VINYL WINDOWS AND DOORS

Manufactured by Pella Corporation

Questions? Call 1 (800) 374-4758

INSTALLATION INSTRUCTION

Sliding Window East 10 & 20 Series, Sliding Window West 10, 20 & 25 Series Limited Opening Bumper

These instructions apply to:

Centera by Pella™ 12/2006-Current

ThermaStar by Pella® 2003-Current

Tools Required:

- Phillips screwdriver
- Drill with 1/8" bit
- Putty Knife

Supplies Needed:

- Limited Opening Bumper Kit

Note: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc.

1 Installing Limited Opening Bumper:

A. Open the sash so there is a 3" clear opening between the sash and the window frame.

Tip: Place a 3" wood block between the sash and frame with the sash closed against the block.



B. Place the provided bumper against the sash in the head (top) track of the frame toward the interior side.



C. Use the bumper as a template and drill a 1/8" pilot through the first wall of the frame.

Tip: Remove the wood block and close the sash for more room to work while drilling. If closing the sash, do not move the bumper location.



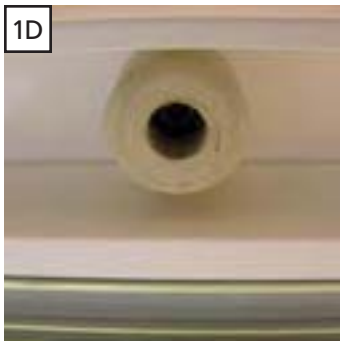
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1 Installing Limited Opening Bumpers (Continued):

D. Using a hand held screw driver, install the bumper using the provided #10 x 7/8" stainless steel pan head screw. The screw must go through both walls of the frame.

Note: To avoid screw spin out - Do Not use a powered driver to install the screw. If the bumper is attached prior to installation the window, the screw should not protrude more than 1/8" through the frame.



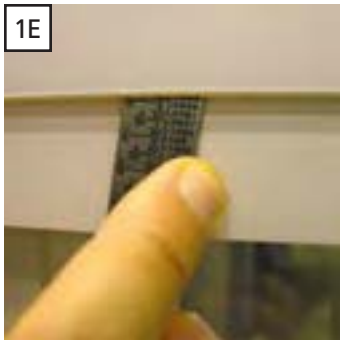


E. Locate the anti-lift clip closest to the bumper just installed, slide the clip against the bumper.

It may be necessary to insert a stiff thin-blade putty knife or steel rule between the sash and frame to locate and slide the clip over toward the bumper.

The anti-lift clip minimizes sash racking when the sash contacts the limited opening bumper.





F. Check operation of the sash and for proper limited opening.

G. Repeat on other side of the frame on units with two venting sashes (XOX).

H. Remove the release paper from the back of the limited opening warning label. Apply the label to the lower corner of the window glass.w

