SERVICE INSTRUCTION

Weep Slot Repair—Sliding Patio Door

These instructions apply to:

Pella® 150 Series 02/2020 - Current
Centera by Pella™ 02/2007 - 02/2012
ThermaStar by Pella® 2003 - 03/2021
Encompass by Pella® 02/2008 - Current

Tools Required:

- High speed drill
- 1/8" drill bit at least 5" long
- Drill guide for 1/8" bit
- 16 oz. water

NOTE: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc.

1 Repairing the Weep Slot:

A. Record the manufacturing date and the serial number on the job ticket.

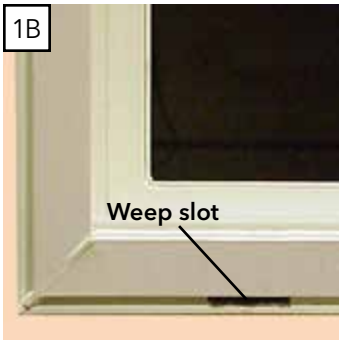
NOTE: The manufacturing date is located on the glass spacer. Record the shaded information.

B. Locate the two weep slots in the sill of the sliding door. The weep slots are located approximately 2" from each end of the door sill.

1A



1B



C. Place the drill guide 4" from the end of the drill bit

D. Keeping the drill level, insert the drill bit into one of the visible weep slots in the sill and drill five or more holes as close together as possible into the sill of the door .

NOTE: The drill will penetrate four walls inside the door sill (see the red lines in 1D).

E. Create a slot in the first two walls by moving the drill from side to side connecting the holes drilled in step D.

NOTE: It is not necessary to create the slot in the fourth wall.

F. Repeat steps D and E at the second weep slot of the door sill.

G. Test the weep by pouring water into the door track on the interior of the door. The water should exit freely through the weep slots. If the water does not exit freely, check to make sure you have drilled 4" into the sill, if not, repeat steps D and E.

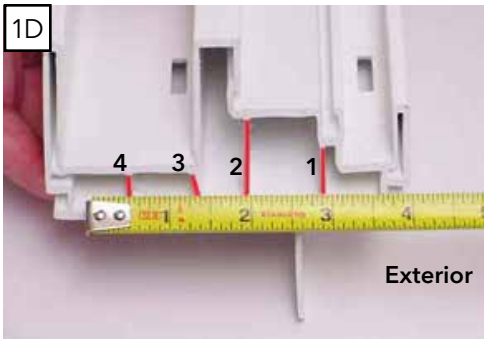
1C



1D



1D



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