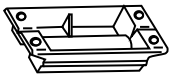
SERVICE INSTRUCTION

Fixed Panel Anchor Replacement Kit

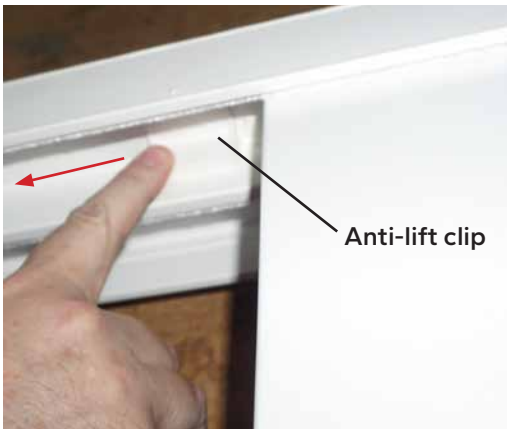
Tools Required:

- #2 Phillips screwdriver
- Flat blade screwdriver



1 Head and Sill Anchor Replacement:

A. Unlock and open the vent panel past the anti-lift clips or move the clips out from above the panel. Remove the vent panel. Lift panel 1" vertically to allow the bottom to come out of the track toward the interior and remove vent panel from frame. Place panel in a safe location.







B. Remove the 2 attachment screws from each interlocker cover. One cover is located near the head and one near the sill.









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1 Head and Sill Anchor Replacement (continued):

C. Remove the head anchor attachment screws, slide the head anchor out from above the fixed panel.









D. Use a flat blade screwdriver to pry the anchor from the frame.



E. Slide the fixed panel away from the jamb to provide clearance for panel removal. To remove, lift the fixed panel 1" and pull the bottom of panel toward the interior and remove from frame. Place panel in a safe location.







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1 Head and Sill Anchor Replacement (continued):

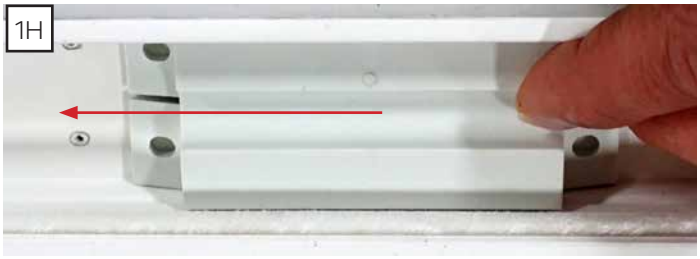
F. Remove the 4 sill anchor attachment screws. Use a flat blade screwdriver to pry the anchor from the frame in the same manner as removing the head anchor.



G. Insert and snap the sill anchor into frame sill.



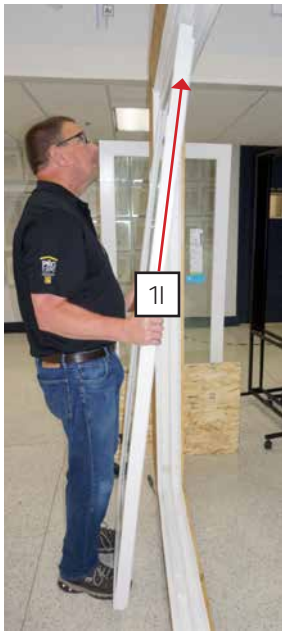
H. Slide the sill anchor to align the anchor screw holes with the screw holes in the sill. Install and hand tighten 4 - #8 x 1/2" painted pan head screws.



I. From the exterior, lift the fixed interlocker panel up and insert the top of the panel into the exterior head track. Make sure the panel is positioned so the weep holes on the exterior glazing beads at the bottom of the panel.

J. Slide the bottom of the panel into a vertical position

K. Place the panel bottom into the exterior sill pocket.







1 Head and Sill Anchor Replacement (continued):

L. Push the panel into position against the jamb and confirm the fixed panel is properly positioned against the jamb by measuring the exposed portion of the panel at top, middle and bottom. Measurement should be ~2-5/8".

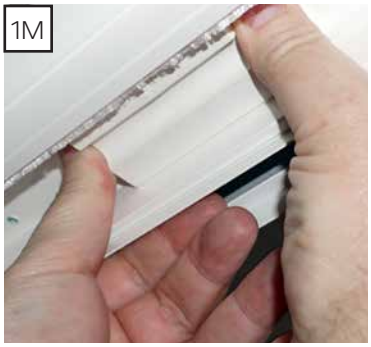
If measurement is greater than 2-3/4", pull the panel out of the jamb and re-position it into the jamb to assure it is fully seated against the panel spacers.





M. Insert and snap the head anchor into frame head.





N. Slide the head anchor above the edge of the fixed interlocker panel and align the screw holes with the pre-drilled holes in the frame head. Install and hand tighten 2 - #8 x 1/2" painted pan head screws.









1 Head and Sill Anchor Replacement (continued):

O. Position the fixed interlocker cover in the cut-out at the top edge of the fixed panel with the angle screw hole at the top. Insert (Qty 1) #8 x ½" into the bottom screw hole. Finish tightening the screw by hand. Complete the interlocker cover attachment by inserting (Qty 1) 8 x 2-1/2" screw in the top cover hole toward the rough opening and finish tightening by hand.



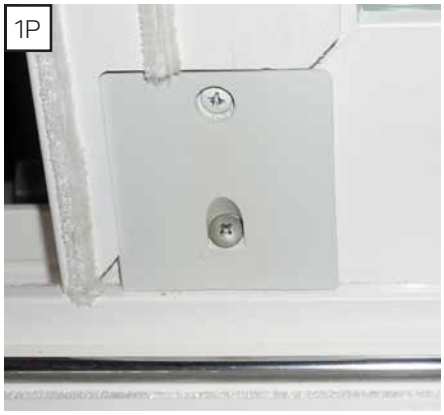








P. Repeat on the lower interlocker cover, flipping the cover vertically. For the lower interlocker cover, be sure to install the 1/2" screw in the top hole and the 2-1/2" screw in the bottom hole.



1 Head and Sill Anchor Replacement (continued):

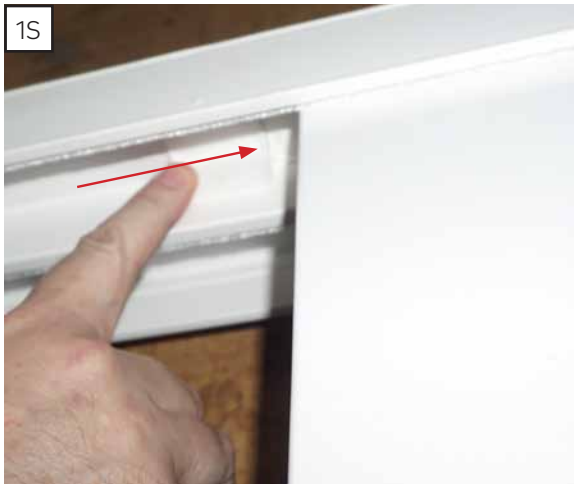
R. Insert the top of the vent panel into the interior head track and slide the bottom of the panel into vertical alignment, making sure the rollers are aligned with the sill roller track.





S. Slide the anti-lift clips to above the “closed” vent panel position.





T. Adjust vent panel rollers and/or lock strike as/if needed.

U. Close and lock the vent panel.