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The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.



Size and Performance Data

	Clad	Wood
Sizes		
Standard vent sizes	•	•
Special sizes available	•	•



Features and Options

Standard	Options / Upgrades			
Glazing				
Glazing Type				
Dual-Pane Insulating Glass	-			
Insulated Glass Options/Low-E Types				
	SunDefense™ Low-E			
Advanced Low-E	AdvancedComfort Low-E			
	NaturalSun Low-E			
	Clear (no Low-E coating)			
Additional Glass Options				
	Tempered Glass			
Annealed Glass	Obscure Glass ₁			
	Tinted Glass (Bronze, Gray and Green)			
Gas Fill/High Altitude				
Argon	High altitude (with air)			
Wood Types				
Pine	Mahogany, Douglas Fir			
Exterior				
Exterior Sash Profile				
Ogee - clad, Putty - wood	Putty - clad			
Exterior Finish				
EnduraClad® protective finish	EnduraClad Plus protective finish, Factory Primed Pine wood exterior, Unfinished Mahogany wood exterior			
Cladding Colors 1				
Standard colors	Feature Colors, Custom Colors			
Interior				
Interior Sash Profile				
Ogee	-			
Interior Finish				
Unfinished wood	Factory primed 2, Factory prefinished paint 2, Factory prefinished stain			
Hardware				
Champagne, White or Brown	Satin Brass, Satin Nickel or Oil-Rubbed Bronze			
Sash Locks				
Multi-point® System	-			
Grilles				
Integral Light Technology® Gri	lles			
_	Traditional, Prairie, Top Row, Cross, New England, Victorian, Simulated French, Custom			
Grilles-Between-the-Glass				
_	Traditional, Prairie, Cross, Top Row1, Custom-Equally Divided			
Screens				
_	InView [™] screens			

(1) Contact your local Pella sales representative for current designs and color options.

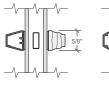
(2) Not available on Mahogany and Douglas Fir interiors.



Grille Profiles

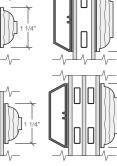
Traditional Style Collection - Integral Light Technology ®

Putty Glaze and Ogee Grilles Clad Exterior - Wood Interior



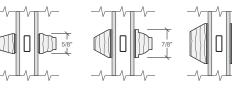






2" Regular

Putty Glaze and Ogee Grilles Wood Exterior - Wood Interior









5/8" Regular

7/8" Regular

5/8" Regular

7/8" Regular

1 1/4" Regular

Ogee Grilles Clad Exterior - Wood Interior









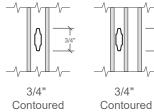
2" Regular

1 1/4" Regular



1 1/4" Regular

Grilles-Between-the-Glass





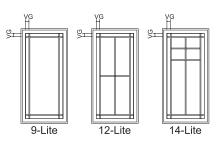
Interior ILT grilles available in Pine, Mahogany or Douglas Fir to match complete unit. Wood exterior ILT grilles available in Pine or Mahogany to match complete unit.



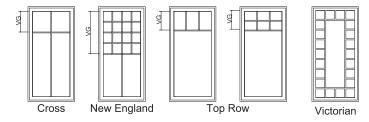
Grille Patterns

Integral Light Technology® Grilles

Prairie Lite Patterns

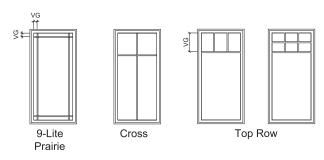


Other Available ILT Grille Patterns



Grilles-Between-the-Glass

Available GBG Grille Patterns



For traditional patterns, see size tables.

Standard corner lite dimension for Prairie patterns = 2-1/2" VG. 9-Lite

- Available in all standard and special sizes.

12-Lite

- Available in units \geq 2'0" in width and \geq 2'0" in height.

14-Lite

- Available in units \geq 2'0" in width and \geq 3'0" in height.

Cross

Standard visible glass to separator bar dimension
 = one-quarter of total visible glass height.

New England

- Standard visible glass to separator bar = half of total visible glass height.

Top Row

- Standard visible glass to separator bar = 14" or half of total visible glass height, whichever is smaller.

Cross

- Available for units with frame heights \geq 17".
- Standard visible glass to separator bar = 1/4 of total visible glass height.

Top Row

- Standard visible glass to separator bar = 14"for frame heights > 35".
- Standard visible glass to separator bar = 12"for 35" frame heights and optional for 41" frame height.
- Separator bar at 12" or 16" optional for frames heights > 41".

VG = Visible Glass

Lite dimensions noted can vary.

Custom configurations are also available, for details contact your local Pella sales representative.



Size Tables

Vent and Fixed Units

		(451) (432)	(552) (533)	(603) (584)	(654) (635)	(756) (737)	(908) (889)	
	Opening		1' 5 ^{3/4} "	1' 9 ³ /4"	1' 11 ³ /4"	2' 1 ³ /4"	2' 5 ^{3/4} "	2' 11 ³ /4"
	Frame		1' 5"	1' 9"	1' 11"	2' 1"	2' 5"	2' 11"
(908) (889)	2' 113/4" 3/4"	2' 11"	1735	2135	2335	2535	2935	3535
(1 060) (1 041)	3' 53/4"	3' 5"	1741	2141	2341	2541	2941	3541 E
(1 213) (1 194)	3' 113/4"	3' 11"	1747	2147	2347	2547	2947	3547 E
(1 365) (1 346)	4' 5 ^{3/4} "	4' 5"	1753	2153	2353	2553	2953 E	3553 E
(1 518) (1 499)	4' 113/4"	4'11"	1759	2159	2359	2559	2959	3559
(1670) (1651)	5' 53/4"	5' 5"	1765	2165	2365	2565	2965 E	3565 E
(1822) (1803)	5' 11 ^{3/4} "	5' 11"				2571	2971	3571
(1873) (1854)	6' 13/4"	6' 1"				2573	2973	3573

Egress Notes:

Check all applicable local codes for emergency egress requirements.

- E = Window meets minimum clear opening of 24" height, 20" width, and 5.7 ft².
- E1 = Window meets minimum clear opening of 24" height, 20" width, and 5.0 ft².

Not to scale.

Traditional grille patterns shown. Refer to grille section for additional patterns and profiles.

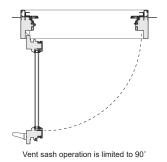
Contact your local Pella representative for the availability of custom sizes smaller or larger than the parameters shown.



Design Data

Vent							
Unit	Egress .	Clear Opening (inches)			Vent Area	Visible	Frame Area
	Eg	Width	Height	Ft ²	Ft ²	Glass Ft ²	Ft ²
1735		10	29	2.0	2.0	1.4	4.1
1741		10	35	2.4	2.4	1.7	4.8
1747		10	41	2.9	2.9	2.0	5.5
1753		10	47	3.3	3.3	2.4	6.3
1759		10	53	3.7	3.7	2.7	7.0
1765		10	59	4.1	4.1	3.0	7.7
2135		14	29	2.8	2.8	2.1	5.1
2141		14	35	3.4	3.4	2.6	6.0
2147		14	41	4.0	4.0	3.1	6.9
2153		14	47	4.6	4.6	3.6	7.7
2159		14	53	5.2	5.2	4.1	8.6
2165		14	59	5.8	5.8	4.5	9.5
2335		16	29	3.2	3.2	2.5	5.6
2341		16	35	3.9	3.9	3.0	6.5
2347		16	41	4.6	4.6	3.6	7.5
2353		16	47	5.2	5.2	4.2	8.5
2359		16	53	5.9	5.9	4.8	9.4
2365		16	59	6.6	6.6	5.3	10.4
2535		18	29	3.6	3.6	2.8	6.1
2541		18	35	4.4	4.4	3.5	7.1
2547		18	41	5.1	5.1	4.1	8.2
2553		18	47	5.9	5.9	4.8	9.2
2559		18	53	6.6	6.6	5.4	10.2
2565		18	59	7.4	7.4	6.1	11.3
2571		18	65	8.1	8.1	6.8	12.3
2573		18	67	8.4	8.4	7.0	12.7
2935		22	29	4.4	4.4	3.5	7.0
2941	E1	22	35	5.4	5.4	4.4	8.3
2947	E	22	41	6.3	6.3	5.2	9.5
2953	E	22	47	7.2	7.2	6.0	10.7
2959	E	22	53	8.1	8.1	6.8	11.9
2965	E	22	59	9.0	9.0	7.6	13.1
2971	Е	22	65	10.0	10.0	8.5	14.3
2973	E	22	67	10.3	10.3	8.7	14.7
3535	E1	28	29	5.6	5.6	4.6	8.5
3541	Е	28	35	6.8	6.8	5.7	10.0
3547	Е	28	41	8.0	8.0	6.8	11.4
3553	Е	28	47	9.2	9.2	7.8	12.9
3559	Е	28	53	10.3	10.3	8.9	14.3
3565	Е	28	59	11.5	11.5	10.0	15.8
3571	Е	28	65	12.7	12.7	11.0	17.3
3573	Е	28	67	13.0	13.0	11.4	17.7

To convert area to square meters (m^2) , multiply square feet by 0.0929.



Egress Notes:

Check all applicable local codes for emergency egress requirements.

- E = Window meets minimum clear opening of 24" height, 20" width, and 5.7 ft².
- E1 = Window meets minimum clear opening of 24" height, 20" width, and 5.0 ft².



Detailed Product Description - Aluminum-Clad Exterior

Frame

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [pine] [mahogany] [douglas fir] (standard rectangular units only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are clad with aluminum.
- Overall frame depth is 5" (127mm) for a wall depth of 3-11/16" (94mm).
- Optional factory-applied jamb extensions available between 4-9/16" (116mm) and 7-3/16" (183mm) wall depths.

Sash

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are clear [pine] [mahogany] [douglas fir] (standard rectangular units only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are clad with aluminum and sealed.
- Corners mortised and tenoned, glued and secured with metal fasteners.
- Sash thickness is 2-3/4" (69 17/20 mm) for [11/16"] or [1"] glazings.
- Exterior sash profile is [ogee] [putty glaze], interior sash profile is ogee.

Weatherstripping

- · Dual weatherstripping.
 - A foam filled close cell sheathed weatherstrip on the full frame perimeter is compressed between frame and sash for positive seal on all four sides.
 Secondary leaf-type weatherstrip between edge of sash and frame.

Glazing System 1

- Quality float glass complying with ASTM C 1036.
- Silicone-glazed 11/16" dual-seal insulating glass [[annealed] [tempered]] [[clear] [Advanced Low-E coated with argon]] [SunDefense[™] Low-E with Argon] [AdvancedComfort Low-E] [NaturalSun Low-E] [[bronze] [gray] [green] air-filled Advanced Low-E coated]].
- Custom and high altitude glazing available for 11/16" glazing only.
 or –
- Silicone-glazed triple-pane 1-1/16" dual-seal insulating glass [[annealed] [tempered]] [[Advanced Low-E with argon] [Advanced Low-E with krypton] [SunDefense[™] Low-E with argon] [SunDefense[™] Low-E with krypton] [NaturalSun Low-E with krypton] [Obscure [standard] [fern]].

Exterior

- Exterior aluminum surfaces are finished with $\mathsf{EnduraClad}^{\circledast}$ multi-stage finish system.
 - Color is [Standard] [Feature] [custom]₂.

– or –

- Exterior aluminum surfaces are finished with EnduraClad Plus 70% fluoropolymer-based multi-stage finish system.
 Color is [Standard] [Feature] [custom]₂.
 - . . .

Interior

• [Unfinished, ready for site finishing] [Factory-primed with one coat acrylic latex] [Pine: [Factory prefinished [paint] [stain]₂].

Hardware

- Multi-point lock system—A single handle locking system engages multiple locking points around the sash.
- Finish of handle is [baked enamel, [Champagne] [White] [Brown]] [Satin Brass] [Satin Nickel] [Oil-Rubbed Bronze]. All vent units are available with left- or right-hand hinging.

Optional Products

Grilles

- Integral Light Technology[®] Grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [Pine] [Mahogany] [Douglas Fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]₂].
 - Exterior grilles are [5/8" putty profile] [7/8" [putty] [ogee] profile] [1-1/4" [putty] [ogee] profile] [2" ogee profile] that are extruded aluminum.
 Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England]
 - [Victorian] [Simulated French].
 - Insulating glass contains non-glare spacer between the panes of glass.
 Bars are adhered to both sides of the insulating glass with VHB acrylic

– or –

- adhesive tape and aligned with the non-glare spacer
- Grilles-Between-the-Glass₃
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
 - Interior color is [Black] [White] [Brown₄] [Fossil] [Harvest] [Cordovan] [Ivory] [Tan₄] [Brickstone] [Putty₄].
 - Exterior color 5 is [Standard] [Feature]2.

Screens

- InView[™] Fiberglass
 - Black vinyl-coated 18/18 mesh fiberglass screen cloth complying with SMA 1201, set in aluminum frame fitted to outside of window, supplied complete with all necessary hardware.
 - Screen frame finish is baked enamel, color to match window cladding.

(1) Insulating glass with argon is Low-E coated (except high altitude). All other insulating glass (including high altitude Low-E) is air-filled.

(2) Contact your local Pella sales representative for current color options.

(5) Appearance of exterior grille color will vary depending on Low-E coating on glass.

⁽³⁾ Available in clear or Low-E and obscure insulating glass.

⁽⁴⁾ Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.



Detailed Product Description - Wood Exterior

Frame

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [Pine] [Mahogany] (standard rectangular windows only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are [Pine: primed] [Mahogany: [primed] [ready-to-stain]].
- Overall frame depth is 4-3/8" (111mm) for a wall depth of 4-3/16" (106mm).
- Optional factory-applied jamb extensions available between 4-9/16" (116mm) and 7-3/16" (183mm) wall depths, with Pella's standard wood exterior trim.

Sash

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [Pine] [Mahogany] (standard rectangular windows only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are [Pine: primed] [Mahogany: [primed] [ready-to-stain]].
- Corners mortised and tenoned, glued and secured with metal fasteners.
- Sash thickness is 2-3/4" (70mm) for [11/16"] or [1"] glazing.
- Exterior sash profile is putty glaze, interior sash profile is ogee.

Weatherstripping

• Dual weatherstripping.

- A foam filled close cell sheathed weatherstrip on the full frame perimeter is compressed between frame and sash for positive seal on all four sides.
- Secondary leaf-type weatherstrip between edge of sash and frame.

Glazing System 1

- Quality float glass complying with ASTM C 1036.
- Silicone-glazed 11/16" dual-seal insulating glass [[annealed] [tempered]] [[clear] [Advanced Low-E coated with argon]] [SunDefense[™] Low-E with Argon] [AdvancedComfort Low-E] [NaturalSun Low-E] [[bronze] [gray] [green] air-filled Advanced Low-E coated]].
- · Custom and high altitude [with argon] glazing available.
- or -• Silicone-glazed triple-pane 1-1/16" dual-seal insulating glass [[annealed] [tempered]] [[Advanced Low-E with argon] [Advanced Low-E with krypton] [SunDefense™ Low-E with argon] [SunDefense™ Low-E with krypton] [NaturalSun Low-E with krypton] [Obscure [standard] [fern]].

Interior

• [Unfinished, ready for site finishing] [primed with one coat acrylic latex] [Pine: [Factory prefinished [White] [Bright White] [Linen White] [stain₃]].

Hardware

- Multi-point lock system—A single handle locking system engages multiple locking points around the sash.
- Finish of handle is [baked enamel, [Champagne] [White] [Brown]] [Satin Brass] [Satin Nickel] [Oil-Rubbed Bronze]. All vent units are available with left- or right-hand hinging.

Optional Products

Grilles

- Integral Light Technology[®] grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]₃].
 - Exterior grilles are solid [5/8" putty profile] [7/8" [putty] [ogee] profile] [1-1/4" [putty] [ogee] profile] [2" ogee profile] that are [pine] [mahogany].
 Exterior surfaces are water repellent, preservative-treated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed].
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian] [Simulated French].
 - Insulating glass contains non-glare spacer between the panes of glass.
 Grilles are adhered to both sides of the insulating glass with VHB acrylic
 - adhesive tape and aligned with the non-glare spacer. – or –
- Grilles-Between-the-Glass₂
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
 - Interior color is [Black] [White] [Brown₄] [Fossil] [Harvest] [Cordovan] [Ivory] [Tan₄] [Brickstone] [Putty₄].
 - Exterior color 5 is [standard 3].

Screens

- InView[™] Screens
 Black vinyl-coated 18/18 mesh fiberglass screen cloth complying with SMA 1201, set in aluminum frame fitted to outside of window, supplied complete with all necessary hardware.
 - Screen frame finish is [baked enamel, white] [feature₃].

(1) Insulating glass with argon is Low-E coated. All other insulating glass is air-filled.

(5) Appearance of exterior grille color will vary depending on Low-E coating on glass.

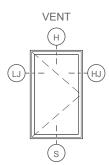
⁽²⁾ Available in clear, Low-E and obscure insulating glass.

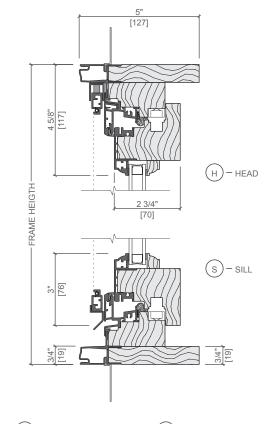
⁽³⁾ Contact your local Pella sales representative for current color options.

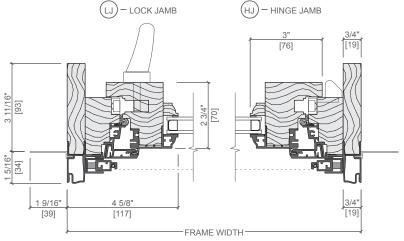
⁽⁴⁾ Tan, brown and putty Interior GBG colors are available in single-tone (brown/brown, tan/tan or putty/putty). Other interior colors are also available with tan or brown exterior.



Unit Sections - Aluminum-Clad Exterior

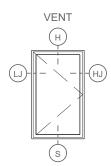


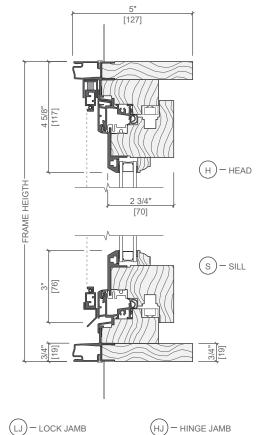


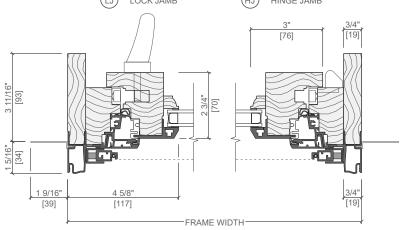




Unit Sections - Aluminum-Clad Exterior, Putty Glaze Profile









Unit Sections - Wood Exterior

