SERVICE INSTRUCTION

Bumper Replacement–Sliding Patio Door

These instructions apply to:

Pella® 150 Series 02/2020 - Current
Centera by Pella™ 02/2007 - 02/2012
ThermaStar by Pella® 2003 - 03/2021
Encompass by Pella® 02/2008 - Current

Supplies Needed:

- 2 Bumper(s)

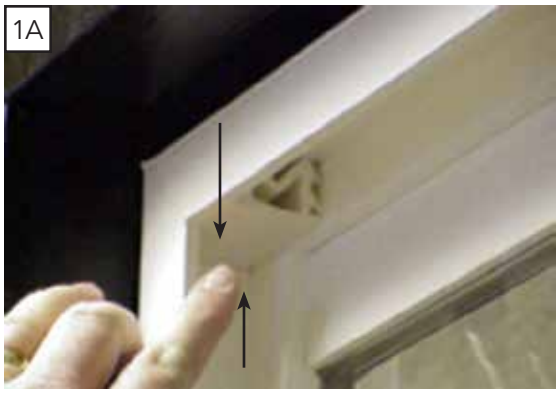


TWO OR MORE PEOPLE WILL BE REQUIRED FOR THE FOLLOWING INSTRUCTION!

NOTE: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc.

1 Replacing The Bumper:

A. Remove the top bumper by placing finger in the gap and pulling down.



B. Remove the bottom bumper by pulling up on the bumper with a finger.



C. Replace bumpers by inserting them in the correct location and pressing into position.



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