SERVICE INSTRUCTION

Sliding Patio Door Heavy Duty Screen Roller Replacement

These instructions apply to:

Pella® 150 Series 02/2020 - Current (East)
Centera by Pella™ 02/2007 - 2011 (East)
ThermaStar by Pella® 2003 - 11/2020 (East)
Encompass by Pella® 02/2008 - Current (East)
Centera by Pella™ 02/2007 - 10/2008 (West)
ThermaStar by Pella® 2003 - 10/2008 (West)
Encompass by Pella® 02/2008 - 10/2008 (West)

Tools Required:

- Phillips head screwdriver

1 Removing the Screen:

A. Unlatch and slide the screen open.

B. Back the four screen roller screws out located at the top and bottom of the screen jambs.


1B

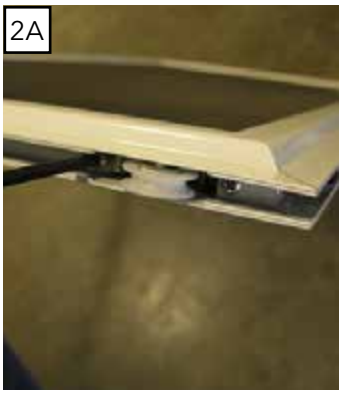
C. Lift the screen up and pull the bottom of the screen toward the exterior until the bottom rollers clear the frame sill. Remove the screen from the top of the frame.

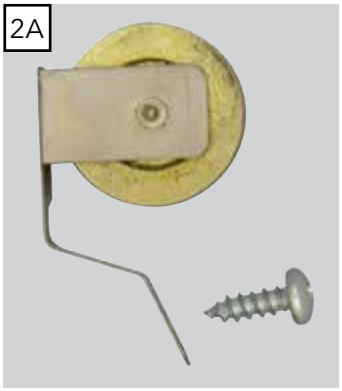

1C

2 Replacing the Screen Roller:

Each screen has 4 rollers, two on each rail.

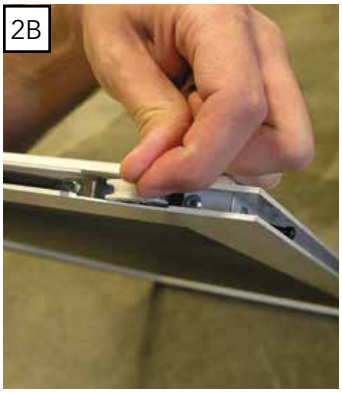
A. Remove the screw attaching the roller to the screen rail. Remove the roller.





B. Align the replacement roller mounting flange attachment hole over the screen frame attachment hole. Insert and tighten the screw to complete roller installation.





C. Repeat steps 2A and 2B as necessary on each roller being replaced.

D. Reinstall the screen performing steps 1A – 1C in reverse order.