VINYL WINDOWS AND DOORS
Manufactured by Pella Corporation

Questions? Call 1 (800) 374-4758

SERVICE INSTRUCTION
Stile Weatherstrip Replacement–Double-Hung

These instructions apply to:

Pella® 150 Series 2020 - Current
Centera by Pella™ 02/2007 - 2011
ThermaStar by Pella® 2003 - 01/2022
Encompass by Pella® 02/2008 - Current

Tools Required:

- Needle nose pliers
- Utility knife

Supplies Needed:

- Replacement weatherstrip

Two or more people will be required for the following instruction!

NOTE: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc..

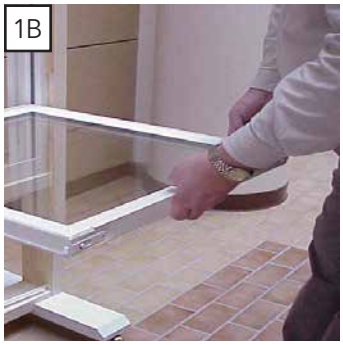
1 Replacing The Stile Weatherstrip:

A. Unlock the window and raise the lower sash approximately 4 to 5 inches.

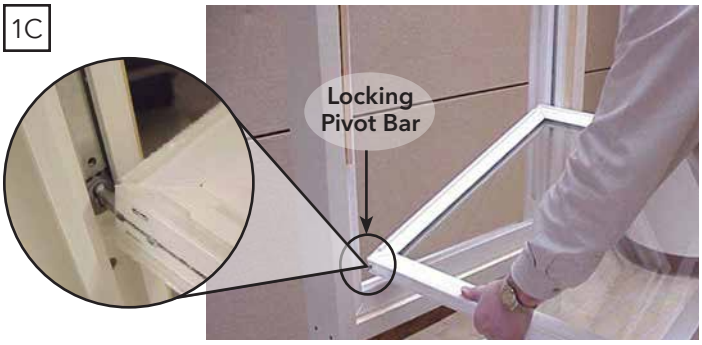
B. Slide the tilt release tabs inward, these are located at the top of the sash. Pull the top of the sash toward you until the sash is perpendicular to the frame.

CAUTION!
Sash may be heavy.





C. Grasp the sash near the frame, and lift straight up on one side until the locking pivot bar of the sash can be released from the bottom of the sash balance. Lift the locking pivot bar out of the sash balance, and continue to lift the sash up until the locking pivot bar is released from the opposite side of the sash and can be removed from the bottom of the balance. Lift the sash up and out of the window frame.



D. Place the sash on a flat, smooth surface, interior side up.

E. At the top of the upper sash or at the bottom of the lower sash, use a sharp utility knife to cut a notch at the end of the stile weatherstrip kerf. Cut the notch approximately 1/4" wide and just deep enough to allow the weatherstrip to be pulled out of the weatherstrip kerf.



NOTE: Part of the corner weld will be removed while notching.

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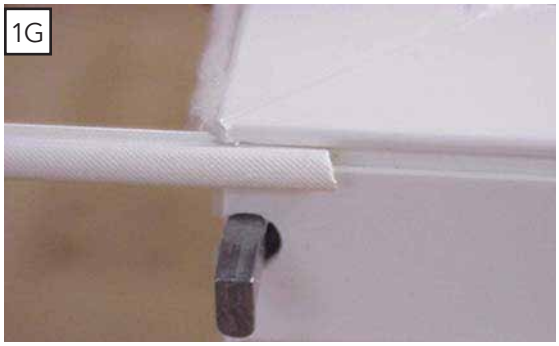
1 Replacing The Stile Weatherstrip (Continued):

F. Using a needle nose pliers, grasp the end of the weatherstrip and pull it out of the weatherstrip kerf.

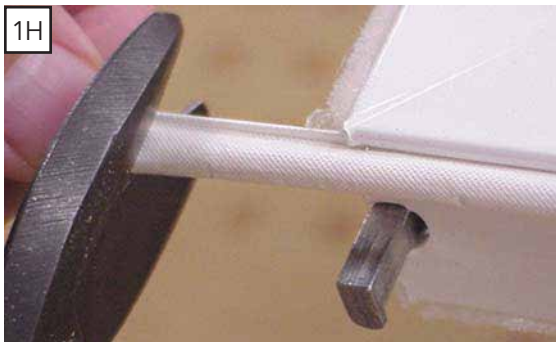


PELLA 150 SERIES 2020 - CURRENT

G. Insert the replacement weatherstrip into the weatherstrip kerf, and slide it until it reaches the opposite end of the weatherstrip kerf.



H. Trim the replacement weatherstrip to length.

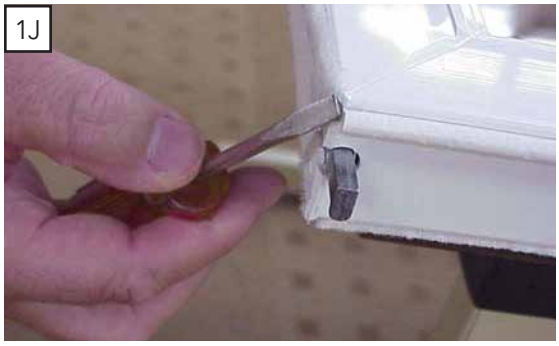


I. Pull the weatherstrip approximately 1/2" out of the kerf, place a small amount of sealant under the weatherstrip, and slide it back into position.



J. Tool the sealant over the notch in the sash, and clean off any excess sealant.

K. To re-install the sash, reverse steps 1-4. Check for smooth operation by operating the sash up and down and locking it.



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