Sliding Window Limited Opening
Installation Instruction

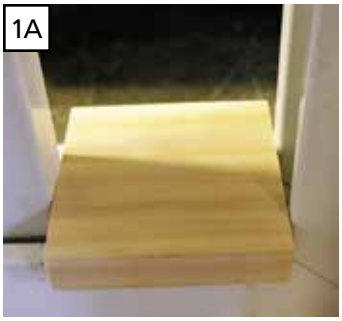
These instructions apply to:
Sliding Window 2003-Current

Tools Required:
- Tape Measure
- Rivet Gun
- Drill with 13/64" bit

1 Installing Limited Opening Bumper:

A. Open the sash so there is a 3" clear opening between the sash and the window frame.

Tip: Place a 3" wood block between the sash and frame with the sash closed against the block.



B. Position the stop in the frame so the stop is touching the sash as shown.

C. Drill a 13/64" pilot hole through the first wall of the frame using the stop as a template. Close the sash, and drill the 2nd hole.

Note: When removing the wood block and closing the sash to access the second stop hole, do not move the bumper location.





D. Using a hand held rivet gun, install the bumper using the two (2) provided 3/16" structural blind rivets.



E. Check operation of the sash and for proper limited opening.

F. Repeat on other side of the frame on units with two venting sashes (XOX).

G. Remove the release paper from the back of the limited opening warning label. Apply the label to the lower corner of the window glass.



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