VINYL WINDOWS AND DOORS

Manufactured by Pella Corporation

Questions? Call 1 (800) 374-4758

INSTALLTION INSTRUCTION

Limited Opening Hardware— Single-Hung Window West 10, 20 & 25 Series

These instructions apply to:

Centera by Pella™ 12/2006-Current
ThermaStar by Pella® 2003-Current

Tools Required:

- Phillips screwdriver
- Tape measure
- Wood Block
- Utility Knife or Hacksaw

There are two different widths of Single-Hung limited opening extrusions; the procedure is the same for each one.



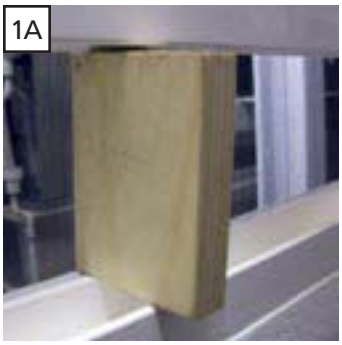


1 Single-Hung Window Limited Opening Stop Installation:

A. Remove the sash stop from each side of the window. Open the venting sash so there is a 3-3/4" clear opening between the venting sash and the window frame.

Tip: Place a 3-3/4" wood block between the sash and frame with the sash closed against the block.





B. Measure the distance between the vent sash check rail and the window frame at the head. Make sure the end of the tape measure is against the frame inside the frame where the sash travels. This will be the length used to cut the limited opening stop in step 1D.

C. Remove the wood block and close the sash.





D. Cut each limited opening stop to the length determined in step 1B. Measure from the end with the screw hole.

Note: Do not cut off the end with the hole.



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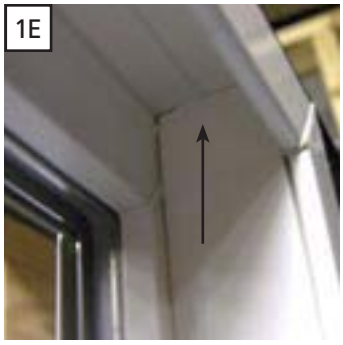
1 Single-Hung Window Limited Opening Stop Installation (continued):

E. Insert the end of the limited opening stop without the screw hole into the sash travel channel on one frame jamb near the top of the window. Place the screw hole end nearest to the check rail. Press the stop into place. Open the venting sash against the stop to securely seat the stop up to the frame head.









F. Insert the provided screw into the hole to secure the stop to the frame.

Caution: To avoid screw spin out, Do not use a powered driver.

G. Repeat E & F on the other side of the window.

H. Remove the release paper from the back of the limited opening warning label. Apply the label to the lower corner of the window glass opposite the unit identification label.

