

Product Selection Guide	W-POFCM-2
Size and Performance Data	W-POFCM-2
Features and Options	W-POFCM-3
Grille Types	W-POFCM-4
Typical Grille Patterns	W-POFCM-5
Size Table	
Clad and Wood	W-POFCM-6
Design Data	W-POFCM-7
Detailed Product Descriptions	
Clad	
Wood	W-POFCM-9
Unit Sections	
Clad	W-POFCM-10
Wood	W-POFCM-11

The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.



Size and Performance Data

	Clad	Wood
Sizes		
Standard Vent Sizes	•	•
Special Sizes Available	•	•



Features and Options

Standard	Options / Upgrades
Glazing	
Glazing Type	
Dual-Pane Insulating Glass	_
Insulated Glass Options/Low-	FTypes
	SunDefense™ Low-E
-	AdvancedComfort Low-E
Advanced Low-E	NaturalSun Low-E
-	Clear (no Low-E coating)
Additional Glass Options	
	Tempered Glass
	Obscure Glass ₁
Annealed Glass	Tinted Glass (Bronze, Gray and Green)
	Custom
Gas Fill/High Altitude	
Argon	High altitude (with air)
Wood Types	
Pine	Mahogany, Douglas Fir
Exterior	
Exterior Sash Profile	
Ogee - clad, Putty - wood	Putty - clad
Exterior Finish	
EnduraClad [®] protective finish	EnduraClad Plus protective finish, Factory Primed Pine wood exterior, Unfinished Mahogany wood exterior
Cladding Colors 1	
Standard colors	Feature Colors, Custom Colors
Interior	
Interior Sash Profile	
Ogee	-
Interior Finish	
Unfinished wood	Factory primed $_2$, Factory prefinished paint $_2$, Factory prefinished stain
Hardware	
Champagne, White or Brown	Satin Brass, Satin Nickel or Oil-Rubbed Bronze
Sash Locks	
Multi-point [®] System	-
Grilles	
Integral Light Technology® Gr	illes
-	Traditional, Prairie, Top Row, Cross, New England, Victorian, Simulated French, Custom
Grilles-Between-the-Glass	
_	Traditional, Prairie, Cross, Top Row1, Custom-Equally Divided
Screens	
-	InView [™] screens

(1) Contact your local Pella sales representative for current designs and color options.

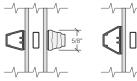
(2) Not available on Mahogany and Douglas Fir interiors.



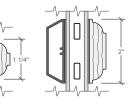
Grille Profiles

Traditional Style Collection - Integral Light Technology ®

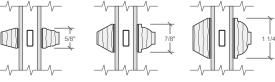
Putty Glaze and Ogee Grilles Clad Exterior - Wood Interior



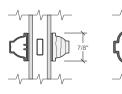


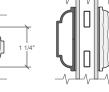


Putty Glaze and Ogee Grilles Wood Exterior - Wood Interior



Ogee Grilles Clad Exterior - Wood Interior





Grilles-Between-the-Glass



3/4" Contoured

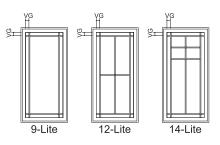
Interior ILT grilles available in Pine, Mahogany or Douglas Fir to match complete unit. Wood exterior ILT grilles available in Pine or Mahogany to match complete unit.



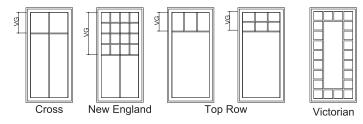
Grille Patterns

Integral Light Technology® Grilles

Prairie Lite Patterns



Other Available ILT Grille Patterns



Standard corner lite dimension for Prairie patterns = 2-1/2" VG. 9-Lite

- Available in all standard and special sizes.

12-l ite

- Available in units ≥ 2'0" in width and ≥ 2'0" in height.
- 14-Lite
 - Available in units \geq 2'0" in width and \geq 3'0" in height.

Cross

- Standard visible glass to separator bar dimension = 1/4 of total visible glass height.

New England

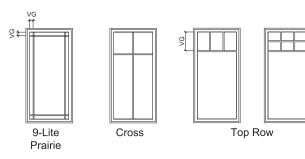
- Standard visible glass to separator bar = half of total visible glass height.

Top Row

- Standard visible glass to separator bar = 14" or half of total visible glass height, whichever is smaller.

Grilles-Between-the-Glass

Available GBG Grille Patterns



Cross

- Available for units with frame heights \geq 17".
- Standard visible glass to separator bar = 1/4 of total visible glass height.

Top Row

- Standard visible glass to separator bar = 14"for frame heights > 35".
- Standard visible glass to separator bar = 12"for 35" frame heights and optional for 41" frame height.
- Separator bar at 12" or 16" optional for frames heights > 41"

For traditional patterns, see size tables.

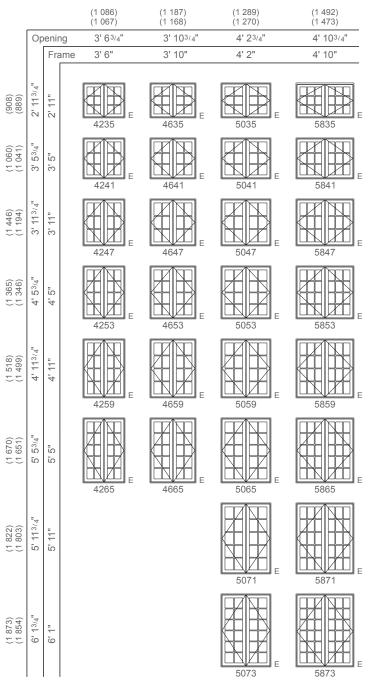
VG = Visible Glass

Lite dimensions noted can vary. Custom configurations are also available, for details contact your local Pella sales representative.



Size Tables

Vent and Fixed Units



Frame Dimensions*

	Minimum	Maximum
Vent	36" W x 22" H	60" W x 77" H

*Frame Width cannot exceed Frame Height x 2.

Egress Notes:

Check all applicable local codes for emergency egress requirements.

E = Window meets minimum clear opening of 24" height, 20" width, and 5.7 ft 2 (with both sashes open).

See Design Data pages in this section for clear opening dimensions.

Clear opening (egress) information does not take into consideration the addition of any accessory to the product.

Consult your local building code to ensure products with In-swing screens meet egress requirements.

Not to scale

Traditional grille patterns shown. Refer to grille section for additional patterns and profiles.

Contact your local Pella representative for the availability of custom sizes smaller or larger than the parameters shown.



Design Data

Vent						_	
Unit	Egress	Clear Opening		Vent	Visible	Frame	
	Egr	Width (Inches)	Height (Inches)	Ft ²	- Area Ft ²	Glass Ft ²	Area Ft ²
4235	E	34-2/3	31-7/8	7.7	7.7	2.6	10.2
4241	Е	34-2/3	37-7/8	9.1	9.1	3.2	12.0
4247	Е	34-2/3	43-7/8	10.6	10.6	3.7	13.7
4253	Е	34-2/3	49-7/8	12.0	12.0	4.3	15.5
4259	Е	34-2/3	55-7/8	13.5	13.5	4.9	17.2
4265	Е	34-2/3	61-7/8	14.9	14.9	5.4	19.0
4635	Е	38-2/3	31-7/8	8.6	8.6	3.0	11.2
4641	Е	38-2/3	37-7/8	10.2	10.2	3.6	13.1
4647	Е	38-2/3	43-7/8	11.8	11.8	4.3	15.0
4653	Е	38-2/3	49-7/8	13.4	13.4	4.9	16.9
4659	Е	38-2/3	55-7/8	15.0	15.0	5.6	18.8
4665	E	38-2/3	61-7/8	16.6	16.6	6.2	20.8
5035	E	42-2/3	31-7/8	9.4	9.4	3.3	12.2
5041	E	42-2/3	37-7/8	11.2	11.2	4.1	14.2
5047	Е	42-2/3	43-7/8	13.0	13.0	4.8	16.3
5053	E	42-2/3	49-7/8	14.8	14.8	5.5	18.4
5059	E	42-2/3	55-7/8	16.6	16.6	6.3	20.5
5065	E	42-2/3	61-7/8	18.3	18.3	7.0	22.6
5071	E	42-2/3	67-7/8	20.1	20.1	7.8	24.7
5073	E	42-2/3	69-7/8	20.7	20.7	8.0	25.3
5835	E	50-2/3	31-7/8	11.2	11.2	4.1	14.1
5841	E	50-2/3	37-7/8	13.3	13.3	5.0	16.5
5847	Е	50-2/3	43-7/8	15.4	15.4	5.9	18.9
5853	Е	50-2/3	49-7/8	17.6	17.6	6.8	21.3
5859	Е	50-2/3	55-7/8	19.7	19.7	7.7	23.8
5865	Е	50-2/3	61-7/8	21.8	21.8	8.6	26.2
5871	Е	50-2/3	67-7/8	23.9	23.9	9.5	28.6
5873	E	50-2/3	69-7/8	24.6	24.6	9.8	29.4

Egress Notes:

Check all applicable local codes for emergency egress requirements.

E = Window meets minimum clear opening of 24" height, 20" width, and 5.7 ft² (with both sashes open).

Clear opening (egress) information does not take into consideration the addition of any accessory to the product.

Consult your local building code to ensure products with In-swing screens meet egress requirements.

To convert area to square meters (m²), multiply square feet by 0.0929.



Detailed Product Description - Aluminum-Clad Exterior

Frame

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [pine] [mahogany] [douglas fir] (standard rectangular units only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are clad with aluminum.
- Overall frame depth is 5" (127mm) for a wall depth of 3-11/16" (94mm). 6
- Optional factory-applied jamb extensions available between 4-9/16"
- (116mm) and 7-3/16" (183mm) wall depths.

Sash

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are clear [pine] [mahogany] [douglas fir] (standard rectangular units only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are clad with aluminum, lap-jointed and sealed.
- Corners mortised and tenoned, glued and secured with metal fasteners.
 Sash thickness is [1-13/16" (46mm) for 11/16"] [1-11/16" (43mm) for 9/16"] [2-1/8" (54mm) for 1"] glazings.
- Exterior sash profile is [ogee] [putty glaze], interior sash profile is ogee

Weatherstripping

Dual weatherstripping.

 A foam filled close cell sheathed weatherstrip on the full frame perimeter is compressed between frame and sash for positive seal on all four sides.
 Secondary leaf-type weatherstrip between edge of sash and frame.

Glazing System 1

- Quality float glass complying with ASTM C 1036.
- Silicone-glazed 11/16" dual-seal insulating glass [[annealed] [tempered]] [[clear] [Advanced Low-E coated with argon]] [SunDefense™ Low-E with Argon] [AdvancedComfort Low-E] [NaturalSun Low-E] [[bronze] [gray] [green] air-filled Advanced Low-E coated]].
- Custom and high altitude glazing available for 11/16" glazing only.

Exterior

- Exterior aluminum surfaces are finished with EnduraClad[®] multi-stage finish system.
 - Color is [Standard] [Feature] [custom]₂
- Exterior aluminum surfaces are finished with EnduraClad Plus 70% fluoropolymer-based multi-stage finish system.
 - Color is [Standard] [Feature] [custom]₂.

Interior

[Unfinished, ready for site finishing] [Factory-primed with one coat acrylic latex]
 [Pine: [Factory prefinished [paint] [stain]2].

Hardware

- Multi-point lock system—A dual handle locking system operates multiple locking points around the sash.
- Finish of lock handle is [baked enamel [Champagne] [White] [Brown]] [Satin Brass] [Satin Nickel] [Oil-Rubbed Bronze]. All vent units are available with leftor right-hand hinging.
- Hinges are silver anodized aluminum exterior butt hinges.
- Optional historical visible stay bar available in [Satin Brass] [Satin Nickel] [Oil-Rubbed Bronze].

Optional Products

Grilles

- Integral Light Technology® Grilles
- Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [Pine] [Mahogany] [Douglas Fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]₂].
- Exterior grilles are [5/8" putty profile] [7/8" [putty] [ogee] profile] [1-1/4" [putty] [ogee] profile] [2" ogee profile] that are extruded aluminum.
- Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England]
 [Victorian] [Simulated French].
- Insulating glass contains non-glare spacer between the panes of glass.Bars are adhered to both sides of the insulating glass with VHB acrylic
 - adhesive tape and aligned with the non-glare spacer. – or –
- Grilles-Between-the-Glass 3
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
 - Interior color is [Black] [White] [Brown₄] [Fossil] [Harvest] [Cordovan] [Ivory] [Tan₄] [Brickstone] [Putty₄].
 - Exterior color 5 is [Standard] [Feature]2.
- Dual Hinged In-Swing Wood Screens₆
- InView[™] Fiberglass Screen
 - Vinyl-coated 18/18 mesh fiberglass screen cloth complying with SMA 1201, set in a wood frame fitted to inside of window, supplied complete with all necessary hardware.
 - Screen frame interior exposed surfaces are [pine] [mahogany] [douglas fir].
 - Screen hardware available in [Bright Brass] [Satin Nickel] [Oil-Rubbed Bronze].

(1) Insulating glass with argon is Low-E coated (except high altitude). All other insulating glass (including high altitude Low-E) is air-filled.

(5) Appearance of exterior grille color will vary depending on Low-E coating on glass.

⁽²⁾ Contact your local Pella sales representative for current color options.

⁽³⁾ Available in clear, Low-E and obscure insulating glass.

⁽⁴⁾ Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

⁽⁶⁾ Minimum frame depth required for use with Dual Hinged In-Swing wood screens is 5-1/8" (130 mm).



Detailed Product Description - Wood Exterior

Frame

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [Pine] [Mahogany] (standard rectangular windows only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are [Pine: primed] [Mahogany: [primed] [ready-to-stain]].
- Overall frame depth is 4-3/8" (111mm) for a wall depth of 4-3/16" (106mm) 5
- Optional factory-applied jamb extensions available between 4-9/16" (116mm) and 7-3/16" (183mm) wall depths, with Pella's standard wood exterior trim.

Sash

- Select woods, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [Pine] [Mahogany] (standard rectangular windows only). Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are [Pine: primed] [Mahogany: [primed] [ready-to-stain]].
- Corners mortised and tenoned, glued and secured with metal fasteners.
- Sash thickness is 1-13/16" (46mm).
- Exterior sash profile is putty glaze, interior sash profile is ogee.

Weatherstripping

Dual weatherstripping.

- A foam filled close cell sheathed weatherstrip on the full frame perimeter is compressed between frame and sash for positive seal on all four sides.
 Secondary leaf-type weatherstrip between edge of sash and frame.
- Secondary lear type weathers

Glazing System 1

- Quality float glass complying with ASTM C 1036.
- Silicone-glazed 11/16" dual-seal insulating glass [[annealed] [tempered]] [[clear] [Advanced Low-E coated with argon]] [SunDefense[™] Low-E with Argon] [AdvancedComfort Low-E] [NaturalSun Low-E] [[bronze] [gray] [green] air-filled Advanced Low-E coated]].
- Custom and high altitude glazing available.

Interior

[Unfinished, ready for site finishing] [Factory-primed with one coat acrylic latex]
 [Pine: [Factory prefinished [paint] [stain] 3].

Hardware

- Multi-point lock system—A dual handle locking system operates multiple locking points around the sash.
- Finish of lock handle is [baked enamel [Champagne] [White] [Brown]] [Satin Brass] [Satin Nickel] [Oil-Rubbed Bronze]. All vent units are available with leftor right-hand hinging.
- · Hinges are silver anodized aluminum exterior butt hinges.
- Optional historical visible stay bar available in [Satin Brass] [Satin Nickel] [Oil-Rubbed Bronze].

Optional Products

Grilles

- Integral Light Technology[®]
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]₃].
 - Exterior grilles are solid [5/8" putty profile] [7/8" [putty] [ogee] profile] [1-1/4" [putty] [ogee] profile] [2" ogee profile] that are [pine] [mahogany]. Exterior surfaces are water repellent, preservative-treated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed].
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian] [Simulated French].
 - Insulating glass contains non-glare spacer between the panes of glass.
 Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer
- Grilles-Between-the-Glass 2
- Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
- Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
- Interior color is [Black] [White] [Brown₄] [Fossil] [Harvest] [Cordovan] [Ivory] [Tan₄] [Brickstone] [Putty₄].
- Exterior color₆ is [standard₃].

Dual Hinged In-Swing Wood Screens₆

InView[™] Fiberglass Screen

- Vinyl-coated 18/18 mesh fiberglass screen cloth complying with SMA 1201, set in a wood frame fitted to inside of window, supplied complete with all necessary hardware.
- Screen frame interior exposed surfaces are [pine] [mahogany] [douglas fir].
 Screen hardware available in [Bright Brass] [Satin Nickel] [Oil-Rubbed Bronze].

⁽¹⁾ Insulating glass with argon is Low-E coated. All other insulating glass is air-filled.

⁽²⁾ Available in clear, Low-E and obscure insulating glass.

⁽³⁾ Contact your local Pella sales representative for current color options.

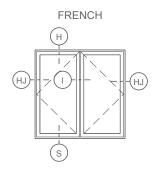
⁽⁴⁾ Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

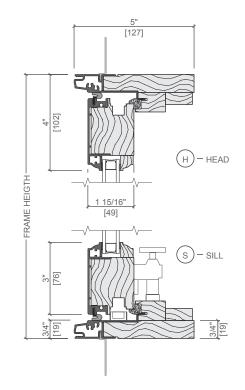
⁽⁵⁾ Appearance of exterior grille color will vary depending on Low-E coating on glass.

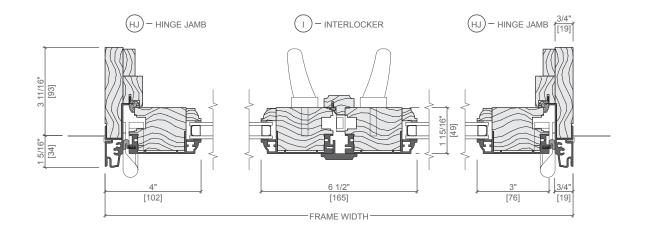
⁽⁶⁾ Minimum frame depth required for use with Dual Hinged In-Swing wood screens is 5-7/8" (149 mm).



Unit Sections - Aluminum-Clad Exterior







Scale 3" = 1' 0" All dimensions are approximate.



Unit Sections- Wood Exterior

