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Part Number: GIF-000002047

INSTALLATION INSTRUCTION
EXPANSION MULLION COVER

YOU WILL NEED TO SUPPLY:

- Closed cell foam backer rod/sealant backer



- Pella Window and Door Installation Sealant or equivalent high quality, mulit-purpose sealant



TOOLS REQUIRED:

- Tape measure



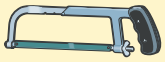
- Rubber mallet



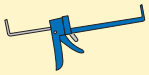
- Drill



- Hacksaw

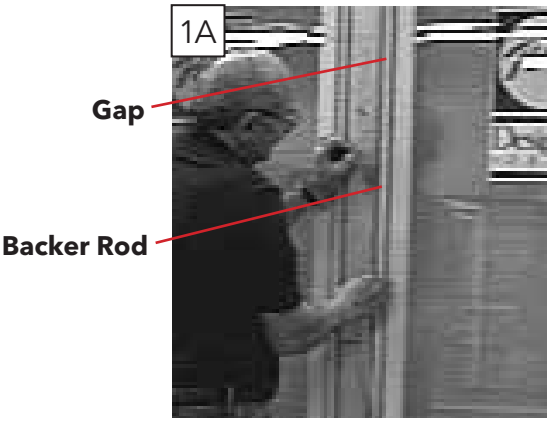


- Sealant gun



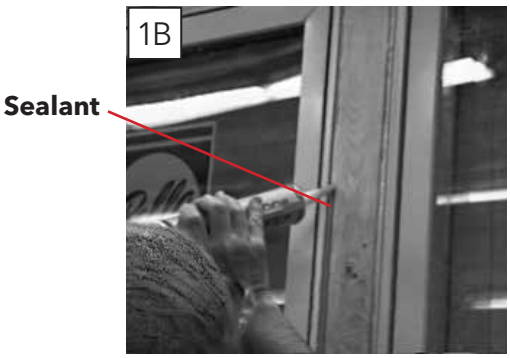
1 EXPANSION MULLION INSTALLATION:

A. **Secure blocking or mullion reinforcement in gap between window jambs.** Place closed cell backer rod foam and sealant in the gap.



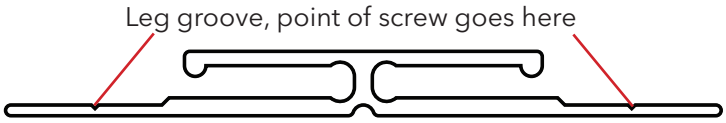
B. **Seal window to blocking** or mullion reinforcement.

Note: This sealant should connect with the sealant around the perimeter of the window or door frame to create a continuous exterior seal.



C. **To aid in placement of the expansion mullion for the following steps**, measure the gap between window jambs and place a mark at the center distance. Measure and mark 1" on either side of the center mark and depending on the height of the units, do the same procedure in the middle and top/bottom of the gap.

1 EXPANSION MULLION INSTALLATION (CONTINUED):



D. **Ensure expansion mullion is cut to correct length and align with marks**. Anchor expansion mullion securely as needed to blocking or mullion reinforcement using a flat head, non-corrosive screw. Place point of screw in leg groove of expansion mullion and start thread through material. Finish by ensuring head of screw is flush with expansion mullion material thickness.

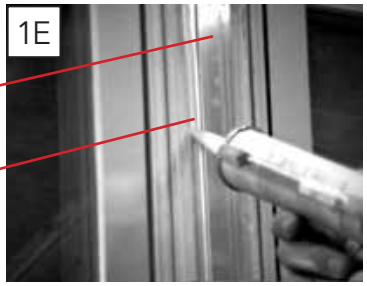




NOTE: Expansion mullion is not painted in pictures for clarity purposes. If screw head is not pulled flush, screw head may dimple exterior flashing during installation.

Note: Details have been provided to aid in recommended installation method on pages 3 and 4.

E. **Place a 1/8" diameter bead of sealant on both sides** along length of expansion mullion cover using the leg groove as a guide.



F. **Slide frame expanders under lip of expansion mullion.** Tap into position using a soft wood block if necessary.



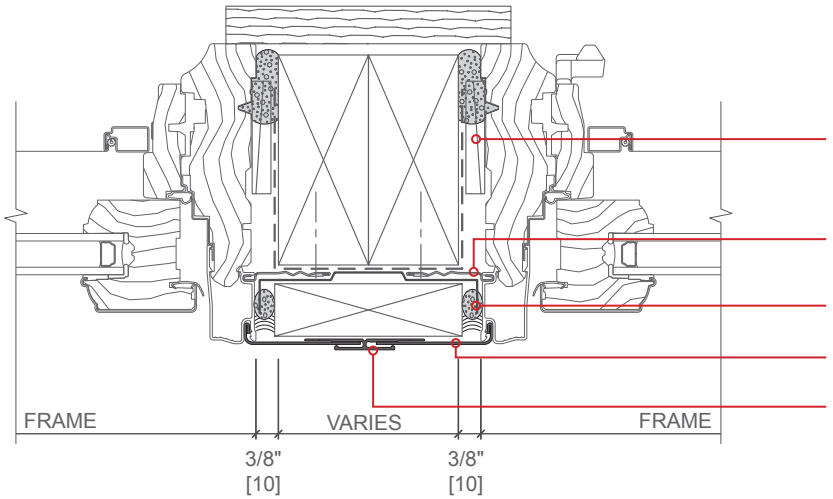
G. I**nstall frame expanders to window jambs.** Tap into position using a soft wood block if necessary.



Note: Photo represents how completed installation appears.



Nailing Fin Installation



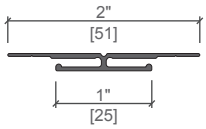
Shim and Plumb Units as Required

Installation Fin

Backer rod and Sealant

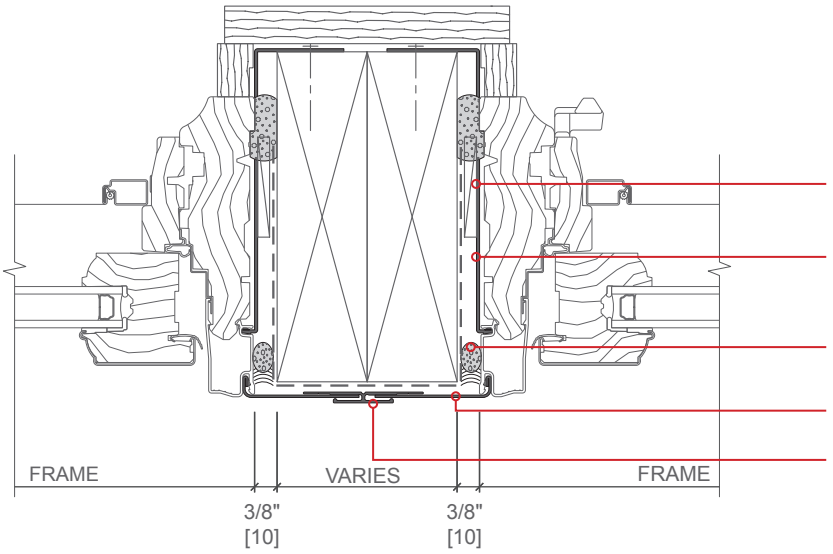
Frame Expander

Expansion Mullion Cover



EXPANSION MULLION COVER
72HF

Anchor Through the Frame or Clip Installation



Shim and Plumb Units as Required

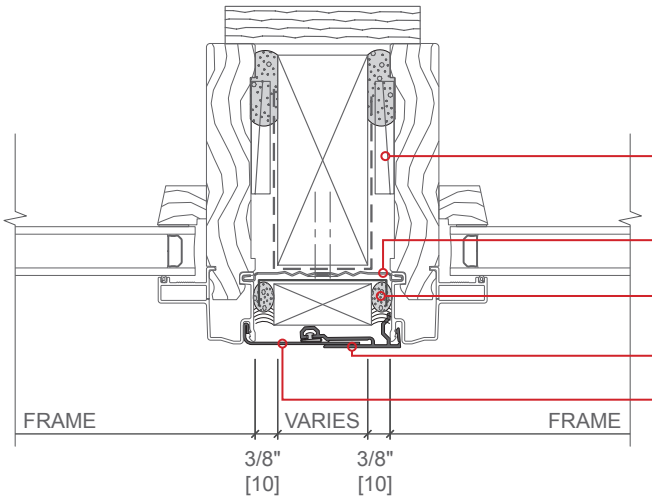
Installation Clip

Backer rod and Sealant

Frame Expander

Expansion Mullion Cover

Nailing Fin Installation



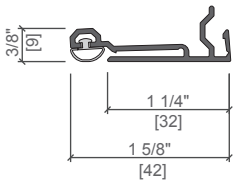
Shim and Plumb Units as Required

Installation Fin

Backer rod and Sealant

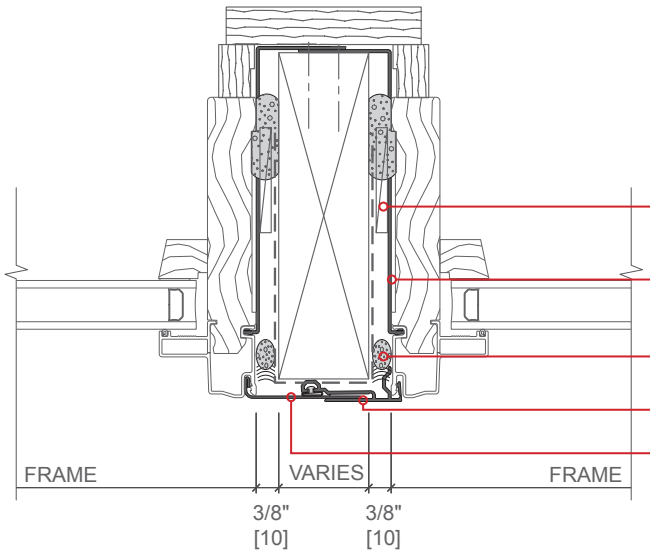
Expansion Mullion Cover

Frame Expander



EXPANSION MULLION COVER WITH
VINYL BULB GASKET
1AAF

Anchor Through the Frame or Clip Installation



Shim and Plumb Units as Required

Installation Clip

Backer rod and Sealant

Expansion Mullion Cover

Frame Expander