Sliding Patio Door Vent Panel Replacement

SERVICE INSTRUCTION

03/2026-Current

Tools Required:

- Phillips screwdriver
- Suction cup(s)
- Extra hole plug(s)
- Thin blade putty knife
- Pick tool
- Mallet

NOTE: Two or more people may be required for the following instruction.

NOTE: Intermediate panels on multi-slide doors are removed in a similar manner. May need to remove more than one panel to access the panel which needs to be replaced.

NOTE: Standard panel shown, Premium panel process is similar.

1 Vent Panel Replacement:

A. **Unlock and open the vent panel**.

B. **Remove the hole plugs** using a putty knife or pick tool.

NOTE: It is recommended to have extra hole plugs on hand as the hole plugs can be damaged during removal.









C. **Insert a Phillips screwdriver into each adjustment hole** and turn counterclockwise to lower the panel to allow the panel to be removed from the frame.

TIP: Use a suction cup to lift the panel to take the weight off the roller while lowering.



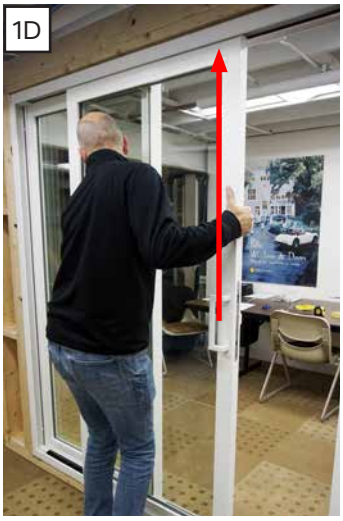


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1 Vent Panel Replacement (continued):

D. **Use suction cup(s) to lift the panel out from the frame** and set it in a safe location. Larger panels will require two people to maneuver.







E. **Use suction cup(s) to lift the replacement panel up into the frame head** and then position the bottom of the panel with the rollers down onto the roller track. Larger panels will require two people to maneuver.









Position the top of the panel up into the frame head.



Position the panel rollers on the roller track.

1 Vent Panel Replacement (continued):

F. **On a Standard panel;** raise the roller adjustment to its maximum height using a #2 Philips hand screwdriver.

On a Premium panel; raise the roller until the measurement from the top of the threshold leg to the bottom of the glazing bead is 2-5/8". Be careful not to over tighten the screws.

G. **Confirm the reveal between the panel and the frame is even** and the panel rolls properly on the track. If not, use the roller adjustment to adjust the reveal.

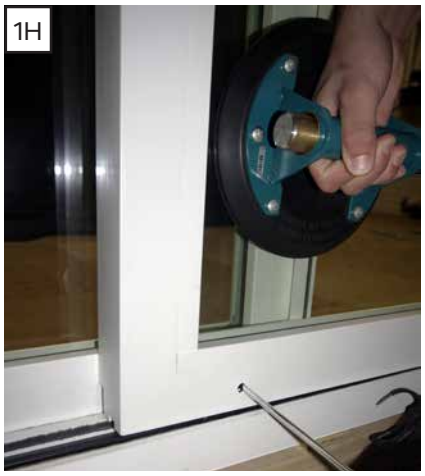
H. **Insert a Phillips screwdriver** into each adjustment hole and turn counterclockwise to lower the panel or clockwise to raise the panel.

IMPORTANT **While raising the panel, use a suction cup to lift the weight of the panel off of the roller.**

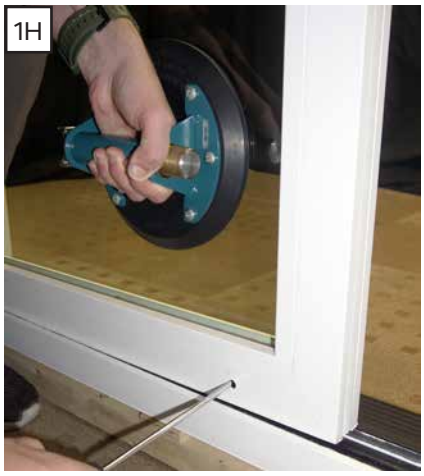
1F



1H



1H



I. **Close and lock the door**.

If the panel lock will not engage the frame keeper, See Supporting Document – ***Lock Throw Adjustment & Door Handle & Lock Replacement*** – on the product website.

J. **Install the hole plugs.** If necessary, the hole plug can be tapped in with a mallet.

1J



1J



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