VINYL WINDOWS AND DOORS

Questions? Call 1 (800) 374-4758

INSTALLATION INSTRUCTION
Vinyl Jamb Extension Installation

These instructions apply to:
Pella® 250 Series 2014–Current

Tools Required:
- Hand Saw
- Tape Measure
- Rubber Mallet
- Utility Knife
- Power Drill w/ 9/64" drill bit
- #2 Phillips Screwdriver
- Safety Gloves
- Block of wood
- Painter's tape

Supplies Needed:
- Jamb Extension Kit



Remember to use appropriate personal protective equipment.

INSTALLING VINYL JAMB EXTENSION MUST BE DONE PRIOR TO WINDOW INSTALLATION.

1 Installing Jamb Extension:

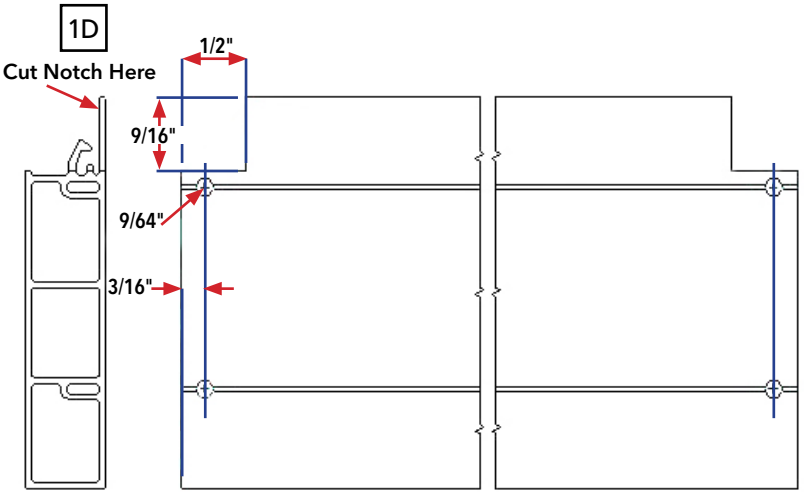
A. Place window on a clean, flat work surface (exterior down).

B. Confirm each Jamb extension piece is the correct length for the window. If not, cut to length as follows:

Head and Sill = Frame Width +1/8"
Jambs = Frame Height – 1-1/8"

C. Along the extruded lines of the extension lineal, drill four (4) 9/64" holes 3/16" in from the end of each head and sill extender.

D. Using hand saw or utility knife cut two (2) 1/2" x 9/16" notches in each head and sill extension piece.





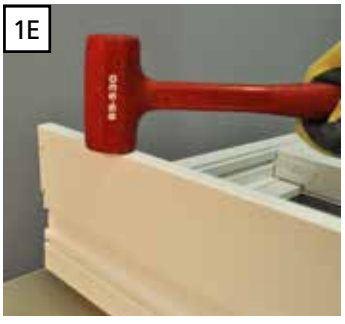




E. Install jamb extension pieces into window accessory groove by positioning an extension piece with the barbed edge in the groove. Press into place. Finish installing using a rubber mallet or deadblow hammer.

Note: Pella recommends using a clean non-marring dead blow hammer or rubber mallet for this step. Alternately using a clean block of wood or clean peeling tape between the hammer and vinyl to keep the vinyl clean.
Repeat on other three (3) sides.





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Part Number: V985716

1 Installing Jamb Extension (Continued):



F. Align Head and Sill pieces flush with Jamb pieces.

G. Drive eight (8) #6 x 1-5/8" Stainless Steel Screws (included) into/through drilled holes in the Head/Sill extension pieces into Jamb extension pieces. Do not overtighten screws.

