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Part Number: 80KW0101

INSTALLATION INSTRUCTION – INSTRUCCIONES DE INSTALACION FLEXIBLE FIN ON CLAD DIRECT SET CIRCLE HEADS

Lea las instrucciones en español en el reverso.

YOU WILL NEED TO SUPPLY:

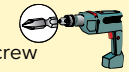
- Flexible Fin - Part 0E7S0096
- #8 x 5/8" Hex drive self drilling screw with rubber washer (2 per fin) - Part 0DTN0000 (pkg. 100)



TOOLS REQUIRED:

- Isopropyl alcohol
- Clean dry towels
- Utility scissors
- Drill with 1/4″ hex drive bit for #8 screw





REMEMBER TO USE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.

Note: DO NOT splice the fin.

Note: The flexible fin may be used on single Circle Head units. Circle Head combinations with vertical mullions require an aluminum head drip fin which is available from Pella.

Note: Full Circles and Ovals - The start and end of the flexible fin must be at the bottom of the units. The seam gap in the fin at the bottom of units should be 1/8" or less.

1 PREPARING FOR INSTALLATION

A. **Clean the painted clad surface** of the Circle Head frame with isopropyl alcohol.

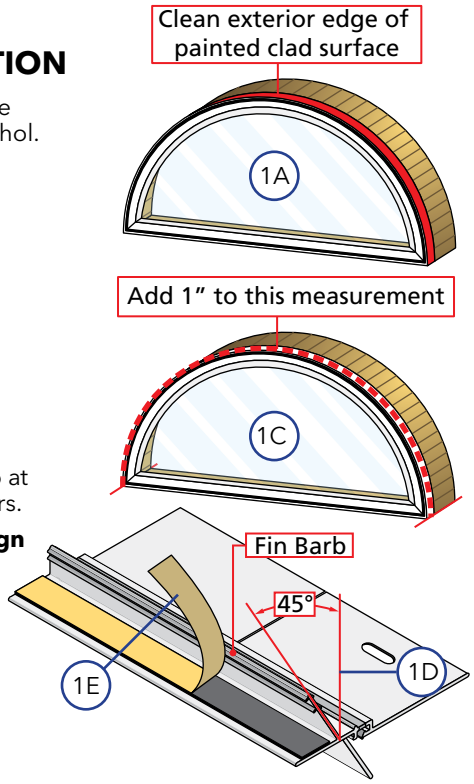
B. **Wipe the surface dry** with a clean dry cloth.

C. **Measure the curved surface** of the Circle Head and cut a flexible fin approximately 1″ longer than this measurement.

D. **Clip the leading edge** of the fin barb at a 45 degree angle, using utility scissors.

Note: This will allow the barb to align with the corner miter of the Circle Head frame.

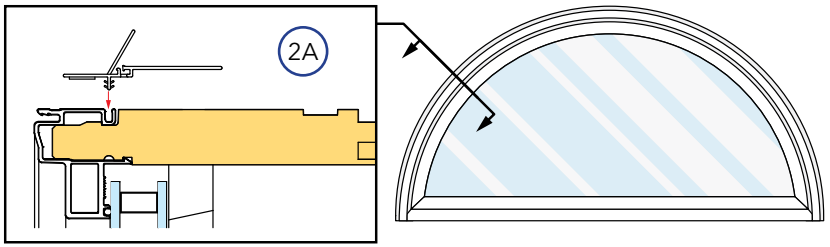
E. **Peel the release paper off** the tape surface of the flexible fin.



2 INSTALLING THE FLEXIBLE FIN

Note: It is important to press firmly on the fin adhesive area as it is being applied to ensure proper adhesion to the frame of the Circle Head.

A. **With the flexible fin flush with one end of the segmented wood frame member** and the tape surface toward the exterior of the frame, insert the leading edge of the fin into the groove.



B. **Press down firmly on the fin to press the barb into the fin groove.** Continue to press down firmly as the fin is installed into the fin groove along the entire length of the clad frame member.

C. **Cut the trailing end of the flexible fin flush with the end** of the segmented wood frame member. Using utility scissors, clip the barb at a 45 degree angle.

D. **Press the end of the fin** into the installation fin groove.

E. **Install a #8 x 5/8" hex drive self drilling screw** through the fin and into the corner of the Circle Head frame at each end of the fin.

