SERVICE INSTRUCTION
Casement & Awning Hinge Track Replacement

These instructions apply to:
250 Series Awning/Casement 4/2018-Current

Tools Required:
- Phillips screwdriver

Supplies Needed:
- Hinge Slide

Note: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc.

Casement process shown in the following steps, awning process is similar.

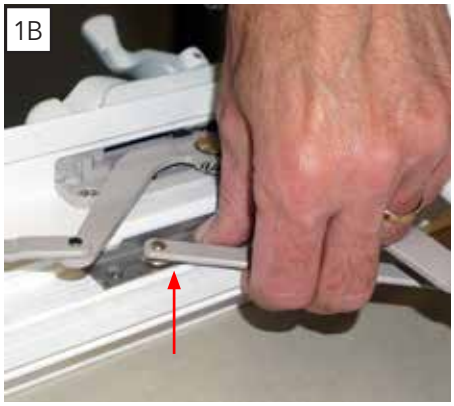
1 Casement Sash Removal:

A. Remove the screen by disengaging the screen clips and lifting out of the frame. Unlock sash and open to its fully open position.





B. Lift to remove the hinge arm from the stud on the hinge slide.





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Part Number: V987376

1 Casement Sash Removal (continued):

C. Press down on the arm to remove it from the stud bracket on the sash.







D. Pull the operator arm down to remove it from the operator track.





E. Pull the hinge arm down to remove it from the hinge slide stud.





F. Remove the stop attachment screw located in the head hinge slide and then remove the stop.







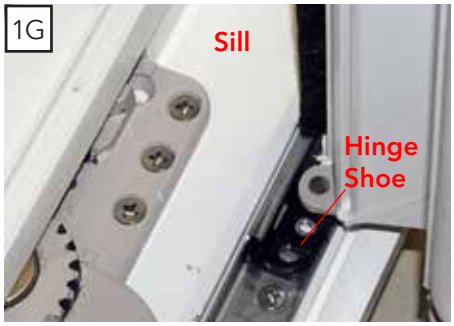
1 Casement Sash Removal (continued):

G. While securely holding the sash, slide the sash toward the center of the frame until the hinge shoes come out of the hinge slides.













H. Remove the sash from the frame towards the interior.





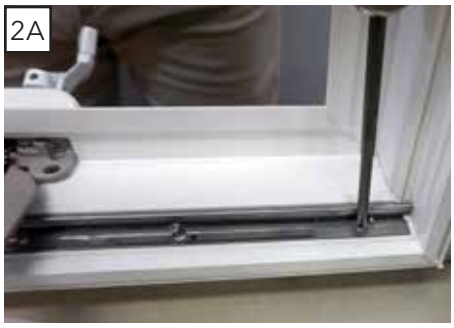


2 Hinge Slide Replacement:

A. Remove the hinge slide attachment screws and remove the hinge slide from the sill.







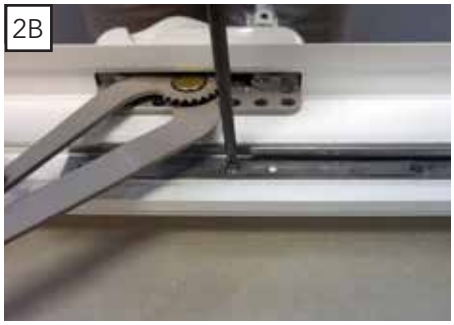




B. Position the hinge slide on the sill and align the hinge slide holes with the holes in the frame. Insert and tighten the attachment screws. Close and lock the sash.









C. Install the screen and engage the screen clips.





3 Casement Sash Installation:

A. Pass the sash through the frame.







B. While securely holding the sash, slide the hinge shoes at the head and sill into the hinge slides.





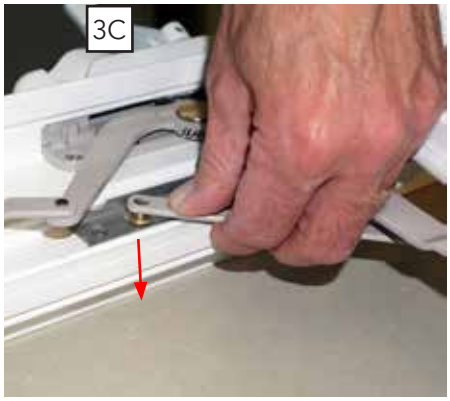








C. Position the hinge arm over the hinge slide stud and press into place over the stud.





3 Casement Sash Installation (continued):

D. Press up on the folding arm to attach it to the stud bracket on the sash





E. Push the arm to install it into the operator track.





F. Insert the stop into the head hinge slide; insert and tighten the attachment screw.







G. Crank window closed, fold down crank and engage lock.

Install the screen and engage the screen clips.

