VINYL WINDOWS AND DOORS
Manufactured by Pella Corporation

VINYL SLIDING PATIO DOOR SCREEN HANDLE INSTALLATION INSTRUCTIONS

Parts List:

- Handle Set(s)



Locking Handle



Joining Handle

Tool List:

- #2 Phillips screwdriver
- Pen or Pencil
- Sturdy Scissors for OXXO units

1 Prep and Install Locking Handle:

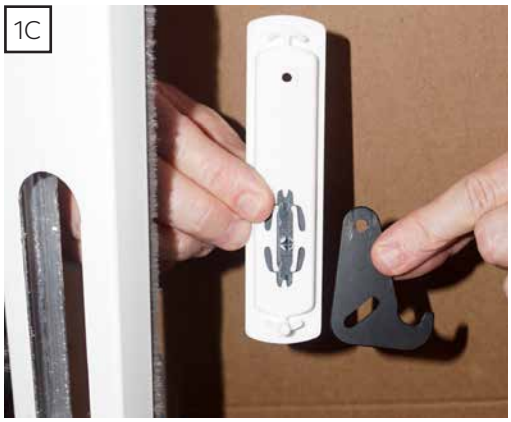
A. **Determine if unit is an OX or XO.**





B. **Install lock slide in interior lock handle.**

C. **Snap latch hook to the back of the lock slide.**





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1 Prep and Install Locking Handle (continued):

D. **Move lock slide to unlocked position.**

E. **From the interior,** start with lock handle rotated around 90°, place latch hook into interior handle rout. Rotate handle up, as it is rotating, align the latch hook with latch hook rout.





F. **When the handle is in vertical position and latch hook is through latch rout,** push handle into interior rout making sure the tab on the bottom of the handle is engaged with the bottom of the interior handle rout.







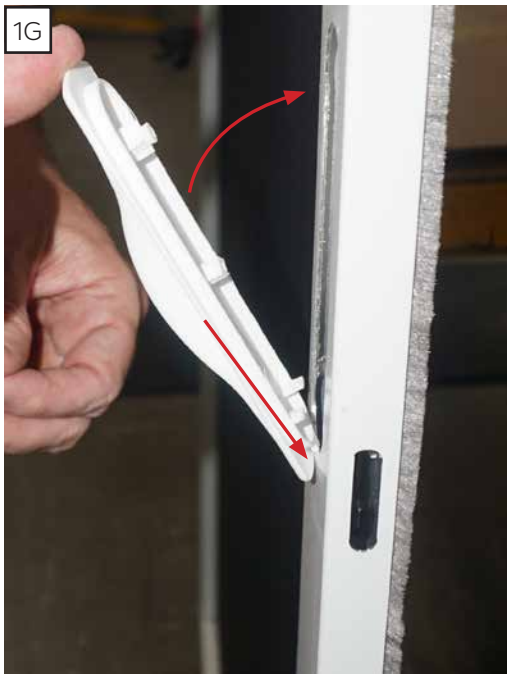
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1 Prep and Install Locking Handle (continued):

G. **Install exterior handle in exterior handle rout** ensuring the tab on the bottom of the handle is engaged with the bottom of the exterior handle rout.



Tab at bottom of handle



H. **Insert and tighten color matched #6 x 1/2" Phillips head screw.** Both interior and exterior handle should be flush against the screen channel.





2 Install Joining Handle:

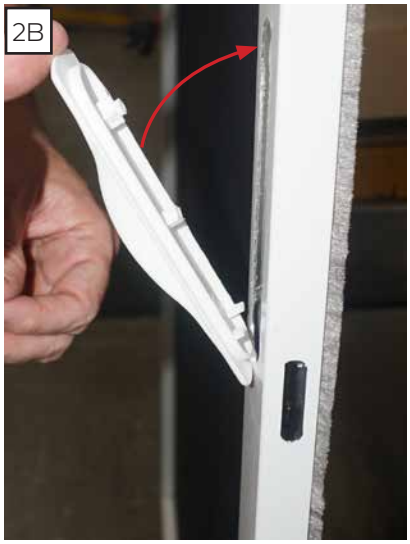
A. **Install interior handle in interior handle rout** ensuring the tab on the bottom of the handle is engaged with the bottom of the interior handle rout.





B. **Install exterior handle in exterior handle rout ensuring the tab** on the bottom of the handle is engaged with the bottom of the exterior handle rout.





C. **Insert and tighten color matched #6 x 1/2" Phillips head screw.**

Both interior and exterior handle should be flush against the screen channel.





3 Screen Strike Installation:

A. **Place the screen handle into the locked position.** Place a piece of masking tape on door jamb approximately aligned with the screen lock lever. The tape will be used to mark location of closed lock lever. Move screen door to closed position where the horizontal section of the latch lever can still be seen from the exterior.





B. **Mark the position of the horizontal section** of the latch lever on the masking tape.





C. **Open the screen panel and position the strike** with the stop knob in the up position and centered in the screen panel grove. Position the top of the strike opening approximately 1/16" above the mark on the making tape. Insert the #6 x 1/2" screws into the center of each strike mounting slot and perform final tightening by hand to avoid stripping out the vinyl.





D. **Adjust strike vertically as needed for best performance.**

OXXO Units: Pre-drill pilot holes with 3/32" drill bit into astragal.





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4 Astragal Weatherstrip (OXXO Configuration Only):

NOTE: Do not let the screen panel rest on the plastic strip at the bottom of the screen prior to installation. This could deform the plastic strip and increase operating force of the screen.

Install mohair with screen positioned with the astragal facing up.

A. **Using a sturdy scissors,** cut two pieces from the provided mohair to fit in the astragal weatherstrip on the edge of the joining panel.



B. **Remove release paper from the back of the mohair** and position trimmed mohair so it is aligned with the bottom of the astragal. Press firmly into place.



C. **Remove the release paper from the back of the mohair for the top of the screen.** Fold the mohair approximately 1/4" from one end at 90 degrees and wrap it a shown in the photo and press firmly into place.



Install the screen door into the door frame. Follow patio door screen installation instructions. Test screen door operation to confirm it travels smoothly and locks properly.

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