Double-Hung Sash Lift
Installation Instruction

These instructions apply to:

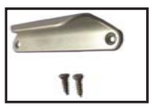
Pella® 450 Series 1991 - 03/0219
Pella® Lifestyle Series Dual-Pane 04/2019 - Current

Tools Required:

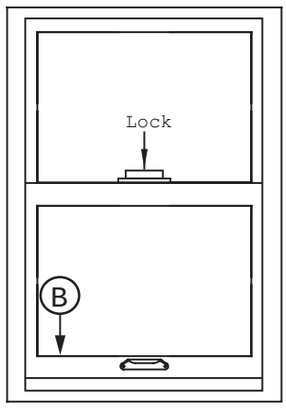
- Drill
- 3/32" (2.4mm) dia. drill bit
- Pencil
- #2 Phillips screwdriver

Parts Needed:

- Double-Hung Sash Lift Package



1 Preparing and Installing The Sash Lift:



A. Align the dashed line (B) with the top of the lower wood section of the window (B) centering it below the window lock(s). (See diagram.)

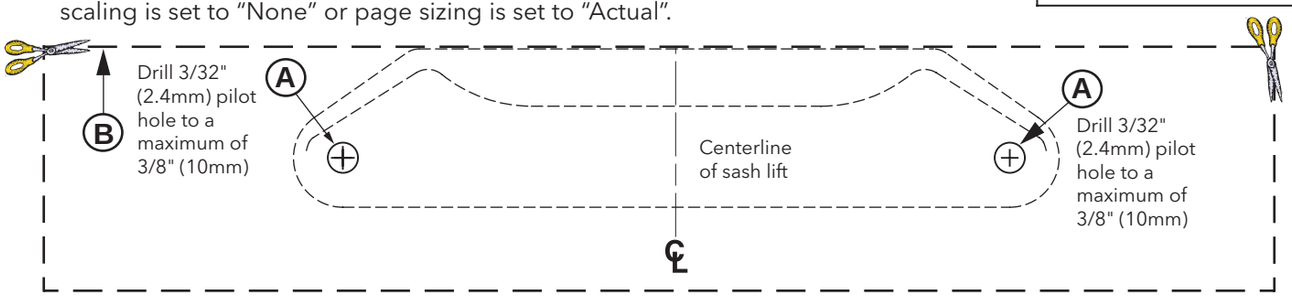
B. Drill two 3/32" (2.4mm) diameter pilot holes to a maximum depth of 3/8" (10mm) through the two holes marked (A) on the template.

C. Attach the sash lift with the screws provided. **DO NOT OVERTIGHTEN** the screws.

CAUTION!

Drilling deeper than 3/8" (10 mm), may cause glass breakage.

NOTE: When printing the template; make sure the printer page scaling is set to "None" or page sizing is set to "Actual".



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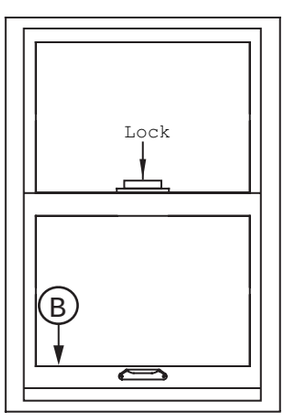
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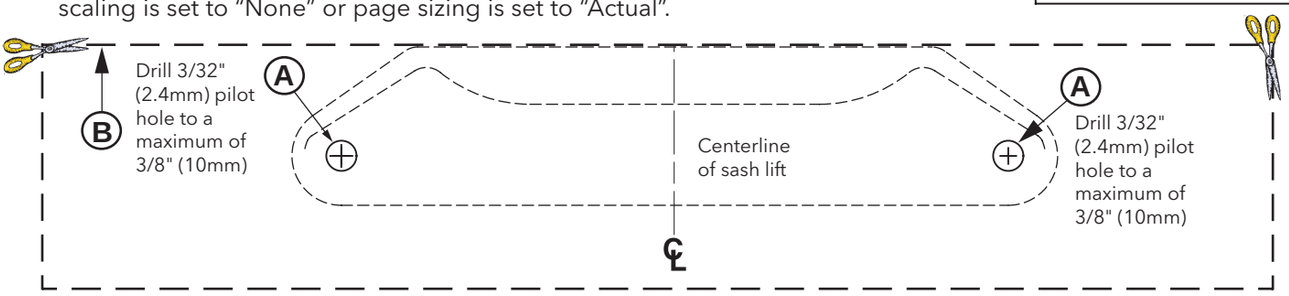
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