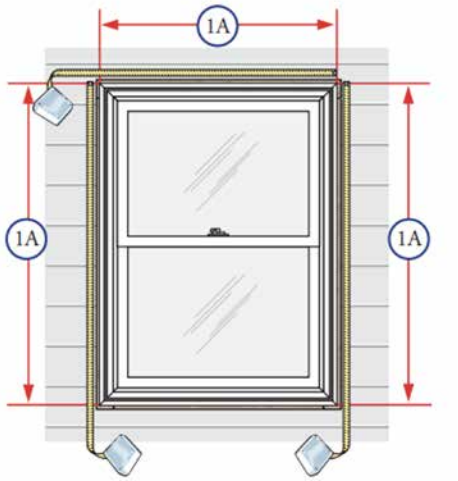
J-CHANNEL INSTALLATION INSTRUCTION

These instructions apply to:
Pella® 150 Series / Endorsed Vinyl

Tools Required:
- Tape Measure
- Cutting Tool (Miter Saw, Tin Snips, Side Cutter, or Angled Guide Cutter)
- Hammer OR Mallet and soft wood block with rounded edges

Note: Install the window unit(s) per respective installation instructions. This instruction may be used for Nail Fin installation applications where an aesthetic cover is needed to cover the gap between the siding and the perimeter of the window frame.



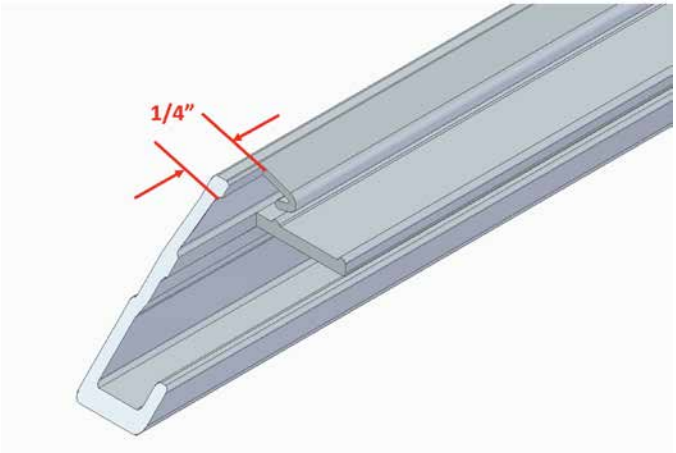
1 Measure and Cut Covers:

A. **Measure the actual height and width of the window.** Cut the cover per length and end cut shown in the table below.

	Cut Type	Head / Sill	Jambs
J-Channel	Mitered 45° Cut	Frame Width + 1-1/16”	Frame Height + 1-1/16”

2 Notch End of Covers:

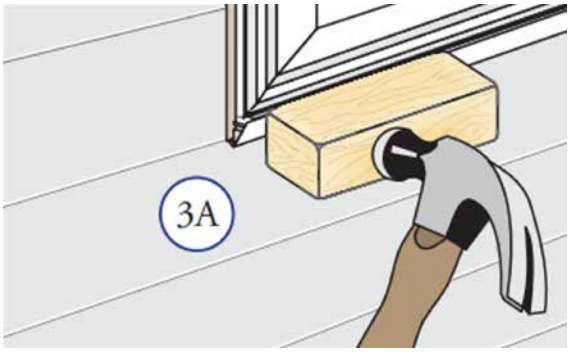
A. **Notch the covers 1/4” with tin snips** or side cutters. The notch prevents interference between the snap feature and corner weld flashing in the accessory groove.



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3 Install Covers in Accessory Groove:

A. **Install the covers into the accessory groove** using a hammer or mallet and soft block of wood. Center the covers and snap the cover in, slowly moving along the entire length of the part.



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