VINYL WINDOWS AND DOORS
Manufactured by Pella Corporation

Questions? Call 1 (800) 374-4758

SERVICE INSTRUCTION
Screen Track Replacement–Sliding Patio Door

These instructions apply to:
Pella® 150 Series 02/2020 - Current
Centera by Pella™ 02/2007 - 02/2012
ThermaStar by Pella® 2003 - 03/2021
Encompass by Pella® 02/2008 - Current

Tools Required:
- Flat-head screwdriver or Allen wrench

Supplies Needed:
- Screen track



TWO OR MORE PEOPLE WILL BE REQUIRED FOR THE FOLLOWING INSTRUCTION!

NOTE: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc.

1 Replacing The Screen Track:

A. Unlock and open the screen door. It may be necessary to adjust the top and bottom screen rollers to allow the rollers to clear the screen track. The tension on the screen rollers may be decreased by turning the screen roller adjustment screws counter clockwise.

B. From the exterior, grasp the screen door with both hands, then lift up and pull the bottom of the screen door out of the lower track. Once the screen door is free from the lower track, pull down to remove it from the upper channel.

1A



1B



C. To remove the screen door track. Starting at one end of the track, pry the track up with the flat-head screwdriver or Allen wrench.

1C



D. Firmly grasp freed section of the track and pull out the remaining track.

E. Vacuum out any debris and thoroughly clean the sill channel with warm soapy water prior to installing the new sill track.

1D



1E



1 Replacing The Screen Track (Continued):

F. Install the new track by starting at one end and continuing along the entire length, push the sill track down into the sill channel.

1F



1F



G. Re-install the screen door. Insert the top of the screen into the top channel, then tilt the bottom of the screen in and set it on the bottom track.

H. Adjust the screen rollers if necessary. Turn the adjustment screw clockwise to extend the roller, and counter-clockwise to retract the roller.

1G



1H

