Entry Door Simulated Divided Lite (SDL) Grille
Service Instruction

These instructions apply to:
Entry Systems 12/2006-Current

Tools Required:
- Wall paper seam Roller

These instructions are for applying the **INTERIOR GRILLE ONLY**. The exterior grille should always be factory applied.

Only apply the grille if the glass temperature has been greater than 60° F for 72 continuous hours.

The glass may be cleaned with a commercial glass cleaner. HOWEVER, THE GLASS MUST BE PRIMED WITH THE GLASS TREATMENT WIPE PRIOR TO APPLICATION OF THE GRILLE.

1 Installing Applied Grille

DO NOT remove the plastic liner from the adhesive tape prior to Step D. Once the adhesive tape contacts the glass, grille cannot be repositioned or removed.

If necessary reglaze the door prior to installing the interior grille, See supporting document–*Reglazing and Replacing Door Panels* –in web browser.

A. Assemble grille.

B. Check fit of grille to the glass. Make certain that the grille lays flat on the glass with a slight gap at the ends. The gap should not be greater than 1/16".

C. Using the Glass Treatment Wipe (provided), clean the glass. Wait three minutes to allow any residual moisture to evaporate.

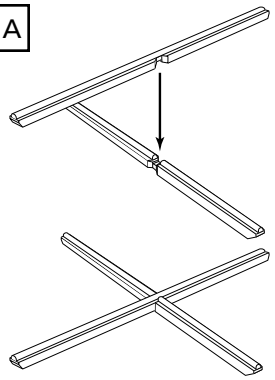
D. Carefully remove all plastic liner from the tape side of the grille. Using the exterior grille (factory applied) as a guide and starting at one edge position the grille on the glass.

NOTE: ONCE THE TAPE CONTACTS THE GLASS, GRILLE CANNOT BE REPOSITIONED OR REMOVED

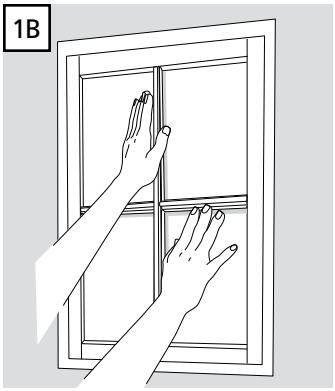
E. Very carefully lower the rest of the grille onto the glass

F. Using a roller apply moderated pressure and press ALL grille areas to the glass to insure good adhesion.

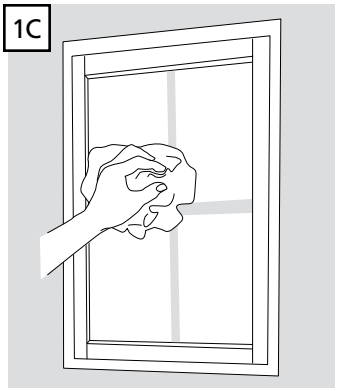
1A



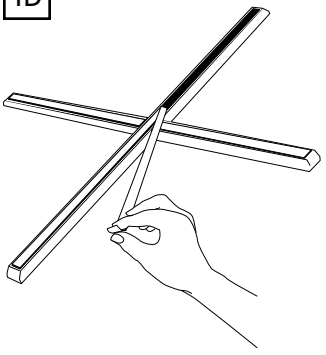
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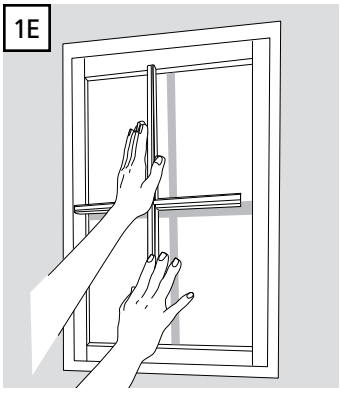
1C



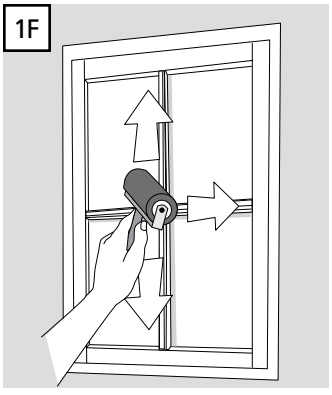
1D



1E



1F



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