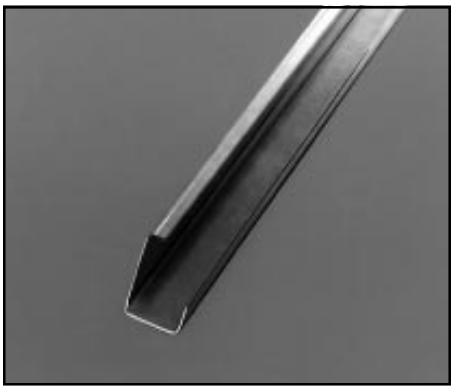
Casing
Installation Instructions

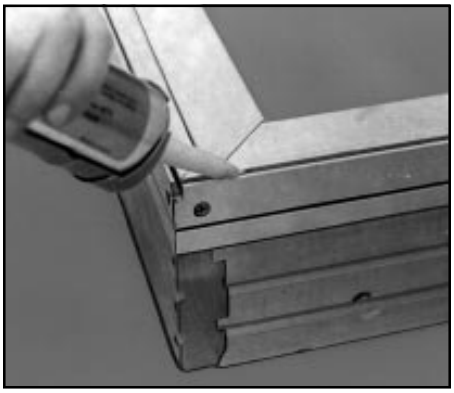
General: Casing is designed to provide a wider brick mould appearance. Since casing does not form an absolute seal with the frame it must be used with adequate flashing at the sill and be weeped and caulked to the unit.

Units Requiring No Casing at Sill

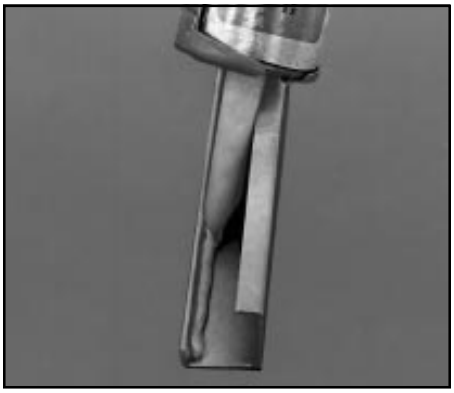
1. Cut jamb casing square on both ends, 15/16" longer than the unit height.



2. Cut head casing on 45° miter on both ends. Total length equals unit width plus 2". Holding flange must be clipped off square to allow jamb casing to run through.



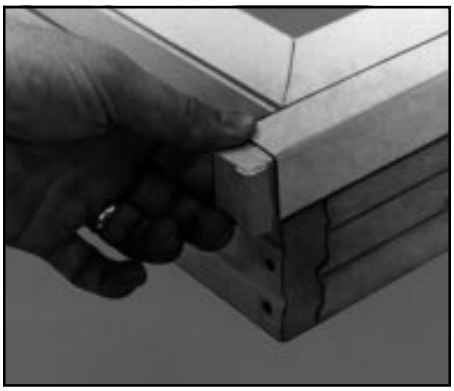
3. Seal bottom 1" of exterior groove in window jambs.



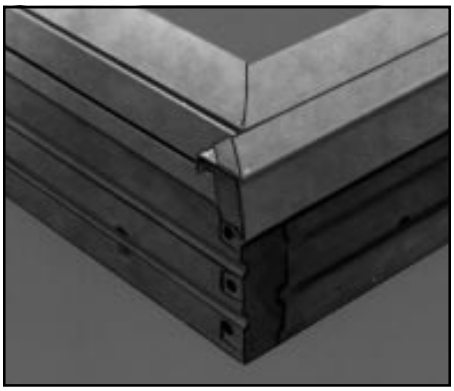
4. Apply a continuous bead of caulking on inside corner of holding flange on all casing before installing on unit.



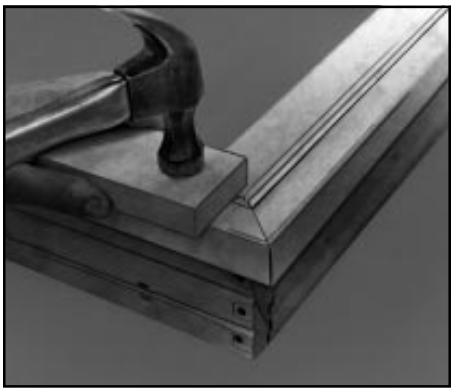
5. Install jamb casing. Align the bottom of the casing with the bottom (sill) of the unit. Tap on the prefinished casing using a soft wood block to avoid damage and deformation of the casing.



6. Insert wood casing filler in the top of each jamb casing. Apply tape to outside corner of filler and slide filler down in jamb casing approximately 1/4".



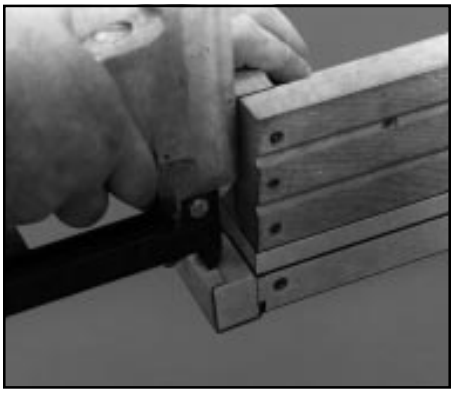
7. Place a strip of butyl tape across each upper corner to ensure mitered cut on the head casing will overlap the sealant. Intersection of casing must be totally sealed.



8. Install the head casing. Tap on using a soft wood block. Slide casing filler up in place sealing outer corner with tape placed on filler. Staple to jamb and head casing flange.



9. Apply caulking from the inside to fill any hole where holding flange is cut back on head casing.



10. Insert wood casing filler (Clad covered) and staple to jamb casing flush with bottom.

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11. Blocking is required behind casing. Units are normally anchored in the opening by installation clips.

12. Place the units in opening. Follow window installation instructions.

13. Caulk the perimeter of casing to the opening or siding.

UNITS REQUIRING CASING AT SILL

1. Cut sill casing square on both ends, 1-7/8" longer than unit width.

2. Cut jamb casing square at head end and 45º miter on sill end. Total length equals frame height plus 1-15/16". Holding flange must be clipped off square on mitered end to allow sill casing to run through. (Figure 1)

3. Cut head casing on 45o miter on both ends. Total length equals frame width plus 2". Holding flange must be clipped off square to allow jamb casing to run through. See Steps 3 and 4 under *"UnitsRequiring No Casing at Sill"*. (Figure 1)

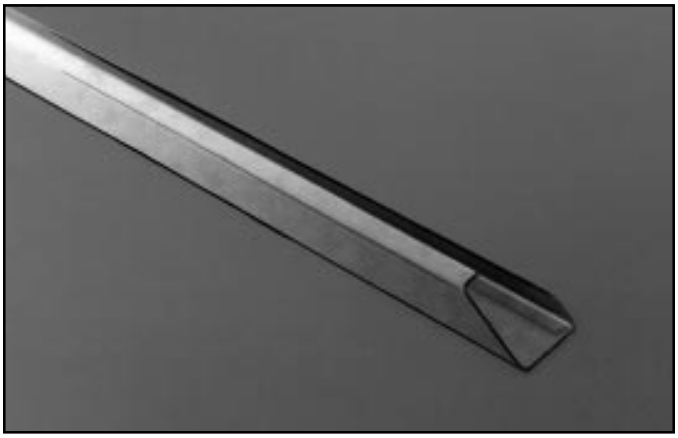


Figure 1

4. Install sill casing. Tap on prefinished casing using a soft wood block to avoid damage and deformation of the casing. (Figure 2)

5. Insert wood filler in each end of sill casing. Apply butyl tape to outside corner of filler and slide filler past the end of sill casing approximately 1/4". See step 6 under *"UnitsRequiring No Casing at Sill".*

6. Place a strip of butyl tape across lower corners to ensure mitered cut on the jamb casing will overlap the sealant. See Step 6 under *"Units Requiring No Casing at Sill"*.

7. Install jamb casing aligning the bottom of the casing with the bottom of sill casing.

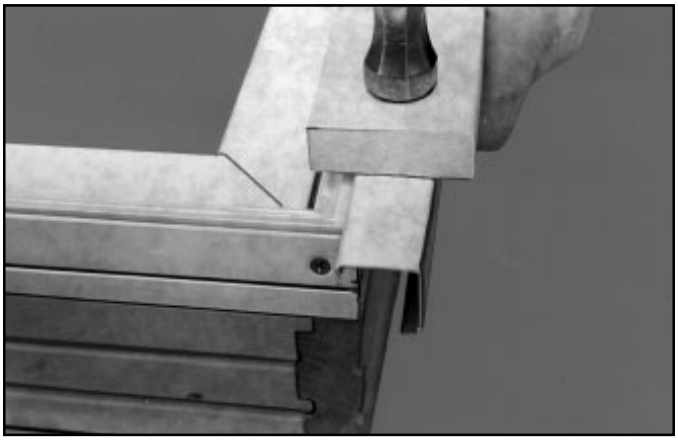


Figure 2

8. Insert wood casing filler in the top of each jamb casing. (Figure 3) Apply butyl tape to outside corner of filler and slide filler down in jamb casing approximately 1/4".

9. Place a stripe of butyl tape across upper corners to ensure mitered cut on the head casing will overlap the sealant.

10. Install the head casing. See Step 8 under *"Units Requiring No Casing at Sill"*

11. Apply caulking from the inside to fill any hole where holding flange is cut back on head or jamb casing. See step 9 under *"Units Requiring No Casing at Sill".*

12. Blocking is required behind casing. Units are normally anchored in the opening by installation clips.

13. Please the unit in opening. Follow window installation instructions.

14. Caulk the perimeter of casing to the opening or siding.

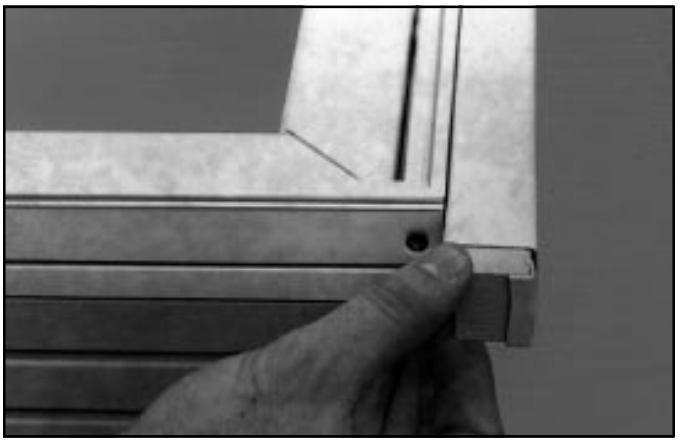


Figure 3

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