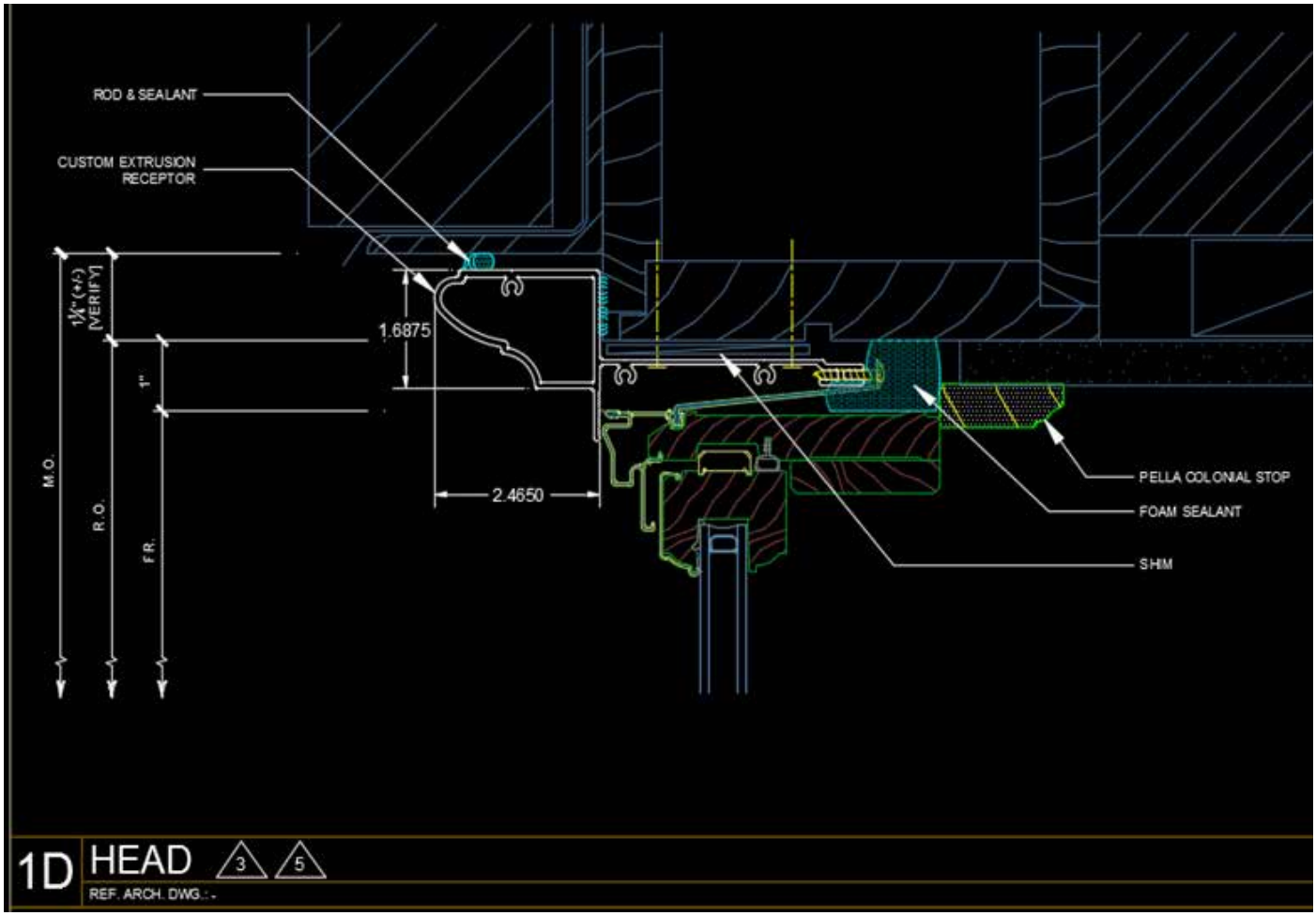
1. Contact Pella Architectural Solutions for quoting inquiry of custom extrusions for specific project requirements (follow steps 2 through 6). Typically conceptual layouts with proposed design and installation intent are created for the requestor (see screenshot example below).



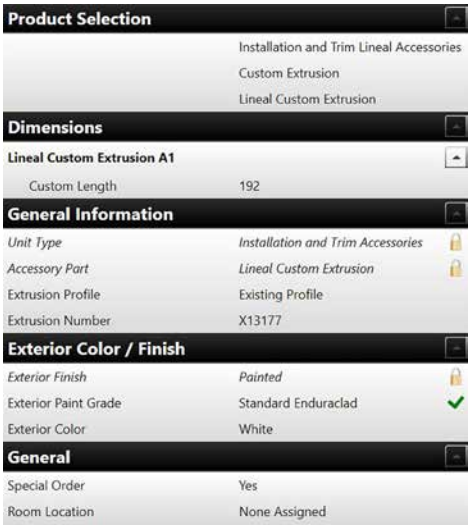
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2. Create quote request in PQM:
   Installation and Trim Lineal Accessories > Custom Extrusion > [Lineal Custom Extrusion][Curved Custom Extrusion]

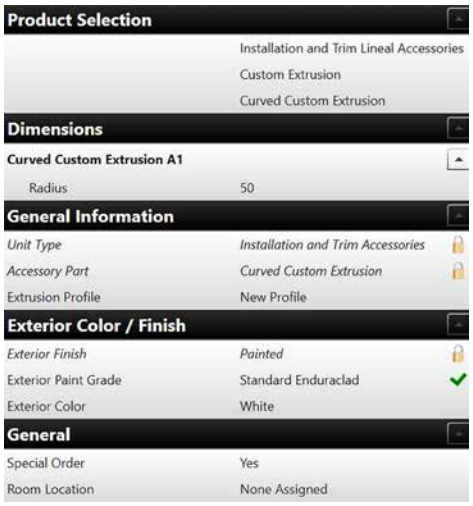
Lineal Custom Extrusion - New Profile



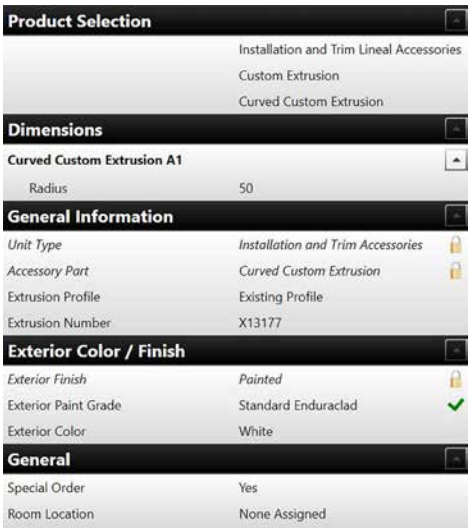
Lineal Custom Extrusion - Existing Profile



Curved Custom Extrusion - New Profile



Curved Custom Extrusion - Existing Profile



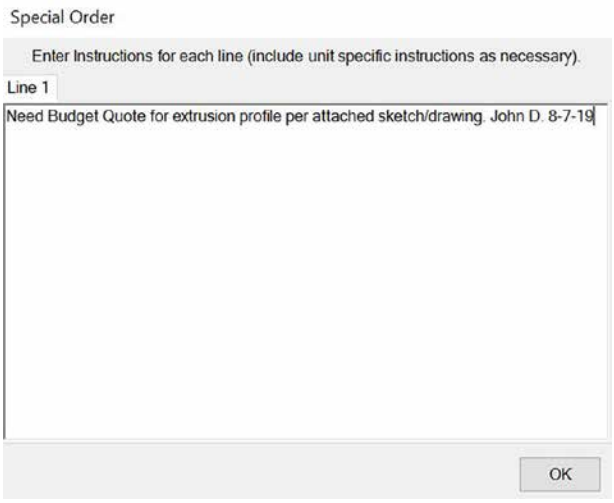
3. Enter Length or Radius, Quantity, Exterior Paint Grade and Color.

4. Select New Profile and attach a sketch/drawing of the desired profile if there is no preexisting design. Select Existing Profile and specify the extrusion number if referencing extrusion from the Custom Extrusions document on PERL or a PAS drawing.

5. Note in the Special Order box if you need a Budget or Firm Quote.

   Budget Quote: Approx. 4 days quote lead time. This quote is estimated pricing used for preliminary stage and bidding of project.

   Firm Quote: Approx. 8 days quote lead time. This quote is pricing provided by vendor(s) used in determining exact charge. ***A Firm Quote is required for ordering of extrusions***.



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6. Submit the PQM quote to Architectural Services Custom by clicking the Pella Approval button.

7. If needed, PDSN requests installation shop drawings or preliminary drawings to ensure proper design/installation.

8. PDSN receives extrusion quote (see screenshot below). Approves and returns quote with signature of approval to proceed with ordering of extrusions from vendor. (Production lead time begins at this point. The lead time is indicated at the bottom of the Extrusion Firm Quote.)

Pella Architectural Solutions

Fax: (641) 621-6676
Phone: (641) 621-3042
Email: salovan@pella.com

Quote Date: _____
Job Name: _____
PDSN Rep: _____
PDSN No: _____

Custom Extrusions/Accessories

PASS Project Number: _____
PQM Number: _____

Quote - Please sign _____, date _____ and return to initiate order and accept quote.

Lineal Extrusions

Profile	Finish	Color	Inches/pc	Quantity			Subtotal	Quote/PC
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -
			0.000	0			$ -	$ -

Page 1

Other

Part Number/Description	Finish	–	–	Quantity			Subtotal	Quote/PC
		-	–	0			$ -	$ -
		-	–	0			$ -	$ -
		-	–	0			$ -	$ -
		-	–	0			$ -	$ -

Die/Tooling Charges

Profile/Part Number	–	–	–	–	Charge	–	Subtotal	–
	-	-	-	-	$ -	-	$ -	-
	-	-	-	-	$ -	-	$ -	-
	-	-	-	-	$ -	-	$ -	-

Curved Extrusions (Paint/Pack Costs included with Lineals)

Profile and Shape	Finish	Color	Radius	Quantity	ending Charg	Other	Subtotal	Quote/PC
				0	$ -	$ -	$ -	$ -
				0	$ -	$ -	$ -	$ -
				0	$ -	$ -	$ -	$ -
				0	$ -	$ -	$ -	$ -
				0	$ -	$ -	$ -	$ -
				0	$ -	$ -	$ -	$ -

Total Estimate: $ - *BAC

Estimated Lead Time: 10 to 11 weeks
add 4 weeks curved material

Note: Actual quantities shipped may vary from quote.
Custom extrusions require Architectural Services approval and may need complete installation shop drawings.
Please provide a seperate PQM quote/order with a custom brake metal line item of the correct quantity and color for each length of painted extrusion.
Quantity, length and final color/finish will affect the price.

Comments:

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9. PAS will order the material from supplier upon receiving the signed copy of the extrusion quote.

10. The supplier of the extrusions will provide PAS with an estimated delivery day; PAS will coordinate the approval of the line items in PQM with the arrival of the material.

11. PDSN orders and tracks the material through PQM.

12. Material ships. PDSN is charged through PQM.

Quote Lead Times: (assumes all necessary information has been provided)

Budget/Preliminary Quote Lineals: Approx. **4 days** (Estimated pricing based on similar profile).

Firm Quote Lineals: Approx. **8 days** (Die print is completed and extruder contacted for firm pricing).

Firm Quote Curved/Lineals: Approx. **10 days** (Both extruder and bending vendor are contacted for firm pricing).

Production Lead Times: (may vary depending on volume and complexity)

New Extrusion Lineals: **10 - 12 weeks**

Existing Extrusion Lineals: **6 - 8 weeks**

Curved Extrusion: **Add 4 weeks**

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