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INSTALLATION INSTRUCTIONS FOR DOOR JAMB EXTENSION

YOU WILL NEED TO SUPPLY:

- Jamb Extension
- #6 x 1-1/2" Flathead Wood Screws 

TOOLS REQUIRED:

- Drill, with 9/64" Drill Bit and #2 Phillips Driver Bit
- Drill guide
- Circular saw 



REMEMBER TO USE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.

To install jamb extensions on Impervia patio door products, wood jamb extensions must be attached with screws directly to the door frame.
Window jamb extension installation methods do not apply to Imperia patio doors.
Pella recommends prepping and installing jamb extensions prior to installing the door.

1 Prepare the Jamb Extentions

Before door is installed:

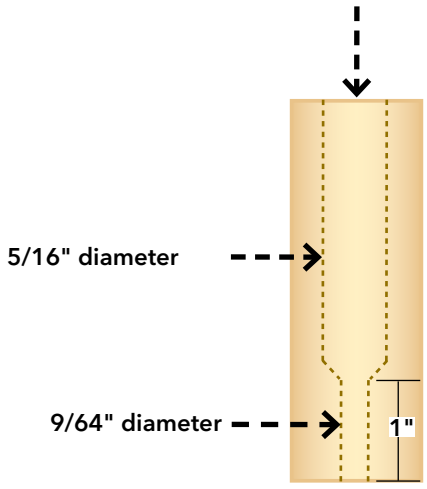
A. Cut the jamb extensions to the necessary length.

B. Rip the jamb extension to the correct width.

Typical Wall Depths	Jamb Extension Rip Width	
	4-9/16" Wall	6-9/16" Wall
New Construction Frame Doors	1-1/8"	3-1/8"
Block Frame Doors with 7/8" Off set Fin	11/16"	2-11/16"

C. If the jamb is not pre-drilled; pre-drill 9/64" clearance holes in the jamb extension. Begin drilling holes approximately 2" from each end. Continue drilling holes not more than 16" on center.

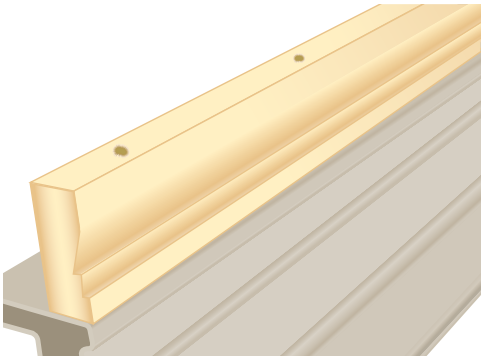
D. From the interior face of the jamb extension, counter bore with a 5/16" drill bit. Use a drill guide to set the depth at 1" less than the depth of the jamb extension.



Pre-drill 9/64" clearance holes

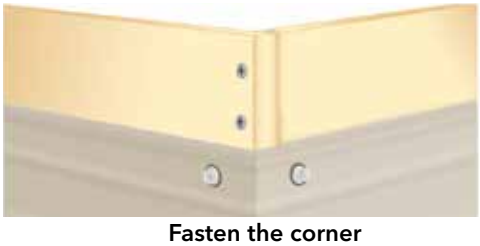
2 Install Pre-Cut Jamb Extensions

A. Hold jamb extension tightly against the frame and flush with the outside frame edge of the door. Drive a #6 x 1-1/2" flathead wood screw through each pre-drilled hole in the jamb extension, into the frame of the door.



Drive a #6 x 1-1/2" flathead wood screw through each pre-drilled hole

B. Fasten the corner of the jamb extensions together using one or two #6 x 1-1/2" flathead wood screws at each corner.



Fasten the corner