SERVICE INSTRUCTION

J-Mold Repair for Block Frame, 3-1/4” Frame Depth
Nail Fin, 4” Frame Depth, Nail Fin with J-Channel, 4-3/16” Frame Depth

These instructions apply to:

Pella® 150 Series products with 2-11/16" and 3-3/8" frame depth and J-Mold 2020 - Current
ThermaStar by Pella™ products with J-Mold 2003 - 01/2022
Centera by Pella® products with J-Mold 2007 - 2011
Encompass by Pella® products with J-Mold 02/2008 - Current
Pella® 250 Series products with J-Mold 2014 - Current

Supplies Needed:

- Lineal Replacement J-Mold

Tools Required:

- Miter Saw
- Industrial Strength Polyurethane Adhesive - Exterior Grade
- Tape Measure

TWO OR MORE PEOPLE WILL BE REQUIRED FOR THE FOLLOWING INSTRUCTION!

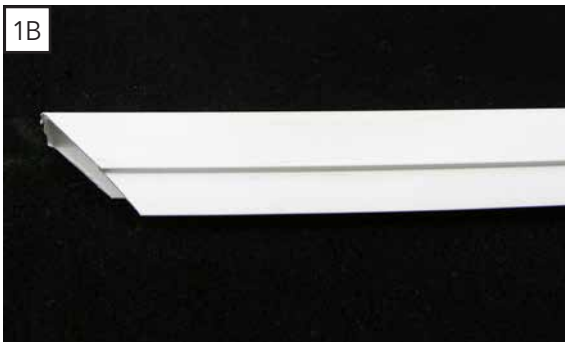
NOTE: This instruction may be used for full length part repair or for replacing the 14" cover on mulled combinations. On mulled combinations, center the 14" part over the mullion joint. For the 14" mullion cover, proceed to step 2 after cutting the 14" part.

1 J-Mold Prep:

A. Measure the side of the window being repaired. The length of the J-Mold should be window frame dimension plus 1-1/2".

NOTE: When cutting with a power miter saw, lower the saw blade slowly to prevent chipping or tearing the J-Mold.

B. Cut one end of the lineal J-Mold at 45° (degrees).


1B

C. Measure, mark and cut the lineal J-Mold to the length determined in Step 1A.

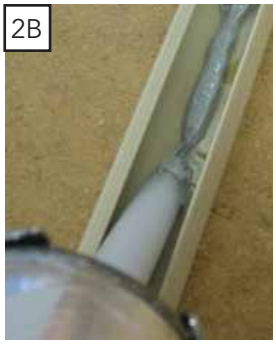
NOTE: If the length required is longer than the available lineal length part, cut opposite 45° cuts on the ends of two pieces of lineal J-Mold and butt joint the J-Mold on the window.

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2 J-Mold Installation:

A. Dry fit the replacement J-Mold to the window to verify correct length. Remove and adjust length as required.

B. Apply 1/4" bead of sealant along the entire length of the J-Mold.





C. Attach J-Mold to the window. Firmly press along the entire length of the J-Mold.



D. Wipe away any remaining excess sealant squeeze out.

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