Vinyl Sliding Patio Door Screen Service Kit

SERVICE INSTRUCTION

These instructions apply to:

Pella® 250 Series Sliding Patio Door (Standard & Premium panel style) 03/2026 - Current

Pella® 250 Series Classic Sliding Patio Doo 07/2026 - Current

Tools Required:

- #2 Phillips Screwdriver
- Drill with #2 Phillips Bit
- OXXO Units: 1/8" drill bit and rivet gun

Common Parts List:

Double head track quantity for OOX / XOO unit, Double all quantities for OXXO unit

- (1) Screen panel
- (1) Head Track and (4) #8 x 1/2" screw *(Classic)*
- (1) Head Track, (4) #8 x 1" screw, and (4) screen spacer *(Standard & Premium)*
- (2) Screen Hanger and (2) #8 x 1-3/4" SS screw
- (2) Glide Carriage and (2) compression spring

Specific Parts List (Unit: OX, XO, OOX, XOO, OXO):

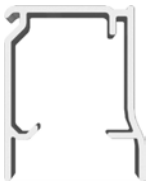
- (1) Screen Strike and (2) #8 x 1/2" screw

Specific Parts List (Unit: OXXO):

- (1) Screen Strike and (2) 0.125" rivet
- (2) Screen Clip and (2) #8 x 3/4" screw



Screen Spacer (Standard / Premium)



Head Track



Hanger



Glide Carriage, Spring



Clip



Strike (OX, XO, OOX, XOO)



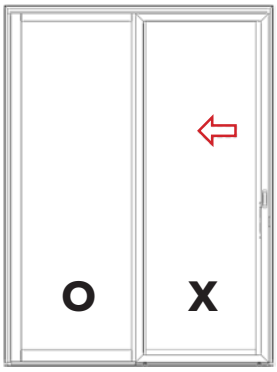
Strike (OXO) Classic



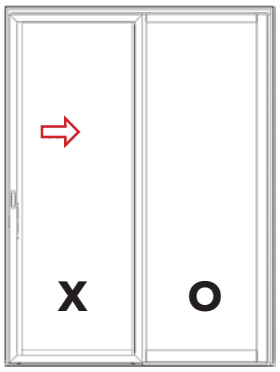
Strike (OXXO)

Note: Unit and screen handing viewed from the exterior.

STANDARD/PREMIUM AND CLASSIC

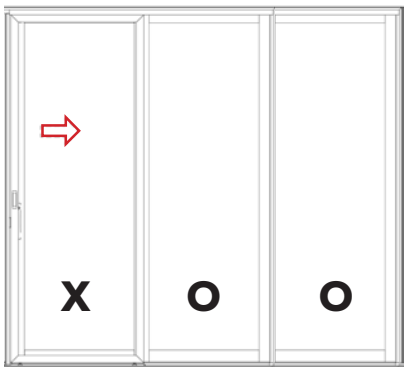


(OX) Locking Screen

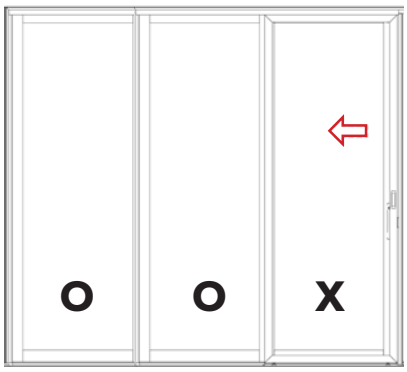


(XO) Locking Screen

STANDARD AND PREMIUM ONLY

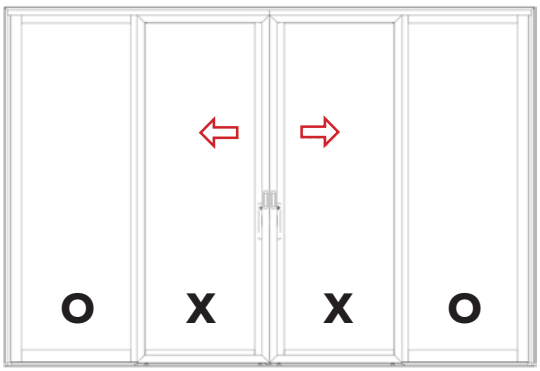


(XOO) XO Locking Screen



(OOX) OX Locking Screen

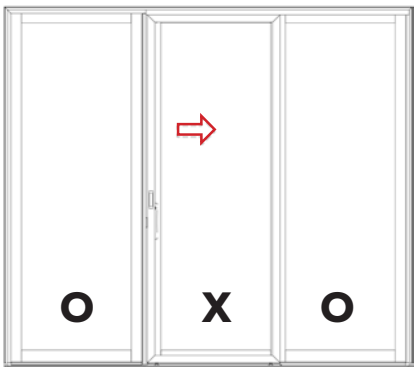
STANDARD/PREMIUM AND CLASSIC



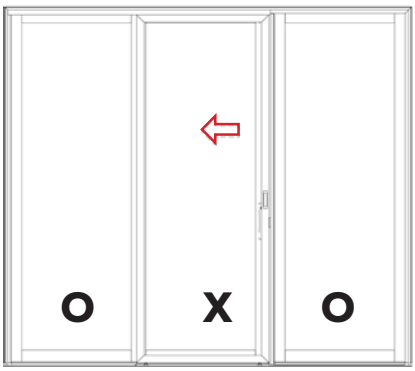
(OX) Joining Screen

(XO) Locking Screen

CLASSIC ONLY



(XO) Locking Screen



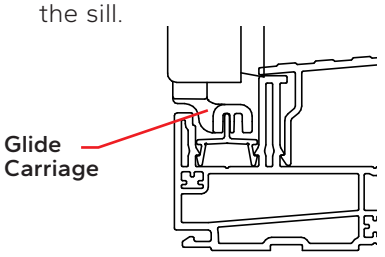
(OX) Locking Screen

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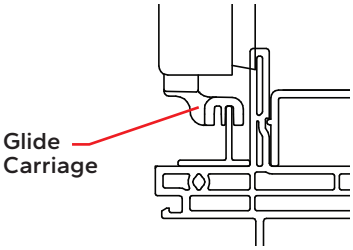
GIF-000003064-1 Part Number: V990190

1 Screen Panel Removal:

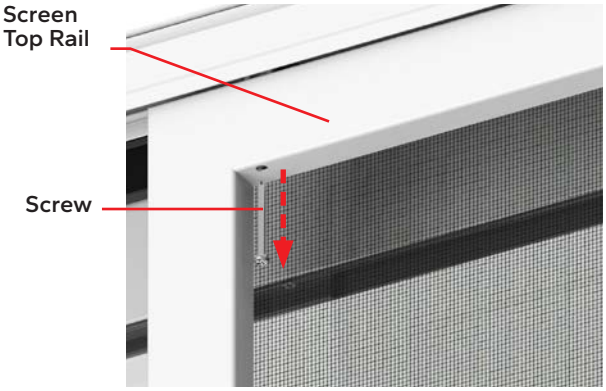
A. **Unclip the screen from the sill** by depressing the two glide carriages up and into the screen bottom rail. Pull the screen bottom towards the exterior and off the sill.



Standard / Premium



Classic



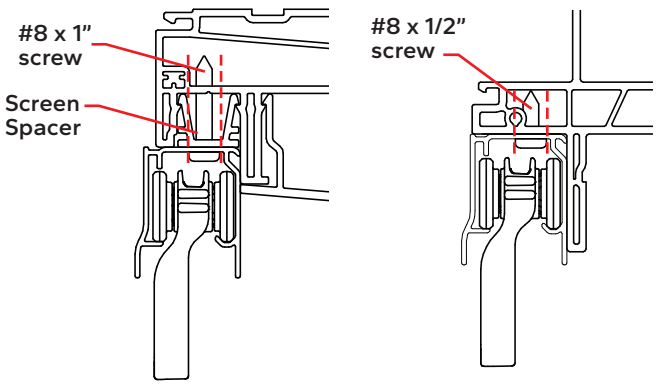
B. **Remove the two #8 x 1-3/4" screws** which go through the top rail and attach the screen to the screen hangers.

C. **Reverse removal procedure to install the screen.** Start both screws before fully tightening. Once tightened, back screws out one full revolution and check screen operation, the screws can be loosened to adjust the screen if necessary.

2 Head Track, Screen Hanger, and Screen Clip Replacement:

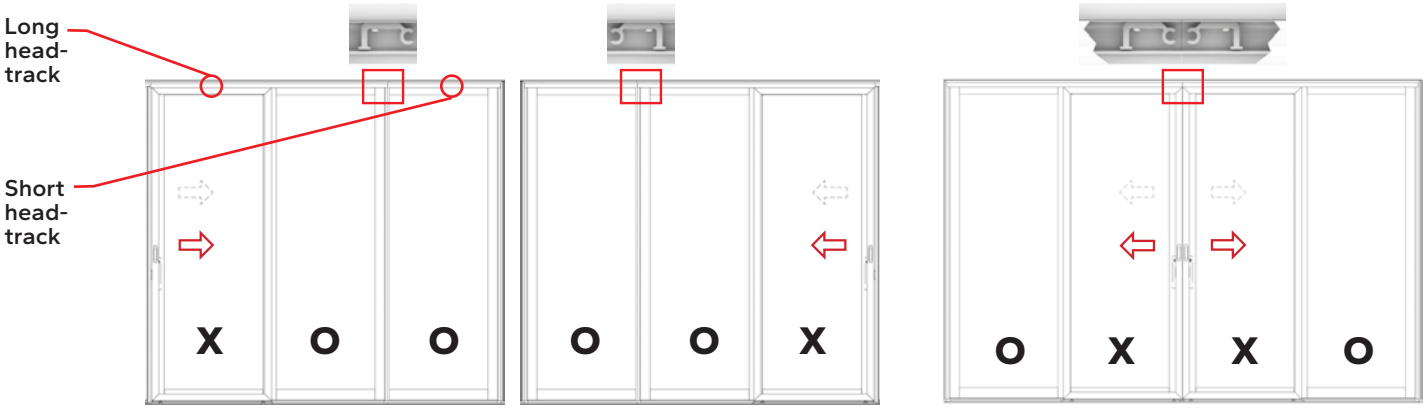
A. **Remove screen panel and screen track if present. For Classic OX / XO units only,** remove the screen stop from lock side jamb if present. Plug the existing (4) holes in jamb with provided #8 x 1/2" screws.

B. **Install track(s) using provided screws in pre-punched holes**. **Standard / Premium** requires (1) screen spacer to be snapped into frame at each hole location prior to installing track. **OXXO and XOO/OOX** have (2) head track pieces. Screen clips will be required in the location and orientation shown using the following screws:
Classic - #8 x 3/4" screw
Standard / Premium - #8 x 1-1/4" screw



Install screen clip on end hole of long head track in orientation shown

Install screen clip on end hole of each track in orientation shown. Insert screen hangers into each track prior to installing screen clips.



(XOO) XO Locking Screen

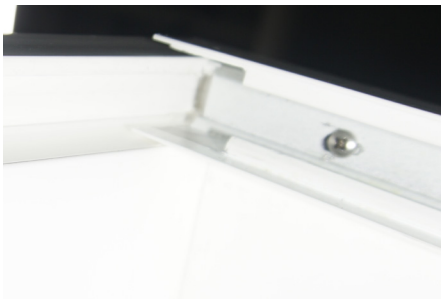
(OOX) OX Locking Screen

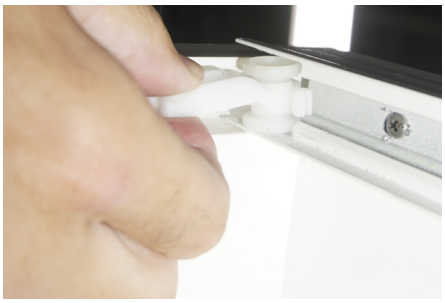
(OX) Joining Screen

(XO) Locking Screen

2 Head Track, Screen Hanger, and Screen Clip Replacement (continued):

C. **Reverse removal procedure to install.** Ensure the head track orientation and the two screen hangers are insert into each head track using roller cutout at the end of the track.





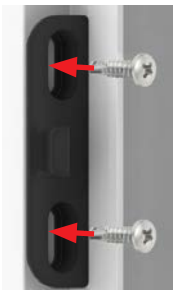
3 Screen Strike Replacement:

A. **Remove the two attachment screws.** Remove the strike. Attach replacement strike using the two provided screws.

B. **OXXO Doors, remove the strike from the joining panel** by drilling rivets out using a 1/8" diameter drill bit. Attach replacement strike using the two provided rivets.



OX, XO
OOX, XOO



OXO
Classic

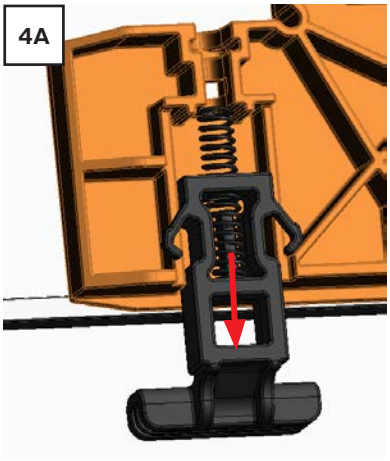


OXXO

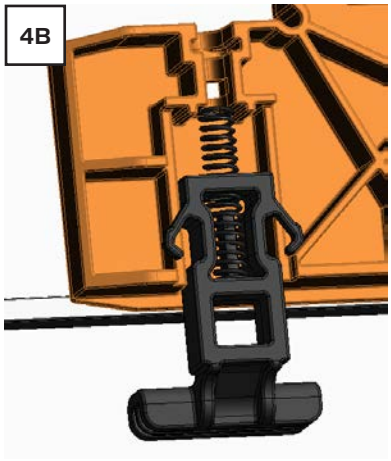
4 Glide Carriage Replacement:

A. **Remove screen panel.** Pull the glide carriage out of the bottom of the screen.

B. **Insert the spring into the glide carriage.** Insert the glide carriage and spring into the bottom of the screen.







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