Pella Service Parts Catalog

Pella® Impervia® Fiberglass Windows and Patio Doors Casement, Awning Windows

2009 - Current

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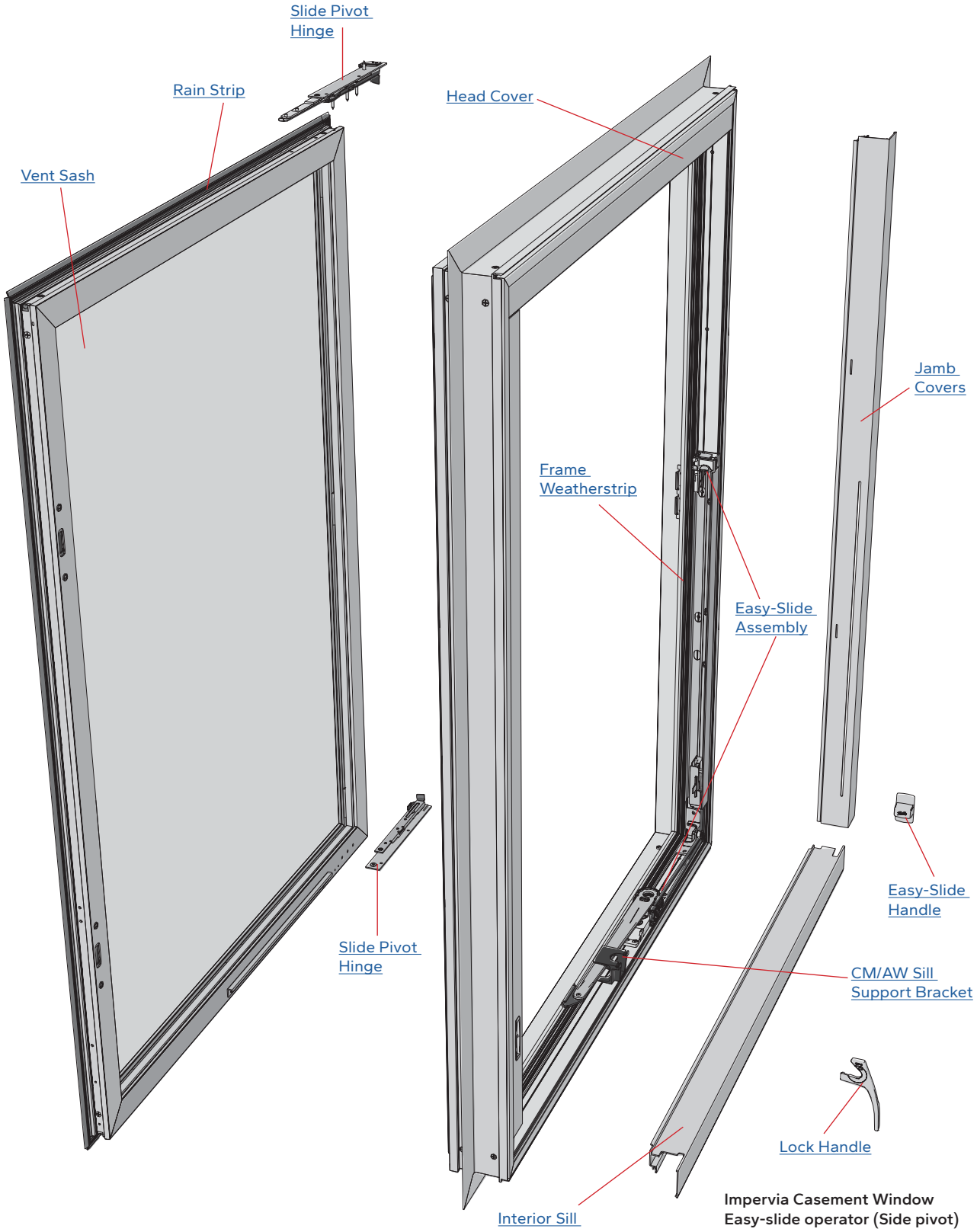
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NOTICE: There was an overlap period from January 2021 – May 2021 when both vintages of this product were being manufactured. Please verify which vintage is needed. Pre 2021 Vintage: Beveled interior cover profile, exterior sash cover overlap. 2021-Current Vintage: Squared off interior cover profile, no exterior sash cover and flush corner joint, groove glazed.

Rev. 08/20/2025

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Awning and Casement Windows, 2009 - Current

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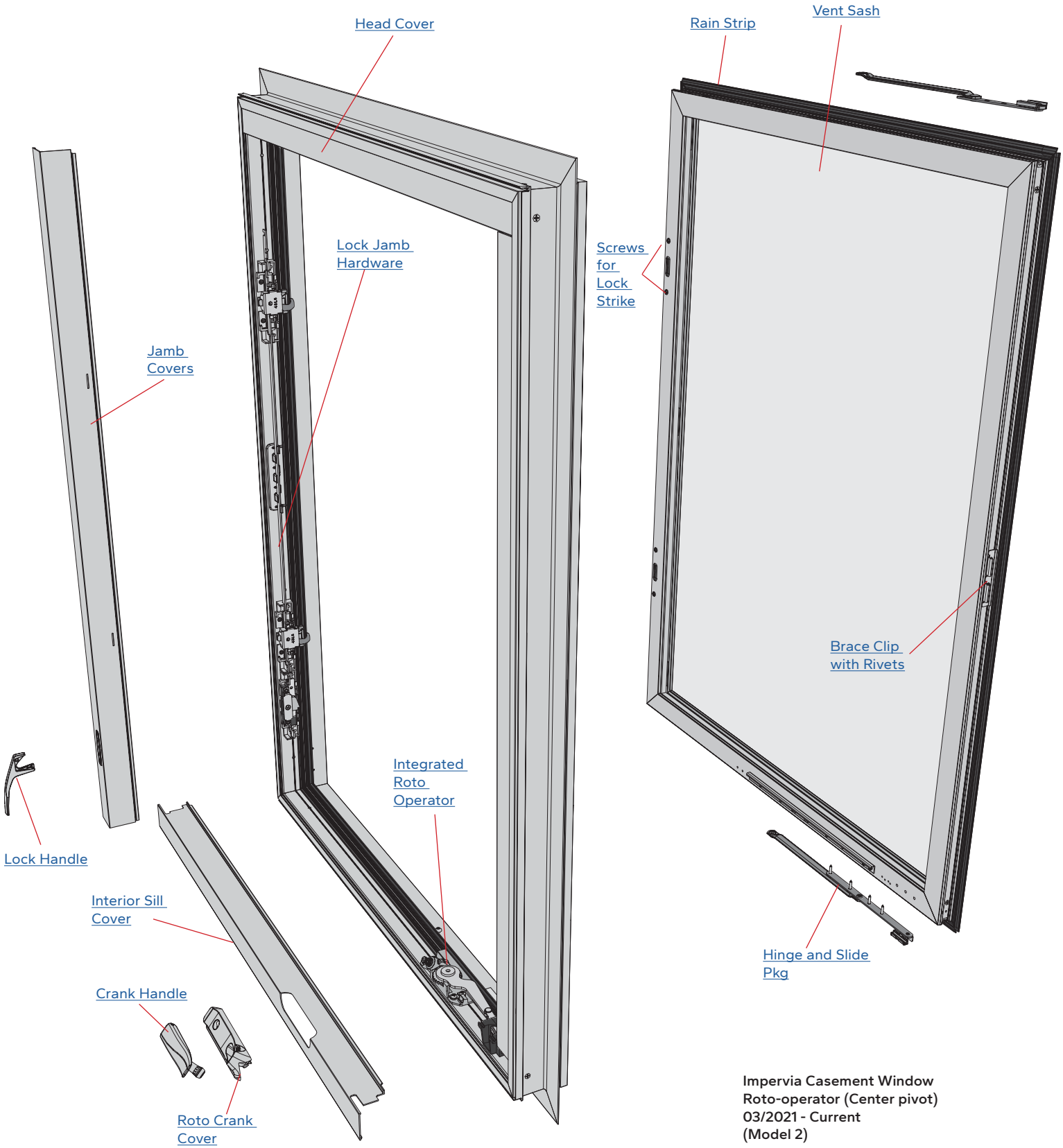


Impervia Casement Window
Easy-slide operator (Side pivot)
03/2021 - Current
(Model 2)

NOTICE: There was an overlap period from January 2021 – May 2021 when both vintages of this product were being manufactured. Please verify which vintage is needed. Pre 2021 Vintage: Beveled interior cover profile, exterior sash cover overlap. 2021-Current Vintage: Squared off interior cover profile, no exterior sash cover and flush corner joint, groove glazed.

Pella® Impervia® Fiberglass Windows and Doors
Awning and Casement Windows, 2009 - Current

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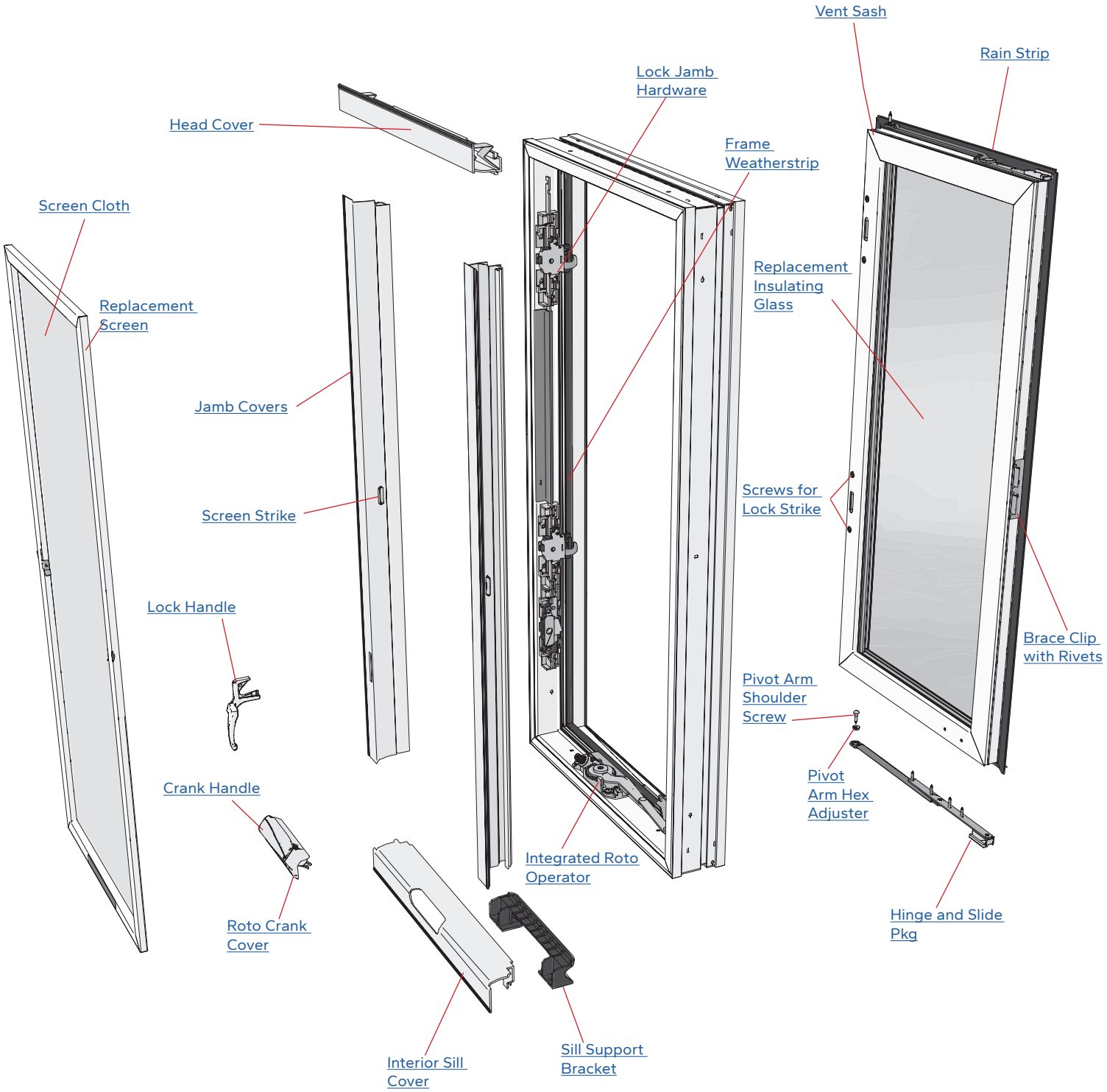


Impervia Casement Window
Roto-operator (Center pivot)
03/2021 - Current
(Model 2)

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Pella® Impervia® Fiberglass Windows and Doors
Awning and Casement Windows, 2009 - Current

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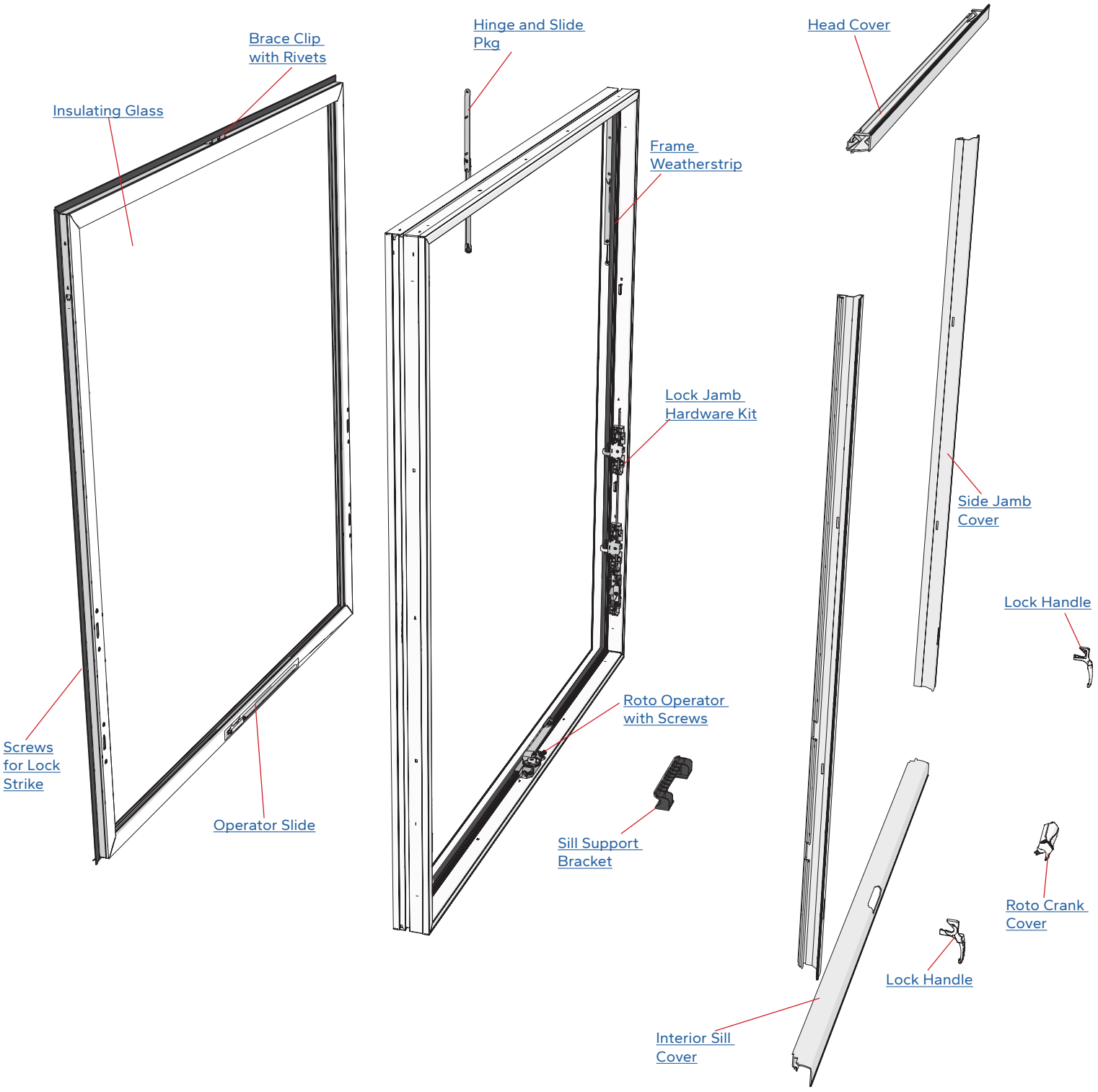


Impervia Casement Window
2009 - 03/2021
(Model 1)

NOTICE: There was an overlap period from January 2021 – May 2021 when both vintages of this product were being manufactured. Please verify which vintage is needed. Pre 2021 Vintage: Beveled interior cover profile, exterior sash cover overlap. 2021-Current Vintage: Squared off interior cover profile, no exterior sash cover and flush corner joint, groove glazed.

Pella® Impervia® Fiberglass Windows and Doors
Awning and Casement Windows, 2009 - Current

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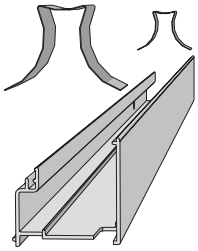


Impervia Awning Window
2009 - 03/2021
(Model 1)

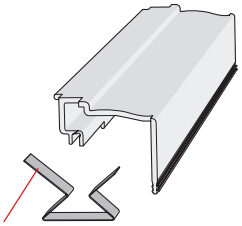
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Pella® Impervia® Fiberglass Windows and Doors
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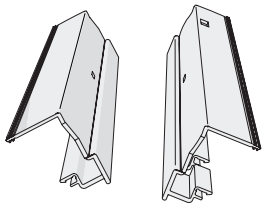
03/2021 - Current



2009 - 03/2021

	Part Number	Catalog Category	Catalog Subcategory
CM/AW/LA Head Stop Spring Clips –(Pkg 1) –(Pkg 10) 2009 - 03/2021	No Longer Available		
CM/AW Head Spring Clip –(Pkg 1) –(Pkg 10) 2021 - Current (Model 2)	 05LL0000 05LM0000	Frame Parts	Windload Brace Clip

Hinge Side Lock Side

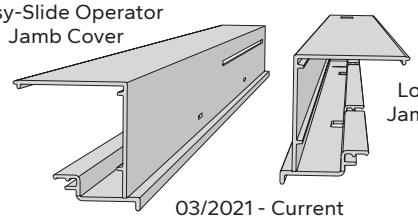


2009 - 03/2021

	PQM location	Reqd. Info
Interior Head Cover 2009 - 03/2021 03/2021 - Current (Model 2)	Frame Service Items	Frame Width, Frame Height, Frame Type, Insulation, Finish, Fin Type

Easy-Slide Operator Jamb Cover

Lock Side Jamb Cover

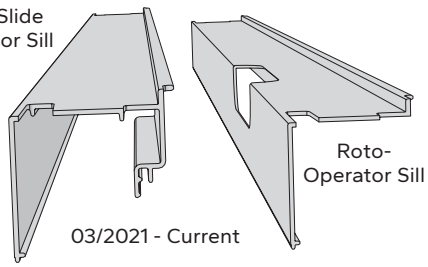


03/2021 - Current

Interior Jamb Cover 2009 - 03/2021 03/2021 - Current (Model 2)	Frame Service Items	Frame Width, Frame Height, Frame Type, Insulation, Finish, Fin Type

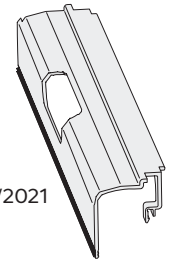
Easy-Slide Operator Sill

Roto-Operator Sill



03/2021 - Current

Interior Sill Cover 2009 - 03/2021 03/2021 - Current (Model 2)	Frame Service Items	Frame Width, Frame Height, Frame Type, Insulation, Finish, Fin Type, Hardware Type

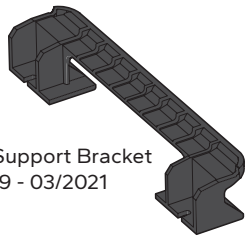


2009 - 03/2021

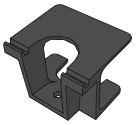
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Pella® Impervia® Fiberglass Windows and Doors
Awning and Casement Windows, 2009 - Current

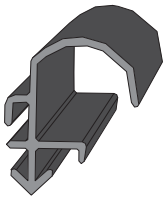
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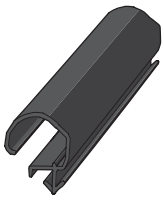
Sill Support Bracket
2009 - 03/2021



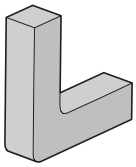
Sill Support Bracket
03/2021 - Current



06/2019 - Current



2009 - 05/2019

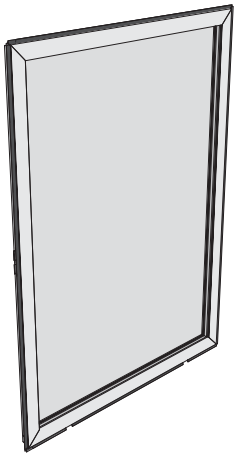


	Part Number	Catalog Category	Catalog Subcategory
CM/AW/LA Sill Support Bracket 2009 - 03/2021	00ZT0000	Frame Parts	Sill Assembly/ Accessories
CM/AW Sill Support Bracket Includes cover springs and instructions. 03/2021 - Current (Model 2)	05LK0000	Frame Parts	Sill Assembly/ Accessories
CM/AW/LA Frame W-strip, 115" (Pkg 10) 2009 - 05/2019 06/2019 - Current (Replaces All Previous Designs)	00YSG000	Weatherstrip/ Gasket/Mohair	
CM/AW Frame w-strip Foam Corner Keys (Pkg 12) 2009 - Current	01FG0000	Weatherstrip/ Gasket/Mohair	
CM/AW Fin Corner (Pkg 100) 2009 - Current	00ZP0000	Installation Accessories	Fin Accessories

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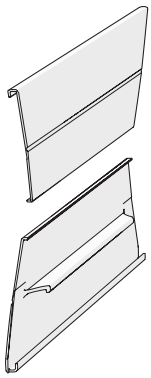


03/2021 - Current

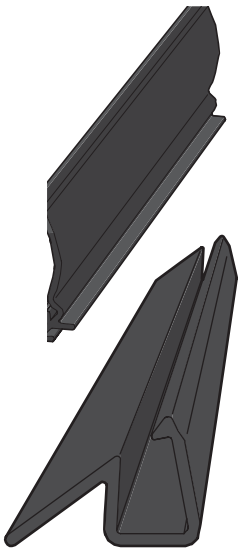


2009 - 03/2021

	PQM location	Reqd. Info
Sash Only 2009 - 03/2021 03/2021 - Current (Model 2)	Sash/Panel Service Items	
Glass 2009 - 03/2021	Sash/Panel Service Items	



	PQM location	Reqd. Info
Exterior Sash Cover Kit 2009 - 03/2021	Sash/Panel Service Items	



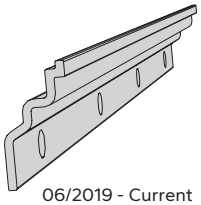
	Part Number	Catalog Category	Catalog Subcategory
CM/AW Rain strip, 80" (Pkg 10) 2009 - Current	00YRG000	Weatherstrip/ Gasket/Mohair	
CM/AW/LA Bottom Rail Drip , 72" (Pkg 10) 2009 - 03/2021	No Longer Available (00ZQ0000)	Impervia	Casement & Awning Parts

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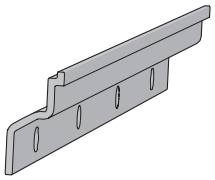
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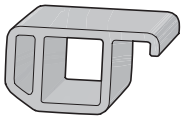
	Part Number	Catalog Category	Catalog Subcategory
CM/AW/LA Glazing Tape (150 ft roll) 2009 - 03/2021	00ZN0000	Sash/Panel Parts	Glazing Tape
CM/AW Screw for Lock Strike (Pkg 20) 2009 - Current	00ZY0000	Screws/Plugs/ Caps/Misc	
CM/AW/LA Glazing Setting Blocks (Pkg 100) 2009 - 03/2021	01E30000	Screws/Plugs/ Caps/Misc	
CM/AW Fixed Sash retainer Clip, 80" (Pkg 10) 2009 - 05/2019 06/2019 - Current (Model 2)	00ZS0000	Installation Accessories	Installation Clips/Covers
CM/AW Fixed Sash to Frame Spacer (Pkg 100) 2009 - 03/2021 03/2021 - Current (Model 2)	 00ZU0000 00ZU0001	Frame Parts	Frame Filler



06/2019 - Current



2009 - 05/2019

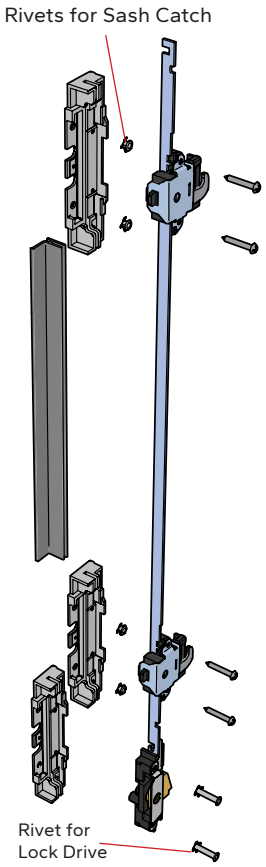


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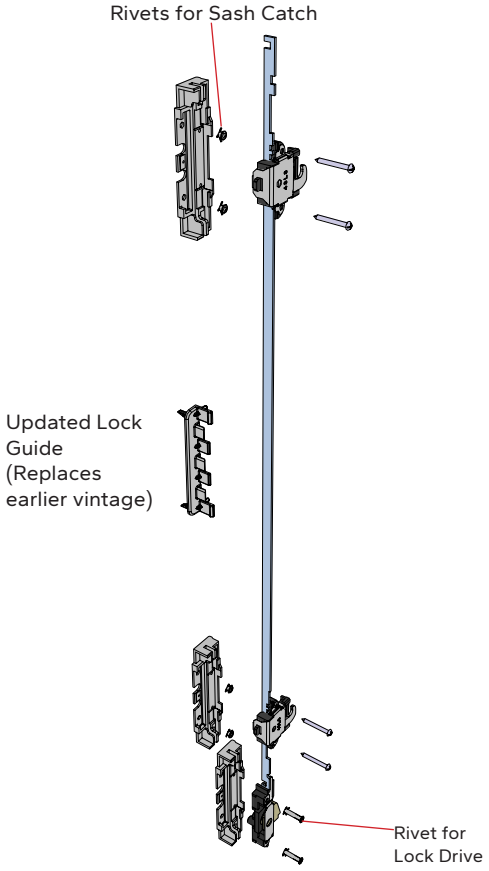
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Awning and Casement Windows, 2009 - Current

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	PQM location	Reqd. Info
Lock Jamb Hardware Kit 2009 - Current	Frame Service Items	Frame Width, Frame Height, Frame Type, Insulation, Finish, Fin Type



2009 - 12/2020



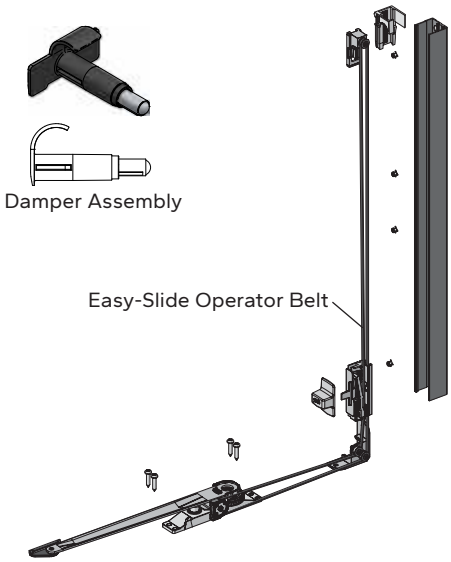
2020 - Current

	Part Number	Catalog Category	Catalog Subcategory
CM/AW Rivet for Lock Drive (Pkg 20) 2009 - Current	00ZV0000	Screws/Plugs/ Caps/Misc	
CM/AW/LA Rivet for Sash Catch Assbly (Pkg 20) 2009 - Current	00ZX0000	Screws/Plugs/ Caps/Misc	

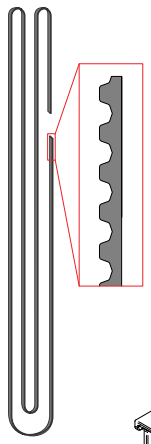
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Awning and Casement Windows, 2009 - Current

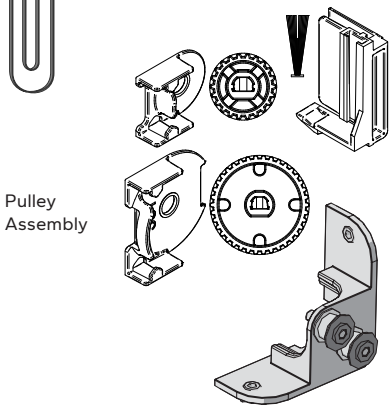
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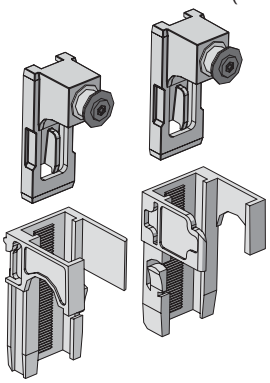


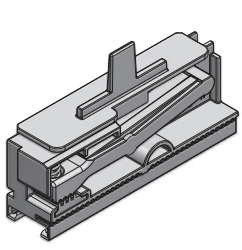
	PQM location	Reqd. Info
Slide Operator Kit Includes: Slide Operator, Timing Pulley, Belt Guide, Corner Pulley Assembly, Slide Rail Assembly, Sill Support Bracket, Damper Assembly, Installation Screws and Rivets 03/2021 - Current (Model 2)	Frame Service Items	Size, Hinging Direction, Color

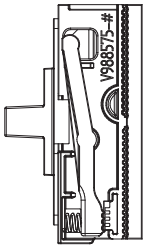


	Part Number	Catalog Category	Catalog Subcategory
CM Easy-Slide Operator Belt 170" 03/2021 - Current (Model 2)	05LV0000	Window Hardware	Easy Slide Operator
AW Easy-Slide Operator Belt 53" 03/2021 - Current (Model 2)	05LU0000	Window Hardware	Easy Slide Operator
Easy-Slide Operator Pulley Assembly 032021 - Current (Model 2)	05LW0000	Window Hardware	Easy Slide Operator

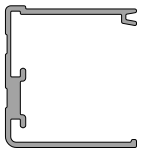








Easy-Slide Operator Brake Assembly 03/2021 - Current (Model 2)	05LT0000	Window Hardware	Easy Slide Operator

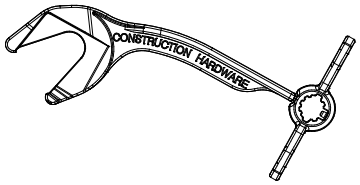


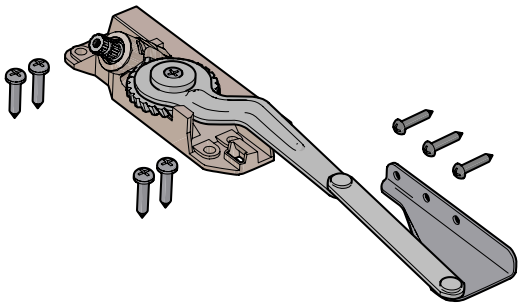
Easy-Slide Operator Track –12.19" –19.5" –22" 03/2021 - Current (Model 2)	 05LZ0000 05M00000 05M10000	Window Hardware	Easy Slide Operator

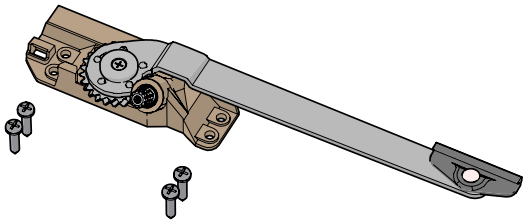
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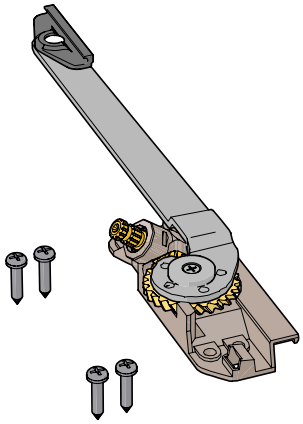
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Awning and Casement Windows, 2009 - Current

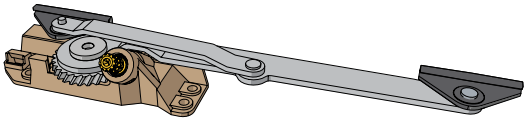
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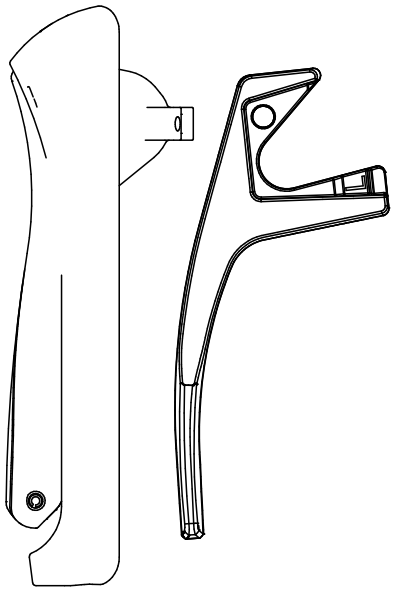


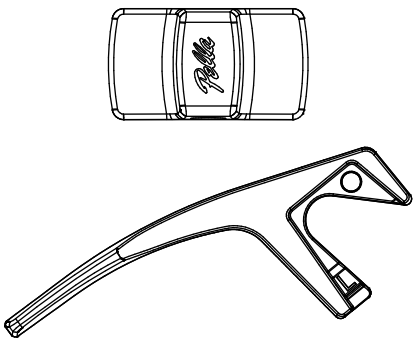
	Part Number	Catalog Category	Catalog Subcategory
CM/AW/LA Construction Handle, 3 in 1 Tool (Pkg 10) 2009 - Current	01E40000	Installation Accessories	Construction Handles
CM Roto Op. w/ screws, (Pkg 1) –LH –RH Awning 2009 - 3/2021 Casement 2009 - Current	 00YU0000 00YT0000	Window Hardware	Roto Operator/ Cover/Sets
LA Single Arm Roto Op. with Screws, (Pkg 1) 2009 - 03/2021	00YV0000	Window Hardware	Hinge Arms
CM Egress Single Arm Roto Op. w/screws, 11" (Pkg 1) Awning, Large Awning 2009 - 3/2021 Casement 2009 - Current	01ES0000	Window Hardware	Hinge Arms
CM Egress Single Arm Roto Op. w/screws, LH,11" (Pkg 1) 2009 - Current	01EU0000	Window Hardware	Hinge Arms
AWN Roto Operator w/Screws 3/2021 - Current (Model 2)	05PC0000	Window Hardware	Roto Operator/ Cover/Sets

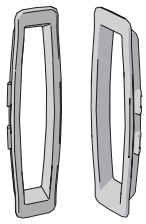
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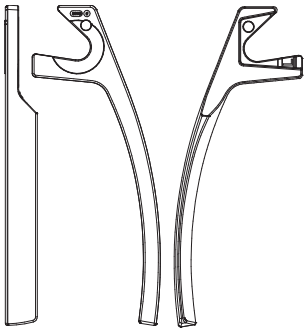


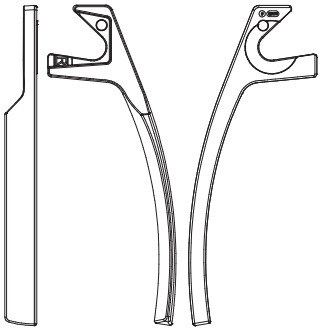
	Part Number	Catalog Category	Catalog Subcategory
CM Crank, Cover, Lock		Window Hardware	Integrated Crank/ Cover/Sets
–LH White	05LAQ000		
–RH White	05LBQ000		
–LH Brown	05LA4000		
–RH Brown	05LB4000		
–LH BLK	05LAG000		
–RH BLK	05LBG000		
–LH Tan	05LAB000		
–RH Tan	05LBB000		
–LH, MSG	05LA5000		
–RH, MSG	05LB5000		
–LH Satin Nickel	05LAP000		
–RH Satin Nickel	05LBP000		
01/2020 - Current			
AW Crank, Cover, Lock		Window Hardware	Integrated Crank/ Cover/Sets
–White	05LCQ000		
–Brown	05LC4000		
–BLK	05LCG000		
–Tan	05LCB000		
–MornSkyGray	05LC5000		
–Satin Nickel	05LCP000		
01/2020 - Current			
Roto Cover Screw Package pkg 100, #4 x 1" Flat head screws		Screws/Plugs/ Caps/Misc	
–White	03M66001		
–Brown	03M64001		
–BLK	03M6MB00		
–Tan	03M6D002		
–Satin Nickel	03M6P001		
01/2020 - Current			
CM Easy-Slide Slide Operator Handle		Window Hardware	Easy Slide Operator
–RH, White	05LEQ000		
–RH, Brown	05LE4000		
–RH, Black	05LEG000		
–RH, Tan	05LEB000		
–RH, MornSkyGray	05LE5000		
–LH, White	05LDQ000		
–LH, Brown	05LD4000		
–LH, Black	05LDG000		
–LH, Tan	05LDB000		
–LH, MornSkyGray	05LD5000		
01/2020 - Current			
AW Easy-Slide Slide Operator Handle		Window Hardware	Easy Slide Operator
–White	05LFQ000		
–Brown	05LF4000		
–Black	05LFG000		
–Tan	05LFB000		
–MornSkyGray	05LF5000		
01/2020 - Current			
CM/AWN Lock Lever Cover		Window Hardware	Lock Strikes/ Keepers/ Covers
–White	05LS6000		
–Brown	05LS4000		
–Tan	05LSB000		
–MS Gray	05LS5000		
–Black	05LSMB00		
01/2020 - Current			

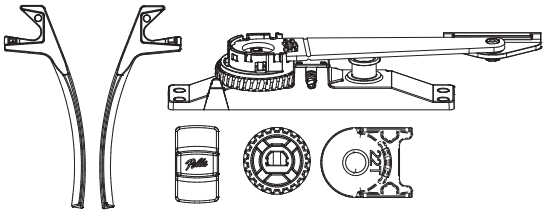
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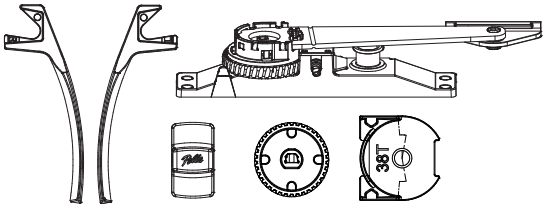
Pella® Impervia® Fiberglass Windows and Doors
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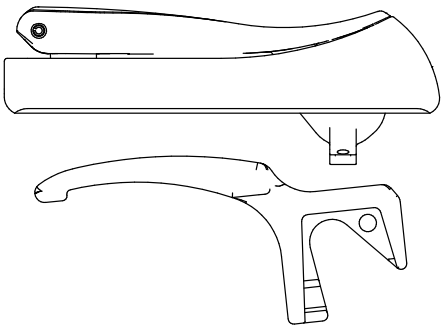
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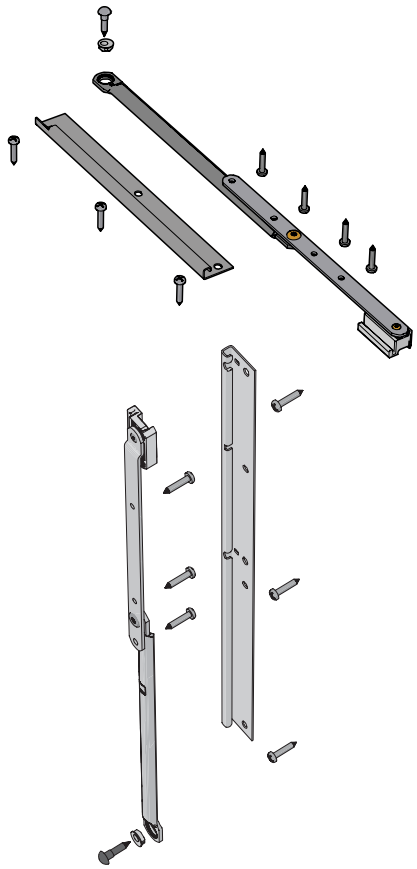


	Part Number	Catalog Category	Catalog Subcategory
Imp CM ESO Accessibility Lock Lever		Window Hardware	Easy Slide Operator
–LH White	05RN6000		
–RH White	05RM6000		
–LH Brown	05RN4000		
–RH Brown	05RM4000		
–LH BLK	05RNMB00		
–RH BLK	05RMMB00		
–LH Tan	05RNB000		
–RH Tan	05RMB000		
–LH, MSG	05RN5000		
–RH, MSG	05RM5000		
06/2021 - Current (Model 2)			
Imp AWN Accessibility Lock Lever		Window Hardware	Easy Slide Operator
–White	05RT6000		
–Brown	05RT4000		
–BLK	05RTMB00		
–Tan	05RTB000		
– MSG	05RT5000		
06/2021 - Current (Model 2)			
Imp AWN Accessibility Kit FW ≥ 23.5" and < 34.75"		Window Hardware	Easy Slide Operator
–White	05RP6000		
–Brown	05RP4000		
–BLK	05RPMB00		
–Tan	05RPB000		
– MSG	05RP5000		
06/2021 - Current (Model 2)			
Imp AWN Accessibility Kit FW ≥ 34.75" and ≤ 59.5"		Window Hardware	Easy Slide Operator
–White	05RQ6000		
–Brown	05RQ4000		
–BLK	05RQMB00		
–Tan	05RQB000		
– MSG	05RQ5000		
06/2021 - Current (Model 2)			
CM/AW/LA Roto Crank, Cover, Lock Handle (RH)		Window Hardware	Roto Operator/ Cover/Sets
–Black	00YLG000		
–Bright Brass	00YL0000		
–Brown	00YL4000		
–Morning Sky Gray	00YL5000		
–Oil Rubbed Bronze	00YLBZ00		
–Satin Nickel	00YLP000		
–Tan	00YLB000		
–White	00YLQ000		
2009 - 03/2021			
CM/AW/LA Roto Crank, Cover, Lock Handle (LH)		Window Hardware	Roto Operator/ Cover/Sets
–Black	00YWG000		
–Bright Brass	00YW0000		
–Brown	00YW4000		
–Morning Sky Gray	00YW5000		
–Oil Rubbed Bronze	00YWBZ00		
–Satin Nickel	00YWP000		
–Tan	00YWB000		
–White	00YWQ000		
2009 - 03/2021			

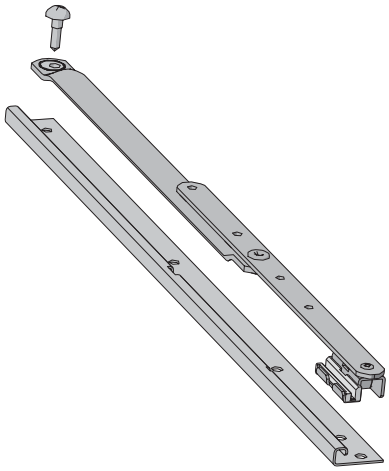
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	Part Number	Catalog Category	Catalog Subcategory
Impervia Casement Hinge and Slide Pkg –LH –RH 2009 - 03/2021	 00Z20000 00Z30000	Window Hardware	Casement/ Awning Hinges
AW Hinge and Slide Pkg Less Than Or Equal To 21" FH 2009 - 03/2021	01GD0000	Window Hardware	Casement/ Awning Hinges
AW Hinge And Slide Pkg Greater Than 21" Or Equal To 29.5" FH 2009 - 03/2021	00Z00000	Window Hardware	Casement/ Awning Hinges
Impervia Large Awning Hinge Kit Greater Than 29.5" FH 2009 - 03/2021	00Z10000	Window Hardware	Casement/ Awning Hinges
AW Hinge and Slide Pkg Assy (Replacement for all frame heights) 03/2021 - Current (Model 2)	05LN0000	Window Hardware	Casement/ Awning Hinges



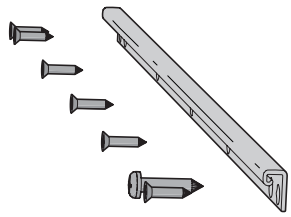
CM Hinge and Slide Pkg Assy (Roto, wash hinge) –LH –RH 03/2021 - Current (Model 2)	 05LQ0000 05LR0000	Window Hardware	Casement/ Awning Hinges

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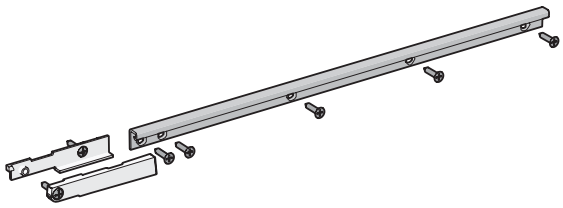
Pella® Impervia® Fiberglass Windows and Doors
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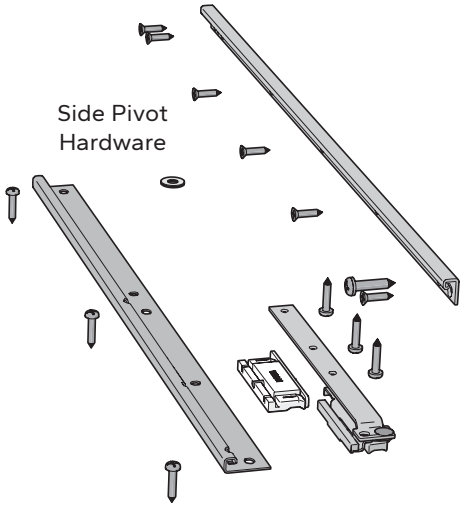
	PQM location	Reqd. Info
Egress Conversion Kit 2009 - 03/2021 01/2021 - Current	Frame Service Items	Frame Width, Frame Height, Frame Type, Insulation, Finish, Fin Type



	Part Number	Catalog Category	Catalog Subcategory
Vent CM/AW Sash Slide 2009 - Current	01E60000	Window Hardware	Hinge Tracks/ Operator Tracks



LA Sash Slide 2009 - 03/2021	01E50000	Window Hardware	Hinge Tracks/ Operator Tracks

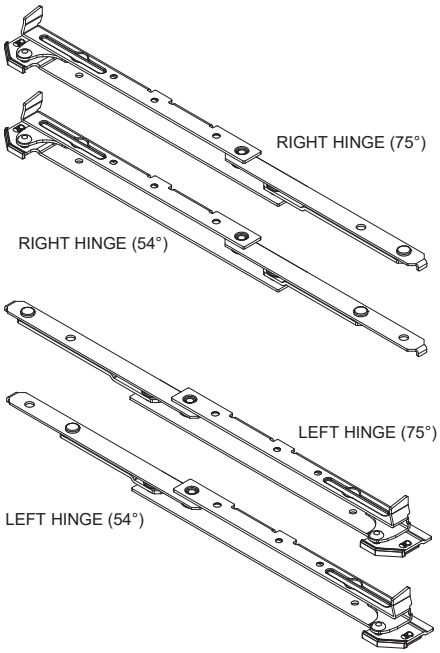


CM/AW Vent Side Pivot Hardware Pkg –LH –RH 2009 - 03/2021	 00YY0000 00YZ0000	Sash/Panel Parts	WOCD/ Limited Opening/ Egress

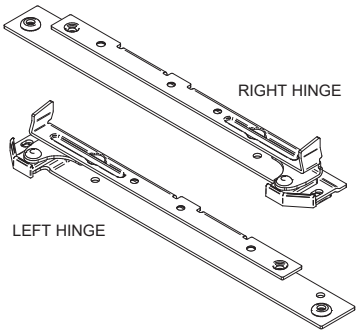
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UPPER SIDE PIVOT HINGE ASSEMBLIES



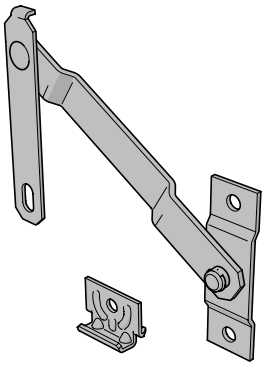
LOWER SIDE PIVOT HINGE ASSEMBLIES

	Part Number	Catalog Category	Catalog Subcategory
Impervia CM Side Pivot (54 and 75 degree opening) Hardware Pkg Includes: Upper and Lower side pivot hinge assemblies, egress exit labels, screws and rivets for installation		Sash/Panel Parts	WOCD/ Limited Opening/ Egress
–RH	V988618		
–LH	V988619		
03/2021 - Current (Model 2)			

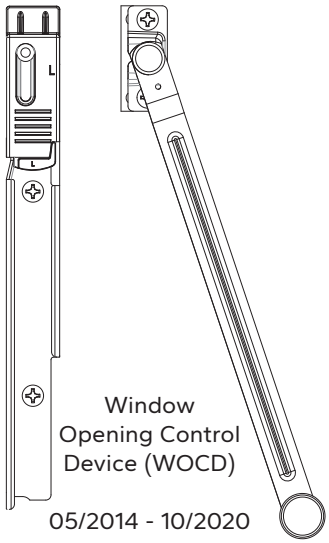
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	Part Number	Catalog Category	Catalog Subcategory
Impervia Casement Limited Opening Hardware 2009 - Current	061C0008	Sash/Panel Parts	WOCD/ Limited Opening/ Egress
Impervia Awning, Large Awning Limited Opening Hardware 2009 - Current	061C0009	Sash/Panel Parts	WOCD/ Limited Opening/ Egress



Window Opening Control Device (WOCD)

05/2014 - 10/2020

Impervia Casement WOCD Kit Package Assembly –LH –RH 05/2014 - 10/2020	No Longer Available (03XZ0006) (03XZ0007)		



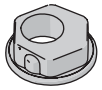
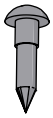
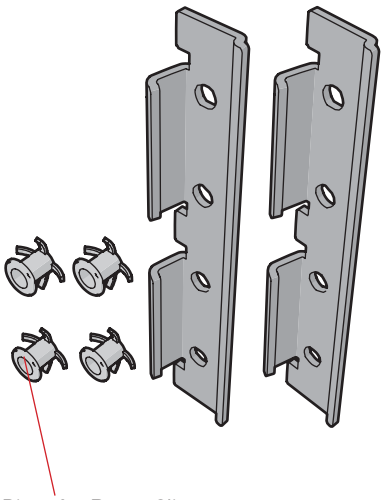
WOCD
10/2020 - Current

Impervia Casement WOCD Kit –LH –RH Includes shim, installation screws, Warning label stickers, installation instruction. 10/2020 - Current	 05JV0010 05JV0011	Sash/Panel Parts	WOCD/ Limited Opening/ Egress

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	Part Number	Catalog Category	Catalog Subcategory
 CM/AW/LA Pivot Arm Hex Adjuster (Pkg 20) 2009 - 03/2021	00ZR0000	Screws/Plugs/ Caps/Misc	
 CM/AW/LA Pivot Arm Shoulder Screw (Pkg 20)		Screws/Plugs/ Caps/ Misc	
2009 - 09/2019	00Z40000		
09/2019 - Current	V988441		
 CM/AW/LA Brace Clip w/ Rivets (Pkg 2) 2009 - 03/2021	00ZA0000	Frame Parts	Windload Brace Clip
CM/AW Brace Clip w/ Rivets (Pkg 2) CM: 2009-Current AWN: 2009-1/2021	05LJ0000	Frame Parts	Windload Brace Clip
CM/AW/LA Rivet for Brace Clip (Pkg 20) 2009 - Current	00ZW0000	Frame Parts	Windload Brace Clip

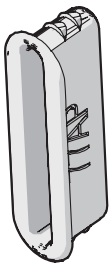
Rivet for Brace Clip

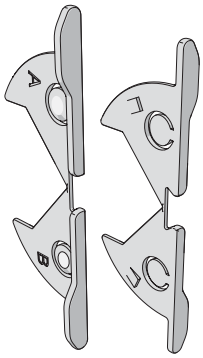
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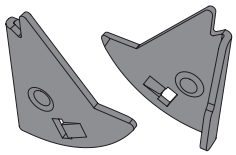
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03/2021 - Current



2009 - 03/2021

	PQM location	Reqd. Info
Screen 2009 - 03/2021 03/2021 - Current	Screen Service Item	Size

	Part Number	Catalog Category	Catalog Subcategory
CM/AW/LA Screen Strike (Pkg 4)		Screen Parts	Screen Strikes/Latch
–Black	00ZCG000		
–Morning Sky Gray	00ZC5000		
–Tan	00ZCB000		
2009 - 03/2021			
CM/AW/LA Screen Strike (Pkg 4)		Screen Parts	Screen Strikes/Latch
–White	06AV6001		
–Brown	06AV4001		
2009 - 03/2021			
CM/AW/LA Screen Strike (Pkg 100)		Screen Parts	Screen Strikes/Latch
–Black	00ZDG000		
–Morning Sky Gray	00ZD5000		
–Tan	00ZDB000		
2009 - 03/2021			
CM/AW/LA Screen Catch (Pkg 4)		Screen Parts	Screen Catch
–Morning Sky Gray	060S5004		
–Tan	060SB004		
–Black	060SG004		
–White	060S6000		
–Brown	060S4000		
03/2021 - Current			
Impervia Screen Clip (Pkg 4)		Screen Parts	Clips
–Black	060SG004		
–Morning Sky Gray	060S5004		
–Tan	060SB004		
2009 - 03/2021			
Black Screen Spline 2009 - Current	06F10001	Screen Parts	Screen Spline
Screen Cloth, Conventional Fiberglass		Screen Parts	Screen Cloth
–36" x 100 ft	13151A36		
–48" x 100 ft	13151A48		
2009 - Current			
Screen Cloth, InView Fiberglass		Screen Parts	Screen Cloth
–36" x 100 ft	812R0A36		
–48" x 100 ft	812R0A48		
2009 - Current			

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