Pella Service Parts Catalog

Pella® Impervia® Fiberglass Windows and Patio Doors

Impervia Sliding Patio Doors

2005 - Current

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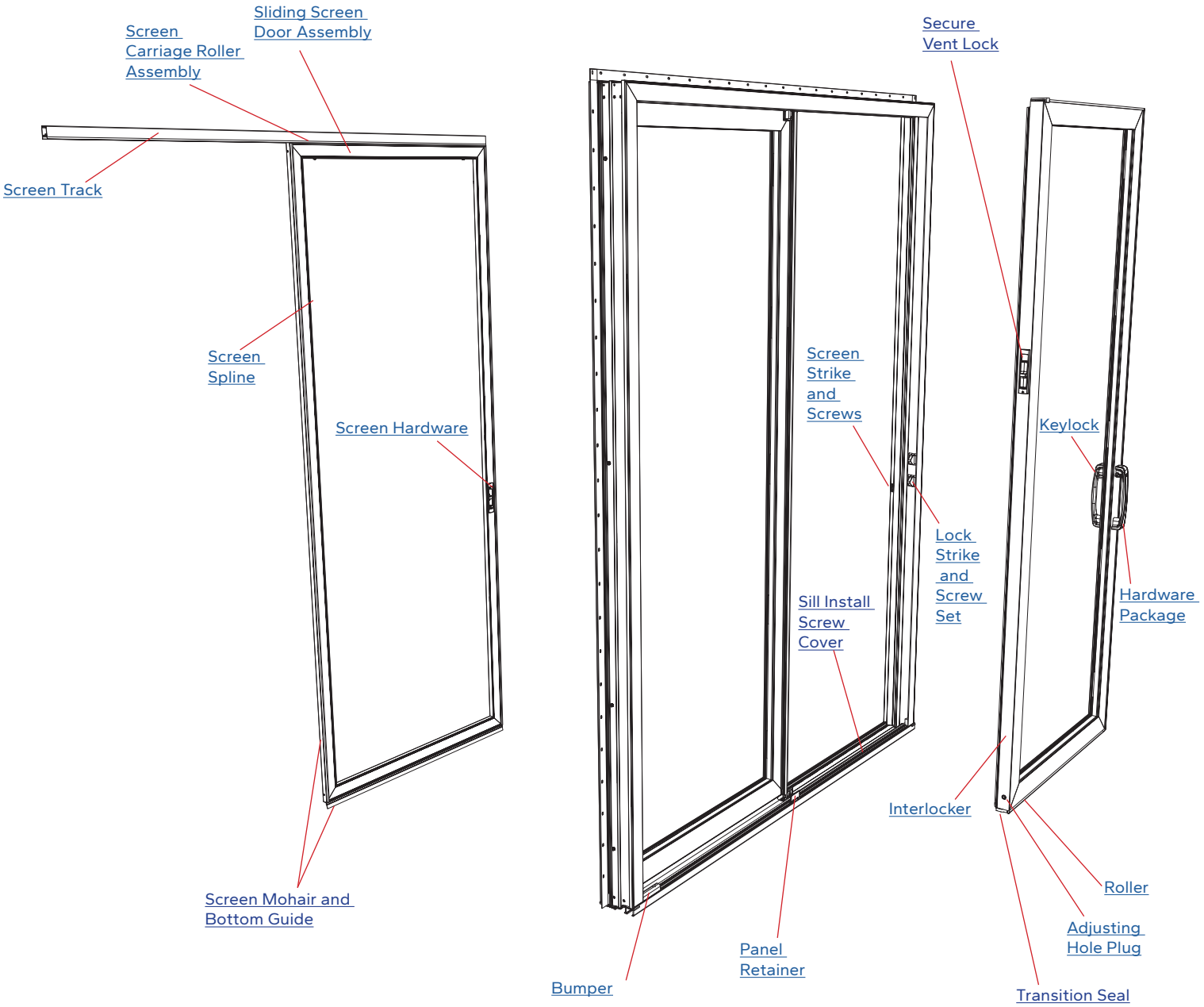
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There was an overlap period in 2021 when both vintages of the Pella Impervia Patio Door were being manufactured. Verify which vintage is needed.
Pre 2021: Vent panel on the exterior, oak threshold and glazing beads.
2021 - Current: Vent panel on the interior and groove glazed panel.

Rev. 06/04/2025

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Impervia Sliding Patio Doors, 2005 - Current

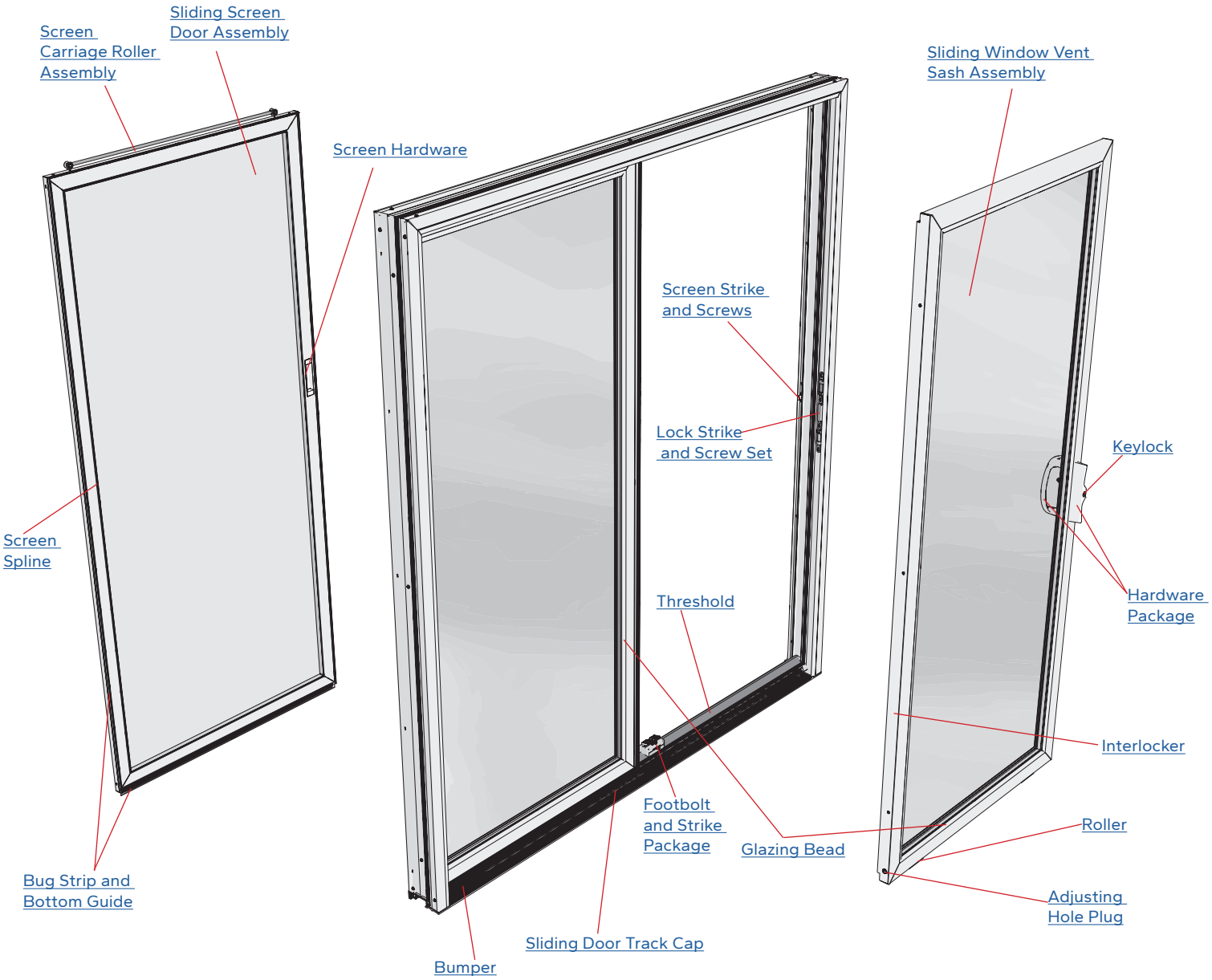
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Impervia Sliding Door
2021 - Current
(Model 2)

Pella® Impervia® Fiberglass Windows and Patio Doors
Impervia Sliding Patio Doors, 2005 - Current

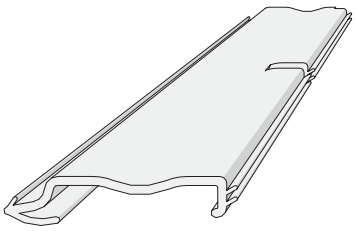
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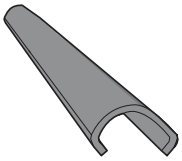
Impervia Sliding Door
2005 - 2021
(Pre 2021, Model 1)

Pella® Impervia® Fiberglass Windows and Patio Doors
Impervia Sliding Patio Doors, 2005 - Current

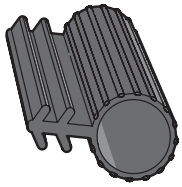
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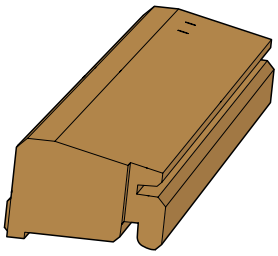
	PQM location	Reqd. Info
Sill Install Screw Cover 2021 - Current (Model 2)	Frame Service Items	Frame Width



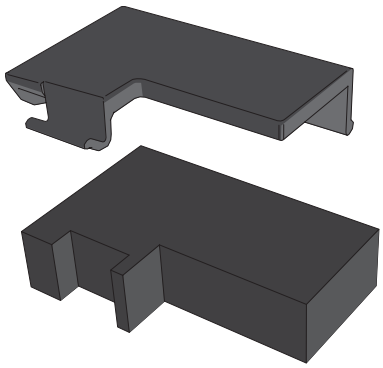
Sliding Door Track Pre 2021 2005 - 2021	Frame Service Items	Frame Width



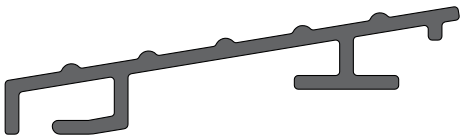
Weatherstrip Assembly Pre 2021 (Welded corners) 2005 - 2021	Frame Service Items	Frame Width, Frame Height



Threshold Pre 2021 2005 - 2021	Frame Service Items	Frame Width, XO or OX



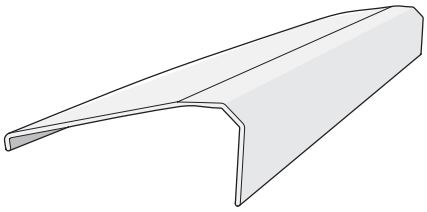
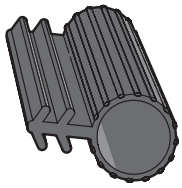
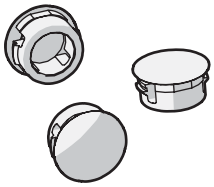
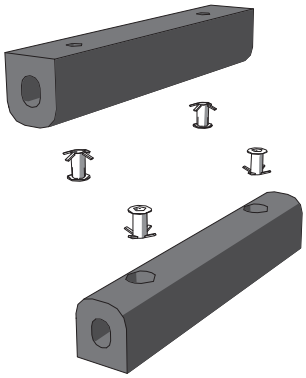
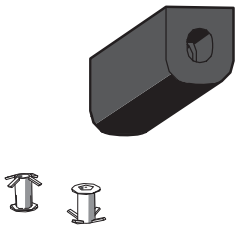
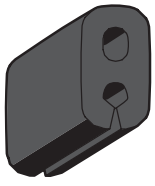
	Part Number	Catalog Category	Catalog Subcategory
Fixed Jamb Corner Seal Cover 2021 - Current (Model 2)	05QC0000	Frame Parts	Jambliners/ Covers



Accessibility Sill Riser 2021 - Current (Model 2)	05Q50000	Frame Parts	Sill Assembly/ Accessories

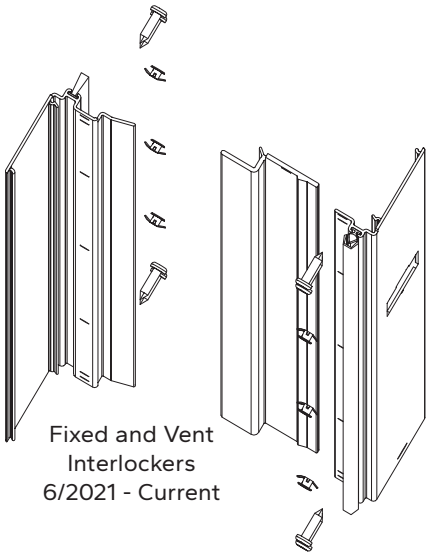
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Impervia Sliding Patio Doors, 2005 - Current

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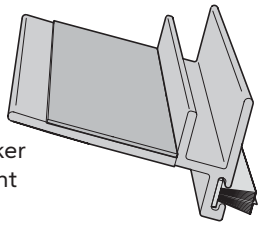
	Part Number	Catalog Category	Catalog Subcategory
 Imp SPD Hotel Threshold Cover Pre 2021 Qty-1 Qty-10 9/2014 - 2021	 03XG0001 03XG0010	Frame Parts	Threshold Kits
 Imp SPD Frame Bulb Weatherstrip, 600 ft Pre 2021 (2) Includes two rolls of bulb weatherstrip 2005 - 2021	03YX0000	Weatherstrip/ Gasket/Mohair	
 SPD Install Screws and Hole Plugs, Qty-12 –Black –Brown –Morning Sky Gray –Tan –White 2005 - Current	 0D5SG000 0D5S4000 0D5S5000 0D5SB000 0D5SA000	Installation Accessories	Installation Screws/Plugs/ Caps
 Bumper 2021 - Current (Model 2)	05Q90000	Frame Parts	Bumpers
 Impervia Sliding Door Bumper & Rivets Package Pre 2021, Qty-1 2005 - 2021	0D2Y0000	Frame Parts	Bumpers
			

Pella® Impervia® Fiberglass Windows and Patio Doors
Impervia Sliding Patio Doors, 2005 - Current

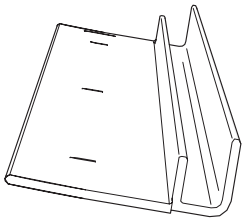
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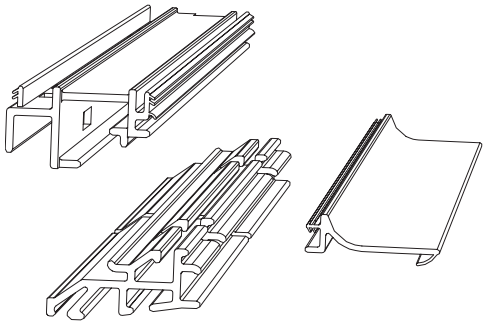
Fixed and Vent Interlockers 6/2021 - Current

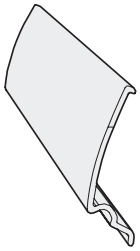


Vent Interlocker 2013 - Current



2005 - 2013 Vintage

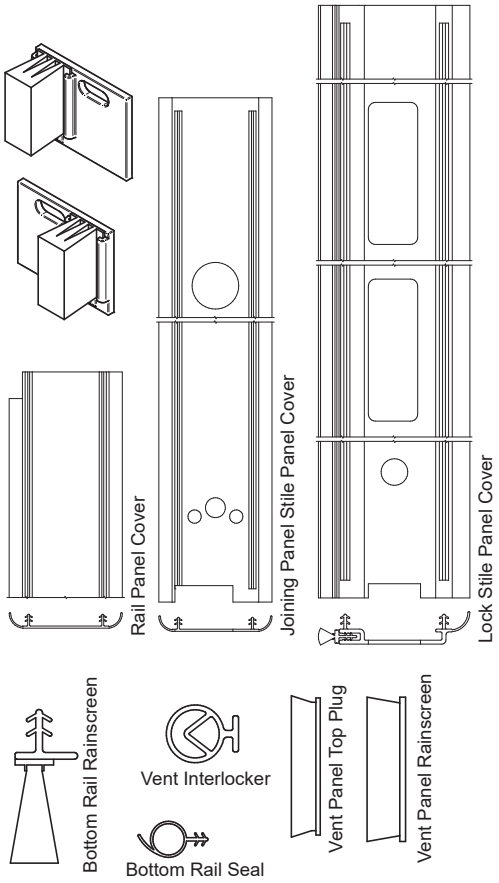




	PQM location	Reqd. Info
Door Panel Pre 2021 - Vent panel only 2021- Current Vent and Fixed 2005 - 2021	Sash/Panel Service Items	Vent/Fixed, Frame Width, Frame Height, Glazing, Grilles, color
Interlocker 2021 - Current (Model 2)	Sash/Panel Service Items	Frame Width, Frame Height, Venting configuration, color
Interlocker Qty-1 Pre 2021 Replaces earlier vintages 2013 - 2021	Sash/Panel Service Items	Frame Height, color
Fixed Panel Filler 2021 - Current (Model 2)	Sash/Panel Service Items	Frame Width, Frame Height, Venting configuration, color
Glass Pre 2021 2005 - Current	Sash/Panel Service Items	Frame Width, Frame Height, Glazing, Grilles Frame Width, Frame Height, Glazing, Grilles
Glazing Bead Set, 1 set Pre 2021 2005 - 2021	Sash/Panel Service Items	Frame Width, Frame Height, Color

Pella® Impervia® Fiberglass Windows and Patio Doors
Impervia Sliding Patio Doors, 2005 - Current

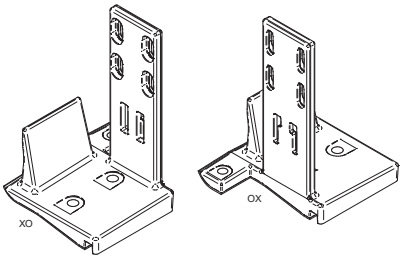
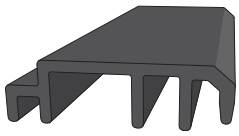
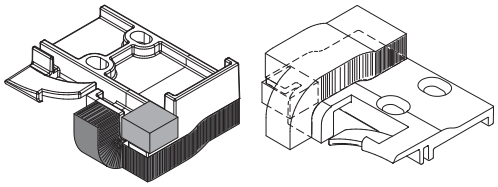
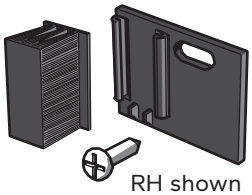
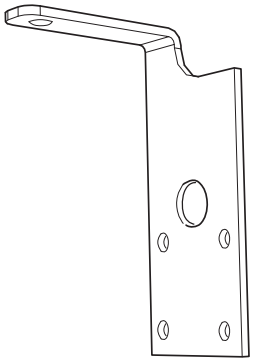
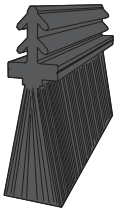
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	PQM location	Reqd. Info
Panel Weatherstrip Kit 2021- Current (Model 2)	Sash/Panel Service Items	Frame Width, Frame Height, Venting

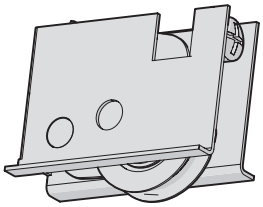
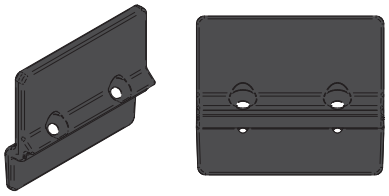
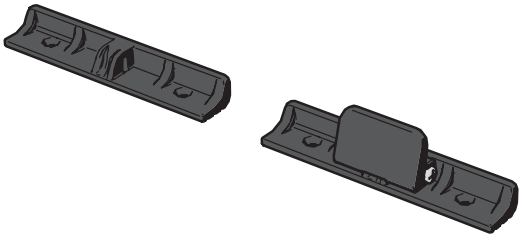
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	Part Number	Catalog Category	Catalog Subcategory
 Impervia Sliding Patio Door Pile Weatherstrip Package, 100 ft. Pre 2021 2005 - 2021	0C9W0001	Weatherstrip/ Gasket/Mohair	
 Impervia SPD Fixed Panel Structural Support and Backer 2021 - Current (Model 2)	XO - 05QF0000 OX - 05QG0000	Frame parts	Sill Assembly/ Accessories
 Impervia SPD Fixed Panel Spacer 2021 - Current (Model 2)	05QK0000	Sash/Panel Parts	Blocks/ Breathers/ Spacers
 Impervia SPD Transition Seal 2021 - Current (Model 2)	OX - 05QM0000 XO - 05QL0000	Weatherstrip/ Gasket/Mohair	
 Impervia SPD Fixed Panel Mohair w/ Screws Pkg. includes #8 x 5/8" Pan Head PHillips sheet metal stainless steel screw, Left and Right mounting brackets, mohair pad. 2021 - Current (Model 2)	05QN0000	Weatherstrip/ Gasket/Mohair	
 Impervia SPD Fixed Panel Clip 2021 - Current (Model 2)	OX - 05QJ0000 XO - 05QH0000	Frame Parts	Sill Assembly/ Accessories
 Impervia SPD Fixed Panel Mohair Weatherstrip, 1.300" 2021 - Current (Model 2)	526P0000	Weatherstrip/ Gasket/Mohair	

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	Part Number	Catalog Category	Catalog Subcategory
 6/2021 - Current Impervia SPD Roller Hole Plugs 6/2021 - Current Replaces previous vintages	05QD0000	Screws/ Plugs/Caps/ Misc	
 SPD Roller Hole Plugs, Qty-1 2005 - 2021	No Longer Available (0D2X0000)		
 SPD Roller Assembly, Qty-1 –Corrosion Resistant –Standard 4/2006 - 2021 –Corrosion Resistant –Standard 2021 - Current (Model 2)	 0CNV0001 0CNV0000 0CNV0003 0CNV0002	Sash/Panel Parts	Rollers/ Housings/ Guides
 Impervia SPD Panel Retainer & Screws Package 2021 - Current (Model 2)	05PA0001	Sash/Panel Parts	Fixed Panel Anchor/ Retainer
 Patio Door Panel Retainer Pre 2021 Package includes 2 panel retainers –High Performance –Standard 2005 - Current	 0DLT0000 0CLV0000	Sash/Panel Parts	Fixed Panel Anchor/ Retainer
Imp SPD Roller and Panel Retainer w/ screws Pre 2021 2005 - 2021	0D2Z0000	Sash/Panel Parts	Fixed Panel Anchor/ Retainer

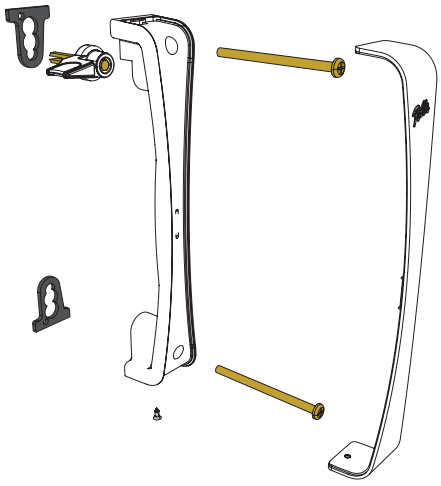
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	PQM location	Reqd. Info
Exterior Handle 2021 - Current (Model 2)	Hardware Service Items	Venting, Finish

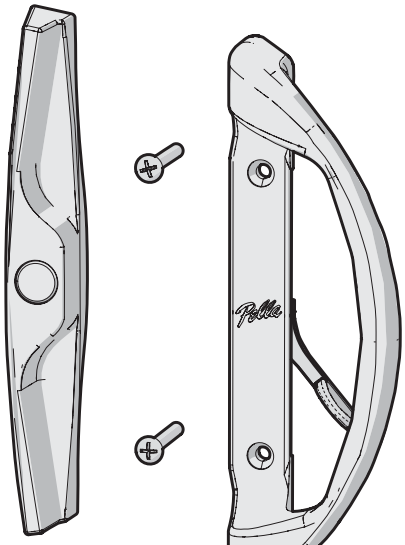
	Part Number	Catalog Category	Catalog Subcategory
Sliding Door Keylock Plugs (Pkg 20)		Door Hardware	Key Cylinders/ Keylock Plugs
–Black	0B6KG000		
–Brown	0B6K4000		
–Morning sky gray	0B6K5000		
–Tan	0B6KB000		
–White	0B6K6000		
6/2021 - Current (Model 2)			
Sliding Door Keylock Plugs (Pkg 1)		Door Hardware	Key Cylinders/ Keylock Plugs
–Black	0D0LG000		
–Brown	0D0L4000		
–Morning sky gray	0D0L5000		
–Tan	0D0LB000		
–White	0D0L6000		
6/2021 - Current (Model 2)			



Interior Sliding Door Handle –Brown		Door Hardware	Interior Handles
-OX	00PQ0000		
-XO	00PR0000		
-Joining	00PS0000		
–Matte Black			
-OX	056B0000		
-XO	056C0000		
-Joining	056D0000		
–Satin Nickel			
-OX	0CUU0001		
-XO	0CUV0001		
-Joining	0CUW0001		
–White			
-OX	0BQN0000		
-XO	0BQP0000		
-Joining	0BQQ0000		
6/2021 - Current (Model 2)			

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Exterior Handle
Pre 2021

Interior Handle
Pre 2021

	Part Number	Catalog Category	Catalog Subcategory
Imp SPD Int./Ext. Hardware Int/Ext. Pre 2021		Door Hardware	Interior/ Exterior Handle Sets
–OX Brown	01GU4001		
–OX Matte Black Int/Black Ext	01GUG001		
–OX Morning Sky Gray	01GU5001		
–OX Tan	01GUB001		
–OX White	01GU6001		
–OX White Int/Black Ext	01GU6G01		
–OX White Int/Brown Ext	01GU6401		
–OX White Int/Morning Sky Gray Ext	01GU6501		
–OX White Int/Tan Ext	01GU6B01		
–XO Brown	01GV4001		
–XO Matte Black Int/Black Ext	01GVG001		
–XO Morning Sky Gray	01GV5001		
–XO Tan	01GVB001		
–XO White	01GV6001		
–XO White Int/Black Ext	01GV6G01		
–XO White Int/Brown Ext	01GV6401		
–XO White Int/Morning Sky Gray	01GV6501		
–XO White Int/Tan Ext	01GV6B01		
Includes Interior Handle, Screws, Thumb-lock and Exterior Handle. May be used to replace pre 4/2010 design handle.			
07/2007 - 2021			



Exterior Handle
4/2006 - 4/2010

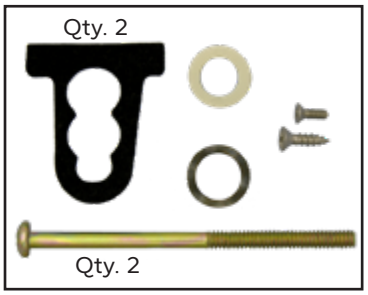


Interior Handle
7/2007 - 3/2010

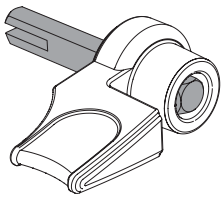
	Part Number	Catalog Category	Catalog Subcategory
Imp SPD Interior Hardware Pre 2021		Door Hardware	Interior Handles
–XO Antique Brass	01GWAB01		
–XO Bright Brass	01GWBB01		
–XO Chrome	01GWC001		
–XO Oil Rubbed Bronze	01GWBZ01		
–XO Satin Nickel	01GWP001		
–OX Antique Brass	01GXAB01		
–OX Bright Brass	01GXBB01		
–OX Chrome	01GXC001		
–OX Oil Rubbed Bronze	01GXBZ01		
–OX Satin Nickel	01GXP001		
Includes Interior Handle, Screw and Thumb-lock. May be used to replace pre 4/2010 design handle.			
4/2010 - 2021			
Pre 4/2010 OX SPD Int/Ext Hardware 1		Impervia	Sliding Patio Door Parts
–XO Brown	No Longer Available		
–XO Tan			
–XO White			
–OX Brown			
–OX Tan			
–OX White			
4/2006 - 4/2010			
Pre 4/2010 SPD Interior Hardware		Impervia	Sliding Patio Door Parts
–XO Antique Brass	No Longer Available		
–XO Bright Brass			
–XO Chrome			
–XO Oil Rubbed Bronze			
–XO Satin Nickel			
–OX Antique Brass			
–OX Bright Brass			
–OX Chrome			
–OX Oil Rubbed Bronze			
–OX Satin Nickel			
7/2007 - 3/2010			

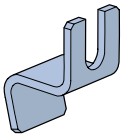
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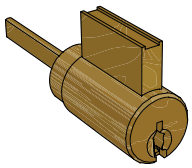
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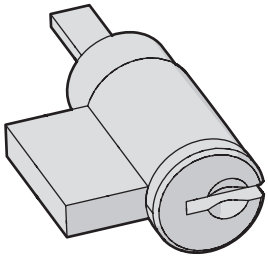
	Part Number	Catalog Category	Catalog Subcategory
AS/DS/PL Sliding Door Handle Screw Package Includes #10 x 3-1/8" screws (2), spring washer (1), #6 x 1/2" screw (1), Exterior Handle Gasket (2), Plastic spacer washer (1), #6 x 3/8" screw (1) 2021 - Current (Model 2)	0EBJ0001	Screws/Plugs/ Caps/Misc	
Impervia SPD Handle Screw Pkg 6/2021 - Current (Model 2) Does NOT replace previous vintages	0EBJ0002	Screws/Plugs/ Caps/Misc	
Sliding Door Thumbturn Only –Champagne –White –Brown –Satin Nickel –Matte Black 2021 - Current (Model 2)	 0EBKD000 0EBK6000 0EBK4000 0EBKP001 0EBKMB00	Door Hardware	Thumbturn/ Thumbturn Kits
Sliding Door Thumbturn Kit Includes Sliding Door Handle Screw Package and Thumbturn Package –Champagne –White 2021 - Current (Model 2)	 0BNCD000 0BNC6000	Door Hardware	Thumbturn/ Thumbturn Kits
Keylock "Z" Clip Retainer, Hinge Door Handle, 10 2021 - Current (Model 2)	01G10000	Door Hardware	Key Cylinders/ Keylock Plugs
Keylock 2021 - Current (Model 2) –Black –Chrome Patio Door Keyed-Alike Cylinder 2021 - Current (Model 2) –Black Faced –Stainless Steel Patio Door Keylock Plug 2021 - Current –Matte Black	 0BLTMB04 0BLTC004 0BLTMB03 0BLTC003 0BLTMB02	Door Hardware	Key Cylinders/ Keylock Plugs
Universal Key Cylinder Tailshaft, Pkg 20 2021 - Current (Model 2)	0E0P0000	Door Hardware	Key Cylinders/ Keylock Plugs
ENC/350/Imp. Patio Door Keyed Alike Key Cylinder, Chrome (1) 7/2016 - Current	0BLTCV03	Door Hardware	Key Cylinders/ Keylock Plugs
ENC/350/Imp. PD Key Cylinder, Chrome (Pre July 2016) 2010 - June 2016	0BLTCV06	Door Hardware	Key Cylinders/ Keylock Plugs
ENC/Impervia Patio Door Random Key Cylinder, Chrome (1) 7/2016 - Current	0BLTCV05	Door Hardware	Key Cylinders/ Keylock Plugs





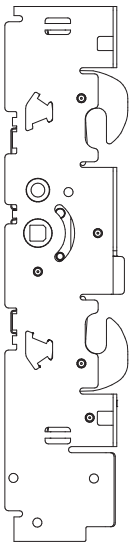






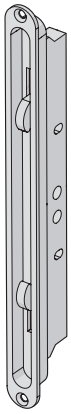
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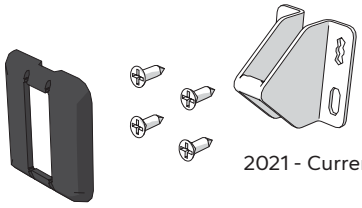
2021 - Current

	Part Number	Catalog Category	Catalog Subcategory
Imp SPD Primary Lock Assembly w/ Screws Mar 2021-Current 2021 - Current (Model 2)	05QE0000	Door Hardware	Mortise Locks/Panel Locks



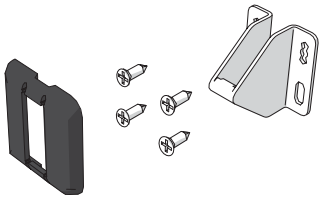
Pre 2021

Imp SPD Primary Lock Assembly Pre 2021 –Stainless Steel –Standard 2005 - 2021	 0CMC0001 0CMC0000	Door Hardware	Mortise Locks/Panel Locks

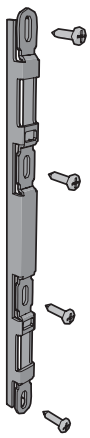


2021 - Current

Imp SPD Lock Strike and Screw Package Mar 2021-Current 2021 - Current (Model 2)	05QP0000	Door Hardware	Strike



Imp SPD Lock Strike and Screw Package Pre 2021 2005 - 2021	0CMD0000	Door Hardware	Strike

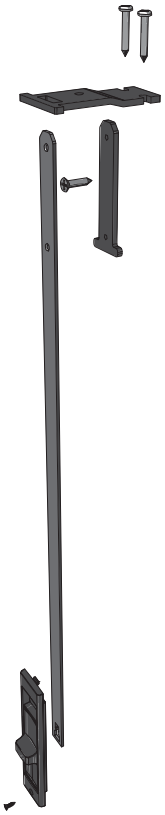


Pre 2021

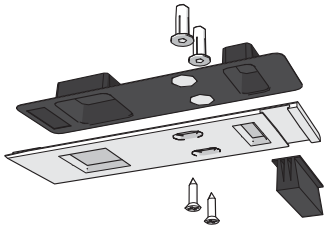
Imp SPD Stainless Steel Keeper Pre 2021 2005 - 2021	0CMD0001	Frame Parts	Keepers/ Strikes

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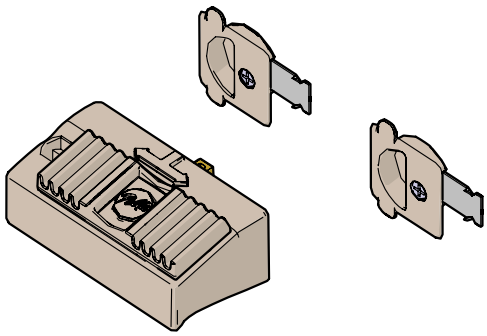
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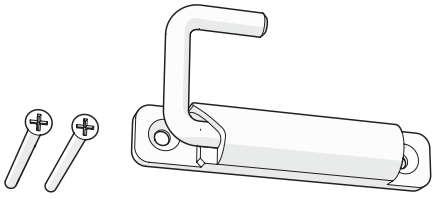
	PQM location	Reqd. Info
Secure Vent Lock Assembly Kit 2021 - Current (Model 2)	Hardware Service Items	Frame Height, Venting configuration, Finish



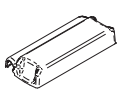
	Part Number	Catalog Category	Catalog Subcategory
Secure Vent Lock Head Strike w/ Screws and Tub 6/2021 - Current (Model 2)	05QQ0000	Door Hardware	Mortise Locks/Panel Locks

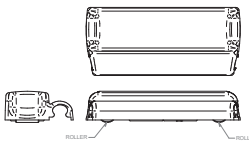


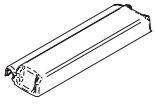
Imp SPD Footbolt Assembly, Pre 2021		Door Hardware	Footbolts
–XO Brown	00HR4001		
–XO Tan	00HRB001		
–XO White	00HRQ001		
–OX Brown	00HS4001		
–OX Tan	00HSB001		
–OX White	00HSQ001		
4/2006 - 2021			

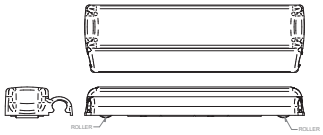


Impervia Sliding Door Security Lock Assembly Pre 2021 –OX –XO 9/2014 - 2021	No Longer Available

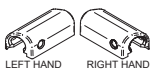


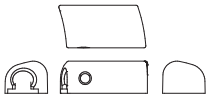






Impervia SPD BBG Operator Handle Pkg 2021 - Current (Model 2)	White - 05QR0000 Espresso - 05QR0001 Slate Gray - 05QR0002	Blind/Shade Parts	





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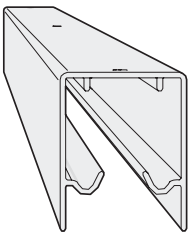
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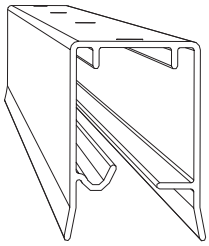
2005 - 2021



2021 - Current



2005 - 2021



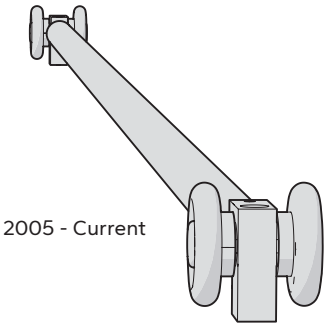
2021 - Current

	PQM location	Reqd. Info
Sliding Door Screen Assembly Kit Includes screens, screen roller, hardware and track 2005 - 2021 2021 - Current	Screen Service Items	Frame Width, Frame Height, venting/joining, color
Door Screen Only 2005 - 2021 2021 - Current (Pre 2021 no longer available, replace with current vintage full screen assembly kit)	Screen Service Items	Frame Width, Frame Height, color
Sliding Door Screen Track 2005 - 2021 2021 - Current (Pre 2021 no longer available, replace with current vintage full screen assembly kit)	Screen Service Items	Frame Width, Frame Height, color

	Part Number	Catalog Category	Catalog Subcategory
Black Screen Spline, 100 ft. roll 2005 - Current	06F10001	Screen Parts	Screen Spline
Screen Cloth, Conventional Fiberglass –36" x 100 ft –48" x 100 ft 2005 - 2021	 051X0000 051X0001	Screen Parts	Screen Cloth
Screen Cloth, InView Fiberglass –36" x 100 ft –48" x 100 ft 2005 - Current	 052M0000 052M0001	Screen Parts	Screen Cloth

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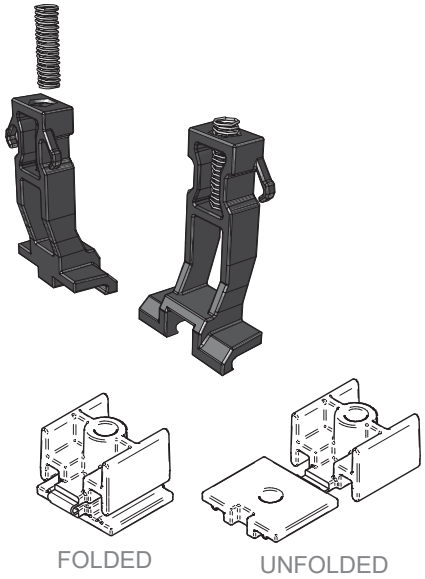
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2005 - Current

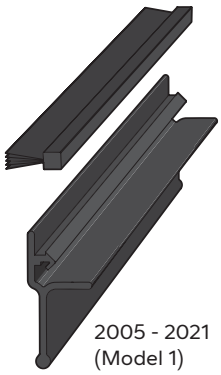
	PQM location	Reqd. Info
Sliding Door Screen Roller 2005 - 2021 2021- Current	Screen Service Items	Frame Width

	Part Number	Catalog Category	Catalog Subcategory
Imp SPD Screen Installation Screws (2) 2005 - Current	05QU0001	Screen Parts	Installation/ Conversion Kits
Impervia Sliding Door Screen Installation Hardware Includes #10 x 2-3/4 screws and instructions 2005 - 2021	No Longer Available (0CMZ0000)		
Imp SPD Glide Carriage and Springs 2021- Current (Model 2)	05QZ0000	Screen Parts	Screen Carriage/ Carriage Stop
Imp SPD Screen Roller Carriage Stop and Screws 2021- Current (Model 2)	05QV0000	Screen Parts	Screen Carriage/ Carriage Stop
SPD Screen Mohair and Bottom Guide 2005 - 2021 (Model 1)	05QY0000	Screen Parts	Bugstrip/ Weatherstrip
SPD Screen Mohair and Bottom Bristle 2021- Current (Model 2)	05QW0000	Screen Parts	Bugstrip/ Weatherstrip
Bottom Bristle Receptor and Bristle 2021- Current (Model 2)	05QX0000	Screen Parts	Bugstrip/ Weatherstrip

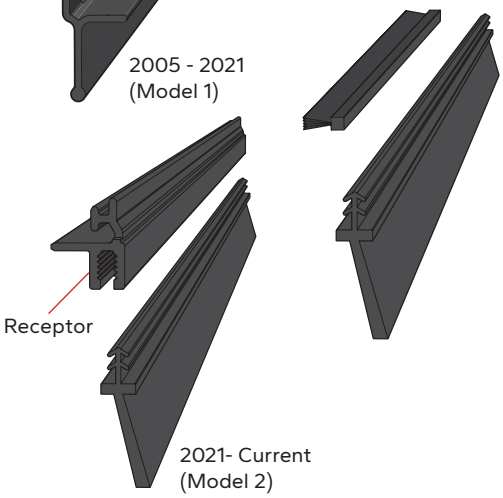


FOLDED

UNFOLDED



2005 - 2021
(Model 1)

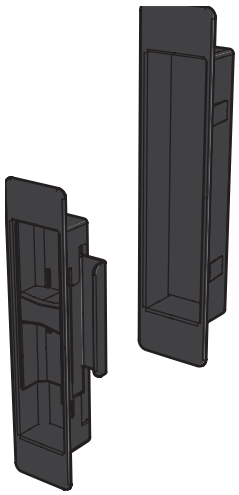


Receptor

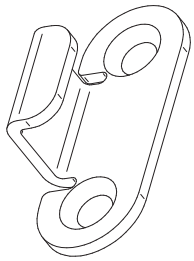
2021- Current
(Model 2)

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	Part Number	Catalog Category	Catalog Subcategory
Imp SPD Screen Locking Hardware, Includes Interior and Exterior Screen Door Pulls and Latch		Screen Parts	Screen Handle/Lock/ Hardware
–Black	05HBG001		
–Brown	05HB4001		
–Morning Sky Gray	05HB5001		
–Tan	05HBB001		
–White	05HBA001		
2005 - Current			
SPD Screen Hardware, Includes Interior and Exterior Screen Door Pulls and Latch	No Longer Available		
–Black	0CZ9G000		
–Brown	0CZ94000		
–Morning Sky Gray	0CZ95000		
–Tan	0CZ9B000		
–White	0CZ9A000		
2005 - 2021			



Imp SPD Stainless Steel Screen Strike, screws and rivets		Impervia	Sliding Patio Door Parts
–Pkg 1	04WM0001		
–Pkg 10	04WN0001		
2005 - Current			



SPD Strike & Screws, includes screen strike and #6 x 3/4" screws	No Longer Available
–Black	
–Brown	
–Morning Sky Gray	
–Tan	
–White	
2005 - 7/2015	