Double-Hung Sash Lift

Installation Instructions

These instructions apply to:

Architect Series® 1990 - 2004
Designer Series® 1995 - 12/2018
Pella® 450 Series 1991 - 03/2019
Pella® Lifestyle Series Dual-Pane 04/2019 - Current

Pella® Material Required:

- Double-Hung Sash Lift Package



Tools Needed:

- #2 Phillips screwdriver
- Pencil
- Drill
- 3/32" drill bit

NOTE: *When Printing the template; make sure the printer page scaling is set to "None" or page sizing is set to "Actual."*

NOTE: *Refer to the lock photos to determine window type.*



Pre 2005 Architect Series, 850 Series and Renovation: Pre 2005 Designer Series Lock



Designer Series Lock 2005 - 12/2018



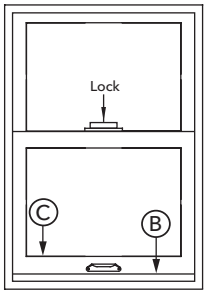
Pella® Lifestyle Series Dual-Pane 04/2019 - Current, Pella 450 Series Lock 1991 - 03/2019

1. Determine where to place the sash lift:
   - **Pre 2005 Architect Series, 850 Series and Renovation: Pre 2005 Designer Series:** Align the dashed line Ⓑ of template with the bottom of the lower wood section of the window sash Ⓑ centering it below the window lock(s). (See diagram.)
   - **Architect Series Commercial and Monumental:** Center the sash lift between the bottom of the lower wood section and the glass line. ***NOTE:*** *Use the sash lift as a template.*
   - **Designer Series 2005 - 12/2018:** Center the sash lift on the bottom rail of the lower sash.
     NOTE: *Use the sash lift as a template.*
   - **Pella® Lifestyle Series Dual-Pane 04/2019 - Current, Pella® 450 Series 1991 - 03/2019:** Align the dashed line Ⓒ with the top of the lower wood section of the window Ⓒ centering it below the window lock(s). (See diagram.)
2. Drill a 3/32" (2.4mm) diameter pilot holes to a maximum depth of 3/8" (10mm) through the two holes marked Ⓐ on the template.
3. Attach the sash lift with the screws provided. DO NOT overtighten the screws.

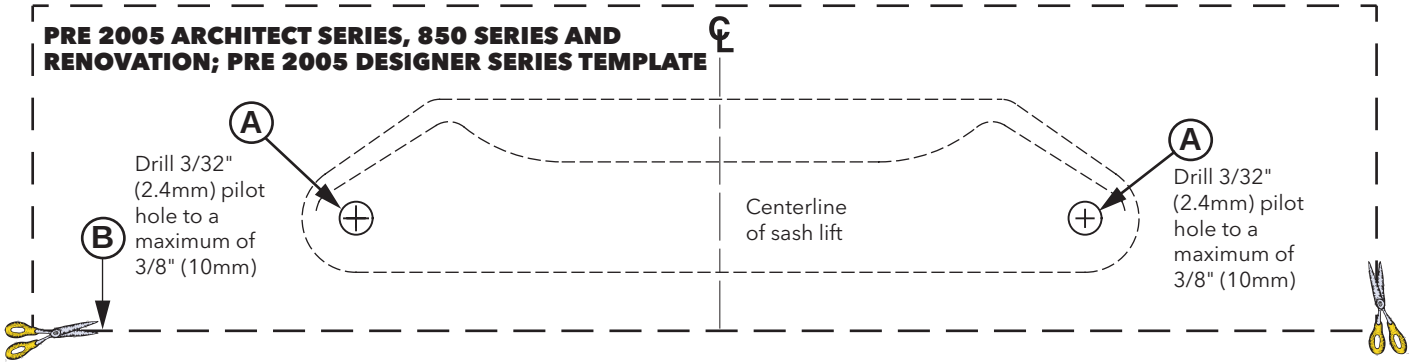
CAUTION!

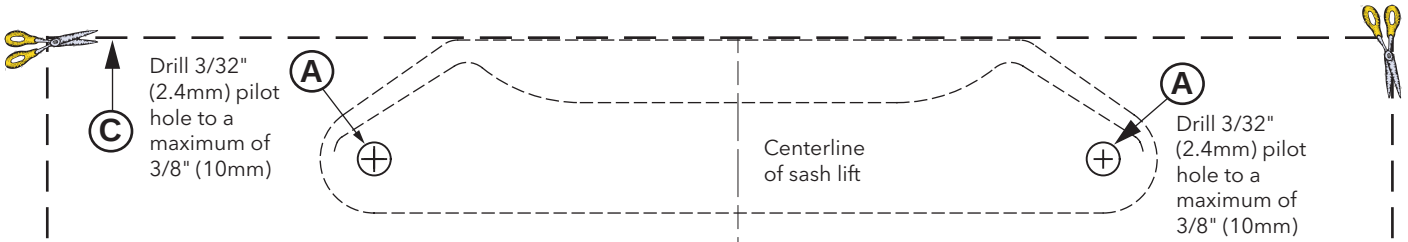
Drilling deeper than 3/8" (10mm), may cause glass breakage.

NOTE: *When Printing the template; make sure the printer page scaling is set to "None" or page sizing is set to "Actual."*



PRE 2005 ARCHITECT SERIES, 850 SERIES AND RENOVATION; PRE 2005 DESIGNER SERIES TEMPLATE





PELLA 450 SERIES 1991 - 03/2019 TEMPLATE
PELLA® LIFESTYLE SERIES DUAL-PANE 04/2019 - CURRENT