STRUCTURAL MULLION

INSTALLATION INSTRUCTIONS

1. **CUT STRUCTURAL MULLION TO LENGTH.** Length should allow ⅛" for each clip at ends plus ⅛" for clearance or expansion.

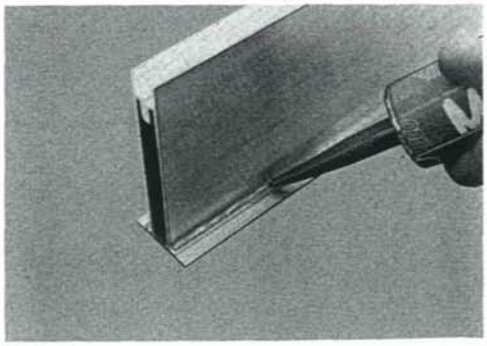


FIG. 1

2. **APPLY A CONTINUOUS BEAD OF SEALANT TO BOTH SIDES OF MULLION** before assembling to units. (Figure 1.) Sealant planes with head and sill must be tied together so water isn't trapped behind outside flanges of mullion.

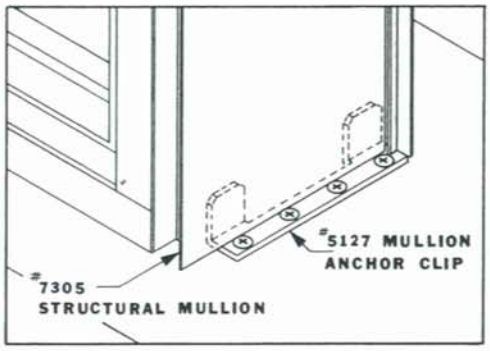


FIG. 2

3. **ASSEMBLE MULLION TO UNITS.** Two different procedures can be followed: (a.) Install one unit in the opening. Install structural mullion in opening and install next unit, etc. (b.) Install structural mullion in opening and units to mullion.

POSITION A MULLION ANCHOR CLIP NO. 5127 IN BOTH ENDS OF THE STRUCTURAL MULLION. POSITION THE STRUCTURAL MULLION AND CLIPS IN THE OPENING. ANCHOR CLIPS to the opening with flat head screws or other suitable fasteners. (Figure 2.) (Installations using a sill weep should have clip(s) at sill set in sealant.)

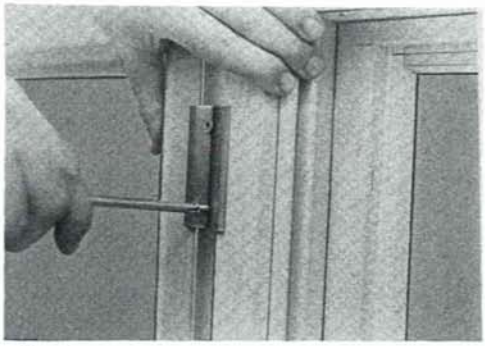


FIG. 3

4. **INSTALL MULLION CLIPS.** Window jambs must be drawn and held together on the inside when clips are installed. (Figure 3.) Space clips on approximate 18" centers and one clip at each horizontal mullion.

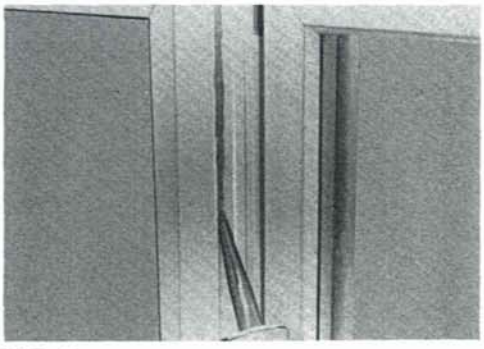


FIG. 4

5. **APPLY A CONTINUOUS BEAD OF SEALANT FROM THE UNIT TO THE STRUCTURAL MULLION.** (Figure 4.)

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