Installing Additional Sash Brace Clip Package

INSTALLATION INSTRUCTION

These instructions apply to:

CCM01
CCM02
CCM03
CCM04
CCM05
CCM06
CCM07

Tools required:

- #2 Phillips screwdriver
- Pencil
- Drill
- 3/32" and 5/32" bits

Supplies needed:

Sash brace clip package contains:

- Clip/strike (4) - same part used on sash and frame
- #6 x 11/16" screw (6)



Note: Clip/Strike attached to sash with one screw. Clip/Strike attached to frame with two screws.

1 Install Sash Brace Clips:

A. **Unlock vent unit** or remove all the flush head screws from the lock side frame stop for a fixed unit.

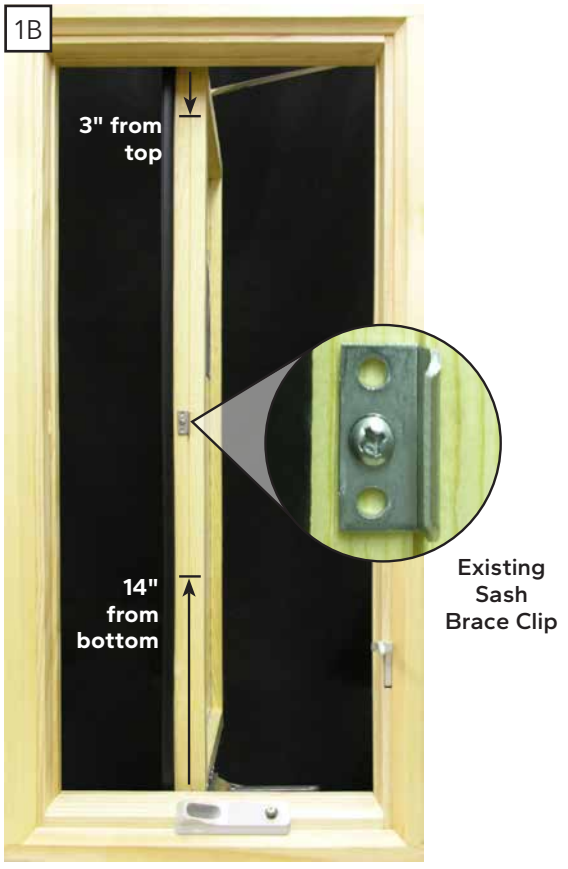


B. **Open the sash to fully open position.**

C. **On the hinge side of the sash,** measure and place a pencil mark 3" down from the top of the sash, and 14" up from the bottom of the sash.

D. **Position a sash brace clip centered at each of the two marks.** Drill a 3/32" diameter pilot hole a maximum depth of 5/8" through the center hole of the brace clip. Use of a drill stop is recommended.

E. **Attach each sash brace clip to the sash** using one #6 x 11/16" screw through the center clip hole.



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2 Installing Additional Frame Sash Brace Strikes:

A. **Measure the distance from the top of the existing center brace clip** to the bottom of the top sash brace clip (Dimension A). Place a mark on the frame up the distance just measured (Dimension A) from the top of the center brace clip. This mark will be used to position the top brace strike on the frame.

B. **Measure the distance from the bottom of the existing center brace clip** to the top of the bottom sash brace clip (Dimension B). Place a mark on the frame down the distance just measured (Dimension B) from the bottom of the center brace clip. This mark will be used to position the bottom brace strike on the frame.



Existing Frame Sash Brace Strike

C. **Position a frame sash brace strike** at each mark made in steps A and B against the step in the frame in the same orientation as the existing center strike.

D. **Drill a 5/32" diameter pilot hole** through the thermal frame only (black material), using the outside holes of the brace strike clip as a template.

Caution: DO NOT drill into the wood, this is a clearance hole in the thermal frame only. If drilled into the wood, the screw will not hold.

E. **Attach each sash brace strike** to the frame using two #6 x 11/16" pan head screws.



F. **Reinstall the flush head screws** in the lock side frame stop through the slots in the fixed sash brackets.