VINYL WINDOWS AND DOORS

Manufactured by Pella Corporation

Questions? Call 1 (800) 374-4758

SERVICE INSTRUCTION

Fixed Casement and Awning Glazing Bead Replacement

These instructions apply to:

Pella® 250 Series Fixed Awning/Casement 3/2018 - Current

Tools Required:

- Putty knife

Supplies Needed:

- Replacement Beads

Note: Remember to work safely while doing any maintenance or repair. This includes wearing safety glasses and using safe work practices. Make sure your work area is unobstructed and clear of window coverings, etc.

1 Glazing Bead Removal:

A. Starting with the stile (side) beads, insert a putty knife near one end and pry the bead away from the frame.

Once it is started, grasp the bead to remove by pulling it away from the frame.

Repeat on the other stile.





B. For the top and bottom rail beads; insert a putty knife near one end and pry the bead away from the frame. Once it is started, grasp the bead to remove by pulling it away from the frame.

Repeat on the other rail.





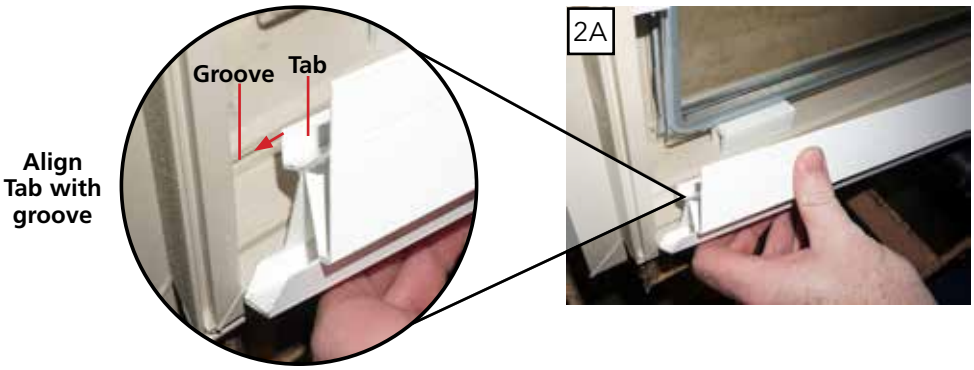


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Part Number: V987387

2 Glazing Bead Installation:

A. Identify the rail and stile beads. The rail with the weep hole must be installed on the bottom of the frame. The rail beads must be installed before the stile beads may be installed. Align the tab on the back side of the bead with the groove on the frame. Press down on the bead in the corner to get it started, then press the bead into place along the length of the bead, making sure the tab is inserted into the groove.











B. Repeat on the top rail. Align the tab on the back side of the bead with the groove on the frame. Press down on the bead in the corner to get it started, then press the bead into place along the length of the bead, making sure the tab is inserted into the groove.







2 Glazing Bead Installation (Continued):

C. Align the tab on the back side of the stile bead with the groove on the frame. Press down on the bead in the corner to get it started, then press the bead into place along the length of the bead, making sure the tab is inserted into the groove.

Repeat on the other stile.











