Pella® Aluminum Products

PRODUCT IDENTIFICATION AND HISTORY GUIDE

Table of Contents

Product History:

Pella® Vista Series 04/2026 - Current

Awning Windows PG-2
Casement Windows PG-3
Direct Set Windows PG-4
Pass Through Windows PG-5
90° Window with Corner Post PG-6
Sliding Patio Door PG-7
Hinged Patio Door PG-8
Pivot Door PG-9
Multi-Slide Door PG-10

Bonelli 10/2017 - Current

Pivot Door PG-11
Hinged Door PG-12
Multi-Slide Door PG-13
Bifold Door PG-14
Commercial Hinged Door PG-16
Fixed Frame Direct Set Windows PG-17

General Information:

Product Introductions, Discontinuations, Changes, Additions, Etc.

Glass PG-18
Accessories PG-19



Back to TOC



Window Specs:

- With an optional factory-installed operational system with a quiet, concealed actuator, these awning windows eliminate manual operation and elevate the function of any design.
- Ideal for hard-to-reach areas such as clerestory windows or applications seeking a clean look without exposed hardware.
- Optional rain sensors that will automatically shut the window when moisture is detected.
- Concealed screen frame provides clean lines and unobstructed views while keeping bugs out.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Back to TOC



Window Specs:

- One of the biggest operable aluminum casements, with heights reaching up to 10 ft. tall.
- Completely concealed hinges provide a clean interior and exterior aesthetic.
- The narrow jamb face blends into surrounding wall materials.
- Contemporary lock lever and nested handle have sleek, minimal profiles designed to complement narrow window profiles.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Window Specs:

- Features narrow mullions of 2-11/16", delivering sleek, modern sightlines without compromising strength.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Back to TOC



Window Specs:

- Narrow 3-1/4" stiles enhance and maximize the view.
- Multi-slide configurations available in bi-parting or stacked frame options.
- 2-1/4" thick panels provide structural integrity and energy efficiency.
- Standard sills feature built-in internal drainage systems that directs water to the exterior. Barrier free sill has an option with drainage or without.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Back to TOC



Window Specs:

- Post and post-free design options available.
- 1-5/16" narrow direct-set frame maximizes the amount of visible glass.
- Units can be mulled to create customized designs.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Door Specs:

- Narrow profiles, engineered to perform even with large 6' x 12' panel sizes.
- Create large walls of glass without the deep wall depths needed for multi-slide systems.
- Eight precision bearing rollers per panel deliver smooth operation.
- Available in two and four panel configurations to create moving walls of glass.
- Unused panel pockets and sill tracks are concealed with an aluminum snap in cover creating a clean aesthetic.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Back to TOC



Door Specs:

- 5-point locking system for strong performance.
- Multi-directional, adjustable hinge.
- Available in single and double door designs up to 10' tall.
- Thermally broken sills feature built-in internal drainage systems that directs water to the exterior.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Door Specs:

- The pivot door has compatible frames with Pella® Vista Series windows which allows them to be easily mulled as sidelights and transoms.
- The dual-acting FritsJurgens® pivot system features adjustable latching speed control and is maintenance-free.
- Pivot doors allow for large and creative openings, including configurations with heights up to 14' and widths up to 8'.
- Accessible sill or no sill options.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



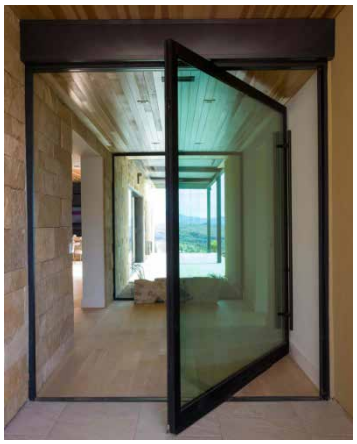
Door Specs:

- Available options ranging from two to ten panels, pocketing and non-pocketing configurations.
- 8 precision bearing rollers per door panel deliver smooth operation even with large panels.
- Narrow 2-1/2" wide stiles and rails maximize views while the 2-3/8" panel thickness ensures lasting strength.
- Standard sills feature built-in internal drainage systems that directs water to the exterior. Multi-slide barrier free sill has an option with drainage or without.

March 2026:

- Launched
- Thermally Broken Aluminum
- 71 AAMA 2605 Finishes and 6 Class 1 Anodized Finishes
- Square, Beveled & Narrow Glazing Beads.
- Modular design allows for flexible glass wall window and door combinations.

PMB #6-2026, PMB #17-2026 & PMB #18-2026



Door Specs:

- Thermally Broken Aluminum Std – 5-1/4" bottom rail with 3-1/4" stiles & top rail
- 4-1/2" frame depth
- Custom – 5-1/8" stiles & top rail
- Left- or right-handed
- Interior or exterior pivot
- Black or satin anodized frame finishes
- Block frame attachment
- FritsJurgens® pivot system features adjustable latching speed control and is maintenance-free.
- Pivot doors allow for large configurations with heights up to 12' and widths up to 6'.
- Silicone drop seal at door panel bottom automatically engages when closed.

October 2017

- Pella acquires Bonelli.

PMB #33-2017

August 2023

- Bonelli Aluminum products offered to Pella Sales Network.

PMB #33-2023

September 2025

- Transitioned to a new Pivot and Hinged Door Ladder Pull Bar handle.

PMB #58-2025



Previous Pivot Door Ladder Pull Bar Handle



New Pivot Door Ladder Pull Bar Handle

April 2026:

- Bonelli service parts now available in PQM and PERL.

PMB #31-2026

Door Specs:

- 4-1/2" Frame depth
- In- or Out-Swing
- Black or satin anodized frame finishes
- Std nail fin or block frame attachment
- Thermally broken aluminum
- Standard 3 1/4" stiles and rails
- Custom 5 1/8" stiles and rails
- Dr. Hahn Adjustable Hinges
- Standard Handle with Multipoint lock or 48" or 72" Ladder Pull with Roller Catches available

---

October 2017

- Pella acquires Bonelli.

PMB #33-2017

August 2023

- Bonelli Aluminum products offered to Pella Sales Network.

PMB #33-2023

September 2025

- Transitioned to a new Pivot and Hinged Door Ladder Pull Bar handle.

PMB #58-2025



Previous Pivot Door Ladder Pull Bar Handle



New Pivot Door Ladder Pull Bar Handle

April 2026:

- Bonelli service parts now available in PQM and PERL.

PMB #31-2026



Door Specs:

- Std – 5-1/4” bottom rail with 3-1/4” stiles & top rail
- 3-1/4" top and bottom rails, 2-7/16" interlocker, 3-1/2" left and right stiles
- Available in Black Anodized, Satin Anodized, Fossil, and Classic White finishes
- Block frame attachment
- Available in one-way, biparting, stacking, pocketing and 90/270 degree corner door configurations.
- Large and expansive configurations including configurations from 2-10 panel. Frames up available of 58' wide and up to 12' tall
- Premium quad rollers on all vent panels and tandem rollers on all fixed panels for ease of installation and alignment.
- Standard and flush sill options available.

October 2017

- Pella acquires Bonelli.

PMB #33-2017

August 2023

- Bonelli Aluminum products offered to Pella Sales Network.

PMB #33-2023

February 2024:

- Added additional Exterior Colors/Finishes of Fossil and Classic White to the Bonelli Multi-Slide and Pocketing Multi-Slide.
- Now offer matching white hardware.
- New 90 Degree Stacking Multi-Slide. The 90 Degree Pocketing Multi-Slide available with the April 2 PK release.

PMB #12-2024

February 2024:

- Elimination of Bonelli Legacy Stacking and Pocketing Multi-Slide (Series 800).

PMB # 17-2024

December 2024:

- New color Satin Anodized.
- Added construction sill on Bonelli Multi-Slide products.

PMB # 01-2025



Without Construction Sill



With Construction Sill

April 2025:

- Two new attachment methods, “Prep for Screw Through Frame w/ 1” Stucco Key” & “Prep for Screw Through Frame w/ 1 3/8” Stucco Key”.
- The 1” Stucco Key and 1 3/8” Stucco Key are designed to support the application process but should NOT be relied upon as the primary structural anchor for the door frame. To ensure proper stability and performance, the frame must be securely fastened through the pre-drilled holes in the jambs, head, and sill following the installation instructions.

PMB # 28-2025

April 2026:

- Bonelli service parts now available in PQM and PERL.

PMB #31-2026

Door Specs:

- Narrow Stiles/Rails – 3-1/4" Wide Stiles/Rails – 5-1/8"
- Black or satin anodized frame finishes
- Block frame attachment
- Bifold doors with ≤ 4-1/2" frame depth are considered windows. Handle height is ~16" from bottom of panel.
- Thermally broken frame and panels
- Available in stacking, bi-parting, or 90 degree; 2-16 panels

---

October 2017

- Pella acquires Bonelli. PMB #33-2017

August 2023

- Bonelli Aluminum products offered to Pella Sales Network.

PMB #33-2023

January 2025

- New Passage Panel Handle: A new hardware style for the passage panel of the Folding Window, please note the previous hardware will still be used on passive panels.
- Passage panel hardware available in Satin Nickel and Black finishes.



Previous Passage Panel Hardware





New Passage Panel Hardware

- Passive Panel Handle Direction: As part of our hardware updates for the Bonelli Folding Window, adjusting the orientation of the passive panel handle to align with the new passage panel handle. While the hardware style itself will remain unchanged, the new orientation will affect how the handle operates in the open and closed position.
- Reminder – Folding Window passage and passive panel hardware, the handle height will be positioned 16" from the bottom of the panel.

PMB #10-2025



Previous Passage Panel Hardware Orientation - Closed Position



New Passage Panel Hardware Orientation - Closed Position

April 2026:

- Bonelli service parts now available in PQM and PERL.

PMB #31-2026

Door Specs:

- Narrow Stiles/Rails – 3-1/4" Wide Stiles/Rails – 5-1/8"
- Black or satin anodized frame finishes
- Block frame attachment
- Bifold doors with ≤ 4-1/2" frame depth are considered windows. Handle height is ~16" from bottom of panel.
- Thermally broken frame and panels
- Available in stacking, bi-parting, or 90 degree; 2-16 panels

---

July-August 2026

- Updated hardware for Bonelli® bifold products - the updated hardware looks very similar to the previous (vintage) design, the two versions are not compatible with one another.
  - Units manufactured with vintage hinge hardware must use replacement vintage hinge components.
  - Units manufactured with the new hinge hardware must use replacement components from the updated hardware family.
  - Existing units cannot be retrofitted from one hardware system to the other.

- Units manufactured with vintage hinge hardware must use replacement vintage hinge components.
- Units manufactured with the new hinge hardware must use replacement components from the updated
- hardware family.
- Existing units cannot be retrofitted from one hardware system to the other.

PMB #36-2026

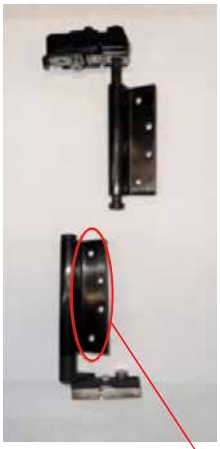
Vintage Hardware:



End Carrier Set



Intermediate Carrier Set



Pivot Carrier Set

Vintage: Screw holes on top, bottom and middle of hinge

New: Screw holes on top and bottom only

New Hinge Hardware:



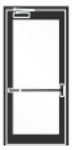
End Carrier Set



Intermediate Carrier Set



Pivot Carrier Set



Door Specs:

- 5 1/8" stiles and rails, 10" bottom rail
- 4-1/2" Frame depth
- Black or satin anodized frame finishes
- Standard Nailing Fin or Block frame attachment
- Thermally broken frame and panels
- Out-Swing only
- Available with commercial push bar with offset pull with Dr. Hahn adjustable hinges or panic hardware with auto closer

---

October 2017

- Pella acquires Bonelli. PMB #33-2017

August 2023

- Bonelli Aluminum products offered to Pella Sales Network.

PMB #33-2023

December 2025

- Updated height and width sizing for both single and double door configurations:
  - All configurations will be available in height ranging from 79.25" to 97.5"
  - Single panel doors: width offered in 1" increments
  - Double panel doors: width offered in 2" increments

PMB #04-2026

April 2026:

- Bonelli service parts now available in PQM and PERL.

PMB #31-2026



Window Specs:

- Frame Sizes:
  - Width: Min 12", Max 144"
  - Height: Min 12", Max 144"
- Max Sizes: - 72 FT^2
- Std Nailing Fin or Block frame attachment
- Black or Satin anodized frame finishes
- Thermally broken frame .

October 2017

- Pella acquires Bonelli.

PMB #33-2017

August 2023

- Bonelli Aluminum products offered to Pella Sales Network.
- Original offering also included Awning and Casement windows.

PMB #33-2023

February 2024

- Announcement of elimination of Bonelli Legacy Awning and Casements by June 2024.

PMB # 17-2024

April 2026:

- Bonelli service parts now available in PQM and PERL.

PMB #31-2026

GLASS

IG, LOW-E, INSULSHIELD

Low-E 270 / i89 added to the Bonelli glass offering. This glass type will be available across all Bonelli products.
PMB #59-2025



September 2025

ALL BRANDS

The following 7 installation sealant colors will no longer be standard pickable but these colors will be available through product variance / special order but will not be a pickable option in PQM due to supplier capability constraints. Matte Gray, Sage, Blue Ash, Frost Blue, Spice Red, Pearl Gray , Satin Steel
PMB #37-2026 August 18, 2026