Hung Sash Lift
Installation Instruction

These instructions apply to:
Double-Hung 2006-Current
Single-Hung 2003-Current

Parts Included in Kit:
- Lineal Lift Handle
- Exterior Cover (Optional)
- GAP Silane glass treatment solution

Tools Required:
- Miter Saw
- Color match touch-up paint
- Fine Grit Sandpaper
- Lint free dry cloth
- Stiff Putty Knife

NOTE: The sash lift handle may be installed with the sash still installed in the unit.

1 Lift Handle Installation:

A. Measure the visible glass width just above the bottom rail of the lower sash and record measurement.

B. Using a miter saw, cut the lift handle lineal (90 degree cut) to the dimension measured in Step A (DO NOT cut too short).

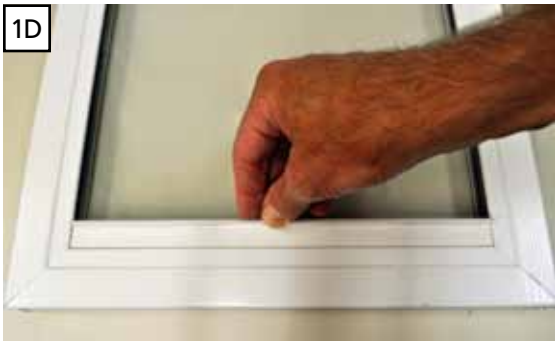
Note: If cutting a high volume of handles, a diamond grit blade is recommended to reduce part fray and blade wear.


1A

C. Cut away any interior sealant squeeze-out in bottom corners of sash where the sash lift will be installed.


1C

D. Dry fit lift handle. It should rest on the bottom rail and the ends should touch both stiles. Trim and repeat as necessary.


1D

1 Lift Handle Installation (Continued):

E. Sand edges at end cuts and touch up ends with color matched touch-up paint (not included in kit).



F. Apply GAP Silane glass treatment solution (included in kit) to glass where lift handle is to be applied. Quickly wipe off the solution with a dry cloth before it evaporates. If the solution is allowed to dry before it is wiped off, it will leave a residue. If this occurs, simply apply more solution and wipe it clean before it dries.





G. Visually inspect glass to be sure it is clean of debris and residue and all glass treatment solution has been removed and flashed off. The glass must be completely dry prior to application of the handle.



H. Remove release paper liner from VHB tape on back of lift handle.



1 Lift Handle Installation (Continued):

I. Position the lift handle correctly before applying to the glass; it is very difficult to remove once it contacts the glass.





J. Press to wet out along length of handle.

K. Touch up any gaps around the lift handle with color matched caulk to prevent light from coming in around the handle.

L. Operate sash using lift handle to ensure it is properly bonded to the glass.

M. Repeat 1A-1L for exterior cover, if required.

Note: Make sure the rounded painted edge of the exterior cover is up when applying to the sash.



