SERVICE INSTRUCTION

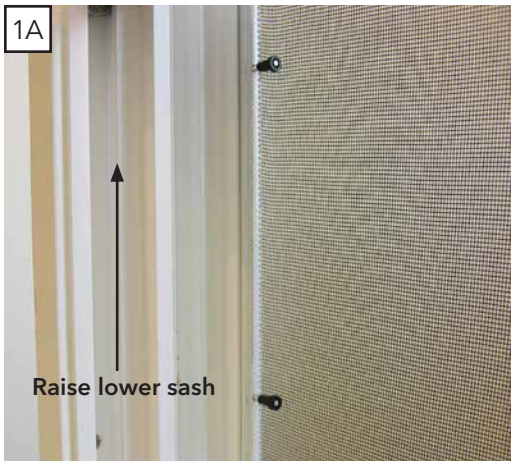
Half Screen Replacement – Double-Hung

These instructions apply to:

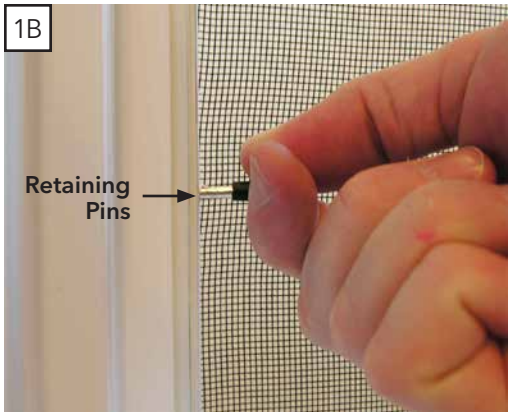
Pella® 150 Series 2020 - Current
Centera by Pella™ 02/2007 - 2011
ThermaStar by Pella® 2003 - 01/2022
Encompass by Pella® 02/2008 - Current

1 Replacing Half Screen:

A. Unlock the window and raise the lower sash.

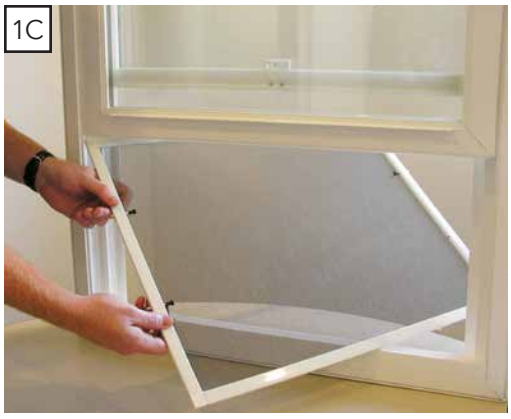


B. Disengage the screen retaining pins on each side of the screen by pulling them out of the groove on the exterior of the frame.



C. Pass the screen into the interior through the opening created by raising the lower sash.

D. Reinstall the screen by reversing these steps.



©2020 Pella Corporation