SERVICE INSTRUCTION

Sliding Patio Door Vent Panel and Fixed Panel Replacement

Tools Required:

- Drill with 1/4" drill bit
- #2 Phillips screwdriver
- Hook tool
- Flat blade screwdriver

1 Vent Panel Replacement:

A. Unlock and open vent panel 6" - 10".


1A


1A

B. Lift panel 1" vertically to allow the bottom to come out of the track toward the interior and remove vent panel from frame.

Place panel in a safe location.


1B


1B

1 Vent Panel Replacement (continued):

C. Remove replacement panel from packaging.

D. Insert the top of the vent panel into the interior head track and slide the bottom of the panel into vertical alignment, making sure the rollers are aligned with the sill roller track.





E. Adjust panel rollers as needed for even reveal, proper operation, and lock to lock strike alignment.



2 Fixed Panel Replacement:

A. Unlock and open vent panel 6" - 10".





B. Lift panel 1" vertically to allow the bottom to come out of the track toward the interior and remove vent panel from frame.





2 Fixed Panel Replacement (continued):

C. Use a hook tool or flat blade screwdriver to lift one end of the threshold cover out of the track. Remove the threshold cover.





D. Remove attachment screws of top and bottom interlocker covers and remove the covers.











E. Remove the head anchor screws.





2 Fixed Panel Replacement (continued):

F. Use a hook tool to remove the head anchor.





G. Move the fixed panel ~6" away from the jamb.

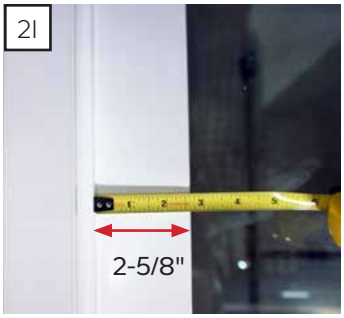


H. Lift fixed panel 1" and pull bottom of panel toward the interior and remove from frame.





I. Replace fixed panel and vent panel by reversing Steps A through H.



NOTE: When installing the fixed panel - Push the panel into position against the jamb and confirm the fixed panel is properly positioned against the jamb by measuring the exposed portion of the panel at top, middle and bottom.
Measurement should be ~2-5/8". If measurement is greater than 2-3/4", pull the panel out of the jamb and re-position it into the jamb to assure it is fully seated against the panel spacers.