

# Pella® Lifestyle Series

Aluminum-Clad Wood



#1 performing wood window and patio door for the combination of energy, sound and value.<sup>1</sup>

Triple-pane casement



Dual-pane double-hung window with Hidden Screen



- **Easy-to-learn Pella Steady Set® interior installation system**  
Pella Steady Set Interior Installation System is a revolutionary, award-winning and safer way to install new construction windows.<sup>1</sup> The simple system is the fastest, most labor efficient wood window installation system with uncompromising quality.<sup>2</sup> Available on select windows.
- **Performance redefined**  
You don't have to compromise on any aspect of performance. Available performance solutions offer an unbeatable combination of energy efficiency, sound control and value.<sup>3</sup>
- **ENERGY STAR® certified<sup>4</sup>**  
Pella products offer energy-efficient options that will meet or exceed ENERGY STAR guidelines in all 50 states. Pella Lifestyle Series products with triple-pane glass have been awarded ENERGY STAR Most Efficient Mark in 2023.
- **Enhanced sound control**  
Our patented, triple-pane design allows for mixed glass thickness for enhanced sound dampening resulting in an average 52% noise reduction versus single-pane windows.<sup>5</sup>
- **Intentional design for improved durability**  
Intentional jamb on sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential for moisture.
- **Durable 3-way corner joints**  
Three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive for added strength and durability.
- **Quality exterior finishes**  
EnduraClad® finish is a tough, protective aluminum finish for windows. The overlapping, watershed cladding resists chalking and fading. Our extruded aluminum-cladding delivers exceptional durability for sliding patio door exteriors.
- **Exclusive wood protection**  
Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly. It provides advanced protection against the effects of moisture, decay, stains from mold and mildew — as well as termite damage.
- **Time-tested innovations**  
Create unique room-by-room solutions and achieve project goals with performance options and purposeful innovations like the Hidden Screen and integrated blinds and shades.
- **Best limited lifetime warranty<sup>6</sup>**  
Pella Lifestyle Series products are covered by the best limited lifetime warranty in the industry for wood windows and patio doors.<sup>6</sup>
- **Testing beyond requirements**  
At Pella, our products are tested beyond requirements to help ensure they have long-lasting performance and reduce call-backs for you.
- **Convenient & durable screens**  
The revolutionary Hidden Screen appears when you open a double-hung window and folds away when it is closed. It provides a clear view when the window is closed and improves curb appeal year-round. The heavy-duty TuffScreen® by Phifer keeps bugs out and allows more fresh air in as one of the most durable screen options on the market. Available on sliding patio doors.

Available in these window and patio door styles:<sup>7</sup>



Special shape windows also available.

<sup>1,2,3,4,5,6,7</sup> See back cover for disclosures.

## Product Specifications

Window & Patio Door Styles	Min. Width	Min. Height	Max. Width	Max. Height	Performance Class & Grade	Performance Values			Frame/Install
						U-Factor	SHGC	STC	
<b>Awning</b> Dual-pane vent	21"	17"	59"	59"	LC30 - LC50	0.25-0.34	0.19-0.51	25-28	Pella Steady Set™, Fold-out Fin, Block Frame, EnduraClad Exterior Trim / Brickmould
<b>Awning</b> Triple-pane vent	21"	17"	59"	59"	R20 - CW50	0.20-0.28	0.15-0.41	31-37	
<b>Casement</b> Dual-pane vent	17"	17"	35"	73"	LC30-LC50	0.25-0.34	0.19-0.58	25-31	
<b>Casement</b> Triple-pane vent	17"	17"	35"	73"	R20-CW50	0.20-0.25	0.17-0.46	31-37	
<b>Fixed Casement</b> Dual-pane	17"	17"	73"	73"	LC30-LC50	0.23-0.35	0.20-0.57	29-32	
<b>Fixed Casement</b> Triple-pane	17"	17"	73"	73"	R20-CW50	0.19-0.27	0.15-0.49	33-37	
<b>Double-Hung</b> Dual-pane vent	21"	35"	48"	84"	LC30-LC50	0.25-0.34	0.20-0.48	27-31	Fold-out Fin, Block Frame, EnduraClad Exterior Trim / Brickmould
<b>Hinged Patio Door</b> Dual-pane single door	30"	80"	38"	96"	LC50	0.26-0.32	0.18-0.48	31	
<b>Hinged Patio Door</b> Triple-pane single door	30"	80"	38"	96"	LC55	0.23-0.28	0.12-0.34	34-36	
<b>Hinged Patio Door</b> Dual-pane double door	60"	80"	75"	96"	LC50	0.25-0.29	0.18-0.48	30-32	
<b>Hinged Patio Door</b> Triple-pane double door	60"	80"	75"	96"	LC55	0.22-0.26	0.14-0.38	34-36	
<b>Sliding Patio Door</b> Dual-pane double-door vent (OX or XO)	60"	80"	120"	120"	R20-LC50	0.26-0.31	0.20-0.51	28-31	
<b>Sliding Patio Door</b> Triple-pane double-door vent (OX or XO)	60"	80"	96"	96"	LC35-LC50	0.23-0.26	0.19-0.47	32-34	
<b>Sliding Patio Door</b> Dual-pane triple-door vent (OXO)	90"	80"	180"	120"	R20-LC35	0.26-0.31	0.20-0.51	-	
<b>Sliding Patio Door</b> Triple-pane triple-door vent (OXO)	90"	80"	144"	96"	LC35	0.23-0.26	0.19-0.47	-	
<b>Sliding Patio Door</b> Dual-pane quadruple-door vent (OXXO)	117"	80"	237"	120"	R20-LC35	0.26-0.31	0.20-0.51	-	
<b>Sliding Patio Door</b> Triple-pane quadruple-door vent (OXXO)	117"	80"	189"	96"	LC35	0.23-0.26	0.19-0.47	-	

### Window sizes available in 1/4" increments

Special sizes available in dual- and triple-pane sliding patio doors. For more information regarding performance, visit [pella.com/performance](http://pella.com/performance). For more information regarding frame and installation types, visit [installpella.com](http://installpella.com).

## Window Hardware

### Essential Collection

Select from popular designs and finishes to suit every style.



Fold-Away Crank

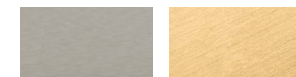


Cam-Action Lock

#### Finishes:



Champagne White Brown Matte Black



Satin Nickel Satin Brass

## Patio Door Hardware

### Essential Collection

Elevate your style and transform a home with elegant selections.

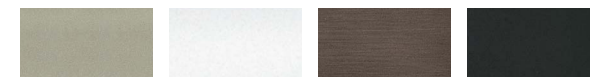


Hinged Patio Door Handle

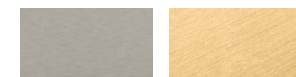


Sliding Patio Door Handle

#### Finishes:



Champagne White Brown Matte Black



Satin Nickel Satin Brass

## Colors

### Prefinished Pine Interior Colors

We can prefinish pine in your choice of several colors. Unfinished or primed and ready-to-paint are also available.



### Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists fading and helps protect windows and patio doors for years. Seacoast EnduraClad® delivers the same beautiful finish with extended warranty protection for projects in coastal environments with high salt exposure.



## Integrated Blinds & Shades

### Integrated Blinds®

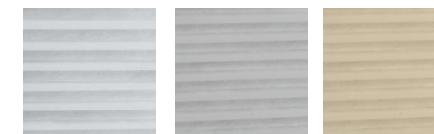
Raise blinds up for an unobstructed view or tilt to let in just the right amount of light. Integrated blinds are manually operated.



### Integrated Shades®

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street. Integrated shades are manually operated.

#### Light-Filtering:



White Silver Maize

#### Room-Darkening:



Cotton Bamboo Ash

Haven't landed on the final blind or shade color selection? No problem. With our patented triple-pane design, you and your customer can make those decisions later in the schedule. Our triple-pane products come with all of the hardware to add a blind or shade straight from the factory or at a later time in the building or remodeling process.

## Screens®

### Hidden Screen

The Hidden Screen appears when you open a double-hung window and folds away when the window is closed. It allows 44% more natural light into your home when a window is closed than a standard screen.<sup>10</sup> Hidden Screen cartridge available in Black, White, Brown, Fossil and Iron Ore colors to match or complement the exterior cladding color choice.

### Rolscreen®

Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows.

### TuffScreen® by Phifer®

The heavy-duty vinyl-coated screen is tear, puncture and damage resistant, standing up to pets, children and harsh weather. The TuffScreen® by Phifer is 2.5x stronger than a standard screen.<sup>12</sup> Available on sliding patio doors.

\*All trademarks are property of their respective owners

### InView™

InView flat screens let in 14% more light and are 8% more open for improved airflow when compared to the conventional fiberglass screen.<sup>11</sup>

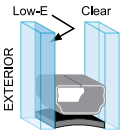
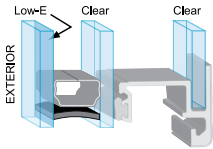
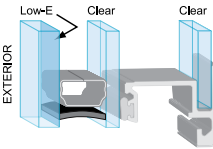
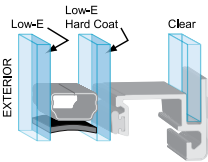
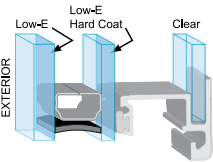
## Glass

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.<sup>1</sup> Create room-by-room solutions with the upgraded triple-pane glass design.

All values below are averages compared with single-pane windows.



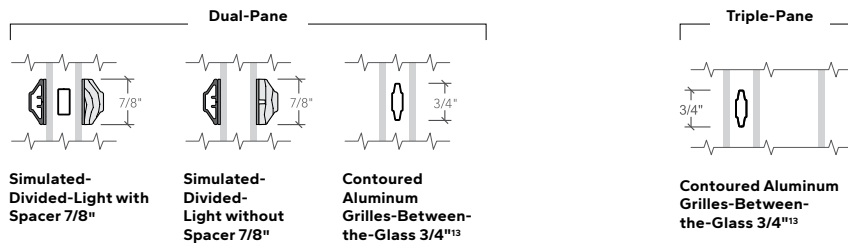
Pella® Lifestyle Series offers products awarded ENERGY STAR® Most Efficient for 2023.<sup>4</sup>

Base	Performance	Sound Control	Energy Efficiency	Ultimate Performance
	71% More Energy Efficient <sup>10</sup> + 34% Noise Reduction <sup>5</sup>	52% Noise Reduction <sup>5</sup>	83% More Energy Efficient <sup>10</sup>	79% More Energy Efficient <sup>10</sup> + 52% Noise Reduction <sup>5</sup>
 <p><b>Advanced Low-E, AdvancedComfort, SunDefense Low-E, NaturalSun Low-E, SunDefense+ Low-E or NaturalSun+ Low-E</b></p> <p>Two panes of insulating, energy-efficient glass and our most popular features and options.</p>	 <p><b>Advanced Low-E, SunDefense Low-E, NaturalSun Low-E, SunDefense+ Low-E or NaturalSun+ Low-E</b></p> <p>A triple-pane glass design for a combination of both improved energy efficiency and sound performance.</p>	 <p><b>Advanced Low-E, SunDefense Low-E, NaturalSun Low-E, SunDefense+ Low-E or NaturalSun+ Low-E</b></p> <p>Triple-pane glass design featuring mixed glass thicknesses for enhanced sound dampening.</p>	 <p><b>AdvancedComfort</b></p> <p>A triple-pane glass design with upgraded AdvancedComfort Low-E glass for enhanced energy efficiency.</p>	 <p><b>AdvancedComfort</b></p> <p>A triple-pane glass design featuring mixed glass thicknesses with upgraded AdvancedComfort Low-E glass for enhanced energy efficiency.</p>

Patented triple-pane glass design gives flexibility to add integrated blinds or shades without impacting performance.

## Grilles

Choose the look of true divided light or make cleaning easier by selecting grilles-between-the-glass.



### The Best Limited Lifetime Warranty in the Industry

We know your reputation matters and you stake your reputation on quality, dependable products. That's why we have the best limited lifetime warranty in the industry for wood windows and patio doors.<sup>6</sup>

<sup>1</sup> Compared to leading national wood window brands recommended installation methods for new construction windows.

<sup>2</sup> Comparing average install time and plumb/level/square measurements of leading national wood window brands when installed following the manufacturer's standard installation methods for new construction windows.

<sup>3</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

<sup>4</sup> Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to [nrcan.gc.ca/energy/products/categories/fenestration/13739](http://nrcan.gc.ca/energy/products/categories/fenestration/13739).

<sup>5</sup> Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

<sup>6</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

<sup>7</sup> Double-hung windows available in dual-pane only.

<sup>8</sup> Available with triple-pane products only.

<sup>9</sup> Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

<sup>10</sup> Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see [pella.com/methodology](http://pella.com/methodology).

<sup>11</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

<sup>12</sup> Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening.

<sup>13</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.