VINYL WINDOWS AND DOORS
Manufactured by Pella Corporation

SERVICE INSTRUCTION
Double-Hung Interior Frame Head Repair Block Frame, 3-1/4" Frame Depth, Nail Fin, 4" Frame Depth, Nail Fin with J-Channel, 4-3/16" Frame Depth

These instructions apply to:

Pella® 150 Series 2020 - Current
ThermaStar by Pella® 2003 - 01/2022
Centera by Pella™ 2007 - 2011
Encompass by Pella® 02/2008 - Current

Tools Required:

- Chisel
- Tape measure
- Snips or Utility knife

1 Prep Frame and Vinyl Repair Extrusion:

A. Use a sharp chisel to clean the internal welds from both sides of the vinyl frame where the head and jamb extrusion meet.

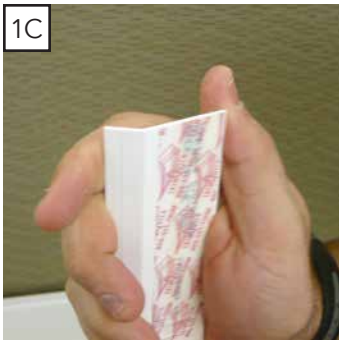

1A

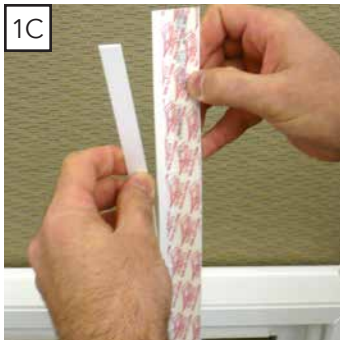

1A

B. Measure head extrusion to determine the correct length to cut the repair extrusion.


1B

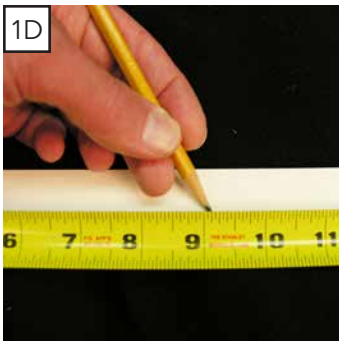
C. Adjust the depth of the repair extrusion by removing the (2) pre-scored legs. Bend back the (2) pre-scored legs and remove.

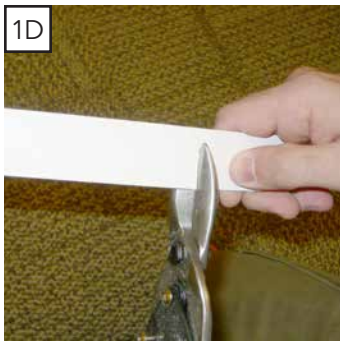

1C


1C

1 Prep Frame and Vinyl Repair Extrusion (continued):

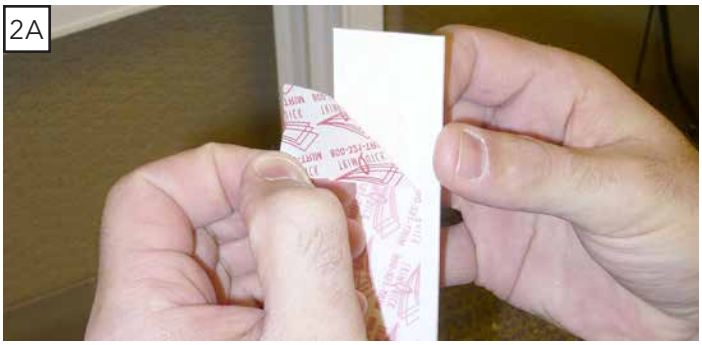
D. Mark the extrusion with the dimension measured in step 1B. Cut to length.





2 Install Vinyl Repair Extrusion:

A. Remove the double sided tape liner from the repair extrusion.



B. To install the repair extrusion; start on one side and firmly press the extrusion in place until its entire length is adhered to window frame.

NOTE: The extrusion may be removed and repositioned if original placement is not satisfactory.



