PELLA® IMPERVIA® SLIDING PATIO DOOR INTERIOR SCREEN ASSEMBLY KIT INSTALLATION INSTRUCTION

PARTS LIST:

- Head track
- Head track screws
- Screen carriage
- Screen mounting screws
- Screen
- Handle



TOOLS REQUIRED:

- #2 Phillips screwdriver
- Powered driver with Phillips drive bit

NOTE: The Impervia Sliding Patio Door Sliding Screen is installed on the **Interior** of the Impervia Sliding Patio Door.

NOTE: Do not let the screen panel rest on the plastic strip at the bottom of the screen prior to installation. This could deform the plastic strip and increase operating forces.

1 REMOVING THE SCREEN DOOR:

A. **Remove the two screen hanger screws** located in the top rail of the screen.



B. **Tilt the top toward the interior,** then lift up until the bottom guide is out of the inner sill groove.





2 REMOVE UPPER TRACK:

A. **Move carriage as necessary** to remove the track attachment screws.

NOTE: Discard the track and carriage assembly.

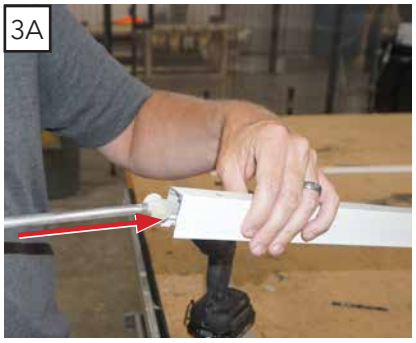


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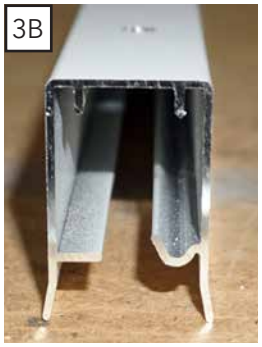
3 INSTALL SCREEN CARRIAGE AND SCREEN TRACK:

A. **Slide the replacement screen carriage** into the screen track.





B. **Position the upper track to door** with u-shaped carriage guide towards the door frame.





C. **Hold track in position and insert #8 x 1/2" screws through the pre-drilled holes** on each end of the upper track to attach to door frame, move carriage assembly as needed to access installation holes. DO NOT overtighten the screws.

NOTE: 1/8" pilot hole is recommended.





D. **Remove the Clamp** and install the center screws.

NOTE: Extra screws may be included in the package.



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4 INSTALL SCREEN:

A. **Insert the bottom screen guide into the inner sill groove.** Keep the guide in the groove and tilt the top of the screen up against the door panel.

B. **Align the mounting screws with the holes in the screen carrier.** Start each screw approximately two turns.

C. **Adjust the two mounting screws.** Turn the screw clockwise to raise the screen until the pile insect strip on the exterior of the screen top rail contacts the screen track.

D. **Slide the screen to within 1" of the lock side** of the door. The space between the screen and the lock side of the door should be equal from the top to the bottom of the screen. If the space is not equal, adjust the screen mounting screws until this pace is equal.

NOTE: DO NOT adjust too high or too low, or the screen will not slide properly.

E. **Check the screen operation.** Ensure the screen operates smoothly and will latch







5 HANDLE INSTALLATION:

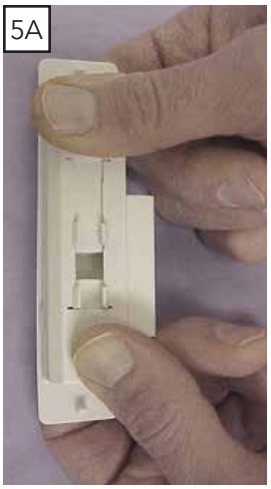
A. **Assemble the latch into the interior handle.** Align the lugs on the back of the latch with the cut outs on the handle. Snap the parts together.

B. **Insert the handle and latch assembly into the stile of the screen door** with the latch slide toward the lock jamb.

C. **Snap the handle into place using thumb pressure.**

NOTE: Only the interior handle is shown being installed; exterior handle snapes into place in the same manner.









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