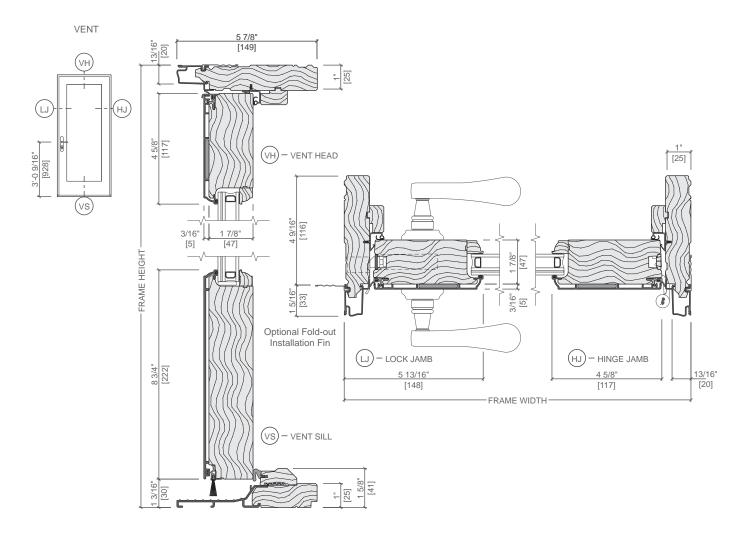
Visit www.energystar.gov for Energy Star guidelines.



Impact-Resistant Glass

For a complete list of ratings, refer to the Impact-Resistant product section.

|   | Clad                     |
|---|--------------------------|
|   | 7/8" Insulated Glass PVB |
| Maximum Performance Grade 1             |                          |
| Vent units 6' 10" tall and under        | +70 / -70                |
| Vent units 8' tall and under            | +70 / -70                |
| Vent units over 8' tall up to 10' tall  | +50 / -50                |
| Fixed units 6' 10" tall and under       | +70 / -70                |
| Fixed units 8' tall and under           | +70 / -70                |
| Fixed units over 8' tall up to 10' tall | +50 / -50                |
| Certification                           |                          |
| Hallmark                                | 411-H-1188               |
| FPAS                                    | FL 14302                 |



(—) = Not applicable

(1) Units are tested for air/water/structural and impact-resistance, and certified for wind zone 4, large missile rating D.

Transoms are not available with impact-resistant Glazing.

For clear opening, vent area, visible glass, and frame area, see clad Design Data pages.

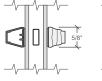
Doors with low profile sills, curved glass in rectangular panel, custom stiles and rails, and no-lock no-bore hardware options are not certified to above standards.



**Grille Profiles** 

Traditional Style Collection - Integral Light Technology ®

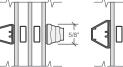
Putty Glaze and Ogee Grilles Clad Exterior - Wood Interior







1 1/4" Regular



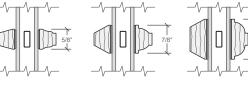
5/8" Regular

7/8" Regular

Π

2" Regular

Putty Glaze and Ogee Grilles Wood Exterior - Wood Interior





5/8" Regular





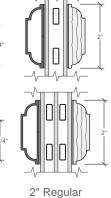
7/8" Regular 1 1/4" Regular

Ogee Grilles Clad Exterior - Wood Interior





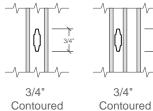




7/8" Regular

1 1/4" Regular

Grilles-Between-the-Glass





Interior wood ILT grilles available in Pine, Mahogany or Douglas Fir to match complete unit. Exterior wood ILT grilles available in Pine or Mahogany to match complete unit.



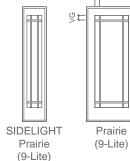
**Grille Patterns** 

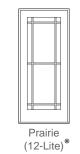
# Integral Light Technology® Grilles

Prairie Lite Patterns



Transom









(14-Lite)

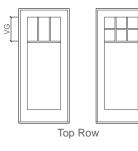
All sidelights and transoms will have 9 lights.

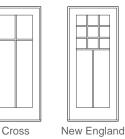
Standard corner lite dimension for Prairie patterns = 3-1/2" VG.

### Integral Light Technology Grilles

- 9-Lite available in all standard and special sizes.
- 12-Lite available at 8' height; other heights available per custom drawing.
- 14-Lite available in units > 2' 1-1/2" width.

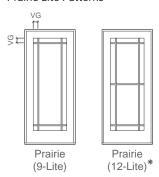
Other Available Patterns

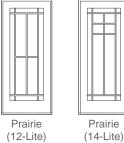




# Grilles-Between-the-Glass

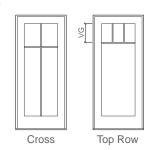
## Prairie Lite Patterns





Prairie

## Other Available Patterns



## For traditional patterns, see size tables.

VG = Visible Glass

Lite dimensions noted can vary.

Custom configurations are available; for details contact your local Pella sales representative.

## Top Row

- Standard visible glass to separator bar = 14" or half of total visible glass height, whichever is smaller.

### Cross

- Standard visible glass to separator bar = one-quarter of total visible glass height.

### New England

- Standard visible glass to separator bar = half of total visible glass height.

### Prairie

- Standard corner lite dimension = 3-1/2" VG.
- 9-Lite available in units < 7' 0-3/4" height.
- \* Prairie in heights > 7' 0-1/2" will have 12 lites.
- 12-Lite available in units ≤ 7' 2" height.

### Cross

- Horizontal bar is 1/4 of visible glass from the top in door panels.
- Not available in transoms.

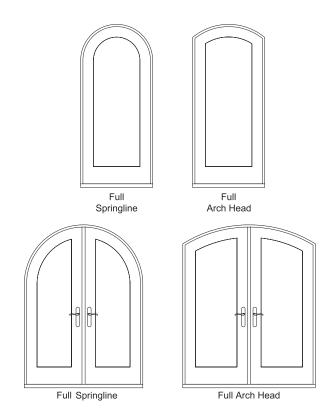
### Top Row

- Horizontal bar may be ordered 12", 14" or 16" from the top VG.
- Transoms with frame heights  $\geq$  21", the horizontal bar will be
- positioned at 1/2 the visible glass height.
- Top Row not available in transoms with frame height <21".



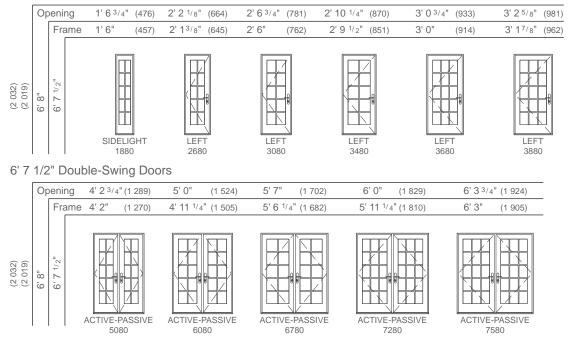
**Custom Shapes** 

Pella Reserve Out-Swing French doors are available in custom shapes shown below, and additional shapes per drawing. For specifications, size limitations, and details on these units, contact your local Pella sales representative.





# 6' 7 1/2" Single Doors and Sidelight



Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

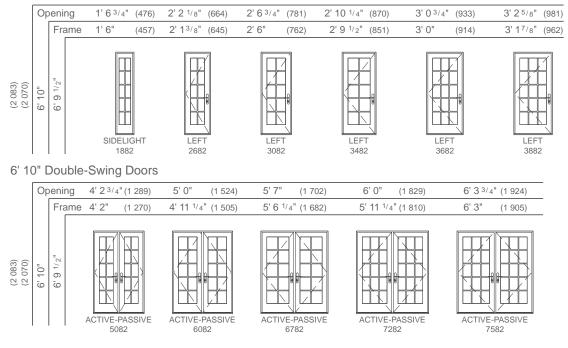
Double-swing doors - Active-Passive shown. Passive-Active also available.

For Wood Units Only:

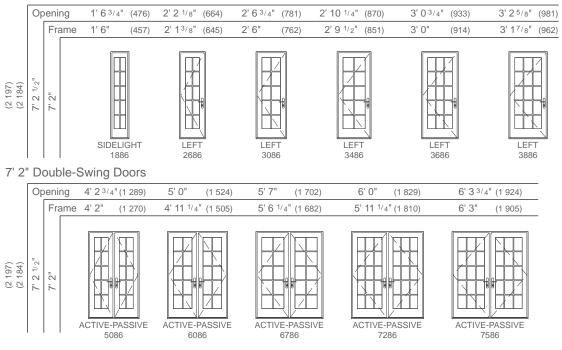
To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



# 6' 10" Single Doors and Sidelight



7' 2" Single Doors and Sidelight



Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

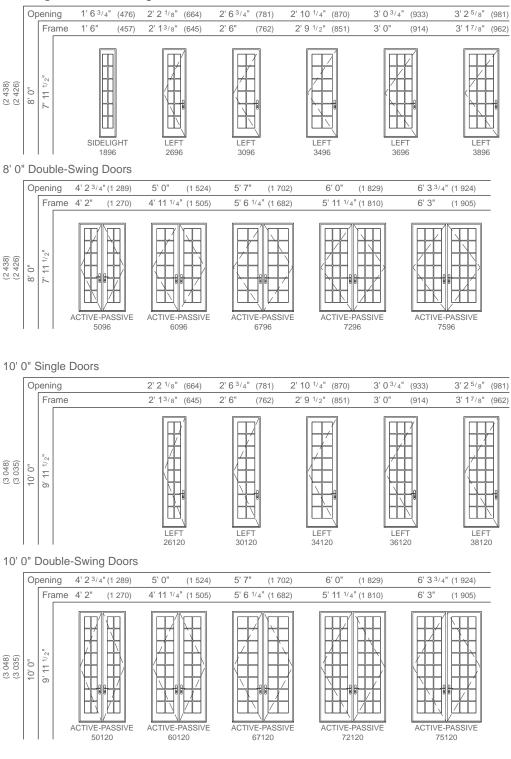
Double-swing doors - Active-Passive shown. Passive-Active also available.

### For Wood Units Only:

To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



8' 0" Single Doors and Sidelight



Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

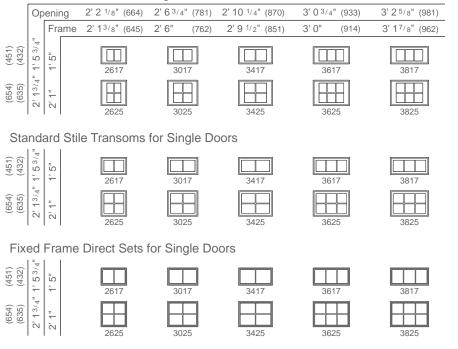
Double-swing doors - Active-Passive shown. Passive-Active also available.

### For Wood Units Only:

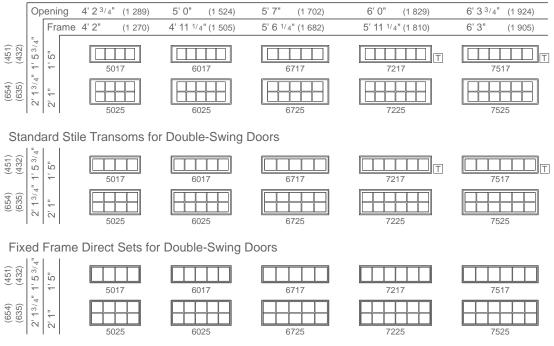
To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



## Wide Stile Transoms for Single Doors



## Wide Stile Transoms for Double-Swing Doors



Not to scale.

T Tempered glass is standard.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.



## Special Sizes and Dimensions

# Special Size Frame Dimensions 1

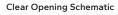
| Door Type          |         | Non-Imp | act Glazing  |          |         |             | cts with<br>istant Glass 2 |          |
|--------------------|---------|---------|--------------|----------|---------|-------------|----------------------------|----------|
|                    | Fram    | e Width | Frame Height |          | Fram    | Frame Width |                            | e Height |
|                    | Minimum | Maximum | Minimum      | Maximum  | Minimum | Maximum     | Minimum                    | Maximum  |
| Transoms           | 25-3/8" | 75"     | 14"          | 25"      | 25-3/8" | 75"         | 14"                        | 25"      |
|                    | (645)   | (1 905) | (356)        | (635)    | (645)   | (1 905)     | (356)                      | (635)    |
| Sidelights (Fixed) | 18"     | 65"     | 36"          | 119-1/2" | 12"     | 42"         | 48"                        | 96"      |
|                    | (457)   | (457)   | (914)        | (3 035)  | (305)   | (1 067)     | (1 219)                    | (2 438)  |
| Single Doors       | 18"     | 48"     | 36"          | 119-1/2" | 24"     | 37-7/8"     | 76-3/8"                    | 119-1/2" |
|                    | (457)   | (1 219) | (914)        | (3 035)  | (610)   | (962)       | (1 940)                    | (3 035)  |
| Double Doors       | 36"     | 96"     | 36"          | 119-1/2" | 48"     | 75"         | 73-3/8"                    | 119-1/2" |
|                    | (914)   | (2 438) | (914)        | (3 035)  | (1 219) | (1 905)     | (1 864)                    | (3 035)  |

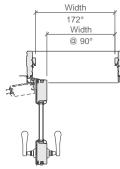
# **Miscellaneous Formulas**

|                                      | Visible          | Glass        | Actual Glass     |             |  |  |
|--------------------------------------|------------------|--------------|------------------|-------------|--|--|
|                                      | Width            | Height       | Width            | Height      |  |  |
| Transoms — Fixed<br>Frame Direct Set | FW - 3-1/4"      | FH - 3-1/4"  | FW - 2"          | FH - 2"     |  |  |
| Transoms — Fixed<br>Casement         | FW - 5-3/4"      | FH - 5-3/4"  | FW - 4-3/8"      | FH - 4-3/8" |  |  |
| Transoms — Wide Stile<br>Casement    | FW - 11-5/8"     | FH - 5-3/4   | FW - 10-1/4"     |             |  |  |
| Sidelights<br>(Fixed)                | EVV - 6-5/8"     |              | FW - 5-5/8"      |             |  |  |
| Single Doors                         | FW - 11-5/8"     | FH - 15-3/4" | FW - 10-5/8"     | FH - 4-3/8" |  |  |
| Double Doors                         | (FW÷2) - 11-1/4" |              | (FW÷2) - 10-1/4" |             |  |  |

# Clad and Wood Clear Opening Dimensions

|                           |                                       | Clad and Wood       |              |  |
|---------------------------|---------------------------------------|---------------------|--------------|--|
|                           |                                       | Width               | Height       |  |
|                           | Single Door                           | FW - 5-3/8"         |              |  |
| Clear Opening<br>(@ 90°)  | Double Doors<br>(Active/Single Panel) | (FW ÷ 2) - 5"       | FH - 3-1/16" |  |
|                           | Double Doors<br>(Both Panels)         | (FW ÷ 2) - 7-7/16"  |              |  |
|                           | Single Door                           | FW - 3-5/16"        |              |  |
| Clear Opening<br>(@ 172°) | Double Doors<br>(Active/Single Panel) | (FW ÷ 2) - 2-15/16" | FH - 3-1/16" |  |
|                           | Double Doors<br>(Both Panels)         | (FW ÷ 2) - 3-15/16" |              |  |







CLEAR OPENING WIDTH



Shaded portion shows vent area of door.

FW = Frame Width, FH = Frame Height

(1) Available within size range shown.

(2) Rectangular Units Only.

Keep frame dimensions to the nearest 1/8" increment.



| Οι     | ıt-Swin                | ıg Desigı    | n Data              |                   |                     |                                  |                 |       |                 |                                |      |
|--------|------------------------|--------------|---------------------|-------------------|---------------------|----------------------------------|-----------------|-------|-----------------|--------------------------------|------|
|        | Clear Opening (Inches) |              |                     |                   |                     |                                  | . Vent          | Vent  | Visible         | Standard<br>Glass              |      |
|        | U                      | Unit Width 1 |                     | Standard          | ADA                 | Area                             | Area<br>(ADA)   | Glass | Thickness       | Performance<br>Class & Grade 3 |      |
|        |                        |              | 170°                | 900               | Sill Unit<br>Height | Sill Unit<br>Height <sub>2</sub> | Ft <sup>2</sup> | `Ft²´ | Ft <sup>2</sup> | (mm)<br>Tempered               |      |
|        | 2680                   | F            | -                   | _                 | _                   | _                                | -               | -     | 6.1             | 3                              | LC70 |
|        | 3080                   | F            | _                   | _                 | -                   | -                                | -               | -     | 8.1             | 3                              | LC70 |
|        | 3480                   | F            | -                   | _                 | -                   | _                                | _               | -     | 9.7             | 3                              | LC70 |
|        | 3680                   | F            | -                   | _                 | -                   | _                                | _               | -     | 10.8            | 3                              | LC70 |
|        | 3880                   | F            | -                   | _                 | -                   | -                                | _               | -     | 11.6            | 3                              | LC70 |
| Doors  | 2680                   | L/R          | 22-1/16             | 20                | 76-1/4              | 77-7/16                          | 11.3            | 11.5  | 6.1             | 3                              | LC70 |
| Õ      | 3080                   | L/R          | 26-11/16            | 24-5/8            | 76-1/4              | 77-7/16                          | 13.8            | 14.0  | 8.1             | 3                              | LC70 |
|        | 3480                   | L/R          | 30-3/16             | 28-1/8            | 76-1/4              | 77-7/16                          | 15.6            | 15.9  | 9.7             | 3                              | LC70 |
| 7-1/2" | 3680                   | L/R          | 32-11/16            | 30-5/8            | 76-1/4              | 77-7/16                          | 17.0            | 17.2  | 10.8            | 3                              | LC70 |
| -9     | 3880                   | L/R          | 34-9/16             | 32-1/2            | 76-1/4              | 77-7/16                          | 17.9            | 18.2  | 11.6            | 3                              | LC70 |
|        | 5080                   | PA/AP        | 46-11/16 / 22-1/16  | 42-9/16 / 20      | 76-1/4              | 77-7/16                          | 24.5            | 24.9  | 12.2            | 3                              | LC70 |
|        | 6080                   | PA/AP        | 55-15/16 / 26-11/16 | 51-13/16 / 24-5/8 | 76-1/4              | 77-7/16                          | 29.4            | 29.9  | 16.3            | 3                              | LC70 |
|        | 6780                   | PA/AP        | 62-15/16 / 30-5/16  | 58-13/16 / 28-1/8 | 76-1/4              | 77-7/16                          | 33.1            | 33.7  | 19.4            | 3                              | LC70 |
|        | 7280                   | PA/AP        | 67-15/16 / 32-11/16 | 63-13/16 / 30-5/8 | 76-1/4              | 77-7/16                          | 35.8            | 36.3  | 21.6            | 3                              | LC70 |
|        | 7580                   | PA/AP        | 71-9/16 / 34-5/8    | 67-9/16 / 32-1/2  | 76-1/4              | 77-7/16                          | 37.7            | 38.4  | 23.2            | 3                              | LC70 |
|        | 3082                   | F            | —                   | -                 | -                   | -                                | -               | -     | 8.4             | 3                              | LC70 |
|        | 3682                   | F            | -                   | -                 | -                   | -                                | -               | -     | 11.1            | 3                              | LC70 |
|        | 2682                   | L/R          | 22-1/16             | 20                | 78-1/4              | 79-7/16                          | 11.6            | 11.8  | 6.3             | 3                              | LC70 |
|        | 3082                   | L/R          | 26-11/16            | 24-5/8            | 78-1/4              | 79-7/16                          | 14.2            | 14.4  | 8.4             | 3                              | LC70 |
| oors   | 3482                   | L/R          | 30-3/16             | 28-1/8            | 78-1/4              | 79-7/16                          | 16.0            | 16.3  | 10.0            | 3                              | LC70 |
| Do     | 3682                   | L/R          | 32-11/16            | 30-5/8            | 78-1/4              | 79-7/16                          | 17.4            | 17.7  | 11.1            | 3                              | LC70 |
| 10"    | 3882                   | L/R          | 34-9/16             | 32-1/2            | 78-1/4              | 79-7/16                          | 18.4            | 18.7  | 12.0            | 3                              | LC70 |
| 5'1    | 5082                   | PA/AP        | 46-11/16 / 22-1/16  | 42-9/16 / 20      | 78-1/4              | 79-7/16                          | 25.2            | 25.6  | 12.6            | 3                              | LC70 |
|        | 6082                   | PA/AP        | 55-15/16 / 26-11/16 | 51-13/16 / 24-5/8 | 78-1/4              | 79-7/16                          | 30.2            | 30.7  | 16.8            | 3                              | LC70 |
|        | 6782                   | PA/AP        | 62-15/16 / 30-5/16  | 58-13/16 / 28-1/8 | 78-1/4              | 79-7/16                          | 34.0            | 34.5  | 20.0            | 3                              | LC70 |
|        | 7282                   | PA/AP        | 67-15/16 / 32-11/16 | 63-13/16 / 30-5/8 | 78-1/4              | 79-7/16                          | 36.7            | 37.3  | 22.3            | 3                              | LC70 |
|        | 7582                   | PA/AP        | 71-9/16 / 34-5/8    | 67-9/16 / 32-1/2  | 78-1/4              | 79-7/16                          | 38.7            | 39.3  | 24.0            | 3                              | LC70 |

<sup>(—) =</sup> Not applicable

<sup>(1)</sup> All dimensions are approximate to the nearest 1/16". The second value, where shown, provides the clear opening for the active panel only.

<sup>(2)</sup> Water resistance is 0 psf for units with a low profile sill.

<sup>(3)</sup> Maximum performance when glazed with the appropriate glass thickness.

All doors and sidelights are glazed with tempered glass.



| Οι    | ut—Swi    | ing Desi | ign Data            |                     |                     |                                  |                 |                          |                  |                    |                 |
|-------|-----------|----------|---------------------|---------------------|---------------------|----------------------------------|-----------------|--------------------------|------------------|--------------------|-----------------|
|       |           |          |                     | Clear Opening (Inch | es)                 |                                  |                 | Vent                     |                  | Standard           |                 |
|       | –<br>Unit |          | Wie                 | dth 1               | Standard            | ADA                              | Vent<br>Area    | Area                     | Visible<br>Glass | Glass<br>Thickness | Performance     |
|       |           |          | 170°                | 90°                 | Sill Unit<br>Height | Sill Unit<br>Height <sub>2</sub> | Ft <sup>2</sup> | (ADA)<br>Ft <sup>2</sup> | Ft <sup>2</sup>  | (mm)<br>Tempered   | Class & Grade 3 |
|       | 3086      | F        | -                   | _                   | _                   | _                                | -               | _                        | 9.0              | 3                  | LC70            |
|       | 3686      | F        | -                   | -                   | -                   | -                                | -               | _                        | 11.9             | 3                  | LC70            |
|       | 2686      | L/R      | 22-1/16             | 20                  | 82-3/4              | 83-15/16                         | 12.3            | 12.5                     | 6.7              | 3                  | LC70            |
|       | 3086      | L/R      | 26-11/16            | 24-5/8              | 82-3/4              | 83-15/16                         | 15.0            | 15.2                     | 9.0              | 3                  | LC70            |
| ors   | 3486      | L/R      | 30-3/16             | 28-1/8              | 82-3/4              | 83-15/16                         | 17.0            | 17.2                     | 10.7             | 3                  | LC70            |
| Doors | 3686      | L/R      | 32-11/16            | 30-5/8              | 82-3/4              | 83-15/16                         | 18.4            | 18.7                     | 11.9             | 3                  | LC70            |
| 2" [  | 3886      | L/R      | 34-9/16             | 32-1/2              | 82-3/4              | 83-15/16                         | 19.5            | 19.8                     | 12.8             | 3                  | LC70            |
| 7     | 5086      | PA/AP    | 46-11/16 / 22-1/16  | 42-9/16 / 20        | 82-3/4              | 83-15/16                         | 26.6            | 27.0                     | 13.4             | 3                  | LC70            |
|       | 6086      | PA/AP    | 55-15/16 / 26-11/16 | 51-13/16 / 24-5/8   | 82-3/4              | 83-15/16                         | 31.9            | 32.4                     | 17.9             | 3                  | LC70            |
|       | 6786      | PA/AP    | 62-15/16 / 30-5/16  | 58-13/16 / 28-1/8   | 82-3/4              | 83-15/16                         | 36.0            | 36.5                     | 21.3             | 3                  | LC70            |
|       | 7286      | PA/AP    | 67-15/16 / 32-11/16 | 63-13/16 / 30-5/8   | 82-3/4              | 83-15/16                         | 38.8            | 39.4                     | 23.8             | 3                  | LC70            |
|       | 7586      | PA/AP    | 71-9/16 / 34-5/8    | 67-9/16 / 32-1/2    | 82-3/4              | 83-15/16                         | 41.0            | 41.6                     | 25.6             | 3                  | LC70            |
|       | 3096      | F        | _                   | _                   | -                   | -                                | -               | -                        | 10.2             | 3                  | LC70            |
|       | 3696      | F        | _                   | _                   | -                   | -                                | _               | _                        | 13.5             | 3                  | LC70            |
|       | 2696      | L/R      | 22-1/16             | 20                  | 92-1/4              | 93-7/16                          | 13.7            | 13.9                     | 7.6              | 3                  | LC70            |
|       | 3096      | L/R      | 26-11/16            | 24-5/8              | 92-1/4              | 93-7/16                          | 16.7            | 16.9                     | 10.2             | 3                  | LC70            |
| ors   | 3496      | L/R      | 30-3/16             | 28-1/8              | 92-1/4              | 93-7/16                          | 18.9            | 19.2                     | 12.1             | 3                  | LC70            |
| Doors | 3696      | L/R      | 32-11/16            | 30-5/8              | 92-1/4              | 93-7/16                          | 20.5            | 20.8                     | 13.5             | 3                  | LC70            |
| 0     | 3896      | L/R      | 34-9/16             | 32-1/2              | 92-1/4              | 93-7/16                          | 21.7            | 22.0                     | 14.5             | 3                  | LC70            |
| ō     | 5096      | PA/AP    | 46-11/16 / 22-1/16  | 42-9/16 / 20        | 92-1/4              | 93-7/16                          | 29.7            | 30.1                     | 15.2             | 3                  | LC70            |
|       | 6096      | PA/AP    | 55-15/16 / 26-11/16 | 51-13/16 / 24-5/8   | 92-1/4              | 93-7/16                          | 35.6            | 36.1                     | 20.4             | 3                  | LC70            |
|       | 6796      | PA/AP    | 62-15/16 / 30-5/16  | 58-13/16 / 28-1/8   | 92-1/4              | 93-7/16                          | 40.1            | 40.6                     | 24.2             | 3                  | LC70            |
|       | 7296      | PA/AP    | 67-15/16 / 32-11/16 | 63-13/16 / 30-5/8   | 92-1/4              | 93-7/16                          | 43.3            | 43.9                     | 27.0             | 3                  | LC70            |
|       | 7596      | PA/AP    | 71-9/16 / 34-5/8    | 67-9/16 / 32-1/2    | 92-1/4              | 93-7/16                          | 45.7            | 46.3                     | 29.1             | 3                  | LC70            |
|       | 30120     | F        | _                   | _                   | -                   | _                                | _               | _                        | 13.2             | 5                  | LC50            |
|       | 36120     | F        | -                   | -                   | -                   | -                                | -               | _                        | 17.6             | 5                  | LC50            |
|       | 26120     | L/R      | 22-1/16             | 20                  | 116-1/4             | 117-7/16                         | 17.3            | 17.5                     | 9.9              | 5                  | LC50            |
|       | 30120     | L/R      | 26-11/16            | 24-5/8              | 116-1/4             | 117-7/16                         | 21.0            | 21.3                     | 13.2             | 5                  | LC50            |
| Doors | 34120     | L/R      | 30-3/16             | 28-1/8              | 116-1/4             | 117-7/16                         | 23.9            | 24.1                     | 15.8             | 5                  | LC50            |
| Õ     | 36120     | L/R      | 32-11/16            | 30-5/8              | 116-1/4             | 117-7/16                         | 25.9            | 26.2                     | 17.6             | 5                  | LC50            |
| =0    | 38120     | L/R      | 34-9/16             | 32-1/2              | 116-1/4             | 117-7/16                         | 27.4            | 27.7                     | 18.9             | 5                  | LC50            |
| 10    | 50120     | PA/AP    | 46-11/16 / 22-1/16  | 42-9/16 / 20        | 116-1/4             | 117-7/16                         | 37.5            | 37.9                     | 19.8             | 5                  | LC50            |
|       | 60120     | PA/AP    | 55-15/16 / 26-11/16 | 51-13/16 / 24-5/8   | 116-1/4             | 117-7/16                         | 44.9            | 45.4                     | 26.5             | 5                  | LC50            |
|       | 67120     | PA/AP    | 62-15/16 / 30-5/16  | 58-13/16 / 28-1/8   | 116-1/4             | 117-7/16                         | 50.5            | 51.1                     | 31.5             | 5                  | LC50            |
|       | 72120     | PA/AP    | 67-15/16 / 32-11/16 | 63-13/16 / 30-5/8   | 116-1/4             | 117-7/16                         | 54.6            | 55.2                     | 35.1             | 5                  | LC50            |
|       | 75120     | PA/AP    | 71-9/16 / 34-5/8    | 67-9/16 / 32-1/2    | 116-1/4             | 117-7/16                         | 57.6            | 58.2                     | 37.8             | 5                  | LC50            |

(—) = Not applicable

(1) All dimensions are approximate to the nearest 1/16". The second value, where shown,

provides the clear opening for the active panel only.

(2) Water resistance is 0 psf for units with a low profile sill.

(3) Maximum performance when glazed with the appropriate glass thickness.

All doors and sidelights are glazed with tempered glass.

To convert areas to square meters (m²), multiply square feet by 0.0929.



| Transo | Transoms — Fixed Frame Direct Set |          |               |                         |                               |  |  |  |  |  |
|--------|-----------------------------------|----------|---------------|-------------------------|-------------------------------|--|--|--|--|--|
|        |                                   | Standa   | rd Glass Thic | kness (mm)              |                               |  |  |  |  |  |
| Unit   | Visible<br>Glass Ft <sup>2</sup>  |          | ne Glazing    | Triple-Pane<br>Glazing  | Performance<br>Class & Grade2 |  |  |  |  |  |
|        |                                   | Annealed | Tempered      | Annealed or<br>Tempered |                               |  |  |  |  |  |
| 2617   | 2.1                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 2625   | 3.3                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3017   | 2.6                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3025   | 4.0                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3417   | 2.9                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3425   | 4.6                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3617   | 3.1                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3625   | 4.9                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3817   | 3.3                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 3825   | 5.2                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 5017   | 4.5                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 5025   | 7.1                               | 3        | 3             | 3                       | CW75                          |  |  |  |  |  |
| 6017   | 5.3                               | 3        | 3             | 3                       | CW90                          |  |  |  |  |  |
| 6025   | 8.5                               | 3        | 3             | 3                       | CW55                          |  |  |  |  |  |
| 6717   | 6.0                               | 3        | 3             | 3                       | CW60                          |  |  |  |  |  |
| 6725   | 9.5                               | 3        | 3             | 3                       | CW50                          |  |  |  |  |  |
| 7217   | 6.5                               | 3        | 3             | 3                       | CW60                          |  |  |  |  |  |
| 7225   | 10.3                              | 3        | 3             | 3                       | CW45                          |  |  |  |  |  |
| 7517   | 6.8                               | 3        | 3             | 3                       | CW60                          |  |  |  |  |  |
| 7525   | 10.8                              | 3        | 3             | 3                       | CW45                          |  |  |  |  |  |
| Transo | oms — Fi                          | xed Case | ment          |                         |                               |  |  |  |  |  |
| 2617   | 1.5                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 2625   | 2.6                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3017   | 1.9                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3025   | 3.2                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3417   | 2.2                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3425   | 3.7                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3617   | 2.4                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3625   | 4.0                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3817   | 2.5                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 3825   | 4.3                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 5017   | 3.5                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 5025   | 5.9                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 6017   | 4.2                               | 2.5      | 3             | 3                       | CW50                          |  |  |  |  |  |
| 6025   | 7.2                               | 2.5      | 3             | 3                       | CW45/CW50                     |  |  |  |  |  |
| 6717   | 4.7                               | 2.5      | 3             | 3                       | R151                          |  |  |  |  |  |
| 6725   | 8.1                               | 2.5      | 3             | 3                       | R151                          |  |  |  |  |  |
| 7217   | 5.1                               | _        | 3             | 3                       | R151                          |  |  |  |  |  |
| 7225   | 8.8                               | 2.5      | 3             | 3                       | R151                          |  |  |  |  |  |
| 7517   | 5.4                               | _        | 3             | 3                       | R151                          |  |  |  |  |  |
| 7525   | 9.3                               | 2.5      | 3             | 3                       | R151                          |  |  |  |  |  |

| Transoms — Wide Stile Casement |                  |          |               |                         |                               |  |  |  |
|--------------------------------|------------------|----------|---------------|-------------------------|-------------------------------|--|--|--|
|                                |                  | Standar  | d Glass Thick | ness (mm)               |                               |  |  |  |
| Unit                           | Visible<br>Glass | Dual-Pan | e Glazing     | Triple-Pane<br>Glazing  | Performance<br>Class & Grade2 |  |  |  |
|                                | Ft <sup>2</sup>  | Annealed | Tempered      | Annealed or<br>Tempered |                               |  |  |  |
| 2617                           | 1.1              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 2625                           | 1.8              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3017                           | 1.4              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3025                           | 2.5              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3417                           | 1.7              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3425                           | 2.9              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3617                           | 1.9              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3625                           | 3.3              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3817                           | 2.1              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 3825                           | 3.5              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 5017                           | 3.0              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 5025                           | 5.1              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 6017                           | 3.7              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 6025                           | 6.4              | 2.5      | 3             | 3                       | CW50                          |  |  |  |
| 6717                           | 4.3              | 2.5      | 3             | 3                       | R151                          |  |  |  |
| 6725                           | 7.3              | 2.5      | 3             | 3                       | R151                          |  |  |  |
| 7217                           | 4.7              | 2.5      | 3             | 3                       | R151                          |  |  |  |
| 7225                           | 8.0              | 2.5      | 3             | 3                       | R151                          |  |  |  |
| 7517                           | 5.0              | _        | 3             | 3                       | R151                          |  |  |  |
| 7525                           | 8.5              | 2.5      | 3             | 3                       | R151                          |  |  |  |
| Sidelig                        | hts              |          |               |                         |                               |  |  |  |
| 1880                           | 5.0              | _        | 3             | 3                       | LC70                          |  |  |  |
| 1882                           | 5.2              | _        | 3             | 3                       | LC70                          |  |  |  |
| 1886                           | 5.5              | _        | 3             | 3                       | LC70                          |  |  |  |
| 1896                           | 6.3              | -        | 3             | 3                       | LC70                          |  |  |  |
|                                |                  |          |               |                         |                               |  |  |  |

Transoms – Wide Stile Casement

### (—) = Not applicable

(1) Units are not AAMA/WDMA performance certified. Units are engineered to meet the performance class and grade shown.

(2) Maximum performance when glazed with the appropriate glass thickness. Second number indicates Performance Upgrade Class and Grade, Performance upgrade requires specific installation methods to meet the stated performance.

All doors and sidelights are glazed with tempered glass.

To convert areas to square meters (m<sup>2</sup>), multiply square feet by 0.0929.



## Detailed Product Descriptions - Aluminum-Clad Exterior

### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [clear pine] [mahogany] [douglas fir], edge-banded and veneered on straight members. Curved members may have finger-jointed surfaces.
- · Exterior surfaces are clad with aluminum at the head and jambs.
- Components are assembled with screws, staples and concealed corner locks.
- Frame depth is 5-7/8" (149mm) for a wall depth of 4-9/16" (116mm).
  Jamb extensions available to adapt door to wall thickness between 4-9/16"
- (116mm) to 7" (178mm).
  Optional factory-applied EnduraClad<sup>®</sup> exterior trim.
- Solid extruded aluminum sill with [Mill] [Nickel] [Bronze] [Black] [anodized to match anodized cladding] finish. [Mahogany threshold for mahogany door] [[oak] [composite black] threshold for [pine] [douglas fir] door]. – or –
- Sill is 1/2" low profile. Material and finish is extruded aluminum with [mill] [bronze] [anodized to match anodized cladding] finish.

### Door panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [clear pine] [mahogany] [douglas fir] on straight members. Curved members may have finger-jointed surfaces.
- Exterior surfaces are clad with extruded aluminum.
- Panel stiles and rails are three-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Units over 8' height have panel stiles constructed with LVL core with fingerjointed edge bands on both sides and veneered on both faces.
- Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
  Panel thickness is 2-1/16" (52mm).
- Panel exterior profile is [ogee] [putty glaze], interior profile is ogee.

#### Weatherstripping

- Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel.
- Bristle rainscreen along bottom of panel.

### Glazing System

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
  - [Clear] [Obscure] [Reflective Bronze] with air.
     [Obscure Low-E with [argon][air]] [Advanced] [AdvancedComfort] [SupDefense<sup>w</sup>] [SupDefense+] [NaturalSup] [NaturalSup+] Low-E [
  - [SunDefense<sup>™</sup>] [SunDefense<sup>+</sup>] [NaturalSun] [NaturalSun+] Low-E [with argon]].
  - [Bronze] [Gray] [Green] Advanced Low-E [with argon].
     or –
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
   Clear with air.
  - [Advanced Low-E] [SunDefense<sup>™</sup> Low-E] with argon.
  - [Bronze] [Gray] [Green] Advanced Low-E with argon.
  - or –
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
- [Obscure Low-E [with argon]] [Advanced] [SunDefense<sup>™</sup>] [NaturalSun] Low-E [with argon].
- or –
   Silicone-glazed, 7/8" double-pane, dual-seal, impact-resistant, laminated,
  - insulating glass
  - Clear with air.
  - [Bronze] [Gray] [Green] with air.
  - [Advanced] [SunDefense<sup>™</sup>] Low-E with argon.

### Exterior

- Aluminum clad exteriors shall be finished with EnduraClad $^{\circ}$  protective finish, in a multi-step, baked-on finish.
  - Color is [Standard] [feature] [custom]1.
- Aluminum clad exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin in a multi-step, baked-on finish.
   Color is [Standard] [feature] [custom]<sub>1</sub>.

### Interior

Hardware

• [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]\_1].

# Hinges

- iniges
- Adjustable hinges standard to assist in installation.
- Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
- Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
- Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
- Doors over 9' 0" frame height will have six (6) hinges.
- Hinge color to match exterior cladding.

### Locks

- Mortised and keyed multi-point locking system, center deadbolt and shoot-bolts at head and sill will engage simultaneously.
- Doors 8' 0" frame height and below will have one (1) strike at the head, one (1) strike at the sill and one (1) center deadbolt.
- Doors over 8' 0" frame height up to and including 10' 0" frame height will have one (1) strike at the head, one (1) strike at the sill and three (3) locking points at the stile.
- Solid brass handles and keylock with K-keyway cylinder.
- Key cylinder finish is [Brass] [Stainless Steel] [Matte Black].

#### Finish

 Hardware finish is (Handle, Hinges and Strike) [baked enamel [White] [Champagne] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel]] [Oil-Rubbed Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Nickel] [Polished Chrome].

### **Optional Products**

### Grilles

- Integral Light Technology<sup>®</sup> Grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]<sub>1</sub>].
  - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile]] [1-1/4" putty glaze] [ogee] profile] [2" ogee profile] that are extruded aluminum.
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass.
    Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.

- Grilles-Between-the-Glass<sub>2</sub>
   Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane)
  - insulating glass).
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color 4 is [Standard]1

#### Sensors

· Optional factory installed integrated security sensors available in vent units.

(1) Contact your local Pella sales representative for current color options.

(2) Available in clear or Low-E insulating glass only

(3) Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(4) Appearance of exterior grille color will vary depending on Low-E coating on glass



## Detailed Product Descriptions - Wood Exterior

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior and exterior surfaces are [pine] [mahogany]. Any curved members may have visible finger-jointed surfaces.
- Exterior surfaces are [pine: primed] [mahogany: [primed] [ready to stain]]. Curved members may have finger jointed surfaces.
- Overall frame depth is 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).
- Solid extruded aluminum sill with [Mill] [Nickel] [Bronze] [Black] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom<sub>3</sub>]] finish. [Mahogany threshold for mahogany door] [[oak] [composite black] threshold for [pine] [douglas fir] door].

– or –

 Sill is 1/2" low profile. Material and finish are extruded aluminum with [mill] [Bronze] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom<sub>3</sub>]] finish.

### Door panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [pine] [mahogany]. Any curved members may have visible finger-jointed surfaces.
- Exterior surfaces are [wood composite: factory primed] [mahogany [factory primed] [unfinished, ready for site finishing]].
- Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).

### Weatherstripping

- Dual-durometer extruded polymer along jambs, head and sill.
- · Dual durometer extruded polymer rainscreen along top and sides of panel.
- Bristle rainscreen along bottom of panel.

### Glazing System

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
- [Clear] [Obscure] [Reflective Bronze] with air.
   [Obscure Low-E [with argon]] [Advanced] [AdvancedComfort]
- [SunDefense<sup>™</sup>] [SunDefense<sup>+</sup>] [NaturalSun] [NaturalSun+] Low-E [with argon]].
- [Bronze] [Gray] [Green] Advanced Low-E [with argon].
   or –
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
  - Clear with air.
  - [Advanced] [SunDefense<sup>™</sup>] Low-E with argon.
  - [Bronze] [Gray] [Green] Advanced Low-E with argon.
     or -
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
   [Obscure Low-F [with argon]] [Advanced] [SunDefense<sup>™</sup>] [N
- [Obscure Low-E [with argon]] [Advanced] [SunDefense<sup>™</sup>] [NaturalSun] Low-E [with argon]].

#### Exterior

• [Wood composite: primed with one coat acrylic latex] [mahogany: [primed with one coat acrylic latex] [Unfinished, ready for site finishing]].

### Interior

• [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]<sub>3</sub>].

# Hardware

## Hinges

- Adjustable hinges standard to assist in installation.
- Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
- Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
- Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
- Doors over 9' 0" frame height will have six (6) hinges.
- Hinge color is White on primed units, Brown on unfinished.

### Locks

- Mortised and keyed multi-point locking system, center deadbolt and shoot-bolts at head and sill will engage simultaneously.
- Doors 8' 0" frame height and below will have one (1) strike at the head, one (1) strike at the sill and one (1) center deadbolt.
- Doors over 8' 0" frame height up to and including 10' 0" frame height will have one (1) strike at the head, one (1) strike at the sill and three (3) locking points at the stile.
- Solid brass handles and keylock with K-keyway cylinder.
- Key cylinder finish is [Brass] [Stainless Steel] [Matte Black].

### Finish

 Hardware finish is (Handle, Hinges and Strike) [baked enamel [White] [Champagne] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel]] [Oil-Rubbed Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Nickel] [Polished Chrome].

### **Optional Products**

### Grilles

- Integral Light Technology<sup>®</sup> Grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain] 3].
  - Exterior grilles are [5/8"] [7/8"] [1-1/4"] putty glaze profile that are solid [pine] [mahogany]. Exterior surfaces are water repellent, preservativetreated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed].
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.
     or -
- Grilles-Between-the-Glass 2
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 2] [Brown 2] [Putty 2] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color 4 is [standard 3].

(1) Available in clear or Low-E insulating glass with argon, and obscure insulated glass

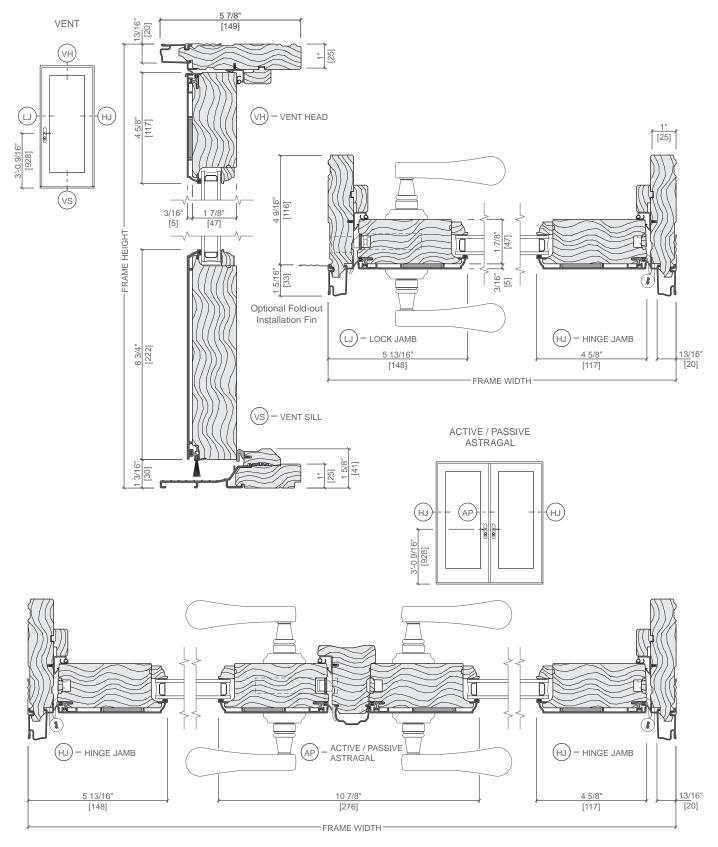
(2) Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(3) Contact your local Pella sales representative for current color options.

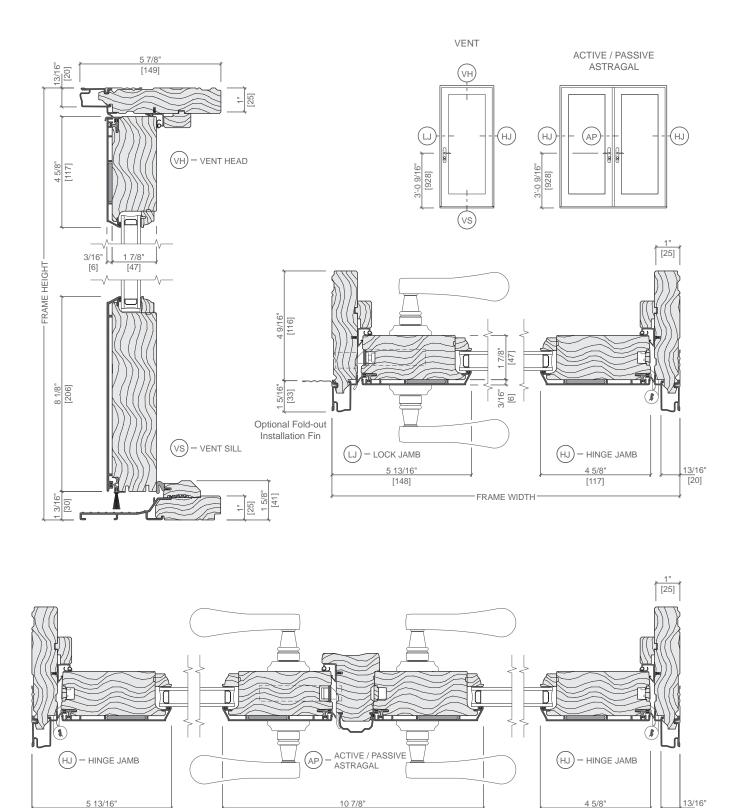
(4) Appearance of exterior grille color will vary depending on Low-E coating on glass.



# Unit Sections - Aluminum-Clad Exterior, Ogee Exterior Profile





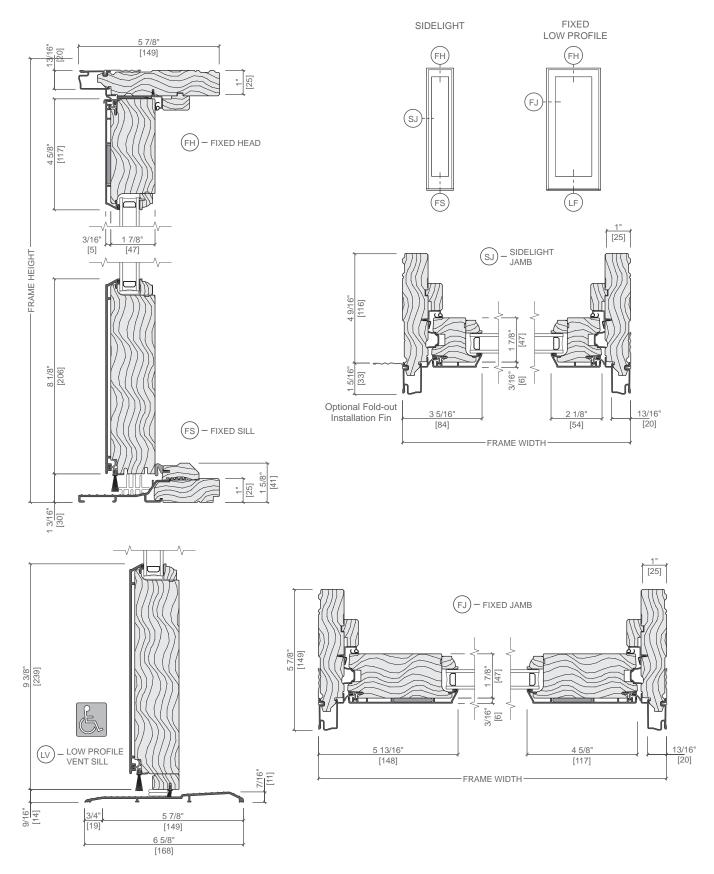


[148]

[276] FRAME WIDTH [20]

[117]



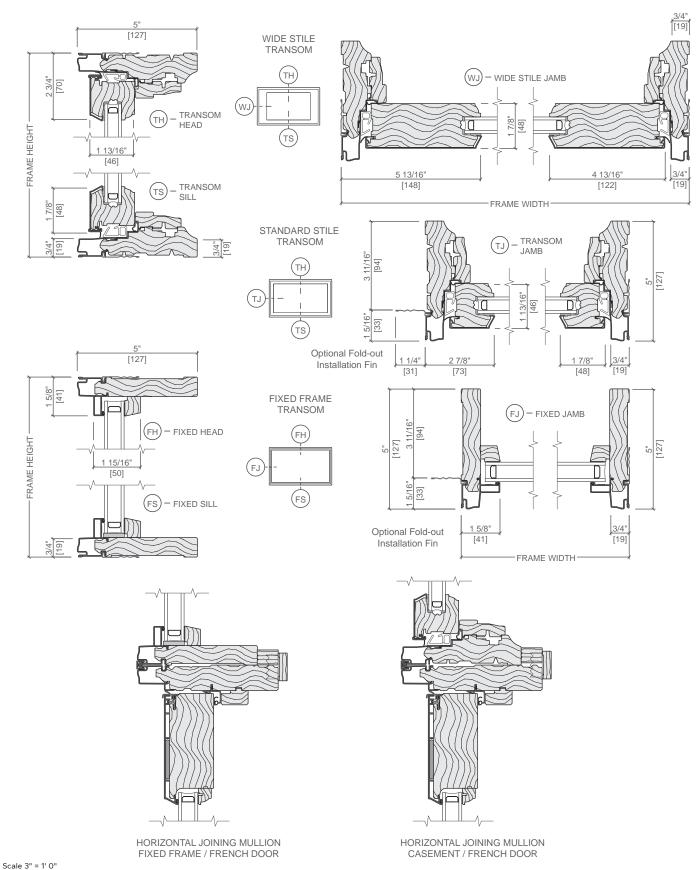


Scale 3" = 1' 0"

All dimensions are approximate.

Water resistance is 0 psf for units with a low profile sill.

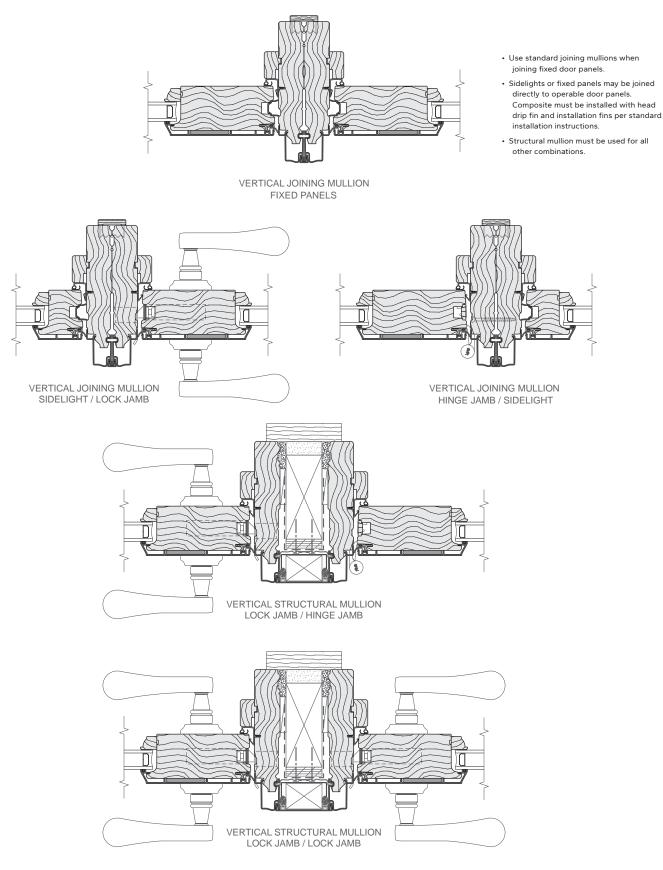




All dimensions are approximate.

See <u>www.Pella.com</u> for mullion limitations and reinforcing requirements.





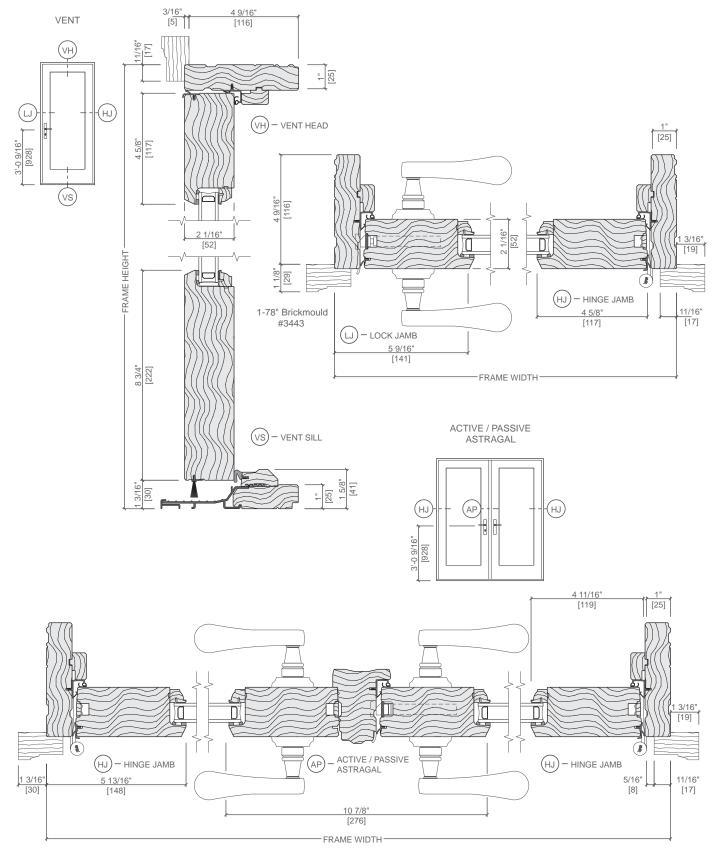
All dimensions are approximate.

Scale 3" = 1' 0"

See  $\underline{www.Pella.com}$  for mullion limitations and reinforcing requirements.

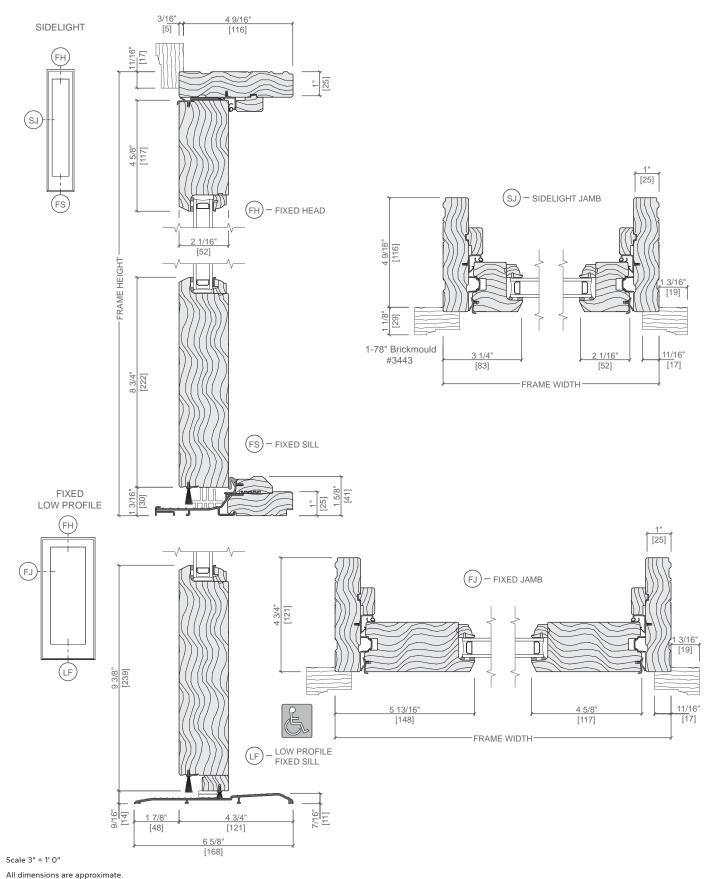


# Unit Sections - Wood Exterior, Putty Glaze Exterior Profile





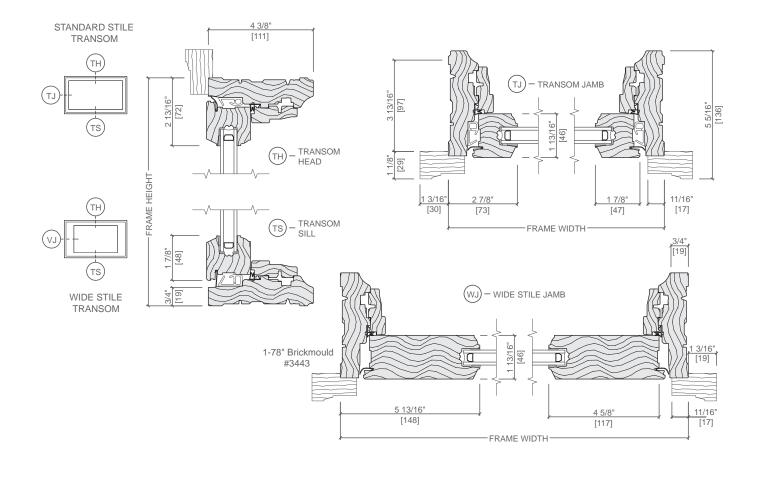
# Unit Sections - Wood Exterior, Putty Glaze Exterior Profile

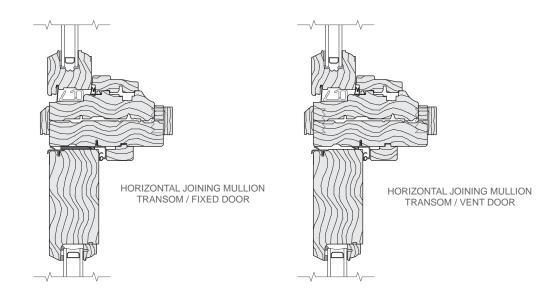


Water resistance is 0 psf for units with a low profile sill.



# Unit Sections - Wood Exterior, Putty Glaze Exterior Profile



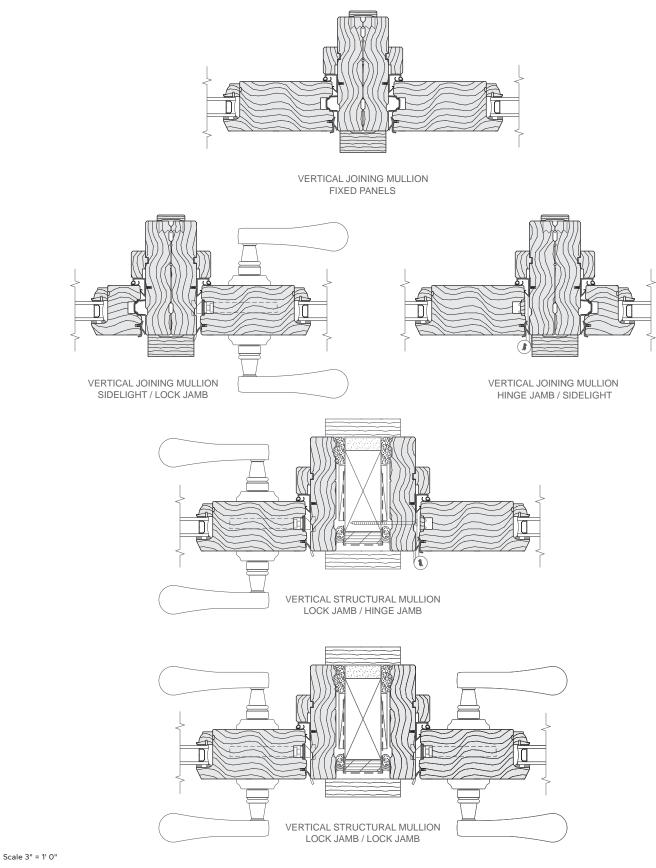


Scale 3" = 1' 0" All dimensions are approximate

See <u>www.Pella.com</u> for mullion limitations and reinforcing requirements.



Unit Sections - Wood Exterior, Putty Glaze Exterior Profile



All dimensions are approximate

See  $\underline{www.Pella.com}$  for mullion limitations and reinforcing requirements.



# Unit Sections - Handle Hardware Dimensions

[74]

[92]

[48]

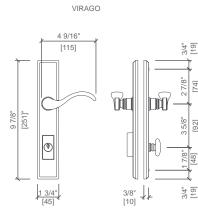
3/4" [19]

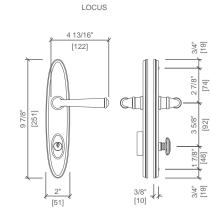
7/8" [74]

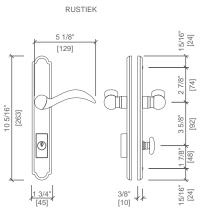
[92]

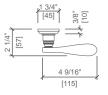
7/8"

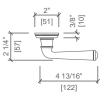
3/4" [19]



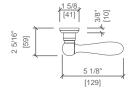




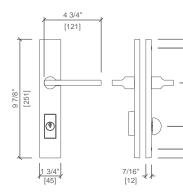


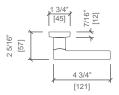


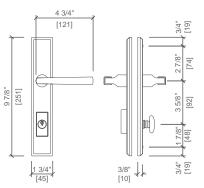
GUSTO

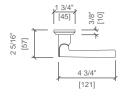


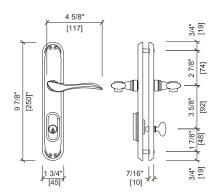
SPIERE



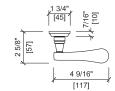








Standard





| lg<br>ess            |                                    |        | ass<br>m) |             | Performance Values <sub>1</sub> |      |        |    |
|----------------------|------------------------------------|--------|-----------|-------------|---------------------------------|------|--------|----|
| Glazing<br>Thickness | Type of Glazing                    | Ext.   | Int.      | Gap<br>Fill | U-Factor                        | SHGC | VLT    | CR |
| Vent I               | Dual-Pane Glazing - Aluminum       | n-Clad | Exteri    | or          |                                 |      |        |    |
| 13/16"               | Clear IG                           | 3      | 3         | air         | 0.39                            | 0.36 | 0.37   | 47 |
|                      | with grilles-between-the-glass     |        |           |             | 0.39                            | 0.31 | 0.31   | 47 |
|                      | with integral grilles              |        |           |             | 0.40                            | 0.31 | 0.31   | 47 |
| 13/16"               | Advanced Low-E IG                  | 3      | 3         | argon       | 0.29                            | 0.18 | 0.31   | 61 |
|                      | with grilles-between-the-glass     |        |           |             | 0.29                            | 0.15 | 0.26   | 61 |
|                      | with integral grilles              |        |           |             | 0.30                            | 0.15 | 0.26   | 61 |
| 13/16"               | SunDefense™ Low-E IG               | 3      | 3         | argon       | 0.29                            | 0.13 | 0.29   | 62 |
|                      | with grilles-between-the-glass     |        |           |             | 0.29                            | 0.12 | 0.24   | 62 |
|                      | with integral grilles              |        |           |             | 0.30                            | 0.12 | 0.24   | 62 |
| 13/16"               | AdvancedComfort Low-E IG           | 3      | 3         | argon       | 0.27                            | 0.17 | 0.31   | 48 |
|                      | with grilles-between-the-glass     |        |           |             | 0.27                            | 0.15 | 0.26   | 48 |
|                      | with integral grilles              |        |           |             | 0.28                            | 0.15 | 0.26   | 48 |
| 13/16"               | NaturalSun Low-E IG                | 3      | 3         | argon       | 0.30                            | 0.32 | 0.36   | 60 |
|                      | with grilles-between-the-glass     |        |           |             | 0.30                            | 0.27 | 0.30   | 60 |
|                      | with integral grilles              |        |           |             | 0.31                            | 0.27 | 0.30   | 60 |
| Tinte                | d Glazing                          |        | ,<br>,    |             |                                 |      | ,<br>, |    |
| 13/16"               | Bronze Advanced Low-E IG           | 5      | 3         | argon       | 0.29                            | 0.16 | 0.20   | 62 |
|                      | with integral grilles with grilles |        |           |             | 0.29                            | 0.14 | 0.17   | 62 |
|                      | with integral grilles              |        |           |             | 0.30                            | 0.14 | 0.17   | 62 |
| 13/16"               | Gray Advanced Low-E IG             | 5      | 3         | argon       | 0.29                            | 0.15 | 0.17   | 62 |
|                      | with grilles-between-the-glass     |        |           |             | 0.29                            | 0.13 | 0.15   | 62 |
|                      | with integral grilles              |        |           |             | 0.30                            | 0.13 | 0.15   | 62 |
| 13/16"               | Green Advanced Low-E IG            | 5      | 3         | argon       | 0.29                            | 0.18 | 0.28   | 62 |
|                      | with grilles-between-the-glass     |        |           |             | 0.29                            | 0.15 | 0.28   | 62 |
|                      | with integral grilles              |        |           |             | 0.30                            | 0.15 | 0.23   | 62 |
| High                 | Altitude Glazing                   |        |           |             |                                 |      |        |    |
| 13/16"               | Advanced Low-E IG                  | 3      | 3         | air         | 0.31                            | 0.18 | 0.31   | 58 |
|                      | with grilles-between-the-glass     |        |           |             | 0.31                            | 0.15 | 0.26   | 58 |
|                      | with integral grilles              |        |           |             | 0.32                            | 0.15 | 0.26   | 58 |
| 13/16"               | SunDefense™ Low-E IG               | 3      | 3         | air         | 0.31                            | 0.14 | 0.29   | 58 |
|                      | with grilles-between-the-glass     |        |           |             | 0.31                            | 0.14 | 0.24   | 58 |
|                      | with integral grilles              |        |           |             | 0.32                            | 0.12 | 0.24   | 58 |
| 13/16"               | AdvancedComfort Low-E IG           | 3      | 3         | air         | 0.28                            | 0.17 | 0.31   | 45 |
|                      | with grilles-between-the-glass     |        |           |             | 0.28                            | 0.15 | 0.26   | 45 |
|                      | with integral grilles              |        |           |             | 0.29                            | 0.15 | 0.26   | 45 |
| 13/16"               | NaturalSun Low-E IG                | 3      | 3         | air         | 0.32                            | 0.32 | 0.36   | 57 |
|                      | with grilles-between-the-glass     | -      |           |             | 0.32                            | 0.27 | 0.30   | 57 |
|                      | with integral grilles              |        |           |             | 0.33                            | 0.27 | 0.30   | 57 |

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR $^{\circ}$  values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR  $^{\odot}$  2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.



| ng<br>ess            |                                |      | Glass<br>(mm) |      | Gan         | Performance Values <sub>1</sub> |      |      |    |
|----------------------|--------------------------------|------|---------------|------|-------------|---------------------------------|------|------|----|
| Glazing<br>Thickness | Type of Glazing                | Ext. | Mid           | Int. | Gap<br>Fill | U-Factor                        | SHGC | VLT  | CR |
| Ven                  | t Triple-Pane Glazing - Alumi  | num· | Clad          | Exte | erior       |                                 |      |      |    |
| 1"                   | Advanced Low-E IG              | 3    | 3             | 3    | argon       | 0.25                            | 0.16 | 0.28 | 62 |
|                      | with grilles-between-the-glass |      |               |      |             | 0.26                            | 0.14 | 0.23 | 62 |
|                      | with integral grilles          |      |               |      |             | 0.26                            | 0.14 | 0.23 | 62 |
| 1"                   | SunDefense™ Low-E IG           | 3    | 3             | 3    | argon       | 0.25                            | 0.12 | 0.26 | 62 |
|                      | with grilles-between-the-glass |      |               |      |             | 0.26                            | 0.11 | 0.21 | 62 |
|                      | with integral grilles          |      |               |      |             | 0.26                            | 0.11 | 0.21 | 62 |
| 1"                   | NaturalSun Low-E IG            | 3    | 3             | 3    | argon       | 0.26                            | 0.26 | 0.31 | 62 |
|                      | with grilles-between-the-glass |      |               |      |             | 0.26                            | 0.22 | 0.26 | 62 |
|                      | with integral grilles          |      |               |      |             | 0.26                            | 0.22 | 0.26 | 62 |
| High                 | n Altitude Glazing             |      |               |      |             |                                 |      |      |    |
| 1"                   | Advanced Low-E IG              | 3    | 3             | 3    | air         | 0.28                            | 0.16 | 0.28 | 62 |
|                      | with grilles-between-the-glass |      |               |      |             | 0.28                            | 0.14 | 0.23 | 62 |
|                      | with integral grilles          |      |               |      |             | 0.28                            | 0.14 | 0.23 | 62 |
| 1"                   | SunDefense Low-E IG            | 3    | 3             | 3    | air         | 0.27                            | 0.13 | 0.26 | 62 |
|                      | with grilles-between-the-glass |      |               |      |             | 0.27                            | 0.11 | 0.21 | 62 |
|                      | with integral grilles          |      |               |      |             | 0.28                            | 0.11 | 0.21 | 62 |
| 1"                   | NaturalSun Low-E IG            | 3    | 3             | 3    | air         | 0.28                            | 0.26 | 0.31 | 62 |
|                      | with grilles-between-the-glass |      |               |      |             | 0.28                            | 0.22 | 0.26 | 62 |
|                      | with integral grilles          |      |               |      |             | 0.28                            | 0.22 | 0.26 | 62 |

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

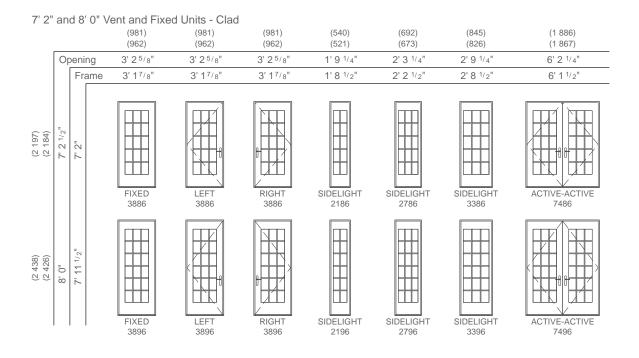
(2) The values shown are based on Canada's updated ENERGY STAR  $^{\otimes}$  2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

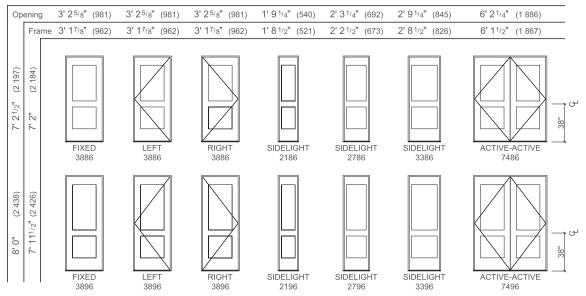
Visit www.energystar.gov for Energy Star guidelines.







## 7' 2" and 8' 0" Vent and Fixed Units - Clad



Not to scale

CL = Distance from bottom of door to center line of intermediate rail is 38".

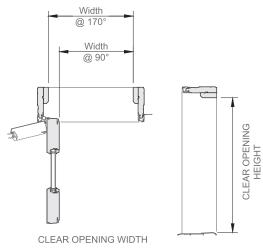
Masonry dimensions are with Pella's 1-7/8" brickmould.

To determine masonry openings when using Pella's 3-1/2" brickmould, add an additional 3-1/4" to width and 1-5/8" to height.



|            |      |       | Commercia     | al Aluminum Endu   | ıraClad® Exterio | or Aluminum Clac              | dding     |                                  |  |
|------------|------|-------|---------------|--------------------|------------------|-------------------------------|-----------|----------------------------------|--|
|            |      |       | Cle           | ear Opening (Inche | s)               | Visible Glass Ft <sup>2</sup> |           |                                  |  |
|            | Clad | Units | Wie           | dth₁               | 11. Subt         | Without Rail                  | With Rail | Standard Glass<br>Thickness (mm) |  |
|            |      |       | Open 170º     | Open 90º           | Height           | without Rail                  | with Rall | Tempered                         |  |
| ORS        | 3886 | F     | -             | -                  | _                | 10.3                          | 9.3       | 3                                |  |
| 2" DOOI    | 3886 | L/R   | 34            | 32-5/16            | 83-3/4           | 10.3                          | 9.3       | 3                                |  |
| 7' 2       | 7486 | AA    | 70 / 34-15/16 | 65-7/8 / 32-7/8    | 83-3/4           | 20.6                          | 18.7      | 3                                |  |
| DOORS      | 3896 | F     | -             | -                  | _                | 11.8                          | 10.9      | 3                                |  |
| 0" DO      | 3896 | L/R   | 34            | 32-5/16            | 93-3/4           | 11.8                          | 10.9      | 3                                |  |
| 0<br>-8    | 7496 | AA    | 70 / 34-15/16 | 65-7/8 / 32-7/8    | 93-3/4           | 23.7                          | 21.8      | 3                                |  |
|            | 2186 | S/L   | -             | -                  | _                | 6.1                           | 5.5       | 3                                |  |
| 10         | 2196 | S/L   | -             | -                  | -                | 7.0                           | 6.5       | 3                                |  |
| IGHTS      | 2786 | S/L   | -             | -                  | -                | 8.8                           | 7.9       | 3                                |  |
| SIDELIGHTS | 2796 | S/L   |               |                    | -                | 10.1                          | 9.2       | 3                                |  |
|            | 3386 | S/L   | -             | -                  | -                | 11.4                          | 10.3      | 3                                |  |
|            | 3396 | S/L   | -             | -                  | _                | 13.1                          | 12.0      | 3                                |  |

## **Clear Opening Schematic**



## Vent Area Schematic



Shaded portion shows vent area of door.

(—) = Not applicable

(1) All dimensions are approximate to the nearest 1/16". The second value, where shown, provides the clear opening for the active panel only.

All doors are glazed with 3mm tempered glass.

To convert areas to square meters (m<sup>2</sup>), multiply square feet by 0.0929.



## Hardware Parameters and Recommendations

Pella Reserve Commercial Out-Swing Doors are not supplied with locking hardware, closers, panic hardware, push plates or kick plates. Use the following guidelines when selecting these hardware items from your hardware supplier.

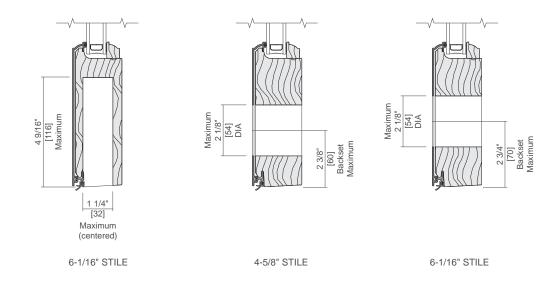
**Mortise Locks:** Maximum mortise rout dimensions are shown below for commercial doors with standard stile dimensions. Maximum height of the mortise rout is 10 inches. Routs should be sealed before the locks are installed for added moisture protection.

**Cylinder Locks:** Maximum diameter of cylinder lock bore is 2-1/8". Minimum backset is 2-3/8"; maximum backset is 2-3/4".

**Door Closers:** When door closers are being used, Pella recommends the use of surface applied door closers with mounting devices that anchor into the structural header of the rough opening. Devices that anchor to the door frame only are not approved for use on Pella doors. Concealed closers that are routed into the top of the door panel are not recommended.

**Exit Devices:** When exit devices are used, Pella recommends the use of surface mounted vertical rod hardware. Concealed vertical rod hardware is not recommended.

**Kick plates and push plates:** In commercial applications, Pella recommends the use of kick plates and push plates to protect the wood veneer.





## Detailed Product Descriptions - Aluminum-Clad Exterior

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard<sup>®</sup> wood protection formula in accordance with WDMA IS -4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- · Interior exposed surfaces are [clear pine] [mahogany] [douglas fir], edge-banded and veneered.
- Exterior surfaces are clad with aluminum at the head and jambs.
- Components are assembled with screws, staples and concealed corner locks. • Sill is 1/2" low profile. Extruded aluminum with [mill] [bronze] [anodized to match anodized cladding] finish
- Frame depth is 5-7/8" (149mm) for a wall depth of 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).

### Door panels

- Select softwood, immersion treated with Pella's EnduraGuard<sup>®</sup> wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [clear pine] [mahogany] [douglas fir].
- Exterior surfaces are clad with extruded aluminum.
- · Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- · Panel lock stiles on all units and all stiles on units over 8' height are constructed with LVL core with finger-jointed edge bands on both sides and veneered on both faces
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).
- Panel exterior profile is [ogee] [putty glaze], interior profile is ogee.

### Weatherstripping

- · Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel. Bristle rainscreen along bottom of panel.

### **Glazing System**

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
  - [Clear] [Obscure] [Reflective Bronze] with air.
  - [Obscure Low-E [with argon]] [[Advanced] [[AdvancedComfort]
  - SunDefense™] [NaturalSun] Low-E [with argon]].
  - [Bronze] [Gray] [Green] Advanced Low-E [with argon] - or –
- · Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
  - Clear with air.
  - [Advanced] [SunDefense<sup>™</sup>] Low-E with argon.
  - [Bronze] [Gray] [Green] Advanced Low-E with argon.

### – or

• Silicone-glazed, 1" triple-pane, dual-seal, insulating glass [Obscure Low-E [with argon]] [[Advanced] [SunDefense<sup>™</sup>] [NaturalSun] Low-E [with argon]].

#### Exterior

- · Exterior aluminum surfaces are finished with EnduraClad® multi-step, baked-on finish
  - Color is [Standard] [feature] [custom]1. - or
- Exterior aluminum surfaces are finished with EnduraClad® Plus protective finish with 70% fluoropolymer resin, multi-step baked-on finish. Color is [Standard] [feature] [custom]1.

### Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]1]

## Hardware

### Hinges

- Ball-bearing hinges
  - Doors 6' 10" and under frame height will have three (3) ball-bearing hinges.
  - Doors over 6' 10" frame height up to and including 8' Ó" frame height will have four (4) ball bearing hinges
  - Hinge finish [Colonial Bronze (Light Bronze, Dark Bronze, Black anodized sill finishes)] [Satin Nickel (Mill or Clear anodized sill finishes)] to complement the finish of the sill.

- or -

- Adjustable hinges to assist in installation (not available with anodized cladding). Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
  - Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges
  - Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
  - Doors over 9' 0" frame height will have six (6) hinges.
  - Hinge color to match exterior cladding

### **Optional Products**

### Grilles

- Integral Light Technology® grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]1].
  - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile] [1-1/4" [putty glaze] [ogee] profile] [2" ogee profile] that are extruded aluminum.
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer. - or
- Grilles-Between-the-Glass<sub>2</sub> Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color 4 is [Standard 1].

### Intermediate Rail and Flat Panel Options

- 6" Intermediate rail is three-ply construction, randomly finger-jointed blocks
- laminated with water-resistant glue and veneered on both sides. Clad Flat panel exterior is .080" Aluminum. Color is [Standard] [feature] [custom]
- · Flat panel is an LVL construction with Interior exposed surfaces are veneered with [pine] [mahogany] [douglas fir]. Standard placement: 6" Intermediate Rail 38" OC from the bottom of the
- door sill.

(1) Contact your local Pella sales representative for current color options

(2) Available in clear or Low-E insulating glass only

(3) Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(4) Appearance of exterior grille color will vary depending on Low-E coating on glass



# **Detailed Product Descriptions - Wood Exterior**

### Frame

- Select softwood, immersion treated with Pella's EnduraGuard<sup>®</sup> wood protection formula in accordance with WDMA IS -4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior and exterior surfaces are [pine] [mahogany].
- Sill is 1/2" low profile. Material and finish are extruded aluminum with [mill] [Bronze] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom1]] finish
- Overall frame depth is 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).

### Door panels

- · Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [pine] [mahogany].
- · Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners. Panel thickness is 2-1/16" (52mm).

### Weatherstripping

- Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel.
- · Bristle rainscreen along bottom of panel.

### **Glazing System**

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
- [Clear] [Obscure] [Reflective Bronze] with air [Obscure Low-E [with argon]] [[Advanced] [[AdvancedComfort]
  - SunDefense™] [NaturalSun] Low-E [with argon]].
  - [Bronze] [Gray] [Green] Advanced Low-E [with argon].
- or • Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
  - Clear with air.
    - [Advanced] [SunDefense<sup>™</sup>] Low-E with argon.
    - [Bronze] [Gray] [Green] Advanced Low-E with argon.
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
- [Obscure Low-E [with argon]] [[Advanced] [SunDefense<sup>™</sup>] [NaturalSun] Low-E [with argon]].

### Exterior

 [Wood composite: primed with one coat acrylic latex] [mahogany: [unfinished, ready for site finishing] [primed with one coat acrylic latex]].

### Interior

[Pine [primed with one coat acrylic latex] [Unfinished, ready for site finishing] [prefinished stained 1]] [mahogany: Unfinished, ready for site finishing].

# Hardware

## Hinges

- · Ball-bearing hinges
  - Doors 6' 10" and under frame height will have three (3) ball-bearing hinges. Doors over 6' 10" frame height up to and including 8' 0" frame height will
  - have four (4) ball bearing hinges
  - Hinge finish [Colonial Bronze (Light Bronze, Dark Bronze, Black anodized sill finishes)] [Satin Nickel (Mill or Clear anodized sill finishes)] to complement the finish of the sill. – or –
- Adjustable hinges to assist in installation,
  - Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
  - Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
  - Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
  - Doors over 9' 0" frame height will have six (6) hinges.

### **Optional Products**

# Grilles

- Integral Light Technology<sup>®</sup> grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing]
  - [factory primed] [pine: factory prefinished [paint] [stain]1]. Exterior grilles are [5/8"] [7/8"] [1-1/4"] putty glaze profile that are solid [pine] [mahogany]. Exterior surfaces are water repellent, preservative-treated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed]
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass. Grilles are adhered to both sides of the insulating glass with VHB acrylic
    - adhesive tape and aligned with spacer. - or -
- Grilles-Between-the-Glass 2
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone]
  - Exterior color 4 is [standard 1].

### Intermediate Rail and Flat Panel Options

- 6" Intermediate rail is three-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Wood Flat panel exterior is an LVL construction with exposed surfaces that are veneered with [pine] [mahogany]. Exteriors are [pine: primed] [mahogany [primed] [unfinished, ready for site finishing]]
- Flat panel is an LVL construction with Interior exposed surfaces are veneered with [pine] [mahogany]. Standard placement: 6" Intermediate Rail 38" OC from the bottom of the
- door sill.

(1) Contact your local Pella sales representative for current color options

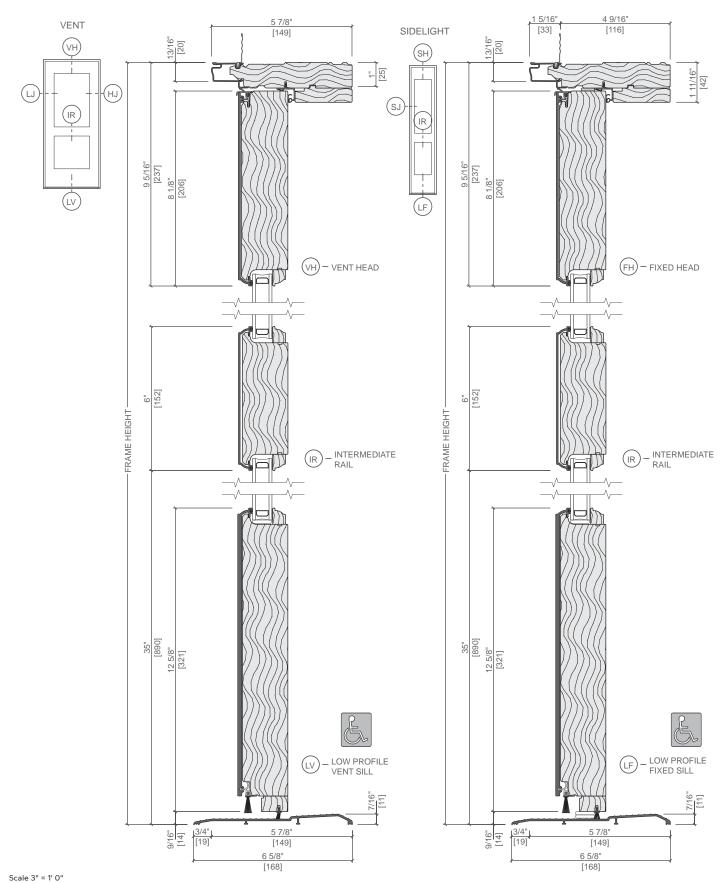
(2) Available in clear or Low-E insulating glass with argon, and obscure insulated glass.

(3) Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(4) Appearance of exterior grille color will vary depending on Low-E coating on glass



# Unit Sections - Aluminum-Clad Exterior

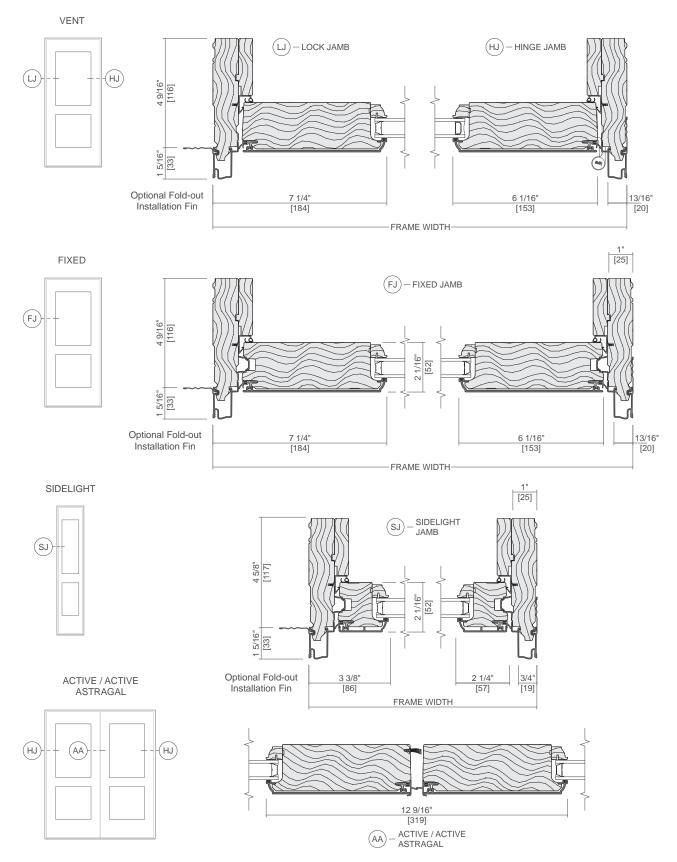


All dimensions are approximate.

Water resistance is 0 psf for units with a low profile sill.



# Unit Sections - Aluminum-Clad Exterior



Scale 3" = 1' 0" All dimensions are approximate. Rev. 07/17/2024



4 3/4" [121]

(IR)

12 5/8" [321]

Î

4 3/4"

<u>6 5/8</u>" [121]

[168]

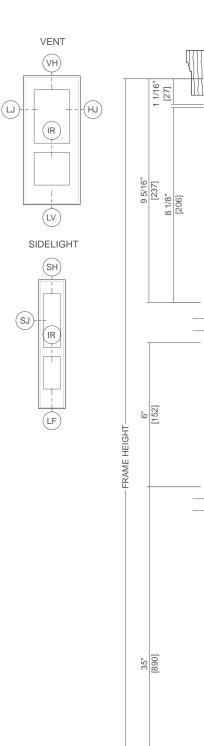
1 7/8"

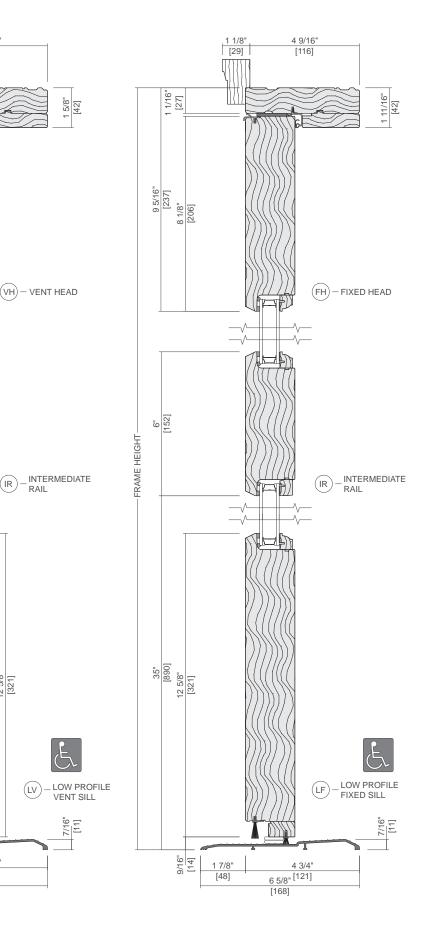
[48]

(LV)

**⊐16)**)

# Unit Sections - Wood Exterior



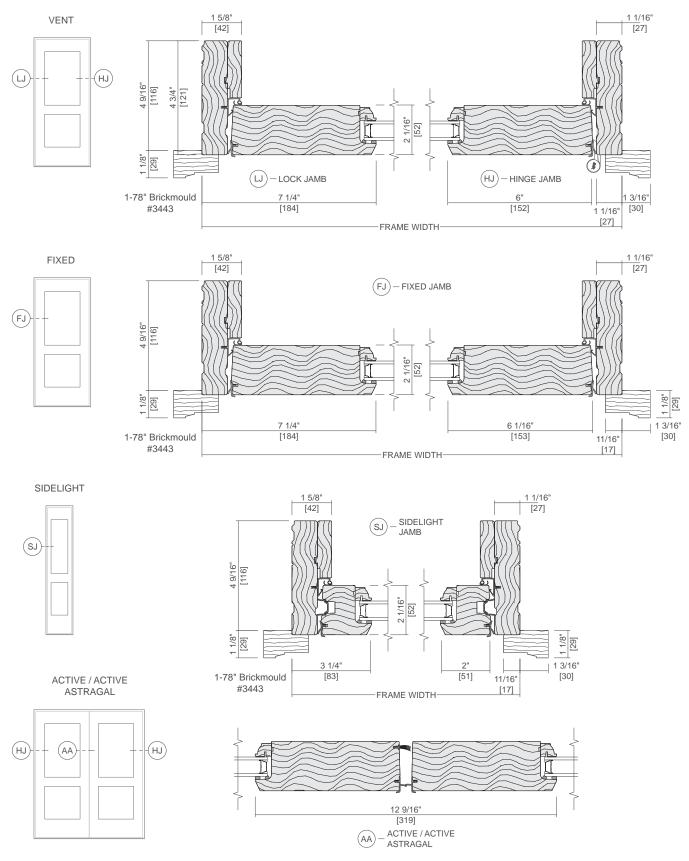


Scale 3" = 1' 0" All dimensions are approximate.

Water resistance is 0 psf for units with a low profile sill.



## Unit Sections - Wood Exterior



Scale 3" = 1' 0" All dimensions are approximate. Rev. 07/17/2024