SERVICE INSTRUCTION

Sliding Patio Door Glazing Bead Replacement

Tools Required:

- Hook tool

1 Glazing Bead Replacement:

A. Bottom rails must be removed first. Use a hook tool to remove the bottom rail glazing bead.


1A

B. Use a hook tool to remove stile glazing beads.

Stile glazing beads must be removed before removing the top rail glazing beads.


1B


1B

C. Top rail glazing beads are removed using the same process.

© 2019 Pella Corporation

1 Glazing Bead Replacement (continued):

D. Insert one end of the top rail glazing bead and bow it in the center to insert the other end. Press bead into place along the length of the bead.
The top rail glazing bead installation process is like the bottom rail steps depicted in the photos in 1F.

E. Install stile glazing bead by placing one end against the top rail glazing bead. Press the bead into place along the length of the bead.

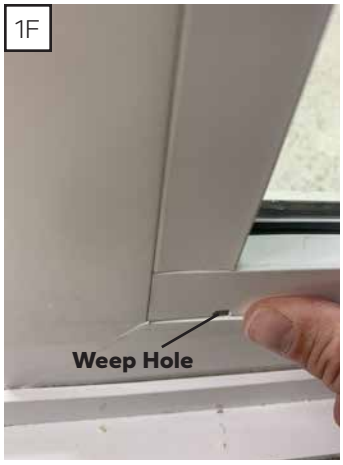


F. Insert one end of the bottom rail glazing bead and bow it in the center to insert the other end. Press bead into place along the length of the bead.

NOTE: The bottom rail glazing bead has weep holes.







© 2019 Pella Corporation