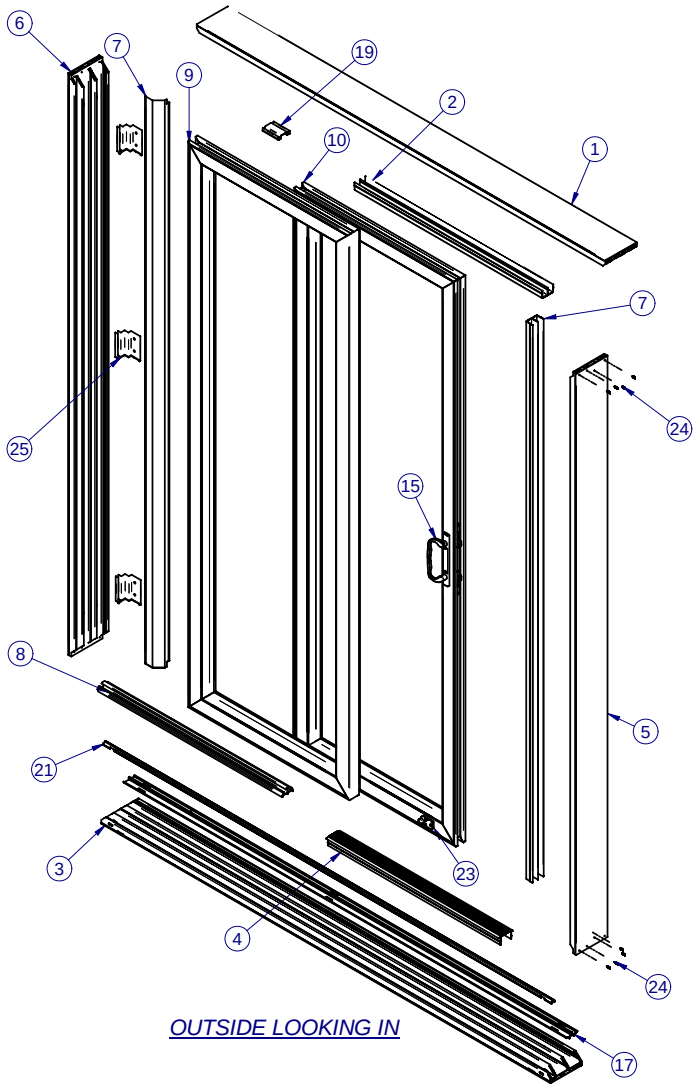
PRODUCT SECTION VIEWS
&
PARTS LIST

HurricaneShield
Sliding Patio Door



OUTSIDE LOOKING IN

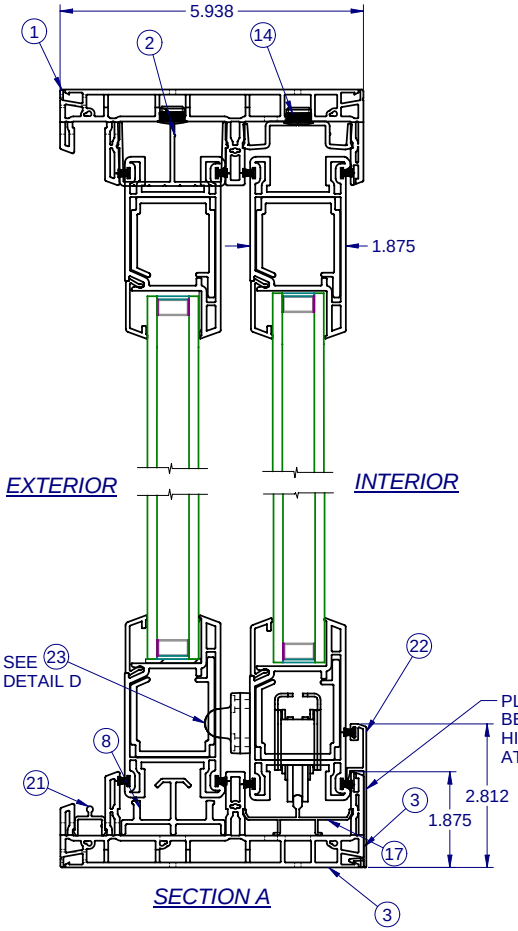
NOTES:

1. ASSEMBLE FRAME, ITEMS #1,3,5,6 USING ITEM #24.
2. INSTALL ITEMS #8,17,21 IN SILL AT THE APPROPRIATE LOCATION, PRIOR TO INSTALLING PANELS.
3. INSTALL ITEM #19 IN HEAD, CENTERED ABOVE LOCATION OF OPERABLE PANEL WHEN CLOSED.
4. PLACE ITEM #9 ON ITEM #8
5. ATTACH ITEM #13, CENTERED ON FIXED PANEL AT DESIGNATED LOCATION. (SEE DETAIL C)
6. INSTALL ITEMS #2 IN HEAD AT END OF FIXED PANEL.
7. INSTALL ITEMS #4 IN SILL AT END OF FIXED PANEL.
8. RETRACT OPERABLE PANEL WHEELS COMPLETELY, PLACE PANELS, ITEM #11 IN THE DESIGNATED TRACK, ADJUST WHEELS AS NECESSARY. (SEE X-SECTION).
9. IN JAMB INSTALL ITEM #25 AGAINS FIXED PANEL TRACK (SEE X-SECTION). SNAP ITEM #7 TO FIXED PANEL CLIPS.
10. INSTALL HANDLES AND KEEPERS AS REQ'D.
11. INSTALL ITEM #23 AS REQ'D. (SEE DETAIL D)

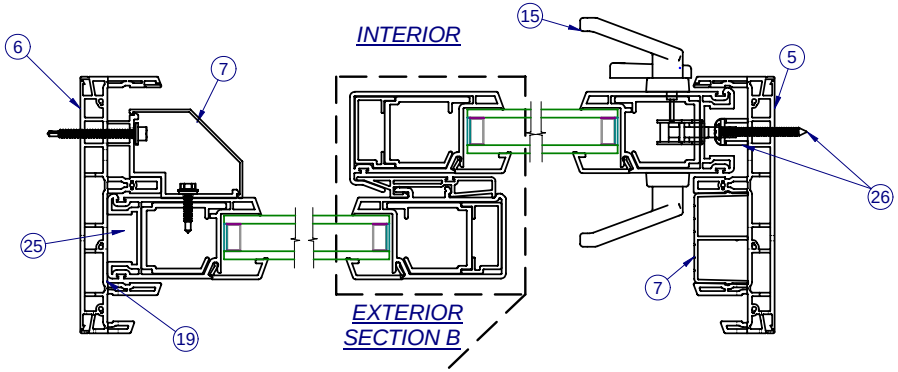
PARTS LIST	
ITEM NO.	DESCRIPTION
1	FRAME, MAIN, PVC, SGD, HEAD
2	THRESHOLD/FILLER, PVC, SGD, HEAD
3	FRAME, MAIN, PVC, SGD, SILL
4	THRESHOLD/FILLER, PVC, SGD, SILL
5	FRAME, MAIN, PVC, SGD, RIGHT JAMB
6	FRAME, MAIN, PVC, SGD, LEFT JAMB
7	COVER, FIXED PANEL CLIPS
8	SUPPORT BLOCK, FIXED, PVC, SGD
9	PANEL, LEFT FIXED, SGD, PVC
11	PANEL, RIGHT OPERABLE, SGD, PVC
13	CATCH PANEL INTERLOCK, FIXED, PVC, SGD
14	CAP PLUG, 1/2" HOLE
15	KIT, HANDLE W/THUMBTURN, PVC, SGD
17	TRACK, PANEL, PVC, SGD, SILL
19	ANTI-LIFT BLOCK, PVC, SGD
21	TRACK, SCREEN, PVC, SGD, SILL
22	HIGHRISE SILL
23	KIT, PANEL STOP
24	KIT, FRAME SCREWS
25	KIT, FIXED PANEL CLIP
26	KIT, KEEPER, 3/4"

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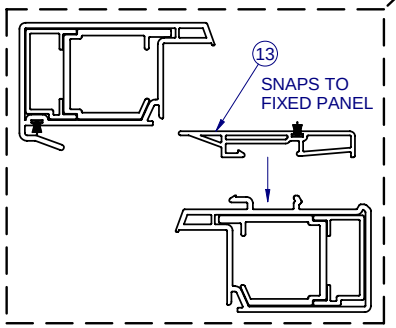
2 PANEL CONFIGURATION



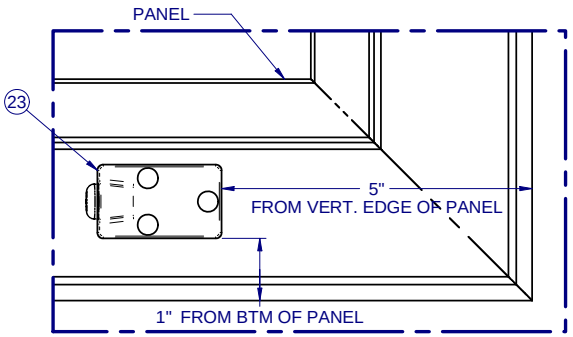
SECTION A



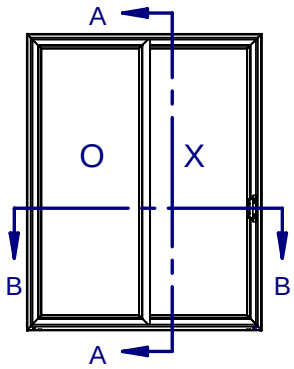
PLACE A BEAD OF SILICONE BETWEEN SILL FRAME AND HIGHRISE SILL PRIOR TO ATTACHING



EXPLODED
DETAIL C



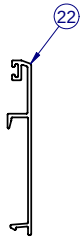
PANEL STOP LOCATION
DETAIL D



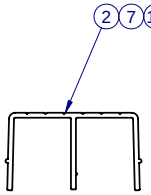
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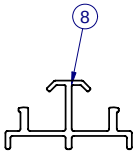
PVC SNAP-ON INTERLOCK



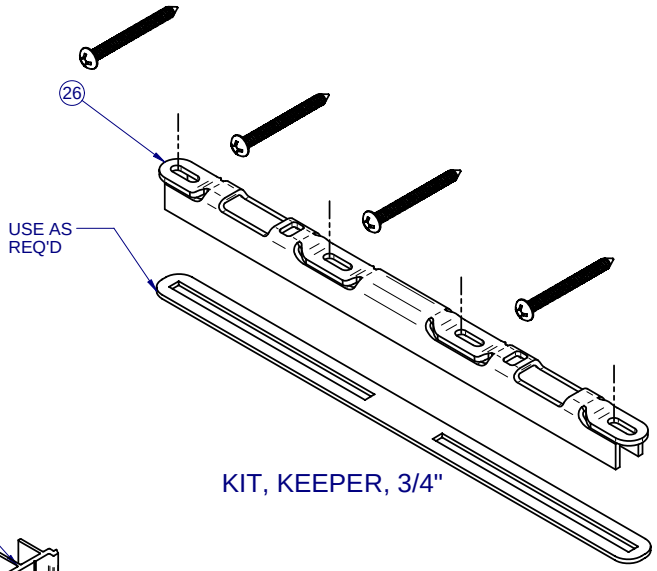
HIGHRISE SILL



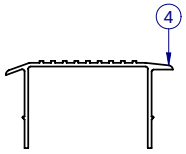
PVC THRESHHOLD/FILLER



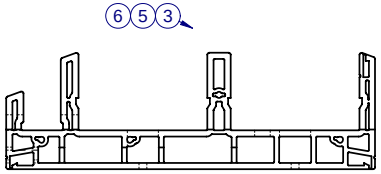
FIXED PANEL SUPPORT



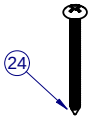
KIT, KEEPER, 3/4"



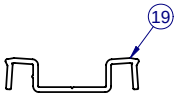
SILL THRESHOLD



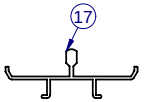
PVC MAIN FRAME



KIT, FRAME SCREW



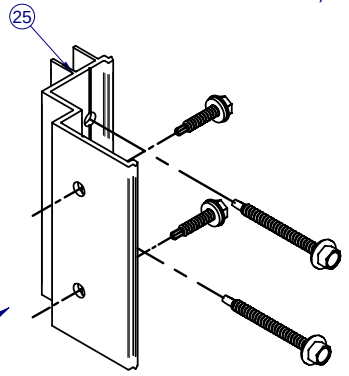
ANTI-LIFT BLOCK



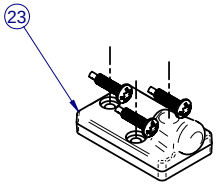
ROLLER TRACK



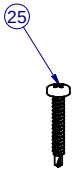
PVC SCREEN TRACK



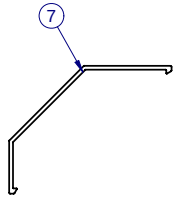
FIXED PNL CLIP KIT



KIT, PANEL STOP

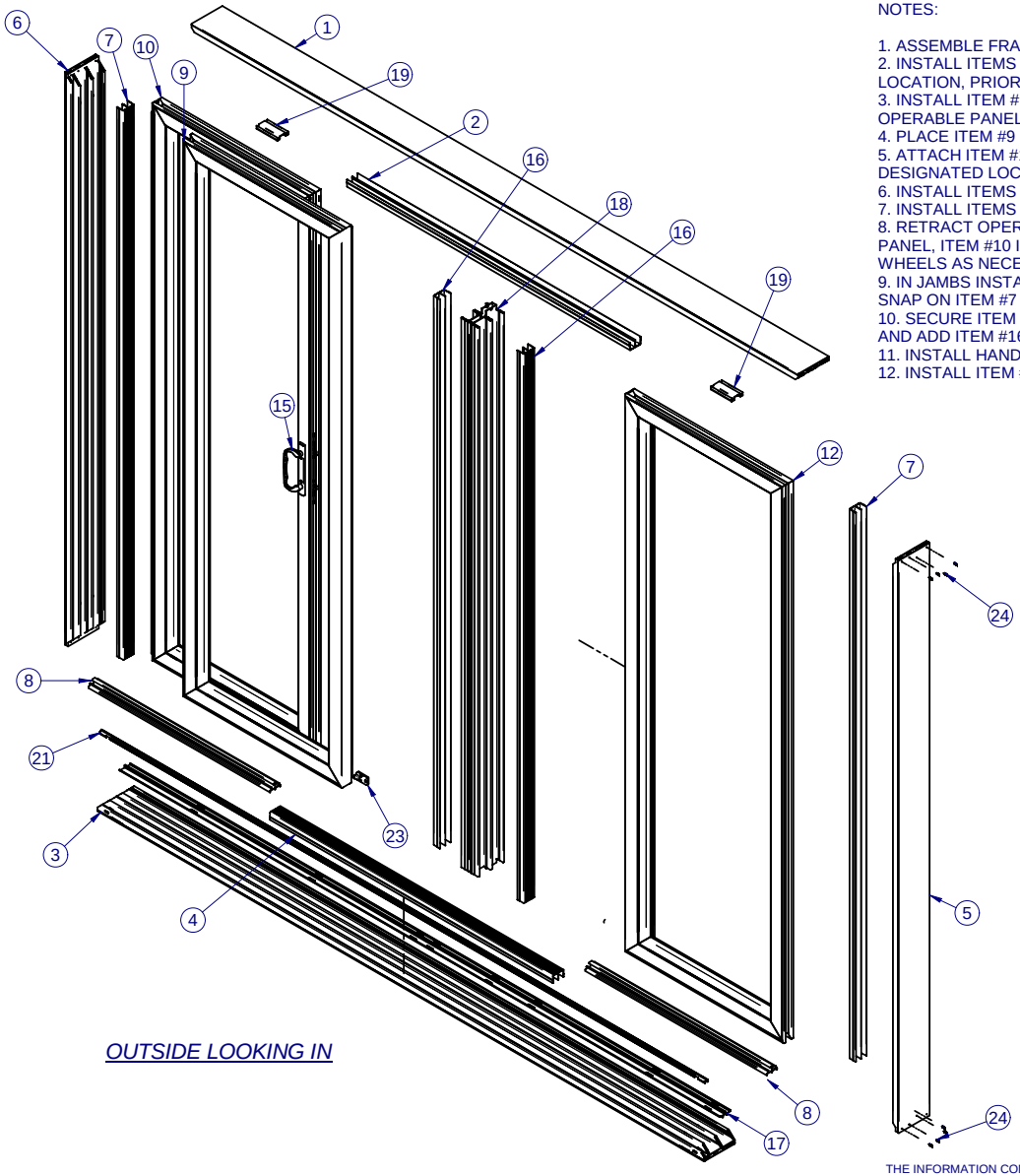


KIT, FIXED PANEL SCREW



FIXED PANEL CLIP

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OUTSIDE LOOKING IN

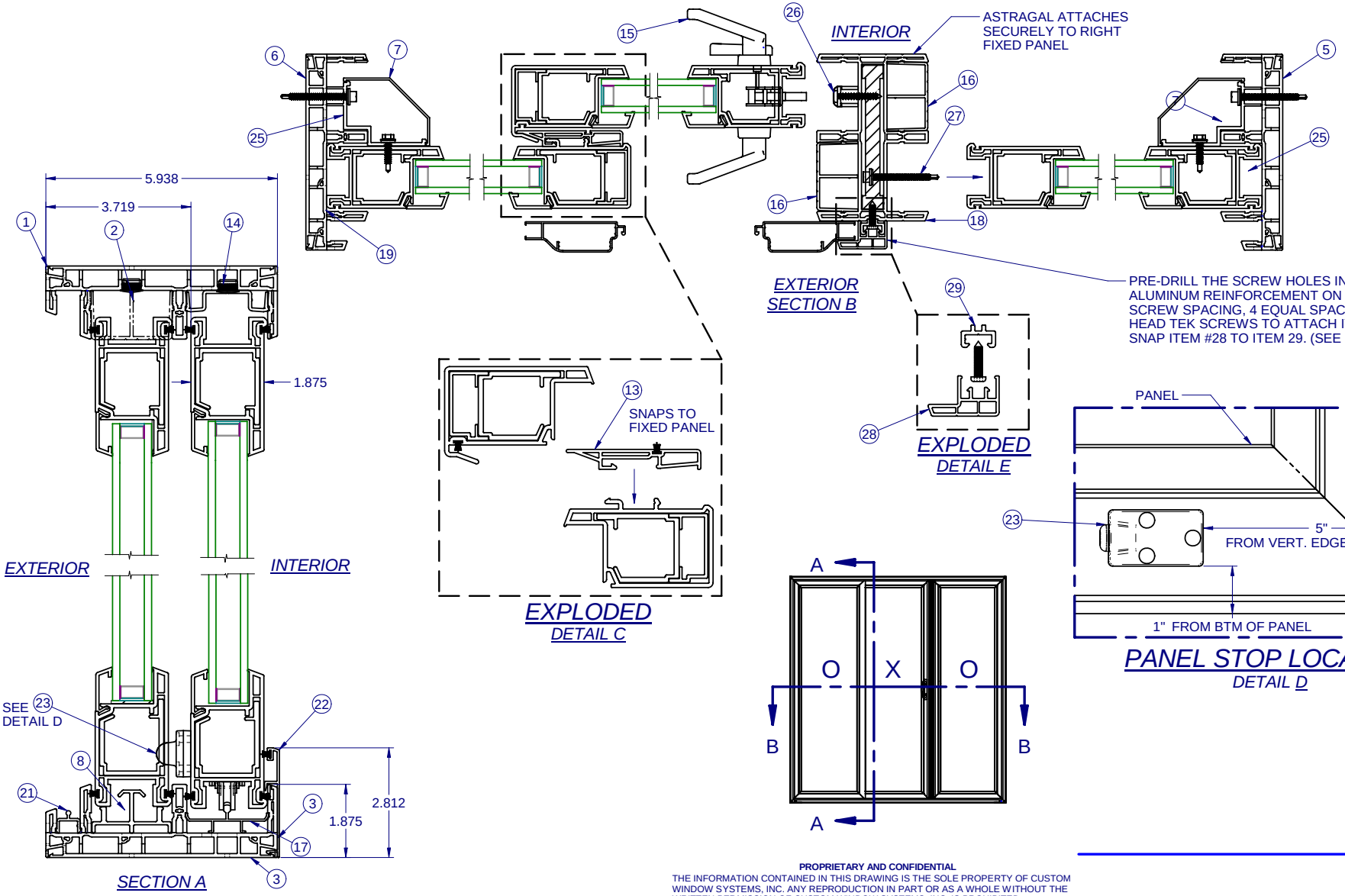
NOTES:

1. ASSEMBLE FRAME, ITEMS #1,3,5,6 USING ITEM #24.
2. INSTALL ITEMS #8,17,21 IN SILL AT THE APPROPRIATE LOCATION, PRIOR TO INSTALLING PANELS.
3. INSTALL ITEM #19 IN HEAD, CENTERED ABOVE LOCATION OF OPERABLE PANEL WHEN CLOSED.
4. PLACE ITEM #9 & #12 ON ITEM #8
5. ATTACH ITEM #13, CENTERED ON FIXED PANEL AT DESIGNATED LOCATION. (SEE DETAIL C)
6. INSTALL ITEMS #2 IN HEAD BETWEEN FIXED PANELS.
7. INSTALL ITEMS #4 IN SILL BETWEEN FIXED PANELS.
8. RETRACT OPERABLE PANEL WHEELS COMPLETELY, PLACE PANEL, ITEM #10 IN THE DESIGNATED TRACK, ADJUST WHEELS AS NECESSARY. (SEE X-SECTION).
9. IN JAMBS INSTALL ITEM #25, SECURE TO PANEL/FRAME, SNAP ON ITEM #7 TO FIXED PANEL CLIP
10. SECURE ITEM #18 TO ITEM #12 WITH REQ'D FASTENERS, AND ADD ITEM #16 TO ASTRAGAL. (SEE X-SECTION).
11. INSTALL HANDLES AND KEEPERS AS REQ'D.
12. INSTALL ITEM #23 AS REQ'D. (SEE DETAIL D)

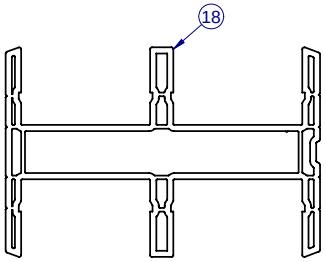
PARTS LIST	
ITEM NO.	DESCRIPTION
1	FRAME, MAIN, PVC, SGD, HEAD
2	THRESHOLD/FILLER, PVC, SGD, HEAD
3	FRAME, MAIN, PVC, SGD, SILL
4	THRESHOLD/FILLER, PVC, SGD, SILL
5	FRAME, MAIN, PVC, SGD, RIGHT JAMB
6	FRAME, MAIN, PVC, SGD, LEFT JAMB
7	COVER, FIXED PANEL CLIPS
8	SUPPORT BLOCK, FIXED, PVC, SGD
9	PANEL, LEFT FIXED, SGD, PVC
10	PANEL, LEFT OPERABLE, SGD, PVC
12	PANEL, RIGHT FIXED, SGD, PVC
13	CATCH PANEL INTERLOCK, FIXED, PVC, SGD
14	CAP PLUG, 1/2" HOLE
15	KIT, HANDLE W/THUMBTURN, PVC, SGD
16	THRESHOLD/FILLER, PVC, SGD, ASTRAGAL
17	TRACK, PANEL, PVC, SGD, SILL
18	ASTRAGAL, PVC, SGD
19	ANTI-LIFT BLOCK, PVC, SGD
21	TRACK, SCREEN, PVC, SGD, SILL
22	HIGHRISE SILL
23	KIT, PANEL STOP
24	KIT, FRAME SCREWS
25	KIT, FIXED PANEL CLIPS
26	KIT, KEEPER, 3/4"
27	KIT, ASTRAGAL SCREWS
28	SCREEN ASTRAGAL
29	SCREEN BRACKET ADAPTER

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3 PANEL CONFIGURATION



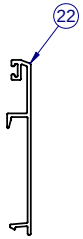
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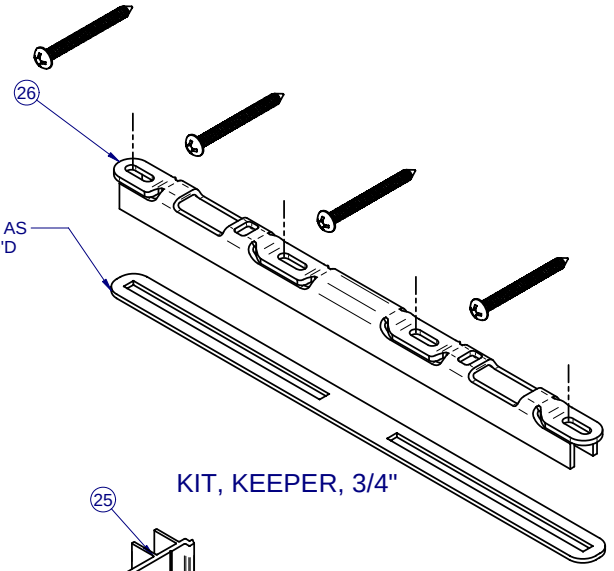
PVC ASTRAGAL



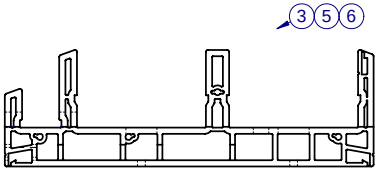
PVC SNAP-ON INTERLOCK



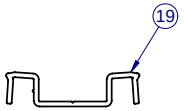
HIGHRISE SILL



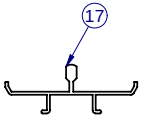
KIT, KEEPER, 3/4"



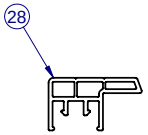
PVC MAIN FRAME



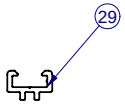
ANTI-LIFT BLOCK



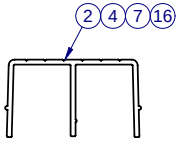
ROLLER TRACK



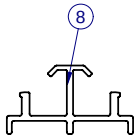
SCREEN ASTRAGAL



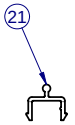
SCREEN BRACKET ADAPTOR



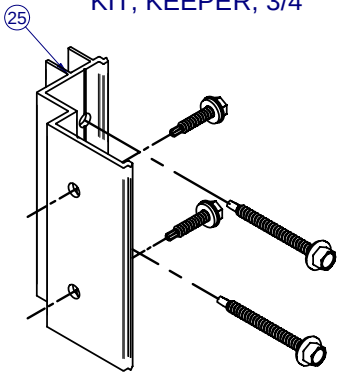
PVC THRESHHOLD/FILLER



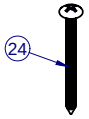
FIXED PANEL SUPPORT



PVC SCREEN TRACK



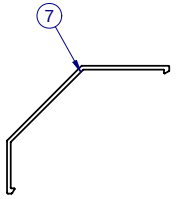
FIXED PNL CLIP KIT



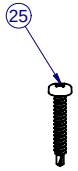
KIT, FRAME SCREW



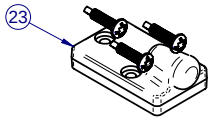
KIT, ASTRAGAL SCREW



FIXED PANEL CLIP

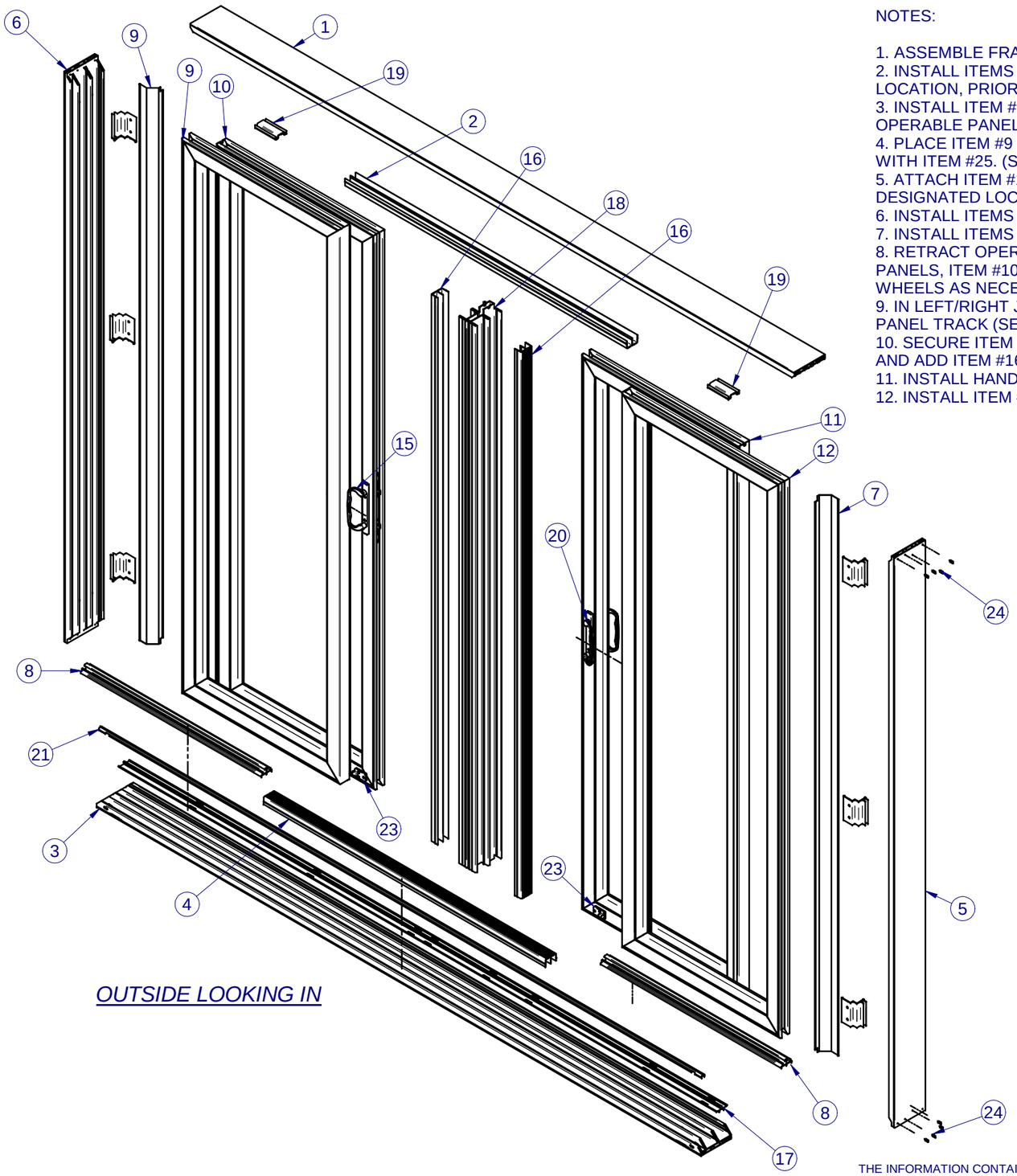


KIT, FIXED PANEL SCREW



KIT, PANEL STOP

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OUTSIDE LOOKING IN

NOTES:

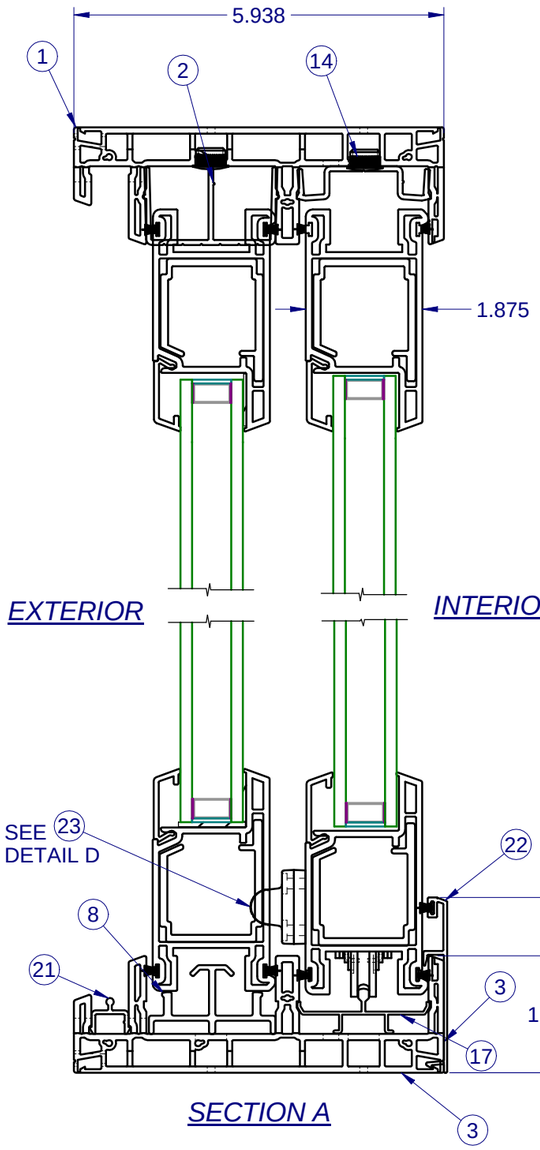
1. ASSEMBLE FRAME, ITEMS #1,3,5,6 USING ITEM #24.
2. INSTALL ITEMS #8,17,21 IN SILL AT THE APPROPRIATE LOCATION, PRIOR TO INSTALLING PANELS.
3. INSTALL ITEM #19 IN HEAD, CENTERED ABOVE LOCATION OF OPERABLE PANEL WHEN CLOSED.
4. PLACE ITEM #9 & #12 ON ITEM #8 AND SECURE IN PLACE WITH ITEM #25. (SEE X-SECTION)
5. ATTACH ITEM #13, CENTERED ON FIXED PANEL AT DESIGNATED LOCATION. (SEE DETAIL C)
6. INSTALL ITEMS #2 IN HEAD BETWEEN FIXED PANELS.
7. INSTALL ITEMS #4 IN SILL BETWEEN FIXED PANELS.
8. RETRACT OPERABLE PANEL WHEELS COMPLETELY, PLACE PANELS, ITEM #10 & 11 IN THE DESIGNATED TRACK, ADJUST WHEELS AS NECESSARY. (SEE X-SECTION).
9. IN LEFT/RIGHT JAMBS ASSEMBLE ITEM #25 IN OPERABLE PANEL TRACK (SEE X-SECTION). SNAP ON ITEM #7
10. SECURE ITEM #18 TO ITEM #11 WITH REQ'D FASTENERS, AND ADD ITEM #16 TO ASTRAGAL. (SEE X-SECTION).
11. INSTALL HANDLES AND KEEPERS AS REQ'D.
12. INSTALL ITEM #23 AS REQ'D. (SEE DETAIL D)

PARTS LIST	
ITEM NO.	DESCRIPTION
1	FRAME, MAIN, PVC, SGD, HEAD
2	THRESHOLD/FILLER, PVC, SGD, HEAD
3	FRAME, MAIN, PVC, SGD, SILL
4	THRESHOLD/FILLER, PVC, SGD, SILL
5	FRAME, MAIN, PVC, SGD, RIGHT JAMB
6	FRAME, MAIN, PVC, SGD, LEFT JAMB
7	COVER, FIXED PANEL
8	SUPPORT BLOCK, FIXED, PVC, SGD
9	PANEL, LEFT FIXED, SGD, PVC
10	PANEL, LEFT OPERABLE, SGD, PVC
11	PANEL, RIGHT OPERABLE, SGD, PVC
12	PANEL, RIGHT FIXED, SGD, PVC
13	CATCH PANEL INTERLOCK, FIXED, PVC, SGD
14	CAP PLUG, 1/2" HOLE
15	KIT, HANDLE W/THUMBTURN, PVC, SGD
16	THRESHOLD/FILLER, PVC, SGD, ASTRAGAL
17	TRACK, PANEL, PVC, SGD, SILL
18	ASTRAGAL, PVC, SGD
19	ANTI-LIFT BLOCK, PVC, SGD
20	HANDLE KIT, W/O THUMBTURN, PVC, SGD
21	TRACK, SCREEN, PVC, SGD, SILL
22	HIGHRISE SILL
23	KIT, PANEL STOP
24	KIT, FRAME SCREWS
25	KIT, FIXED PANEL CLIP
26	KIT, KEEPER, 3/4"
27	KIT, ASTRAGAL SCREWS

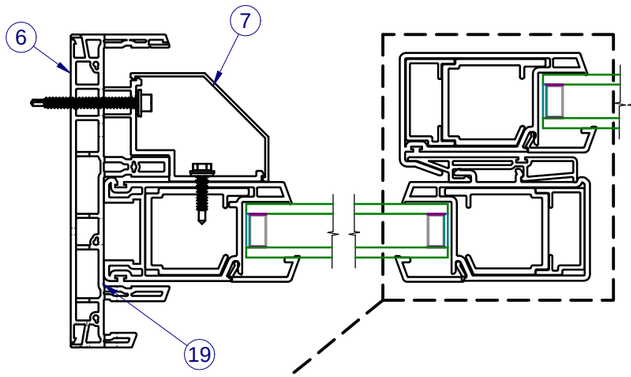
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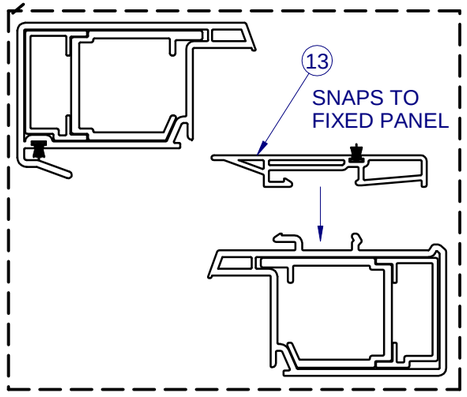
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4 PANEL CONFIGURATION



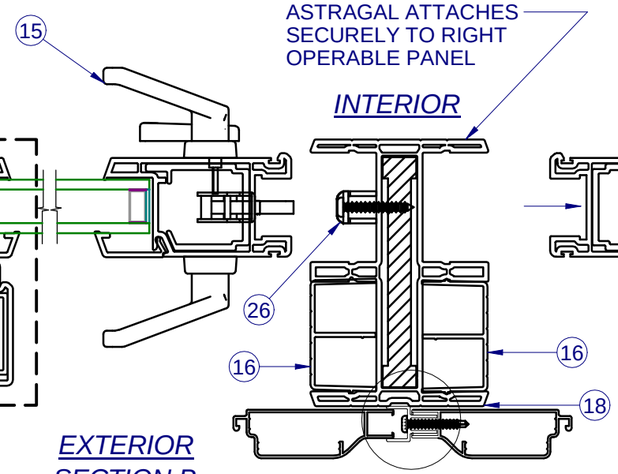
SECTION A

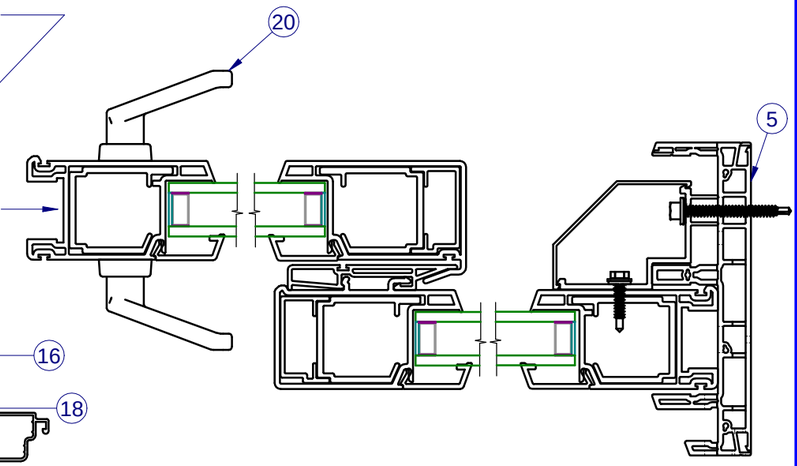


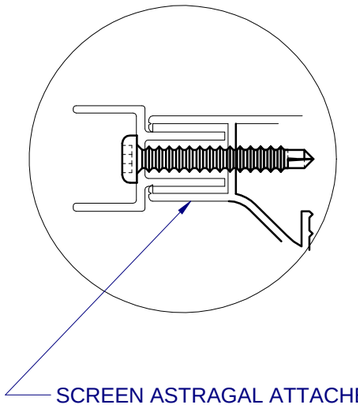


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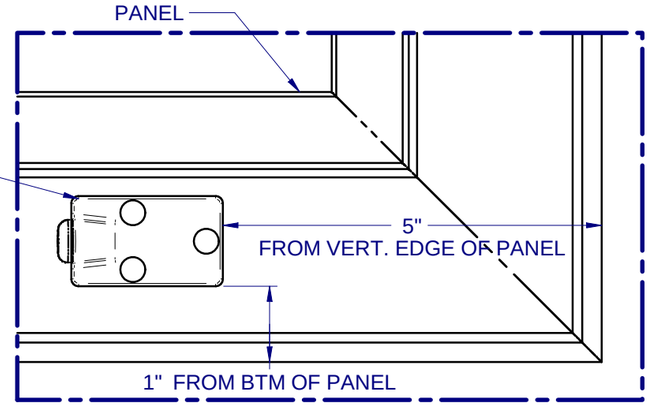
DETAIL C





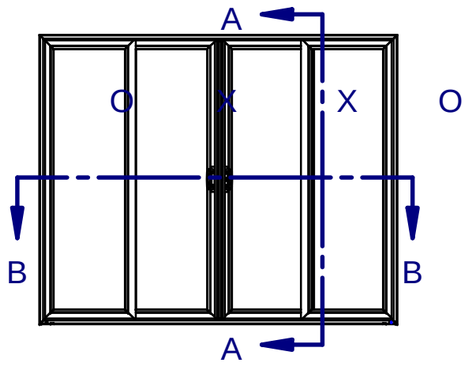


SCREEN ASTRAGAL ATTACHES TO THE RIGHT HAND SCREEN BESIDE THE DUMMY HANDLE. ATTACH SCREEN KEEPER INSIDE ASTAGAL TO MAKE SCREENS LOCK TOGETHER.



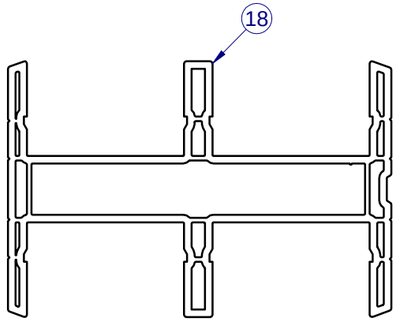
PANEL STOP LOCATION

DETAIL D



PROPRIETARY AND CONFIDENTIAL

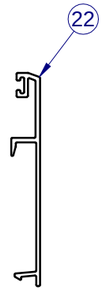
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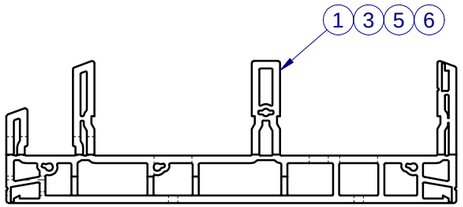
PVC ASTRAGAL



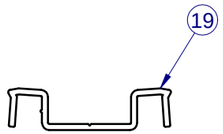
PVC SNAP-ON INTERLOCK



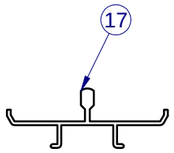
HIGHRISE SILL



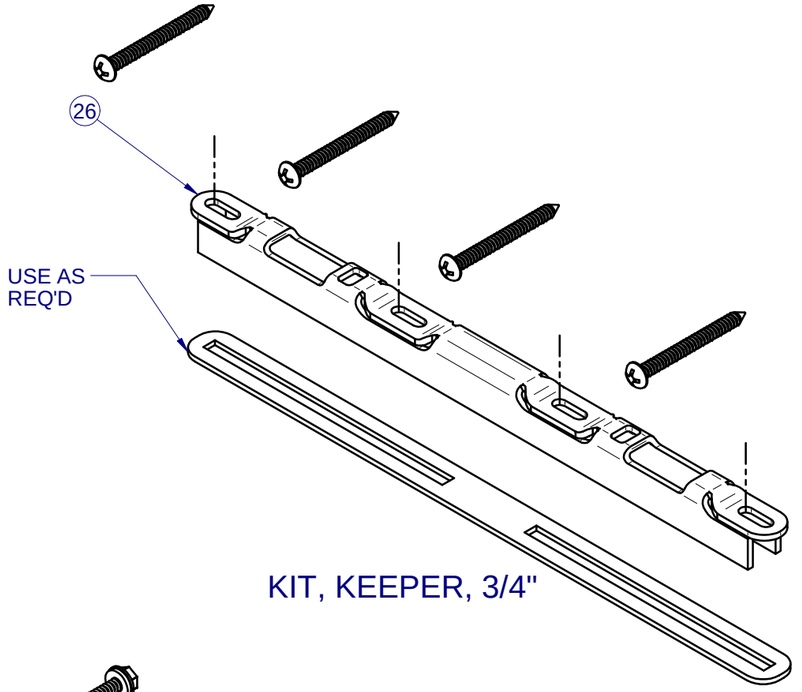
PVC MAIN FRAME



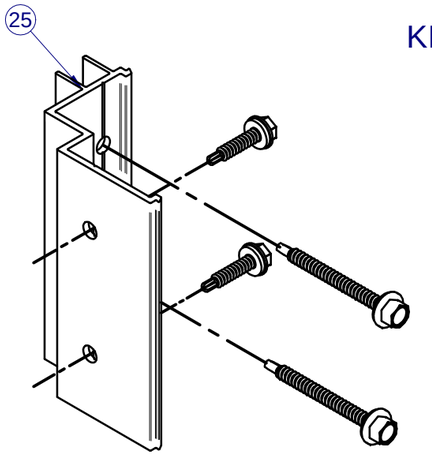
ANTI-LIFT BLOCK



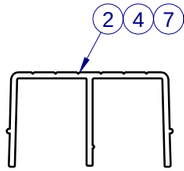
ROLLER TRACK



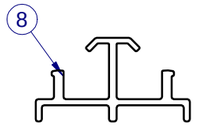
KIT, KEEPER, 3/4"



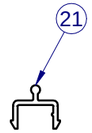
FIXED PNL CLIP KIT



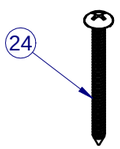
PVC THRESHHOLD/FILLER



FIXED PANEL SUPPORT



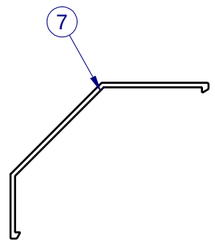
PVC SCREEN TRACK



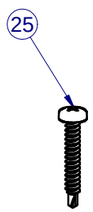
KIT, FRAME SCREW



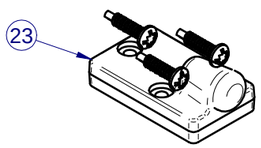
KIT, ASTRAGAL SCREW



FIXED PANEL CLIP



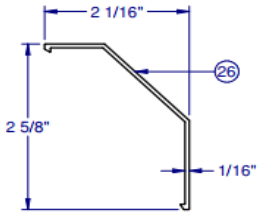
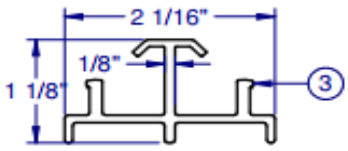
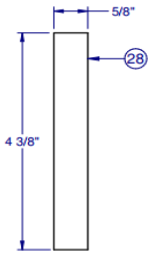
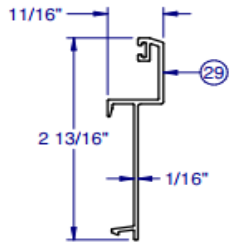
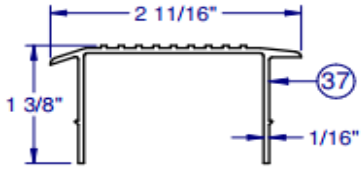
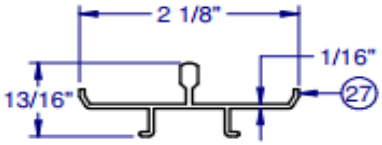
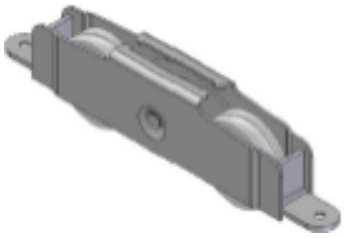
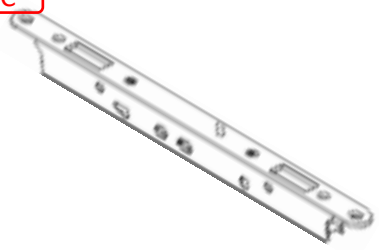
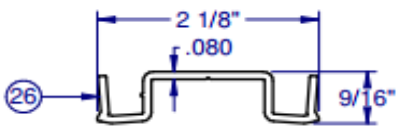
KIT, FIXED PANEL SCREW



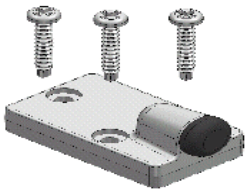
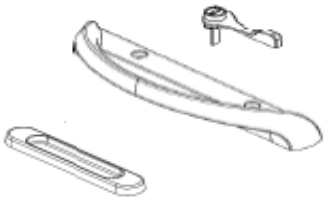
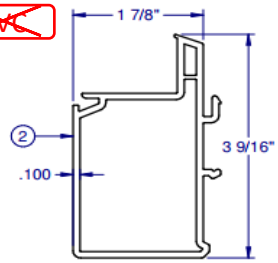
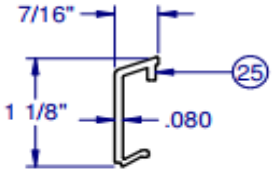
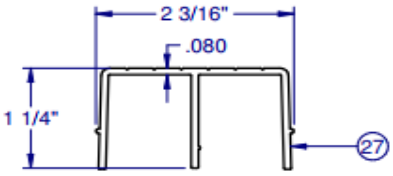
KIT, PANEL STOP

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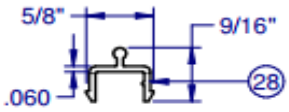
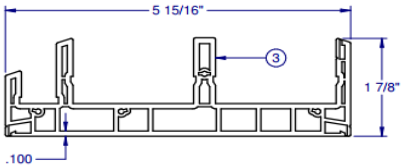
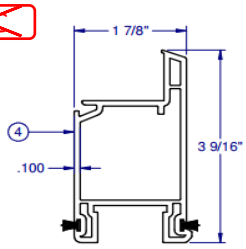
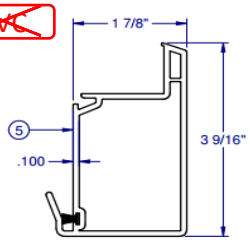
HurricaneShield Sliding Patio Doors

1597 - Fixed Panel Clip Cover	1722 - Fixed Panel Support	1726 - Astragal Reinforcement
SVC 	SVC 	SVC 
1737 - - Sill Riser	1764 - Threshold	1930 - Roller Track
SVC 	SVC 	SVC 
3142 - Tandem Roller, Standard	3356 - #8x2 1/2" Ph FH SMS	3429 - WSTP, .270x.187 w/Fin
	Frame Screw, KD Only	
SVC 	SVC 	SVC 
3587 - #8x1" Ph FH TEK	3793 - Mortise Lock	3719 - Frame Gasket
Goes w/3793, Lock		KD Only, 4 per frame
SVC 	SVC 	SVC 
4269 - #8x1" Ph PH TEK	4299 - Anti-Lift Block	
Goes w/3142 Roller		
SVC 	SVC 	

HurricaneShield Sliding Patio Doors

4332 - Panel Bumper Kit	4333 - Fixed Panel Clip Kit	4335 - Astragal Keeper Kit
		OXXO & OXO - 6043, Astragal Only
SVC 	SVC 	SVC 
4339 - Astragal Install Kit	4348 - Frame Keeper Kit	4366G - Dust Plug
OXXO & OXO - 6043, Astragal Only	Goes in Main Frame	
SVC 	SVC 	SVC 
4479 - Weep Hole Cover	5534 - Handle w/Key Lock	5535 - Dummy Handle
SVC 	SVC 	SVC 
5536 - Thumb Turn Handle	5581 - Thumbturn w/Recessed	5588 - 1/2" Hole Plug
SVC 	SVC 	SVC 
6033 - PVC Fixed Panel Interlock	6037 - Glazing Bead	6040 - PVC Track Filler
~~SVC~~ 	SVC 	SVC 

HurricaneShield Sliding Patio Doors

6041 - Screen Track	6042 - 2T PVC Main Frame	6059 - PVC Panel Lockstile
SVC 	SVC 	~~SVC~~ 
6060 - PVC Panel Interlock	**6061 - PVC Snap-on Interlock**	
	Goes on 6033	
~~SVC~~ 	SVC 