VINYL WINDOWS AND DOORS
Manufactured by Pella Corporation

Questions? Call 1 (800) 374-4758

SERVICE INSTRUCTION
Glazing Bead Replacement—Sliding, Single-Hung and Fixed Window

These instructions apply to:
Pella® 150 Series 2020 - Current
Centera by Pella™ 02/2007 - 2011
ThermaStar by Pella® 2003 - 01/2022
Encompass by Pella® 02/2008 - Current

Tools Required:
- Thin-blade putty knife
- Tin snips or kitchen scissors



Supplies Needed:
- Stock length(s) of glazing bead necessary to complete work. Must specify model, unit size, and color.

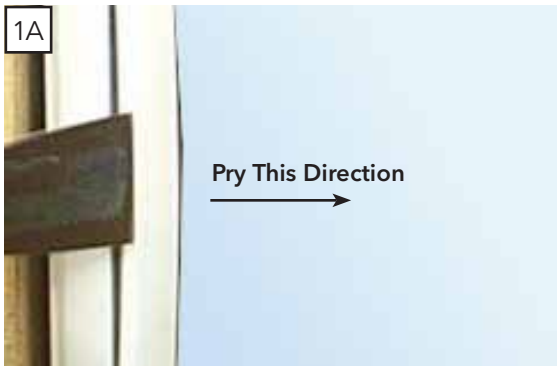
TWO OR MORE PEOPLE WILL BE REQUIRED FOR THE FOLLOWING INSTRUCTION!

NOTE: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc..

1 Replacing The Glazing Beads:

NOTE: The stile (side) beads must be removed before attempting to remove the top or bottom beads.

A. Insert a thin-blade putty knife between the frame and the glazing bead. Pry the glazing bead away from the frame to start the removal process.



B. Continue prying with the putty knife until you can grab hold of the glazing bead and pull it completely out.



C. Using the tin snips or scissors, cut a new piece of glazing bead about 2" longer than is needed.

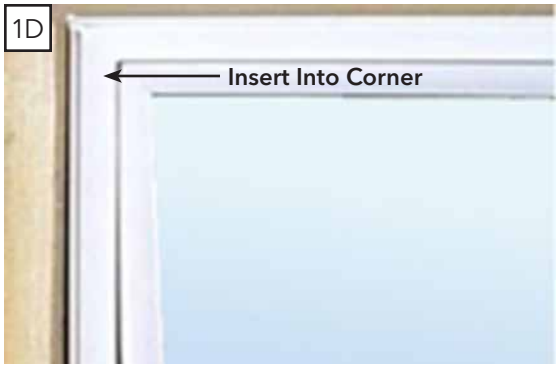
NOTE: Cut one end to the correct angle. The correct angle can be made by copying the end of the old piece. Be sure to cut the correct end of the new piece, again, copying the old piece.



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1 Replacing The Glazing Beads (continued):

D. Insert the angled end of the new piece into the frame so that it overlaps the existing square cut end. Insert it tight into the corner and continue to insert it into the frame for a few more inches.



E. Cut the piece to the proper length by aligning the opposite end with the edge of the frame and deduct 1/16". This cut is a straight 90° cut.



F. Carefully bow the length of glazing bead enough to tuck the straight cut end behind the existing angled piece.



G. Finish by inserting the bead into the frame. Work along the entire length of the bead until it is completely snapped in place.



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