Fixed Panel Replacement

SERVICE INSTRUCTION

These instructions apply to:

Vinyl Sliding Patio Door 05/2024 - Current
Vinyl Multi-Slide Patio Door 05/2024 - Current

Tools Required:

- Phillips screwdriver
- Flat blade screwdriver
- Putty knife
- Utility knife
- Pry bar
- Suction cups
- Pick tool
- Isopropyl alcohol

Note: Two or more people may be required for the following instruction.

Note: Standard fixed panel replacement shown, premium process is similar.

1 Fixed Panel Removal:

A. If applicable, use a utility knife to cut the sealant around the perimeter of the fixed panel.

Note: Be careful to not cut the vinyl.







B. Remove the head cover next to the fixed panel from the track.

Place a flat blade screwdriver or pick tool between the cover leg and the head track and lift the barbed leg of the cover over where it catches to help remove it from the head track.

Also, if head cover has sealant, may need to break (cut) the sealant using a putty knife or utility knife.







C. In some cases, the sill threshold cover may not need to be removed from the fixed panel to have room to be removed from the frame.

If the threshold cover needs to be removed, please note: the threshold cover may be difficult to remove. Place a flat blade screwdriver between the cover leg and the sill and use a flat blade screwdriver or prybar to lift the barbed leg of the cover over where it catches to help remove it from the sill.

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GIF-000003036-1 Part Number: V989756

1 Fixed Panel Removal (continued):

D. If present, remove the panel bumpers next to the interior jamb cover.





E. Remove the interior jamb cover.

To remove jamb covers, grasp one end and pull away from the frame. If needed, it may make sense to use a flat blade screwdriver or putty knife to work one leg out to avoid putting stress on the weatherstrip. (Also, if the jamb cover has sealant, may need to break (cut) the sealant using a putty knife or utility knife.)











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1 Fixed Panel Removal (continued):

F. Remove the three fixed panel attachment screws located in mohair weatherstrip.

Note: Save the screws for fixed panel installation.







G. Slide and lift the panel out of the jamb pocket, suction cup(s) are recommended.







H. Lift the panel up and tilt the bottom out toward the exterior. Dispose of the panel properly.





1 Fixed Panel Removal (continued):

I. If applicable, clean the sealant from the frame which was cut in step 1A. Clean off the larger pieces of sealant first with a putty knife and follow up with a rag using Isopropyl alcohol. Selant must be cleaned thoroughly.









2 Fixed Panel Installation:

A. Unpack the new panel.

B. Confirm the setting blocks are positioned correctly. One should sit towards the edge of each end of the fixed panel, but not so far they will protrude past the edge of the fixed panel.



C. Install the fixed panel into the head of the frame. (Installing fixed panel into frame continued on next page.)









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2 Fixed Panel Installation (continued):

D. Tilt the head of the panel into frame, and then lift the bottom of the panel over the bottom of the frame. Be sure the panel is on the appropriate side of the vent panel interlock. Position the panel onto the setting blocks.









Note: Make sure the vent panel is installed and locked before pushing the fixed panel into the jamb pocket.

E. Push the panel completely into the jamb pocket.



F. Using the fixed panel screws, secure the fixed panel through the mohair on the parting bead on the jamb in three locations, one near the top, middle and bottom of the panel.

Note: Screws must engage into the fixed panel.







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2 Fixed Panel Installation (continued):

G. For High Performance Doors Only: Apply sealant around the exterior perimeter of the fixed panel where the fixed panel meets the frame.







H. Tool the sealant.







I. Reinstall interior jamb cover.











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2 Fixed Panel Installation (continued):

J. Reinstall any removed panel bumpers.





K. Reinstall the head cover.

Note: If needed, to reinstall threshold cover, there should also be a 1/8" space between the threshold cover and the panel to ensure appropriate water performance. If needed, trim the threshold cover to achieve the 1/8" space.













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