SERVICE INSTRUCTION

Sill Track Cover Replacement–Sliding Patio Door

These instructions apply to:

Pella® 150 Series 02/2020 - Current
Centera by Pella™ 02/2007 - 02/2020
ThermaStar by Pella® 2003 - 03/2021
Encompass by Pella® 02/2008 - Current

Tools Required:

- Flat-head screwdriver
- Allen wrench

Supplies Needed:

- Sill track cover



TWO OR MORE PEOPLE WILL BE REQUIRED FOR THE FOLLOWING INSTRUCTION!

NOTE: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc.

1 Replacing The Sill Track Cover:

A. Unlock and open the sliding door panel. Ensure the top of the panel has cleared the anti-lift clips in the top channel. Grasp the sliding door panel with both hands, then lift up and pull the bottom of the sliding door panel out of the lower track. Once sliding door panel is free from the lower track, pull down to remove it from the upper channel.

CAUTION!
Door Panel may be heavy.

1A



B. Pry up the sill track from the door frame with an Allen wrench or flat-head screwdriver.

1B



C. Grasp the sill track and lift all the way out of the door frame.

D. Slide the sill track off the end of the vinyl channel and replace with the new sill track.

1C



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1 Replacing The Sill Track Cover (Continued):

E. Slide the sill track cover off the end of the vinyl track and replace with the new sill track cover.

1E

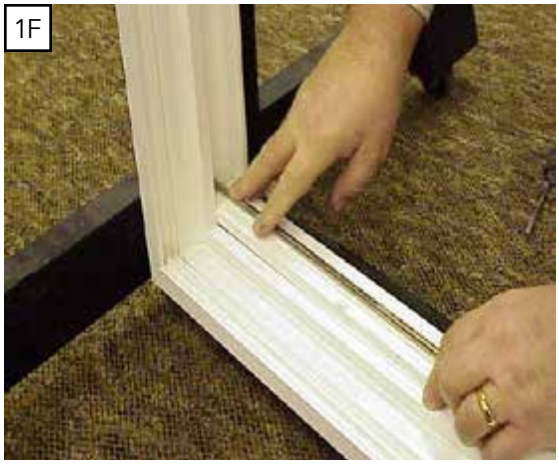


F. Insert the sill track into position in the patio door frame and press it down all the way across the bottom of the frame.

CAUTION!

Door Panel may be heavy.

1F



G. Re-install the sliding door panel by lifting the panel up into the upper channel of the door frame. Line up the panel with the bottom track and gently lower the panel into the door frame.

1G



H. Check for smooth operation by opening and closing the door.