# Double-Hung Bottom Tilt-Full and Half Screen

## Installation Instruction

For clad and wood exterior units (wood exterior is available in Architect Series only).

**These instructions apply to:**

Architect Series® 2004 - Current
Designer Series® 2004 - 12/2018
Pella® 450 Series 1997 - 03/2019
Pella® Lifestyle Series Dual-Pane 04/2019 - Current

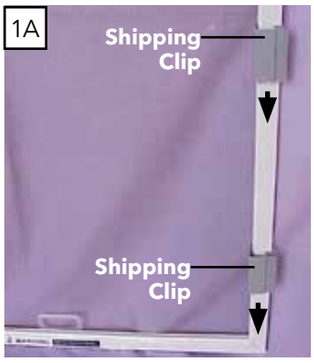
**NOTE:** Wood exterior units require a subsill to support the screen. Any exterior trim must not interfere with the screen placement.

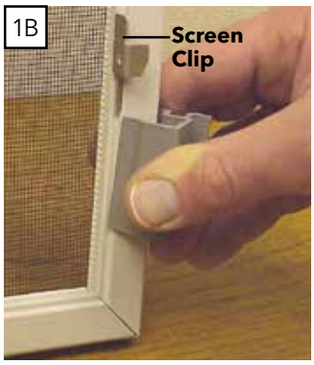
## 1 Removing The Packing:

A. (Architect Series® Wood only). Slide the side shipping clips down.

**NOTE:** Ensure that the shipping clips clear the bottom of the screen clips.

B. Remove the plastic side and top shipping clips by twisting the shipping clip off the screen channel. Discard the shipping clips.




## 2 Replacing The Full Screen:

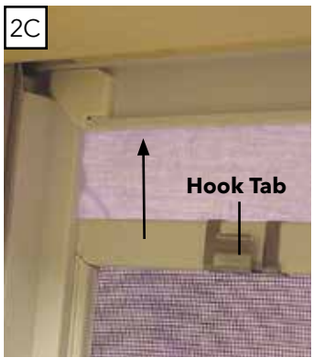
A. Lower the top sash approximately 6" and raise the lower sash.




B. Carefully pass the screen through the lower sash opening and position it with the handle on the bottom and screen clips facing the interior.

C. Hook the tabs at the top of the screen onto the frame cladding or wood edgeband at the head of the window (check to be sure the screen is engaged at the top).




D. Using the screen handle, pull bottom of the screen into frame.



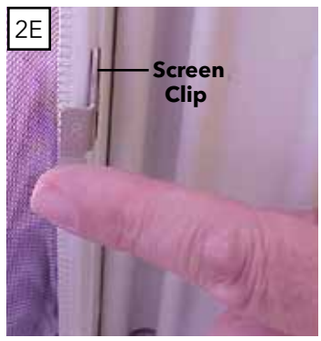

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## 2 Replacing The Full Screen (continued):

E. Press on the stile clips to latch the screen to the window frame. Push down lightly on the bottom of the screen to make sure the angled mohair is tight against the sill.



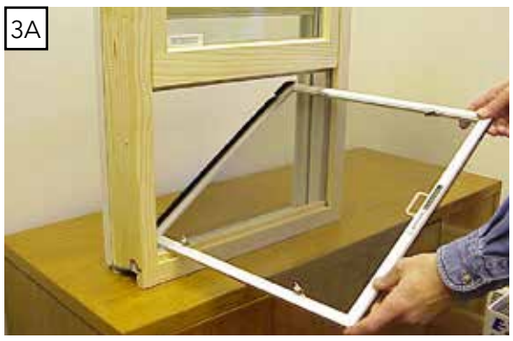

**Architect Series Wood 2004 - Current Architect Series Clad 02/2004 - 02/2007**




**Architect Series Clad 3/2007 - Current, Pella® Lifestyle Series Dual-Pane 03/2019 - Current, Designer Series 2004 - 12/2018, Pella® 450 Series 2004 - 03/2019**

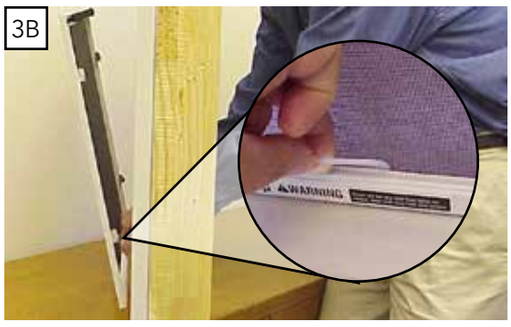
## 3 Replacing The Half Screen:

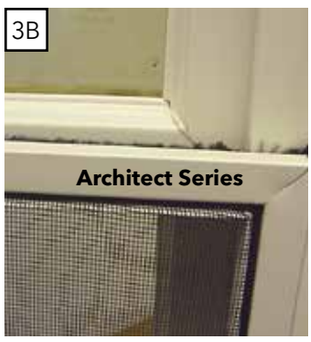
A. (Architect Series, Pella® Lifestyle Series Dual-Pane and Designer Series only). With the lower sash raised, carefully pass the screen through the opening and position with the handle on the bottom and the clips facing the interior.




B. Using the screen handle, pull the screen into the frame. When an Architect Series half screen is installed correctly, the mohair at the top of the half screen will press against the check rail of the upper sash.

When a Designer Series half screen is installed correctly, the top of the screen will be under the check rail of the top sash.



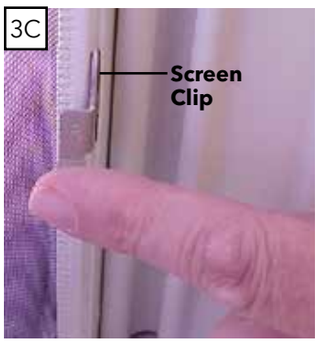




C. Press on the stile clips to latch the screen onto the window frame. Push down lightly on the screen to make sure the angled mohair is tight against the sill.




**Architect Series Wood 2004 - Current Architect Series Clad 02/2004 - 02/2007**




**Architect Series Clad 3/2007 - Current, Pella® Lifestyle Series Dual-Pane 04/2019 - Current, Designer Series 2004 - 12/2018, Pella® 450 Series 2004 - 03/2019**

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