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Entry Door Blinds Between the Glass Handle Replacement
Service Instruction

These instructions apply to:
Entry Doors 2007-Current
Pella® Entry Doors 2011-Current
Architect Series® Entry Doors 2011-Current

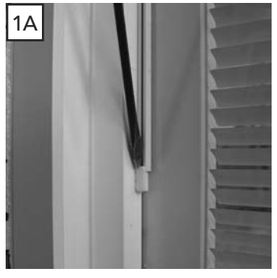
Tools Required:
- Flat Blade screwdriver
- Cyanoacrylate Adhesive
  i.e. Super Glue, Krazy Glue

Supplies Needed:
- Replacement Handle

1 Replacing the Shade Raise and Lower Handle:

A. Place a flat blade screw driver in the groove in the operator guide track against the stop. Lightly tap on the end of the screw driver to remove the stop from the track.

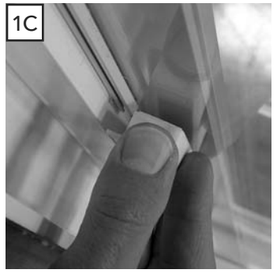


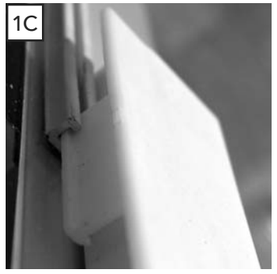


B. Slide the handle out of the track.



C. Align the rib on the back of the handle with the slot in the guide track and slide the replacement handle into the track.



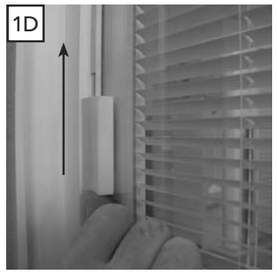


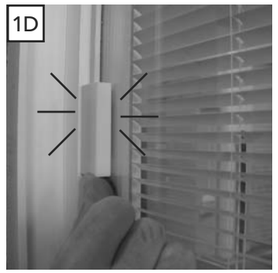
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Part Number: 81ER0000

1 Replacing the Shade Raise and Lower Handle (Continued):

D. Slide the handle all the way to the top of the guide track. Push through any resistance at the top as this will re-engage the magnets and reset the handle for proper shade raise and lower operation. There will be an audible “pop” indicating the handle magnets are back in sync with the shade.

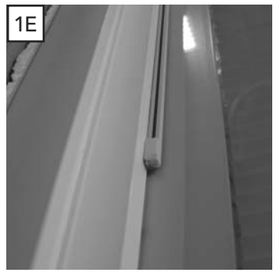




E. Before inserting the stop into the track, place a drop of adhesive in the track end in the location where the stop is to be inserted. Insert the stop into the track until it is flush with the end of the track.

F. Slide the handle up and down to test for correct operation. If the handle slips and does not operate the shade, Repeat Step 1D.





2 Replacing the Shade Tilt Handle:

A. Place a flat blade screw driver in the groove in the operator guide track against the stop. Lightly tap on the end of the screw driver to remove the stop from the track.

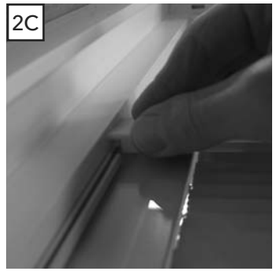
B. Slide the handle out of the track





C. Align the rib on the back of the handle with the slot in the guide track and slide the replacement handle into the track.

D. Slide the handle all the way to the bottom of the guide track. Push through any resistance as this will reset the handle for proper shade tilt operation.

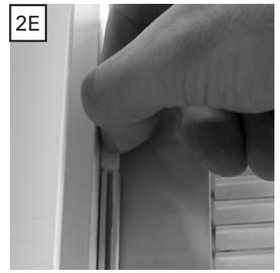




2 Replacing the Shade Tilt Handle (Continued):

E. Before inserting the stop into the track, place a drop of Super Glue in the track end in the location where the stop is to be inserted. Insert the stop into the track until it is flush with the top of the track.

F. Slide the handle up and down to test for correct operation. If the handle slips and does not operate the shade, Repeat Step 2D.



? Trouble Shooting Shade Operation:

ISSUE	CORRECTION
A small gap between the bottom of the shade and the bottom of the door. 	Operate the shade tilt handle to tilt the shade blinds open and closed, this will allow the shade to close the gap at the bottom of the door. 
The handle slides but the shade does not raise or lower.	The handle and the shade are out of sync because the magnets are not engaged and need to be reset. Slide the handle all the way to the top of the track. Push pass the resistance near the top until the handle goes all the way to the top. Once past the resistance the shade handle magnets will be re-engaged and the shade will operate correctly. (See photos in 1D)