Double-Hung Limited Opening
Installation Instruction

These instructions apply to:
Double-Hung 2006-Current

Tools Needed:
Tape Measure
Utility Knife

1 Prepping Limited Opening Extrusions:

A. Raise lower sash 2" to 3" unlock the sash locks and remove the lower sash.

B. Remove the interior frame jamb weather strip on each side of the window.

C. Re-install the lower sash

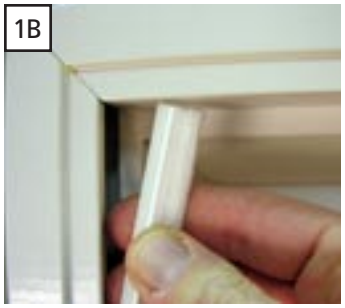
D. Open the bottom sash so there is a 3-3/4" clear opening between the sash and the window frame.

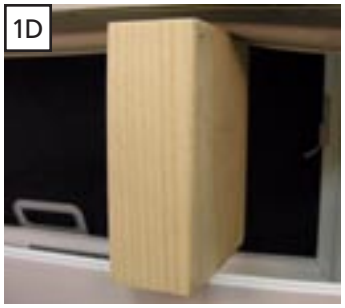
Tip: Place a 3-3/4" wood block between the sash and frame with the sash closed on top of the block.

E. Measure the distance between the lower sash lock latch bolt at the check rail and the head of the window. Make sure the end of the tape measure rests on top of the sash lock bolt. This will be the length used to cut the extrusion in step G.

F. Remove the wood block and close the sash.

G. Cut each limited opening extrusion to the length determined in step 1E.









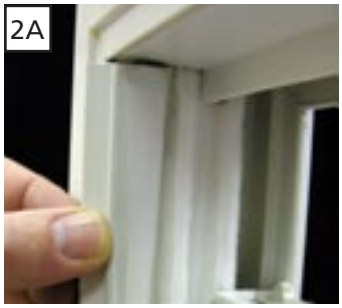


2 Installing Limited Opening Extrusions:

A. Insert the extrusion into the balance channel, starting at the top next to the head. Insert the leg of the side next to the DH weather strip first along the whole length of the extrusion.

Note: One leg of the extrusion must be on each side of the balance hanger and balance cord in the balance channel.





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2 Installing Limited Opening Extrusions (continued):

B. Insert the leg of the other side of the extrusion into the channel.





C. Complete the installation by rolling the extrusion toward the interior so the leg fully seated and the top of the extrusion is level with the frame.

D. Repeat H – J on the other side of the window.

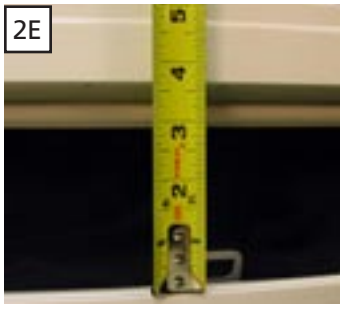






E. Raise the lower sash until the lock latch bolts contact the extrusion. Then measure the opening, it must be less than 4".





F. Remove the lower sash and reinstall the interior jamb weather strip on each side of the frame.Re-install the lower sash.





G. Remove the release paper from the back of the limited opening warning label. Apply the label to the lower corner of the window glass that does not contain the unit identification label.