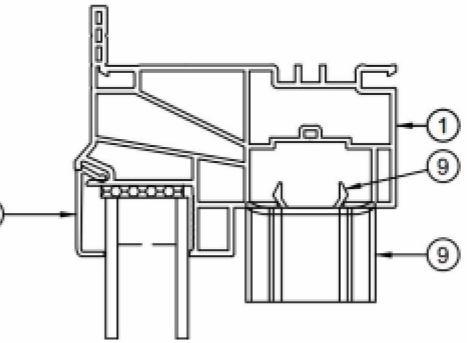
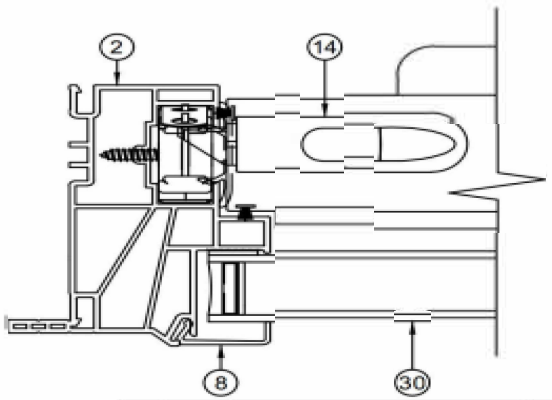
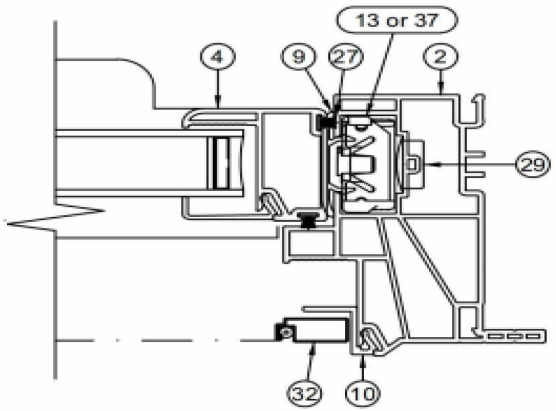
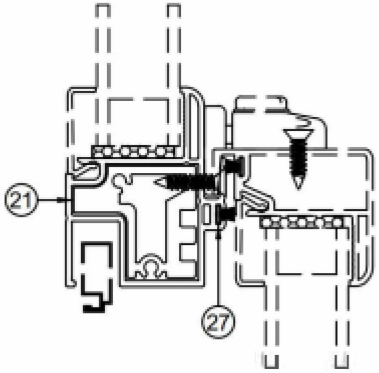
PRODUCT SECTION VIEWS
&
PARTS LIST

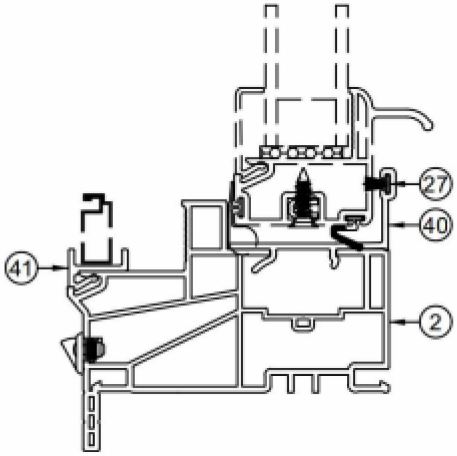
Defender Series
Single Hung





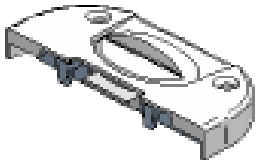
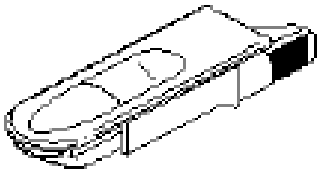
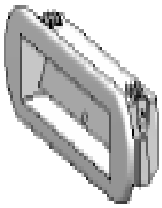
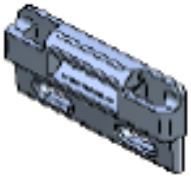




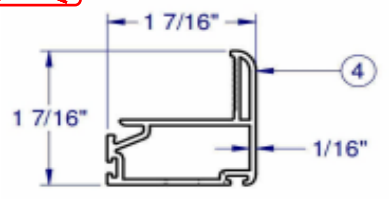
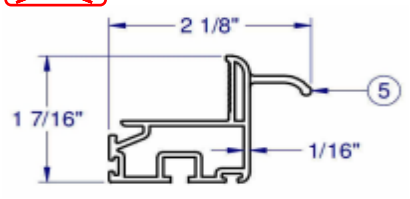
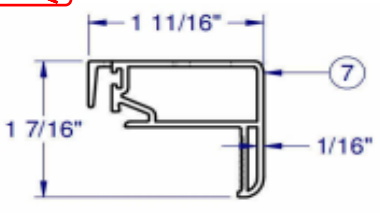
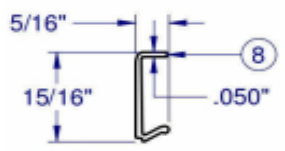
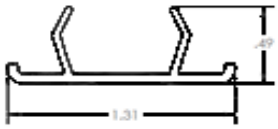
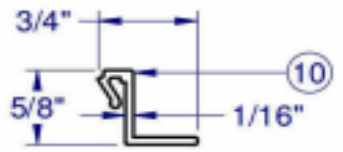
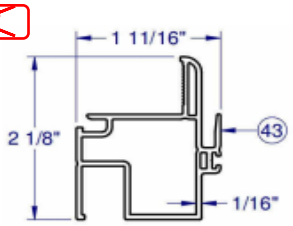
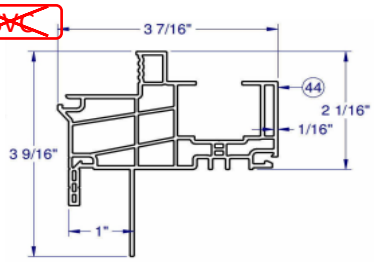
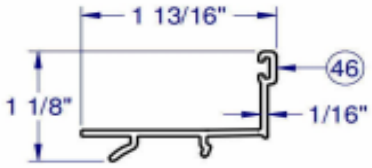


ITEM	PART	DESCRIPTION	MATERIAL	VENDOR
1	H-6125	HEAD, OUTERFRAME	PVC	ATN
2	H-6125	JAMBS, OUTERFRAME	PVC	ATN
3	H-6126	SILL, OUTERFRAME	PVC	ATN
4	H-6132	SASH SIDE RAIL	PVC	ATN
5	H-6136	SASH BOTTOM RAIL	PVC	ATN
6	H-6137	FIXED MEETING RAIL	PVC	ATN
7	H-6138	SASH TOP RAIL	PVC	ATN
8	S-6141	GLAZING BEAD	PVC	ATN
9	S-6142	SASH STOP	PVC	ATN
10	S-6143	SCREEN ADAPTOR	PVC	ATN
11	P-5085	WSTP, QLON BULB VINYL		AMESBURY
12	P-5086	WSTP, QLON BULB VINYL		AMESBURY
13		BALANCERS - CONSTANT FORCE RT 562		CALDWELL
14	P-5392	SASH TILT LATCH	NYLON	CALDWELL
15	P-5393	PIVOT CARRIER	NYLON	CALDWELL
16	P-5396	PIVOT BAR	SS	CALDWELL
17	P-3515	#8 x 5/8 PHIL FLAT WHITE SMS	STEEL	FASTENAL
18	P-4146	#8 X 3/4 PHIL FLAT tek	STEEL	FASTENAL
19	P-3028	SETTING BLOCK	RUBBER	FRANK LOWE
20	S-2001	INTERLOCK RAIL	ALUM	ASCEND
21	H-2115	REINF, HD FMR	ALUM	KEYMARK
22	S-2009	REINF, TOP RAIL	ALUM	ASCEND
23	P-5388	LOCKS	NYLON	LAWRENCE
24	P-5389	KEEPERS	NYLON	LAWRENCE
25	P-5420	WEEP COVER	NYLON	M&M
26		HOTMELT	SILICONE	TRUSEAL
27	P-3305	WSTP,, .270 X 187, SOFT TOUCH FIN		ULTRAFAB
28	P-5425	WSTP, .200 X 5/8" X 5/8" DUST PLUG		ULTRAFAB
29	P-5390	HOLE PLUG	NYLON	
30	GLASS	SEE SHEET 2		
31	P-4638	#8 X 2-1/2 PHIL TRUSS tek	STEEL	FASTENAL
32	P-3218	SCREEN FRAME	ALUM	FLA SCREEN
33	P-4754	SCREEN CORNER KEY	NYLON	FLA SCREEN
34	P-3228	SCREEN SPLINE		DAPA
35	P-3029	SCREEN LIFTS		SUMMIT
36	P-3033	SCREEN SPRINGS		FLA SCREEN
37		BALANCERS - CONSTANT FORCE RT 880		
38	H-6157	HD FIXED MEETING RAIL	PVC	VISION
39	H-6193	UNI-FRAME, 880 BALANCERS	PVC	VISION
40	S-6216	UNI-FRAME SILL POCKET INSERT	PVC	VISION
41	S-6217	UNI-FRAME SCREEN RETAINER	PVC	VISION

Defender Series Single-Hung

3305G - WSTP, .187x.270 w/Fin	3783 - Auto Lock	4638 - #8x2 1/2" Ph TH TEK
	FHA - 3148, Window World - 5370	Goes w/Fixed meeting rail
SVC 	SVC 	~~SVC~~ 
5388 - Cam Lock	5389 - Keeper for Cam Lock	5392 - Tilt Latch
		Order as LH or RH
SVC 	SVC 	SVC 
5396 - Sash Tilt Pin	5420 - Weep Hole Insert	5435 - #8x3/4" Ph TH TEK
		Goes w/ Pivot pins (2 per pin)
SVC 	SVC 	SVC 
5443 - #8x3/4" Ph PN TEK	5444 - #8x7/8" Ph FH TEK	4146- #8x5/8" FL PH B ZP
Goes w/5388, Cam Lock	Goes w/3783 Auto Lock	Goes w/#880 Balance
		
5557 - Keeper for Auto Lock	5592 - 3 1/2 " Sash Stop	
	Pre-cut Sash Stop	
	SVC 	

Defender Series Single-Hung

6132 - Sash Side Rail	6136 - Sash Bottom Rail	6138 - Sash Sash Top/Lock Rail
~~SVC~~ 	~~SVC~~ 	~~SVC~~ 
6141 - Glazing Bead	**6142 - Sash Stop**	**6143 - Screen Adapter**
	Ordered to length	
SVC 	SVC 	
6157 - Fixed Meeting Rail	**6193 - Main Frame**	**6216 - Sill Pocket Insert**
~~SVC~~ 	~~SVC~~ 	SVC 
6217 - Screen Retainer	**#880 - Constant Force Balance**	
	Size based on sash weight in BOM	
SVC 