INSTALLATION INSTRUCTION

Limited Opening Hardware – Sliding Window

These instructions apply to:

Pella® 350 Series 2011 - 04/2021

Tools Required:

- Pencil
- Powered Driver/drill w/ 1/8" bit and Phillips driver bit

Installation of limited opening hardware is intended to be performed on window units already installed using Pella Corporation approved installation procedures. If the hardware kit is applied to a unit prior to installation, the unit must be plumb and square for correct limited opening hardware installation and performance.

1 Limited Opening Hardware Installation:

A. Open sash so there is a 3" clear opening between the sash and window frame.



Tip: Place a 3" wood block between the sash and frame with the sash closed against the block.

B. Place the provided bumper against the sash in the head (top) track of the frame. Use a pencil to mark the location of the bumper on the frame.



C. Remove the wood block and close the sash. Place the bumper on the mark and use the bumper as a drill template to drill a 1/8" pilot hole through the frame.



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1 Limited Opening Hardware Installation (Continued):

D. Install the bumper using the #10 x 3" provided screw.



E. Slide one of the anti-lift clips closest to the bumper over next to the bumper.

F. Check the operation of the sash and for proper limited opening.





G. Remove release paper from the back of the limited opening sticker and apply to the lower left hand corner of the venting sash glass.





H. Repeat on other side of the frame on units with two venting sashes (XOX).