Single-Hung Window Limited Opening
Installation Instruction

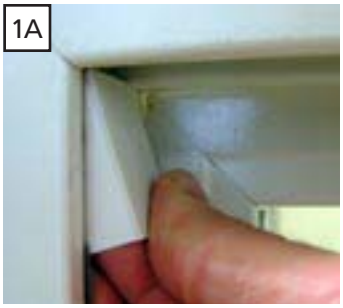
These instructions apply to:
Single-Hung 2003-Current

Tools Needed:
Tape Measure
Phillips Head Screw Driver
Utility Knife or Hacksaw

1 Prepping Limited Opening Extrusions:

A. Remove the sash stops, there will be one on each jamb near the head.

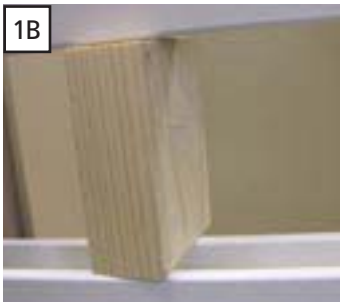
1A



B. Open the sash so there is a 3-3/4" clear opening between the sash and the window frame.

Tip: Place a 3-3/4" wood block between the sash and frame with the sash closed on top of the block.

1B



C. Measure the distance between the sash check rail and the head/frame of the window. This will be the length used to cut the extrusion in step 1E.

1C



1C



1C



D. Remove the wood block and close the sash.

E. Cut off the extrusion end opposite the screw hole so each extrusion is the length determined in step 1C.

NOTE: Do NOT cut the extrusion end with the screw hole.

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2 Installing Limited Opening Extrusions:

A. Install the extrusion into the balance channel in each jamb. Press into place to fully seat extrusion in the channel.





B. Open the sash against the limited opening extrusions to make sure the extrusions are fully seated against the frame in the corners.





C. Install the provided #8 x 1" screws into the hole in each extrusion to secure it to the frame.

D. Remove the release paper from the back of the limited opening warning label. Apply the label to the lower corner of the window glass opposite the unit identification label.

